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REPORT NO. GDC-DBD72-002 **CONTRACT NAS 8-26468** CR-123739

15720

(NASA-CR-123739) LIFE SCIENCES PAYLOAD DEFINITION AND INTEGRATION STUDY. VOLUME 2: REQUIREMENTS AND DESIGN STUDIES (General Dynamics/Convair) Mar. 1972 N72-28088 CSCL 06B G3/05 Unclas

LIFE SCIENCES PAYLOAD DEFINITION AND INTEGRATION STUDY

VOLUME II + REQUIREMENTS AND DESIGN STUDIES





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VOLUME II + REQUIREMENTS AND DESIGN STUDIES

March 1972

Submitted to
National Aeronautics and Space Administration
GEORGE C. MARSHALL SPACE FLIGHT CENTER
Huntsville, Alabama

Prepared by
CONVAIR AEROSPACE DIVISION OF GENERAL DYNAMICS
San Diego, California

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ACKNOWLEDGMENTS

This report consists of Volume I-Management Summary, Volume II-Requirements and Design Studies, and Volume III-Appendices.

The authors wish to express their appreciation to:

- C. B. May (Contracting Officer's Representative, NASA/MSFC)
 - W. H. Funston (NASA/MSFC)
 - J. D. Hilchey (NASA/MSFC)

for their valuable assistance and co-operation throughout the entire course of this study.

Significant contributions and reviews were also made by:

NASA/Headquarters

- H. S. Brownstein
- R. W. Dunning
- L. Goff
- R. Hessberg
- R. Lang
- J. F. Saunders

NASA/Marshall Space Flight Center

- J. Johnson
- H. B. Wells

NASA/Ames Research Center

- R. Adachi
- N. L. Bell
- W. A. Dunlap
- H. S. Ginoza
- J. E. Greenleaf
- T. H. Harmont
- J. E. Hewitt
- L. I. Hochstein
- H. A. Leon
- B. C. Look
- J. Miquel
- J. Ovama
- L. J. Polaski
- S. T. Taketa
- J. W. Tremor
- C. M. Winget
- K. Yokoyama

NASA/Manned Spacecraft Center

N. Belasco

W. E. Hull

NASA/Langley Research Center

T. O. Wilson

University of California at San Diego

P. D. Saltman

M. Chrispeels

T. Roth

H. T. Hammel

The following General Dynamics Convair Aerospace personnel made major contributions to this program:

G. L. Drake (Contract Manager)

R. C. Armstrong (Convair Life Sciences Manager)

H. Gottschalk

G. R. Mabie

A. R. Perl

E. J. Russ

G. E. Taylor

R. L. Trussel

W. G. Thomson

D. W. Vorbeck

A. N. Wilson

Comments or requests for additional information should be directed to:

C. B. May

National Aeronautics and Space Administration

George C. Marshall Space Flight Center

Huntsville, Alabama 35812

Telephone: (205) 453-3431

-or-

G. L. Drake

Convair Aerospace Division of

General Dynamics

P. O. Box 1128, Mail Zone 663-00

San Diego, California 92112

Telephone: (714) 277-8900, Ext. 1881

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SECTION 1

INTRODUCTION

1.1 OBJECTIVES

The "Life Sciences Payload Definition and Integration Study" is an integral part of the overall space experiment payload definition activity of NASA. The primary goal of this activity is to develop the program plans of the various scientific disciplines scheduled for space research. In pursuit of this goal, the Life Sciences Payload Definition and Integration Study evolved a series of preliminary conceptual laboratory designs. These designs provide the first step toward detailed definition of potential life sciences laboratory requirements that can, in turn, be used for detailed NASA planning activities. Such activities would include scheduling, SRT funding, overall cost planning, and requirements definition of launch and support vehicles such as RAM and space station.

The primary objectives of the Life Sciences Payload Definition and Integration Study were to:

- a. Identify the research functions which must be performed aboard potential Life Sciences spacecraft laboratories and the equipment needed to support these functions.
- b. Develop layouts and preliminary conceptual designs of several potential baseline payloads for the accomplishment of life sciences research in space.

The preliminary conceptual designs were to consider initial integration factors such as potential supporting mission guidelines on launch weight and module diameters. However, detailed integration studies were not to be included. These were to be the subject of further studies on the baseline payloads leading to RDT&E plans for life sciences research in space. The major tasks of the overall program are diagrammed in Figure 1-1. The subject of this study is the "preliminary concept phase."

1.2 CONDUCT OF THE STUDY

The study was divided into two major tasks. The research requirements were determined first and then the layouts and preliminary design studies were conducted (Tasks A and B in Figure 1-1).

The basic research requirements were obtained from various sources of information, including NASA documents and direct contact with pertinent life scientists. This information was then used to develop inventories of functions (activities) and equipment

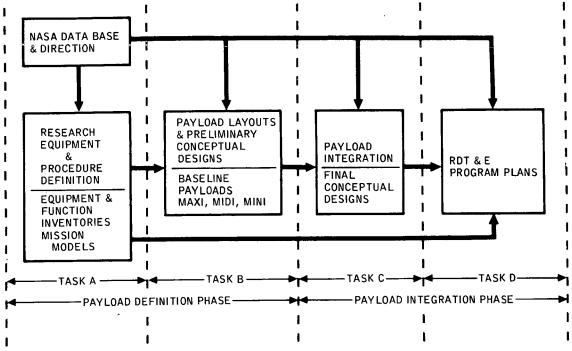


Figure 1-1. Program Overview

necessary to conduct life sciences research in space. This effort was purposely kept unlimited and unconstrained by mission parameters and other factors to obtain comprehensive inventories. These could later be screened, and the rationale for the elimination of functions and equipment could be preserved for future scrutiny.

The inventories were used as the basis for the conceptual design studies, including research operations analysis, design layouts, preliminary cost analysis, and supporting subsystem studies. Again, these studies were performed for maximum capability payloads which were then used as the basis for estimating the properties of more limited payloads. The final output of Task B was a set of four baseline payload layouts and the related preliminary design data. These payloads range from one that provides comprehensive research capability to one with early/limited capability.

1.3 SPACE BIOLOGY PAYLOAD DEFINITION

The present Life Sciences Payload Definition and Integration study was originally funded as the Space Biology Payload Definition (SBPD) study and was to cover Tasks A, B, C, and D as shown in Figure 1-1. After about 4-1/2 months of activity (midpoint of Task B), the program scope was expanded to include all of the life sciences disciplines. The added disciplines of biomedicine, life support/protective systems, and man system integration were then made a part of a redefined program called the Life Sciences Payload Definition and Integration. The LSPD study was then structured to perform only Task A and Task B (payload definition phase) with the funds that were originally provided to do the entire program (Tasks A, B, C, and D) for space biology.

1.4 DEFINITIONS

A term used throughout this report that reflects the general philosophy used in the study is "facility approach." This term refers to the fact that life sciences laboratory facility payloads were developed as opposed to laboratories designed to perform specific experiments. The reasons for using this approach are discussed further in Section 2.

The following paragraphs describe other important definitions used in the performance of the study.

- 1.4.1 <u>LIFE SCIENCES</u>. Life Sciences research includes biology, biomedicine, mansystem integration, and life support/protective systems:
- a. Space Biology is devoted to understanding the role of gravity and time in the maintenance of dysfunction of earth organisms and determining potential applications of this knowledge to earth surface problems.
- b. Biomedicine is devoted to the medical qualification of man for long-term space flight by evaluation and understanding of changes in human functions and capabilities that may be induced by long duration space flight.
- c. Man System Integration is devoted to providing qualitative and quantitative data relative to crew performance, crew operations, and equipment designs; effects of prolonged exposure to the space flight environment on man's individual and group behavior was also studied.
- d. Life Support and Protective Systems is devoted to the acquisition of engineering data for advanced design of components and subsystems, the establishment of design criteria, and development of the technology that will enable man to perform space missions effectively and in safety.

1.4.2 LABORATORY EQUIPMENT ELEMENTS

- a. Common Operational Research Equipment (CORE) is bench test or analysis equipment such as spectrophotometers, gas chromatographs, centrifuges, microscopes, specimen preparation facilities, or sample preservation facilities.
- b. FPE-peculiar equipment (general purpose experiment hardware) is that hardware which can support a variety of experiments on a reusable basis such as a lower body negative pressure device, an MSI task board, a small vertebrate holding facility or a plant holding unit.
- c. Experiment-peculiar equipment (special purpose experiment hardware) is that hardware designed specifically to implement and support a single experiment not reusable for another without modification.

d. Bioresearch centrifuge is an artificial gravity facility for biological research on both control and test organisms.

1.4.3 LABORATORY PAYLOADS DEFINED

- a. Maxi Max Laboratory provides complete Blue Book payload capability (time period 1980 and beyond, five-year mission).
- b. Maxi Nom Laboratory is the growth Space Station payload capability (time period 1980, two-year mission).
- c. Mini-30 Laboratory is the initial Space Station payload or the extended sortic payload capability (time period 1978-1980, 30-day mission).
- d. Mini-7 Laboratory is the early initial sortic payload capability (time period 1978-1980, seven-day mission).
- e. A payload is any research or research related equipment that is emplaced within the structural and supporting elements of the spacecraft.
- f. A laboratory is the total housing and contents making up any spacecraft area devoted to research in any science. The term is used to differentiate between separate supporting spacecraft areas and the spacecraft areas housing research equipment and operations. (Laboratory = Research Applications Module (RAM).

1.5 MISSION MODEL GUIDELINES

During the definition of requirements in Task A, candidates mission model guidelines were also determined for the payloads. These guidelines were used in Task B preliminary design studies, and are summarized in Table 1-1.

The maximum payloads will be supported by a RAM/space station complex to become operational beyond 1980. The planned mission duration of the life sciences laboratory is two-to-five years (90-day resupply), the atmospheric pressure is one atmosphere, and the space station crew is 6 to 12 men. The RAM diameter is 4.16 m (13.7 ft) and can be up to 17.7 m (58 ft) long.

The smaller payloads will also be supported by the RAM but operating with the RAM Support Module (RSM) and the shuttle in a sortie mode. The time period is 1977 to 1980, the mission duration is 7 to 30 days, and the research crew is 4 men.

The Skylab flights were also considered as possible supporting missions, but were dropped during the course of the study by NASA direction.

Table 1-1. Mission Model Parameters

PARAMETER	SKYLAB*		RAM¹/RSM²/SHUTTLE		RAM/SPACE STATION					
Operational Time Period		Flights of Opp	ortunity			1977 - 19	980	·	1980 - Beyond	
Payload Capacity	To Be Determined		20,900 kg (46 k lbs) Total RSM 16 k lbs RAM 17 k lbs Life Scien. Payload 13 k lbs		11,360 - 13,600 RAM Life Scien. Payload	(25k - 30k) Total 17 k lbs 13 k lbs				
Orbit: Altitude Inclination	407 km (220 n.m.) on 0.611 rad (35°)		185 km (100 n.m.) 0.497 rad (28.5°)		500 km (270 n.m 0.96 rad (55°)	.)				
Mission Duration	1 year		7 - 30 Days		2 - 5 years					
Spacecraft: Diameter Length	· ·	6.7 m (22 ft) 13.4 m (44 ft)			4.16 m (Approx.	13.67 ft) 10.7 m (35 ft)			4.16 m (13.67 ft) Up to 17.7 m (58	
Cabin Atmospheric Pressures	Gas	n/m²	mm Hg	psia	Gas	n/m²	mm Hg	psia		
·.	Total O ₂ N ₂ CO ₂	34,475 25,511 8,964 1,014	258.5 191.0 67.0 7.6	5.0 3.7 1.3 0.147	Total O_2 N_2 CO_2	101,360 21,340 80,020 400	760 160 600 3	14.7 3.09 11.6 00(058	Same	
Crew Numbers		3 - 6		4 (30 Days)			6 in 1980	12 in 1984		
Skills		Astronaut - S	Scientist -		Scientist			Astronaut -	Scientist	

^{*} Skylab considerations used only for first generation layouts.

¹ RAM - Research Applications Module.

² RSM - RAM Support Module.

SECTION 2

PAYLOAD RESEARCH REQUIREMENTS DEFINITION

The definition of research requirements is based on a general laboratory facility approach rather than a specific experiment approach. The experiments that will be accomplished in the time frame of the candidate payloads cannot be accurately defined at present. The kind of experiments that will be selected are highly dependent on the experimental results of earlier flights. If physiological questions arise regarding man's ability in space, the emphasis for all Life Sciences will be toward physiological research. However, if man proves adaptable to zero gravity and can readapt to the earth environment, the research emphasis may include a variety of major areas, such as behavior, crew operations, circadian rhythms, zero-gravity physiology, host parasite relationship, exobiology, and radiation biology. Some of the experiments may be a continuation of Skylab experiments but many will be new. Also, the long mission duration of the advanced research laboratories requires that they be capable of accommodating unknown experiments.

The approach to defining the facility's research capability emphasized earth-based-laboratory functional requirements and the related equipment to perform these functions. This approach is described in this section along with the research capability of the baseline payloads.

2.1 SUMMARY OF BASELINE PAYLOAD RESEARCH CAPABILITY

A summary of the capability of the baseline payloads is shown in Table 2-1 in terms of the research test subjects that can be supported. Also indicated, where applicable, are the resulting number of cage modules required. A cage module is a basic holding unit used in all the payloads to house small vertebrates, plants, invertebrates, cells, and tissues. It is basically a sealed (but ventilated) cabinet approximately 0.5 m by 0.5 m. See Section 4.2 for further details.

The capability of the Maxi Max payload is basically the entire contents of the Blue Book as modified slightly by NASA during the program. The number of primates was increased to six, to include two five-foot primate spheres and four primate cylinders. These were to be divided equally between the main zero-g lab and the centrifuge module. The radiobiology room was reduced, because of the elimination of the X-ray requirement, to make the facility approximately one-quarter that listed in the Blue Book. The resulting facility is pie shaped with an exposure area of approximately 1.5 m by 1.5 m and a 1-meter source-to-subject distance.

Table 2-1. Summary of Baseline Payload Test Subject Capacity

			abject Capac	
	Nun	Number of Test Subjects Aboard Baseline Payloads		
Blue Book FPE and Test Subjects	Mini-7	Mini-30	Maxi Nom	Maxi Max
Vertebrates:				
Chimpanzees	0	0	0	2
Macaques	0	2	2	4
Rats	0	16 (2 cm)	128 (16 cm)	512 (64 cm)
Plants:				
Marigolds	16 (1 cm)*	16 (1 cm)	128 (8 cm)	288 (18 cm)
Invertebrates	(1 cm)	(1 cm)	(2 cm)	(6 cm)
Cells and Tissues	(2 cm)	(2 cm)	(2 cm)	(8 cm)
Biomedicine:			,	,
Human Subjects	0	4	12	12
Life Support and Protective Systems: Hardware Test Units	_			
	1	1	1	2
Manned System Integration:			ļ	
Human Test Subjects	4	4	12	12
Centrifuge	None	None	Internal	Separate Module

^{*}Indicates the number of cage modules (cm) to support the organism.

The Maxi Max with full Blue Book capability requires two zero-g modules (RAMs) for the containment of the entire facility in addition to the third research centrifuge module. Generally, one zero-g module is devoted to biology research, and the other is primarily devoted to biomedical, life support, and manned system integration research. The Common Operational Research Equipment (CORE), which is specified in the Blue Book and contains some equipment to support all life sciences research, is placed partly in each of the two zero-g modules. The placement is according to usage of the individual CORE items, and some of the CORE equipment units are divided between the two laboratories. An example is the CORE unit for visual records and microscopy, which is generally required by all the FPEs. The biomedical recorder, an item within this equipment unit, is placed in the module containing biomedical research. On the other hand, microscopes are placed in the biology module. For complete information on the CORE and other equipment placement, see Section 3.

The Maxi Nom baseline payload is contained in a single RAM module with two chambers - one for biology and one for manned research consisting of biomedicine, life support and protective systems, and manned systems integration. The distribution of CORE in the Maxi Nom is also divided between the two compartments. The manned research capability for Maxi Nom is basically the same as that of Maxi Max or Blue Book where 12 men are assumed available as subjects. In the biology area, the large research centrifuge has been eliminated and a small internal biology centrifuge is substituted. The centrifuge can accommodate eight cage modules that house vertebrates: however, the mix of organisms on the centrifuge can be anything that is required by the research experiments. Preliminary considerations have been given to utilization of this internal centrifuge for the accommodation of some of the manned research centrifuge requirements. Indications are that some of the manned requirements can be met if the centrifuge were so outfitted. The number of primates in the Maxi Nom is two macaquetype primates, no chimpanzees. The macaque holding units will be two cylinders (no spheres). The number of vertebrates that can be accommodated in Maxi Nom is onequarter that of Maxi Max or 128 rats or rat equivalents divided equally between the zero-g laboratory and the centrifuge. Similarly, the plant facility will accommodate 128 marigolds or marigold-equivalent plants. Two cage modules are allocated for invertebrate research - providing incubator volume of approximately 0.34 m³ (12 cu ft). Two cage modules of similar volume are allocated for cells and tissues.

The Mini-30 payload capability is much smaller than the Maxi Nom. The number of primates, however, is the same — two macaques or their equivalent. There are two cage modules allocated for 16 rats or rat-equivalent organisms, one cage module that can contain 16 marigolds or their equivalent, one cage module allocated for invertebrates, and two cage modules for cells and tissues. Cell and tissue research in both of the Mini payloads is emphasized due to the limitations of volume and also the high reproductive rate inherent in these organisms, providing generations of these organisms that have been reared in the weightless state. The number of men available as test subjects for biomedicine and manned systems integration is four. The life support and protective systems capability is based on the requirement to accomplish one experiment at a time.

The Mini-7 payload does not contain any vertebrates as it is felt that a five-day onorbit mission is inadequate time for the experiment effects to be manifested in these
organisms. Also, the elimination of vertebrates in this payload significantly reduces
the weight, power, and volume requirements. One cage module is allocated for plants,
one cage module is available for invertebrates, and two cage modules are included for
cells and tissues. The emphasis is on cells and tissues for the reasons previously
stated for the Mini-30 payload. Biomedical research in the Mini-7 payload is also
eliminated for the same reasons that the vertebrate research is eliminated. It is felt
that the knowledge gained regarding man's physiology by the time the Mini-7 becomes
operational will be much greater than can be obtained in the five-day missions of this
payload. In life support/protective systems, only one piece of hardware need be

evaluated during each flight. Manned systems integration has a minimal capability to do only the most critical things that have been found to be problems in previous flights.

2.2 SOURCES USED IN DETERMINING RESEARCH REQUIREMENTS

The study team for the Task A effort (definition of requirements) was comprised of members of various disciplines and working environments. The team members included biologists and engineers at the Ames Research Center (ARC) and the Marshall Space Flight Center (MSFC) representing NASA, University of California at San Diego biologists representing the academic community, and Convair personnel representing industry. Study expansion from Space Biology to Life Sciences required additional inputs from other NASA centers — primarily the Manned Spacecraft Center (MSC) for Biomedicine. MSFC and ARC also provided personnel to assist and critique the total program effort.

The literature data sources consisted of documents, working papers, vendor data, equipment specifications. Table 2-2 lists the more significant documents of this data base. The Blue Book was the primary source of data used, and, this data was generally given precedence over other conflicting data. The major sources of data shown in Table 2-2 are included in the reference section of this report.

Table 2-2. Program Data Base

Documents	Publisher
Blue Book	NASA/Convair
Earth Orbital Exp. Study	MDAC
Biotechnology Study	MDAC
IMBLMS	
B-3 Functional BB	LMSC/GE
Functional BB Performance Review	LMSC/GE
B-4 Statement of Work	NASA
Phase B Final Report	LMSC/GE
MSC End Item Specification for Inflight	
Medical Support System	NASA
Experiment Module Concepts	Convair
Space Station/Base	MDAC/Martin and NR/GE
Orbital Workshop	Martin
Space Shuttle	Convair/NR
Human Performance Prediction	Bunker-Ramo
Advanced Integrated Life Support Systems	HSD
Communications and Working Papers	
Ames Experiments and Common Use Equipment	
MSFC Communications and Working Papers	
Vendor/Mfg Specifications and Communications	
Ames Direct Communications	
MSC IMBLMS Review Meeting	

2.3 FUNCTIONS AND EQUIPMENT INVENTORIES

The approach to defining payload research requirements utilized both a functions and equipment inventory.

The functions inventory is a list of possible research functions (activities), some of which will have to be performed aboard any given spacecraft laboratory. Similarly, the equipment inventory is a list of the possible equipment that might be needed in a given laboratory to support the research.

The functions were developed from the data base and form an inventory of about 445 reasonable activities required for space research. The equipment inventory contains approximately 380 items. Due to the size of these inventories, and the requirement to periodically accept new data, a computerized listing (and processing program) was developed. These listings can be updated as required to provide support for future life sciences payload studies. The present life sciences function and equipment inventories plus the computer output data on the four selected baseline payload functions and equipment require more than 25,000 lines of computer printout. The printouts, because of their size, are not a part of this final report but are available upon request of the NASA/MSFC computer center.

An overview of the functions/equipment inventory and its relation to the computer program is shown in Figure 2-1. As indicated, the program data sources provided

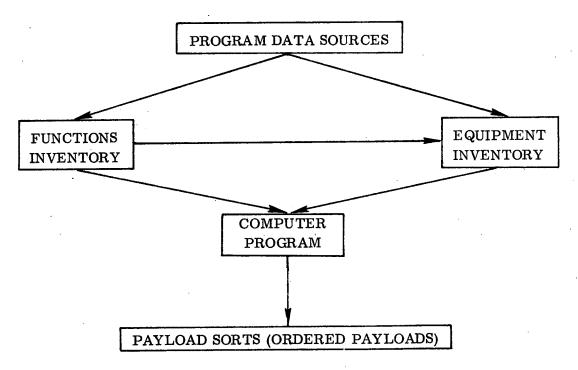


Figure 2-1. Overview of Program Activities in Establishing the Functions and Equipment Required for Life Science Payloads

information relative to the development of the functions and equipment inventories. In addition, the definition of the functions led to additional equipment items as well as better understanding of equipment requirements. As indicated in Figure 2-1, these two inventories were used as input to a digital computer program that was written to sort out and list the functions and equipment in an ordered payload. The ordered payload is one resulting from instructions to the computer on the specific functions desired as well as the number and type of equipment desired. These instructions result from various payload and mission guidelines that are used to manually screen the inventories and select appropriate functions and equipment. The specific procedures for obtaining ordered payloads are discussed in Section 2.4. The functions and equipment inventories are described in the following two sections.

2.3.1 <u>FUNCTIONS INVENTORY DESCRIPTION</u>. To summarize the information on all of the functions and make it usable for payload designs and decisions, it was placed on computer cards in code or abbreviated form. In the process, information about the functions was estimated and also included on cards. A sample portion of the functions inventory is shown in Figure 2-2 and a complete list of all the functions titles is contained in Figure 2-3.

```
CARD NUMBER 1 - FUNCTION TITLE AND DESCRIPTION
C
          CARD NUMBER 2
                                             CARD NUMBER 3
         CP
                         T E M#
                                         E M o T
                                                            C
                                                              H#R C L M H
 ULA
         H A
                         A N 0*
                                         N O
                                             C IF IE RS RS AME R O
                                                                        A AI
 HTR
                 E,
         ΙY
                         5 V D*
                                         V D I MII MAA EK EK Z+U E G
              F
                                                                          KNR
 LHD
CCC
                             E+
                                           ŧ.
                                               ERT ECD WI WI A+U W I N DVE
         10
                           D
                                                 SE
TM
                                                                        r
                                                                           WNF
 1 D N
         CA
                           € D*
                                         CAL
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                                                             L D+D I T
č
      0
                 F
         ΑÜ
                                           C
                                         TCS
                                                                 *N N I L KON
 84
                         P R S+
                                                      Ν
                                                                 *C F C T ERC
              MVPICBLH
                         . D .*
                                                                    CSY
  39 1 THYROID FUNCTION TESTS-SERUM STABLE WHEL IF ALL CELLS REMOVED
                        1 1 M. PROCESS AND STORE FOR GROUND ANALYSIS
         3 3 MV
  39A 3 PROCESS AND STORE
                                         1 M 2 20
 39A14 CLOT TULES
39A24 CENTRIFUGE
                                                                 *1 2 2 1 105
  J9A34 FREEZER
  40 I BLOOD MORPHOLOGY AND CELL COUNTS
  40 2
        1 1 MV B 1 1 M*WRIGHTS STAIN AND METHYLENE BLUE STAINS
  40A 3 SMEAR, STAIN, AND READ
                                         1 M 2 20
 40A14 CELL COUNTER DIFFERENTIAL MANUAL OFS
                                                                *0 3 0 1 106
                                                                 *0 3 2 3 156A
  40A34 METHYLENE BLUE CAPILLARY SYSTEM STAINING KIT
                                                                *0 3 2 2 106
 +0A44 MICROSCOPE LIGHT OIL IMMERSION 2000X
+0A54 MICROSLIDE AND MICROSLIDE CATALOGUE
                                                                *1 4 1 4 126
                                                                 *1 2 2 1 106
 408 3 SMEAR, STAIN AND XMIT DATA-GR 1 S 2 20
                                                             4 1*
 40614 WRIGHTS STAIN APPARATUS
40624 MICROSLIDE AND MICROSLIDE CATALOGUE
                                                                *0 5
                                                                        3 156A
                                                                *1 3 2 1 106
 40834 METHYLENE BLUE CAPILLARY SYSTEM STAINING KIT
                                                                *1 3 2 2 106
 +0844 MICHOSCOPE LIGHT OIL IMM WITH VIDEO CAMERA ADAPTOR *1 4 1 4 126
+0854 VIDEO COLOR CAMERA A'D DATA MGMT *0 4 1 4 038
 400 3 SMEAR, STAINCUMPUTER READOUT
                                       152 12
                                                               1*
 40C14 WRIGHTS STAIN APPARATUS
                                                                *0 3 2 3 156A
 40C24 MICROSLIDE AND MICHOSLIDE CATALOGUE
                                                                *1 3 2 1 106
```

Figure 2-2. Functions Inventory Printout

```
1 1 OPGANISM RECVNG - SHIPPING OPGS IN CAGE VS SHIPPING CONTAINR. IF
                                                                          65 1 PLANT ACTIVITY-MSUR GROWTH AND MOVEMENT OF PLANTS
  1 MATERIAL RECYNG- SAME TECHNIQUE AND TRADEDEF AS FUNC NO.1
                                                                          66 1 ANIMAL ACTIVITY- MOUR ANIMAL ACTIVITY IN STD AND MMP CAGES
  1 VERTERRATE FEEDING- SOLID PELLETS ARE SUPPLIED ADLIR OR REGULATO
                                                                              1 LIRID ANALYSIS IN RIDLOGICAL SYSTEMS
  1 VERTERPATE WATERING- REO ORIPLESS ANIMAL ACTUATED DISPENSOR TIPS
                                                                             1 ORGANISM IDENTIFICATION FILM
5 11 URINE MGMT AT CAGE- URINE MUST BE REMOVED QUICKLY (MINUTES)
                                                                             1 CARPOHYDPATE ANALYSIS-SOLUABLE/INSOLUABLE
  1 URINE MGMT FROM GAGE COLLECTOR TO STORAGE OR DISPOSAL
                                                                              1 AIR MOVEMENT
                                                                             1 LIGHT MONITORING-ON/OFF AND INTENSITY -ASSUME NO FRED DATA RED
   1 FECES MGMT AT CAGE -FECES MUST BE MOVED FROM ANIMAL AND COLLECTD
   1 FECES MGMT-CAGE TO DISPOSAL LIQUID TO SOLID CONSISTANCY
                                                                             1 ORGANISM IDENTIFICATION VIDEO RECORDS
   1 ORGANISM MASS MEASUREMENTS
                                                                             1 DATA STORAGE
   1 HOLDING PRIMATES MMR -MEASURES PASIC METAROLISM AT WORK/PEST
                                                                             1 CPEW GUIDANCE - PPOVIDE DESIRED INFORMATION TO CREW ON DEMAND
11 1 HOLDING PAT AND RAT STZE ANIMALS FOR METABOLIC MSMTS
                                                                             1 EXPERIMENT MANAGEMENT SYSTEM
12 1 HOLDING MOUSE MMR-SAME AS FOR RAT
                                                                             1 MICROSCOPY GENERAL
13 1 HOLDING CAGE MMR-RABBITS/MARMOTS ETC.
                                                                             1 INVERTEBRATE COUNTING AND SORTING (INSECTS)
   1 BIDELECTIC XDCR INSTALLATION AND SETUP- REWARE EMI-
                                                                             1 ORGANISH SUBCULTURE-SUBSTRATE PREPARATION
   1 CAMERA SETUP
                                                                             1 ORGANISM SUBCULTURE-PLANTS
                                                                             1 MEDIA PREPARATION-CELLS AND TISSUE
16 1 SETUP CAMERA OPTICAL COMMUTATION-ORGANISM TO OPGANISM
                                                                          #2 11 WORK BENCH CLEANUP - DEACTIVAT EQUIP, RECAGE OR DISPOSE OF SPEC-
17 11 MONITOR ECG (FOR BIOPESEARCH - ECG SIGNAL MGMT FROM CAGE TO CAGE
18 11 MONITOR EEG (FOR BIORESEARCH - EEG SIGNAL MGMT FROM CAGE TO CAGE
                                                                          83 1 WORKBENCH STERILIZATION
19 1 MONITOR EMG-FMG SIGNAL MGMT CAGE TO CAGE MOD TO DATA MGMT
                                                                             1 ORGANISM SUBCULTURING-CELLS AND TISSUE
                                                                             1 STAPCH GRANULE ASSAY
  1 RESPIRATORY RATE MONITOPING - DOTS NOT INCLUDE RESP VOLUME
21 1 CARDIAC OUTPUT- IMPLANTED FLOW XOCP-SIGNAL XER TO DM AS FUNC 17
                                                                          86 1 PACTERIAL COLONY COUNTING
                                                                          87 1 MICPOORGANISM IDENTIFICATION
   1 TEMPERATURE MSMTS
23 1 NUTRIENT CONSUMPTION- A COUNT OF THE NUMBER OF PELLETS CONSUMED
                                                                             1 BACTERIAL SMEAR STAINING
24 1 WATER CONSUMPTION -WATER CONSUMED OR WATER DELIVERD
                                                                             1 HISTOLOGICAL SECTIONING-WAY AND PLASTIC EMPERMENT
                                                                             1 HISTOLOGICAL STAINING
25 1 MUSCULOSKELETAL TOMUS
                                                                             1 PLANT RANIOCHEMISTRIES
26 1 LIQUID VOLUME MSMTS+ MICPO VOLUMES .001 ML TO 1 ML
                                                                          92 1 VEPTERRATE RADIOCHEMISTRIES
   1 LIQUID VOLUME MSMTS- MACPO 1 ML TO 1800 ML
                                                                          93 1 INVERTERRATE RADIOCHEMISTRIES
   1 MASS MEASUPEMENTS OF CONTAINED LIQUIDS AND SCLIDS
                                                                             1 CFLLS AND TISSUE PADIOCHEMISTRIES'
   1 MASS MEASUPEMENTS- CONTAINED LIQUIDS AND SOLIDS
                                                                             1 RADIO ISOTOPE METHODOLOGY-PREPARATION AND MGMT
30 1 GROSS ANATOMIES-ASSESSMENT OF MAJOR ORGANS-SIZE SHAFE MASS COLOR
                                                                             1 RADIOCHEM MASTE MGMT- RAPIOCHEMS, ORGNSMS, AND PARTS
31 1 BIOSAMPLING-OBTAINING BLOOD WHOLE ORGANSM LEAVES FTC FOR ANALYS.
                                                                          97 1 EYPERIMENT WASTE MOMT
32 1 SPECIMEN STATUS OBSERVATION-PERIODIC LOOK AT ORGANISMS IN CAGES
23 1 RLOOD PREPARATION-SYRINGE-TUBE/CAPILLARY WITH NAF EDTA FTC
                                                                             1 DISTILLED/STERILE WATER PPEPARATION
34 1 BLOOD ELECTROLYTES
                                                                          99 1 STERILIZATION OF TOOL/EQUIP
                         MSUP CONC OF DISSOLVED GS IN BLOCK
                                                                         100 1 STERILIZM OF MEDIA -NOT REOD IF PREPKGD :
35 1 9L000 PH PC02 02
   1 BLOOD TOTAL PROTEIN MOUP CONC IN SERUM OR WHOLE PLOCE
                                                                         101 1 STEPILTN OF HOLDNG UNITS
   1 THYPOTO FUNCTION TESTS-SERUM STABLE WHEN IF ALL CELLS REMOVED
                                                                         102 1 STERILIZN OF ATM GASES
                                                                         103 1 ORGANSM HOLDING UNIT CLEANUP
   1 BLOOD MORPHOLOGY AND CELL COUNTS
                                                                         164 1 HOLDING UNIT MANIFOLD CLEANUP
   1 HEMATOCRIT MOUR OF PACKED CELL VOL TO TOTAL VOL
                                                                         105 1 OPGANISM OF SAMPLE PRESVN WITH GAS OR LIQUID CHEMICALS
   1 HEMOGLOBIN-MOUR CONC OXYMOR OR CARBOXYHGB
                                                                         166 1 ORGANISM/SAMPLE PPES THERMAL
43 1 DIGITAL RECOPDS-RECORDING OF INSTRUMENT DATA
44 1 ANALOG RECORDS- RECORDING OF INSTIDATA
                                                                         107 1 OPGANISM/SAMPLE PRESVN LYOPHIL
                                                                         109 1 BACTERIAL CELL COUNTING
45 1 PRC OMOTIC FRAGILITY-MSUP PUPTUPE PRESSUPE OF RRC
                                                                         109 1 PLANT LIGNIN ASSAY.
47 1 1MMUNOGLORIN ASSAY- MSUP ANTIBODY FORMATION
   1 ANTIRODY TITPATION-DETERMINE ANTIPODY CONC TO SPECIFIC DISEASE
                                                                         110 1 PLANT CELLULOSE ASSAY
                                                                         112 1 OXYGEN MSMTS MMB
   1 PRESSURE MONITORING
   1 GAS SAMPLING+ OBTAIN GAS FROM SITE XFER TO INSTMT
                                                                         113 1 CARRON DIOXIDE MSMTS MMR
51 1 TRACE GAS ANALYSIS HYDROCARBONS-SPECIFIC COMPOUND/PREDETERM LIST
                                                                         114 1 CYTOPLASMIC STREAMING-PLANTS
                                                                         124 1 GREW/ORGANISM ISOLATION- REOMT TBD
52 1 TRAFE GAS ANALYSIS INORGANICS
                                                                             1 CREW/CHEMICAL ISOLATION
53 1 OXYGEN MONITORING
                                        Reproduced from best available copy.
                                                                             1 CREW RADIATION ISOLATION
   1 CARPON DIDYIDE MONITORING
                                                                         127 1 CREW MOBILITY/TRANSFER - CREW ACCESS TO ANY LAB AREA, WALLS, ETC
55 1 NITROGEN MONITOPING
                                                                         128 1 MATERIALS TRANSFER - MOVE CARGO, TOOLS, SPECIMEN IN/OUT AROUND LAB
   1 CARRON MONCKIDE MONITORING
                                                                         129 1 HOLDING-PRIMATES- LARGE MACAQUE TO CHIMPANZEES
57 1 WATER VAPOR MONITORING
                                                                         130 1 HOLDNG-MICE AND MICE SIZE ANIMALS
   1 AMMONIA NONITORING
                                                                         131 1 HOLDING, RATS QUAIL ETC.
   1 ATMOSPHERIC ETHYLENE MONITOPING SENS TO SOPER
                                                                         132 1 HOUSING-PLANT SEEDLINGS
61 1 VIRRATION MONITORING
                                                                         133 1 HOLDING UNIT PLANTS
   1 ACCELERATION MONITORING 18-5 TO 16 0-100H7
                                                                         134 1 HOLDING-PARBITS CATS MARMOTS ETC
   1 PADIATION MONITOPING AT ORGINSM HOLDING AND THROUGHOUT LAP
                                                                         135 1 HOLDING-CELLS AND TISSUE
   1 NOISE MONITOPING
```

Figure 2-3. Functions Inventory (Sheet 1)

```
136 1 HOLDING INVERTERRATES
                                                                              363 1 SWEAT PRESERVATION AND STORAGE
   137 1 HOLDING-COLONY MICE HAMSTERS ETC
                                                                              304 . 1 LOWER RODY NEGATIVE PRESSURE (LBNP)
   178 1 HOLDING COLONY RATS
                                                                             305 1 SPACE SUIT SUPPLY AND CONTROL FOR EXPERIMENTAL SETUPS
   139 1 HOLDING COLONY MARMOTS/RABRITS
                                                                             306 1 EAR CANAL CALORIC STIMULATION
   141 1 AIRPAPTICULATE SAMPLING AND ANALYSIS
                                                                             307 1 SPATIAL LOCALIZATION
   142 1 MICPORIOLOGICAL SAMPLING, AIR, SURFACES AND LARGE ORGANISMS
                                                                             308 1 ELECTRO-OCULOGRAM (EOG) 0.14-100H7 A-D. AT LEAST 500 SAMP/SEC
   143 1 PLANT HOMOGENATION
                                                                             309 1 ROUTINE METABOLIC GAS MONITORING
   145 1 CENTRIFUGATION
                                                                             310 1 BICYPLE ERCOMETRY
   148 1 THERMAL CONTPOL OF CHEMICAL PREPARATIONS-WATER BATH SUBSTITUTE
                                                                             312 1 ELECTRONIC EQUIPMENT CALIBRATION
   149 1 URINE ANALYSIS
                                                                             313 1 ATMOSPHERIC MONITOP CALIFRATION
   155 1 URINARY PHOSPHATES
                                                                             314 1 BIOCHEMANALYTICAL EQUIPMENT CALIBRATION
   156 1 URINE CREATININE AND CREATINE
                                                                             315 1 TOTAL BODY WATER
   161 1 ARTERIAL BLOOD PRESSURE
                                                                             316 1 AGRAVIC PERCEPTION
   162 1 X-PAY MIAGNOSTIC
                                                                             317 1 OCULAR COUNTER-ROLLING
   163 1 RADIATION EXPOSURE
                                                                             318 1 OCULOGYRAL ILLUSION
   164 1 PERIPHERAL VENOUS BLOOD PRESSURE
                                                                             319 1 VECTORCAPOJOGRAM (VCG) 0.05-500HZ 4-D AT LEAST 2500 SAMP/SEC
  165 1 EVENT MONITOPING
                                                                             320 11 PHONO/VIRROCAPDIOGRAM (PCG/VPCG) 0.1-20HZ 10-30HZ 30-500HZ AND
   166 1 LINEAR MEASUREMENTS
                                                                             321 1 IMPEDANCE CARDIOGRAPHY (7CG) 4-0 100 SAMPLES/SEC
   167 1 ANAESTHESIOLOGY-VERTERRATES
                                                                             322 1 VENOUS BLOOD PRESSURE -INVASIVE DURING VENIPUNCTURE
   168 1 ANAESTHESIGLOGY-INVERTERPATES
                                                                             324 1 PULSE WAVE VELOCITY
   169 1 TELEVISION MONITOPING ROUTINE AND FOR DATA BYM HIGH FESOLUTION
                                                                             325 1 PULSE WAVE CONTOUR
   170 1 TV MONITORING AD HOC -COMMERCIAL GRADE COLOR
                                                                             326 1 BALLISTOCAFDIOGRAPHY (BCG) AT LEAST 800 SAMPLES PER SEC
   173 1 PLANT LIPIDS
                                                                             327 11 RESPIRATORY VITAL CAPACITY (VC), TIMED VITAL CAPACITY (VC1, VC3)
  174 11 ENZYME ASSAY-RECOMMEND ASSAYS POSSIBLE ON CRUDE HEMOCENATES AND
                                                                             330 1 RESPIRATORY DEAD SPACE (VD) ALVEOLAR VENTILATION (VA) RESIDUAL VOL (VR)
  175 1 AMINO ACIDS ASSAY
                                                                             331 1 RESPIRATORY AIRWAY RESISTANCE (R4)
  177 1 PROTEIN ASSAY
                                                                             332 1 LUNG COMPLIANCE
  180 1 PLANT HORMONES
                                                                                                                       A-D AT LEAST 100 SAMP/SEC
                                                                             323 1 SLEFDING TIME
  181 1 PLANT 10N TRANSPORT SYSTEM
                                                                             334 1 CLOTTING TIME .
  184 1 CLINOSTAT FNVIRONMENT
                                                                             335 1 ERYTHROCYTE SURVIVAL
  185 1 CYTOCHEMICAL STAINING PLANTS
                                                                             336 1 PLASMA GLUCOSE
  186 1 CYTOCHEMICAL STATNING -ANIMAL SYSTEMS - HEMATOXALIN/FOSIM
                                                                             337 1 PLASMA PHOSPHATE
N 187 1 NUCLEIC ACID ASSAY
                                                                             338 1 PLASMA ALKALINE PHOSPHATASE
  195 1 ARTIFICIAL GRAVITY -APPPOX 50 PERCENT OF HOLDING CAFACITY
                                                                             339 1 PLASMA BILIRUBIN
  196 1 PRIMATE CAGE PREPARATION- INSTALL INSERTS, FEEDERS, EXEMT EDUIP---
                                                                             340 . 1 PLASMA GLOFULINS
  197 1 VERTERRATE CAGE PREPARATION-SETUP CAGES AND HOLDING UNIT
                                                                             341 1 PLASMA IMMUNOGLORINS
  198 1 PLANT HOLDING UNIT PREPARATION-INSTALL LITES, HATER, EXPT EQUIP---
                                                                             342 1 PLASMA COAGULATION
  199 1 INVERTERRATE CAGE AND HOLDING UNIT SETUP
                                                                             343 1 BODY MASS MEASUREMENT DEVICE (BMMD) FOR MAN
  200 1 CELLS AND TISSUE HOLDING UNIT SETUP/PREPARATION
                                                                             344 1 ELECTRONYSTAGMOGRAM (ENG)
  201 1 CREW RESTRAINT - STABILIZE THE CREW FOR MAX SAFTY AND EFFICIENCY
                                                                             345 1 ANGULAR ACCELERATION THRESHOLD
  206 1 VERTEBRATE BEHAVIOR STUDY
                                                                             346 1 SUBJECT HISTORIES
  207 1 EXPERIMENT TERMINATION-PRIMATES-
                                                                             347 1 INTRAOCULAR PRESSURES
  208 1 EXPERIMENT TERMINATION-SMALL VERTEBRATES
                                                                            348 1 GONAD HISTOPATHOLOGY
  209 1 EXPERIMENT TERMINATION-PLANTS
                                                                            350 1 CREW METABOLIC RECORDS -FOOD/WATER CONSUMPTION-URINE/FECES PRODUCTION
  218 1 EXPERIMENT TERMINATION-CELLS AND TISSUE
                                                                            351 1 BONE DENSITOMETRY- PHOTON ABSORPTION
  211 1 EXPERIMENT TERMINATION-INVERTERRATES
                                                                            352 1 RADIOISOTOFE COUNTING-WHOLE BODY
  212 1 PREPARATION FOR XFFR TO PECOVERY VEHICLE-PRIMATES
                                                                            353 11 CULTURE/SENSITIVITY- MICROORGANISM GROWTH CAPABILITY IN PRESENCE
  213 1 PREPARATION FOR XFFR TO RECOVERY VEHICLE-VERTS
                                                                          354 1 EAR CANAL TEMPERATURE
  214 1 PREPARATION FOR XFER TO RECOVERY VEHICLE-PLANTS
                                                                           355 1 MUSCLE STRENGTH AND SIZE
  215 1 PREPARATION FOR XFER TO RECOVERY VEHICLE-CELLS/TISSUE
                                                                          356 1 SUBJECT INSTRUMENTATION AND CLEANUP
  216 1 PREPARATION FOR XFER TO RECOVERY VEHICLE- INVERTERRATES
                                                                          3F7 1 GASTRIC PRESSURE AND PH
  218 1 DEEP BODY TEMPERATURE - IMPLANTABLE SENSOR
                                                                           358 1 RIOMEDICAL EQUIPMENT CLEANUP/DISPOSAL
  222 1 VERTEBRATE EXPERIMENT INITIATION
                                                                           359 1 HEART RATE
  223 1 PLANT EXPERIMENT INITIATION
                                                                           360 1 RENAL CLEAPANCE PAR
  224 1 INVERTERRATE EXPERIMENT INITIATION
                                                                            361 1 WBC PHAGOCYTOSIS
  225 1 CELLS AND TISSURE EXPERIMENT SETUP.
                                                                            364 1 VISUAL TASK WITH HEAD ROTATION
  226 1 CFLLS AND TISSUE POPULATION DENSITY
                                                                            365 1 VENOUS COMPLIANCE (LVMS)
  227 1 ORGANISM EXPOSURE TO SPACE RADIATION
                                                                            366 1 APTERIOLAR REACTIVITY
  300 1 VOMITUS COLLECTION
                                                                            368 1 STOOL PRESERVATION
  301 1 VOMITUS PRESERVATION AND STORAGE
                                                                            369 1 URINE PRESERVATION
  302 1 SWEAT SAMPLE COLLECTION
                                                                            370 1 VIPAL CULTURING
```

Figure 2-3. Functions Inventory (Sheet 2)

```
457 1 URINE, TOTAL AMINO ACID
371 1 VIRAL IDENTIFICATION
                                                                                                                 best odition copy.
                                                                           1 URINE, ALDOSTERUNE
1 URINE, ANTIDIURETIC HORMONE (ADH)
                                                                       458 1 URINE, ALDOSTERONE
372 1 FUNGAL CULTURING
373 1 FUNGAL IDENTIFICATION
400 1 GALAVANIO SKIN RESPONSE (GSR)
                                                                           1 URINE, 17, KETOSTEPOIDS
461 1 ALVEOLAR VENTILATION
                                                                           1 URINE, VINYL MENDELIC ACID (VMA)
    1 LUNG DIFFUSION CAPACITY
                                                                       463 1 URINE, METANEPHRINES
    1 AVERAGE SKIN TEMPERATURE
464 1 RED BLOOD CELL MASS (RBC MASS)
                                                                           1 URINE, CATACHOLOAMINES
405 1 BLOOD PLASMA VOLUME
                                                                       465 1 URINE, HISTAMINES
                                                                       466 1 URINE, SEROTONINE (5HIAA)
    1 URINE, MICROSCOPIC ANALYSIS
487 1 URINE CHEMICAL ANALYSIS (PILE, ACETONE, CA, NA, K, CL AND BLOOD)
                                                                       467 1 URINE, SULFATE
    1 SGOT (SERUM GLUTAMIC OXALACETIC TPANSMAMINASE)
                                                                       468 1 ELECTROMAGNETTIC FIELD MONITORING
                                                                       469 1 ROTATING LITTER CHAIR (RLC)
409 1 SGPT (SEPUM GLUTAMIC-PYPUVIC TRANSAMINASE)
    1 RODY WATER BALANCE (WATER INTAKE/OUTPUT INCLUDING SWEAT)
                                                                       500 1 CONTROL OF EXPER PARAMETERS - T.P. FLOW, POWER, ETC.
                                                                           1 ANALYSIS OF GAS MIXTURES FOR 02,N2,C02,C0,CH4,H20,H2,NH3,ETC
411 1 MINERAL RALANCE
                                                                       502 1 MAKE AND RPEAK FLUID CONNECTIONS - LIQUID AND GAS
412 1 FECAL MASS/NET HEIGHT MEASUREMENT
                                                                       503 1 WATER ANALYSIS -CONDUCTIVITY MEASUREMENT
413 1 LEAN BODY MASS
                                                                           1 WATER ANALYSIS - PH MEASUREMENT (H2 ION CONCENTRATION)
414 1 IMPEBANCE PNEUMOGRAM FOR MAN
                                                                       505
                                                                           1 WATER ANALYSIS - TOTAL SOLIDS CONTENT
415 1 LUNG VOLUMES
                                                                           1 WATER ANALYSIS - RACTERIOLOGICAL ASSAY
416 1 TRACKING MEASUREMENTS
                                                                       507 1 LIQUID TRANSFER
417 1 PLASMA CHOLESTEROL
                                                                       508 1 VACUUM SUPPLY
418 1 URINE VOLUME
                                                                       509 1 GAS MANAGEMENT SYSTEM FOR EXPERIMENT SUPPORT
419 1 NITROGEN BALANCE
                                                                       510 1 ELECTRICAL POWER SYSTEM FOR EXPERIMENT SUPPORT
    1 COLORIO INTAKE
                                                                       511 1 ELECTRICAL CONTNUITY AND VOLTAGE MEASUREMENTS
    1 WATER COMSUMPTION FOR MAN
                                                                       512 1 ELECTRICAL AMPERAGE MEASURMENTS
422 1 CORIOLIS SICKNESS SUSCEPTIBILITY
                                                                       513 1 ELECTRICAL MAINTENANCE
423 1 REGIONAL SLOCD FLOW MEASUREMENT
424 1 CAROTIO PORY STIMULATION PESFONSE MEASUREMENT
                                                                           1 MECHANICAL MAINTENANCE
                                                                           1 SUPPLY OF COOLANT
    1 BLOOD RHEOLOGY/ENCEPHARCPHEOGRAMM (ERG)
                                                                           1 ATMOSPHEDIC GAS ISOLATION
    1 PROTHROMBIN CONSUMPTION
                                                                       517 1 CLEAN-UP, LIQUID AND SOLID
    1 PLATELET ADHESIVENESS
                                                                       518 1 TRASH DISPOSAL
    1 FIRRINOLYTIC ACTIVITY
                                                                       519 1 LEAK DETECTION/LOCATION (GAS)
    1 SERUM ANTIPIURETIC HORMONE (ADH)
                                                                           1 PRESSURE SUIT DONNING AND DOFFING (EXPERIMENTAL)
    1 BLOOM, 17 HYDROXYCORTIOCOSTEFOIDS
                                                                           1 PRESSURE SUIT VENTILATION AND COOLING (EXPERIMENTAL)
    1 BLOCO URFA NITROGEN (BUN)
                                                                           1 VARIATION AND MEASUREMENT OF METABOLIC RATE OF SUITED CREWMAN
    1 BLOCH URIC ACID
                                                                       523 1 INGRESS/EGPESS (LARORATORY TO EVA)
433 1 9LOOD BICARBONATE
    1 CREATINING PHOSPHOKINASE (CPK) BLOOD
                                                                       524 1 EVA MAINTEMANCE TASK SIMULATION
435 1 SERUM LACTIC ACID DEHYDROGENASE (LDH) AND LDH ISOENZYMES
                                                                       525 1 DATA MANAGEMENT
                                                                       700 1 VISUAL - ACUITY, STATIC - NEAR AND FAR
    1 BLOOD ADREMOCORTICOTROPIC HORMONE (ACTH)
                                                                       701 1 VISUAL - ACUITY, DYNAMIC
437 1 BLOOD TPP4
                                                                       702 1 VISUAL - STEPEOPSIS (DEPTH PERCEPTION), STATIC
438 1 BLOOD HISTAMIN
                                                                       703 1 VISUAL - STEREOPSIS (DEPTH PERCEPTION), DYNAMIC
    1 LYMPHOGYTE KAPIOTYPING
                                                                       704 1 VISUAL - SPIGHTIESS THRESHOLD, ABSOLUTE
    1 TRANSFERRINS, BLOOD
                                                                       705 1 VISUAL - PRICHTNESS DISCRIMINATION
    1 WHOLE BLOOD METHOMESLOBIN
                                                                       706 1 VISUAL - COLOR PERCEPTION
442 1 RRC ENTYME MEASUREMENT
                                                                       707 1 VISUAL - CFITICAL FLICKEP FUSION FREQUENCY
    - 1 COMPLEMENT TITRATION, PLCOD
                                                                       708 1 VISUAL - PHOPIAS, LATERAL AND VERTICAL - NEAP AND FAR
    1 THYPOID STIMULATING HORMONE
                                                                       709 1 VISUAL - GLARE RECOVERY (PHOTO STRESS)
    1 3LOOD GROWTH HORMONE
445
                                                                       710 1 VISUAL - DARK ADAPTATION
    1 SEPUM PAPATHYPOID HORMONE
                                                                       713 1 VISUAL - PERIPHERAL FIELD
447 1 SERUM CALCITONIN
                                                                       714 1 VISUAL - ACCOMMODATION RANGE
448 1 INSULIN ASSAY
                                                                       715 1 AUDITORY - ARSOLUTE THRESHOLD
449 1 GLUCAGON ASSAY
                                                                       716 1 AUDITORY - PITCH DISCRIMINATION
450 1 BLOOM SEPOTONIN (SHIAA)
                                                                       717 1 AUDITORY - TEMPORAL ACUITY
451 1 ANGIOTENSION II
                                                                       719 1 AUDITORY - SOUND LOCALIZATION
452 1 MEMPRANE ASSAY AND CYTOGENIC ANALYSIS, PLOOD CELLS
                                                                       720 1 AUDITORY + DETECTION OF MOTION
    1 URINE, CALCIUM
                                                                       721 1 CUTAMEQUS - PRESSURE THRESHOLD '
    1 URING, MUDOPPOTEING
                                                                       722 1 KINESTHETIC - SENSING LIMB MOVEMENT
455 1 UPINE, PYROPHOSPHATES
                                                                       723 1 KINESTHETTO - SENSING LIMP POSITION
     1 URINE, HYPROXYPROLINES
```

Figure 2-3. Functions Inventory (Sheet 3)

```
730 1 COGNITIVE/COMPLEY PERCEPTUAL - SPEECH INTELLIGIRILITY
                                                                       840 1 MAX MASS TRANSPORTABLE - FUNCTION OF TYPE OF MCBILITY AID. ONE
 731 1 COGNITIVE/COMPLEX PERCEPTUAL - READING
                                                                       841 1 MAX VOLUME TRANSPORTABLE - FUNCTION OF TYPE OF MOBILITY AID. ONE
 734 1 COGNITIVE/COMPLEX PERCEPTUAL - PERCEPTUAL SPEED
                                                                       842 I MAX TRANSPORTABLE MOI ABOUT CARRYING HANDLE-FUNCT OF MOP.AID.ONE
 735 1 COGNITIVE/COMPLEX PERCEPTUAL - TIME SHARING
                                                                       843 1 MAX MASS ALIGNABLE - FUNTION OF TYPE OF RESTRAINT. ONE
 736 1 COGNITIVE/COMPLEX PERCEPTUAL - SPATIAL OPIENTATION
                                                                      844 1 MAX VOLUME ALIGNABLE - FUNCTION OF TYPE OF RESTRAINT. ONE
 737 1 COGNITIVE/COMPLEX PERCEPTUAL - SPATIAL VISUALIZATION
                                                                      845 1 MAX ALIGNAPLE MOI ABOUT CARRYING HANDLE-FUNCTION OF RESTRAT. ONE
 740 11 COGNITIVE/CONCEPTUAL AND THINKING ABIL.-VERBAL KNOWLEDGE,
 750 1 COGNITIVE/MEMORY - ROTE MEMORY
                                                                      846 1 REMOTE MANIPULATION
 751 1 COGNITTVE/MEMORY - MEANINGFUL MEMORY
                                                                      950 1 ROUTING EQUIPMENT MAINTENANCE
 752 1 COGNITIVE/MEMORY - MEMORY SPAN-IMMEDIATE PECALL
 758 1 FINE PSYCHOMOTOR - WRITING APILITY
 759 1 FINE PSYCHOMOTOR - SPEAKING ABILITY
 760 1 FINE PSYCHOMOTOR - MANIPULATIVE ABILITY-ARM/HAND STEADINESS
 761 1 FINE PSYCHOMOTOR - MANIPULATIVE ARILITY-WRIST/FINGER SPEED
 762 1 FINE PSYCHOMOTOR - MANIPULATIVE APILITY-FINGER DEXTERITY
 763 1 FINE PSYCHOMOTOR - MANIPULATIVE ABILITY-MANUAL DEXTERITY
 764 1 FINE PSYCHOMOTOR - GROSS POSITIONG ABILTY-POSITION ESTIMATN*
 766 1 FINE PSYCHOMOTOR - GROSS POSITIONG ABILITY-CONTROL PREC(TPK)
767 1 FINE PSYCHOMOTOR - GROSS POSITIONG ABILTY-ARM MOVEMNT SPEED
 768 1 FINE PSYCHOMOTOR - GROSS POSITIONG ARILTY-MULTILIMB COOPC.
769 1 FINE PSYCHOMOTOR - GPOSS POSITIONG ARILTY-POSITION PERSONCT
 770 1 FINE PSYCHOMOTOR - REACTION TIME - SIMPLE
771 1 FINE PSYCHOMOTOR - REACTION TIME - COMPLEX(RESP ORIENTATE)
776 1 GROSS PSYCHOMOTOR - MUSCLE STRENGTH-IMPULSIVE-HAND/SHLDE
777 1 GROSS PSYCHOMOTOR - MUSCLE STRENGTH- SUSTAINED/REPETITIVE
779 1 GROSS PSYCHOMOTOR + GROSS BORY EQUILIBRIUM
780 1 GROSS PSYCHOMOTOR - GROSS RODY COORDINATION
782 1 GROSS PSYCHOMOTOR - SPEED OF LIMB MOVEMENT - LEGS
790 1 SLEEP REHAVIOR - LENGTH AND CEPTH OF SLEEP
791 1 SLEEP REHAVIOR - ARILITY TO AWAKEN AND RESPOND TO EMERSENCY
792 11 INDIVIDUAL REHAVIOR - CLOSENESS OF INTERACTIONS (FRIENDLINESS,
793 11 INDIVIDUAL REHAVIOR - AMOUNT OF INTERACTION(INTRO-VS EXTERVERSON
794 1 INDIVIDUAL BEHAVIOS - STPENGTH OF INTERACTION (ASSEPTIVENESS)
795 1 INDIVIDUAL BEHAVIO - AGGRESSION PEACTION
796 11 INDIVIDUAL REMAVIOS - CONFORMITY AND/OR CONTPOL REACTION (DEPEN-
797 1 INDIVIDUAL BEHAVIOR - FLEXIBILITY/PIGIDITY PEACTION
798 1 INDIVIDUAL REHAVIOR - SELF CONTROL REACTION
799 11 INDIVIDUAL BEHAVIOR - SUBJECTIVITY/OBJECTIVITY REACTION (SELF
800 11 INDIVIDUAL BEHAVIOR - EMOTIONALITY, SENSITIVITY OF REACTION
801 1 INDIVIDUAL BEHAVIOR - DESIRED OUTPUT LEVEL (MCTIVATION, ASPIRATA)
802 11 INDIVIDUAL BEHAVIOR - DESIPED OUTPUT TYPE (CONSCIENTIOUS VS EXPED
805 1 GROUP REHAVIOR - GROUP COMPATIBILITY
806 1 GROUP REHAVIOR - GROUP COMESIVENESS
807 I GROUP GEHAVIOR - GOOUP LEADEPSHIP
868 1 GROUP REHAVIOR - GROUP SIMILARITY, PERCEIVED
820 11 TASK COMPLETION TIMES (E.G. TIME TO COMPLETE A SPECIFIED MAINTEN
821 1 TASK ACCURACY AND ERRORS
822 1 CREW MODY FOSITION MEASUREMENTS
823 1 CREW MODY MOTION MEASUREMENTS
824 1 FORCES, PRESSURES AND TORCUES EXERTED ON EQUIPMENT
825 1 EYE MOVEMENT MEASUPEMENTS - OPTICAL
830 1 FREQUENCY OF EQUIPMENT/FACILITY UTILIZATION
831 1 LENGTH OF USE OF FOUTPMENT/FACILITY
832 1 SERUFNOE OF USE OF EQUIPMENT/FACILITIES
833 1 CPEW SUBJECTIVE COMMENTS ON EQUIPMENT/FACILITY/PPOCEDURES/SCHED.
834 1 FACILITY TRAFFIC PATTERNS
```

Figure 2-3. Functions Inventory (Sheet 4)

The functions inventory includes three basic types of information for each function listed. These are:

- a. Function Data the title of the function and data that describes some of the characteristics of the function.
- b. Methods Data information on one or more methods and associated procedures for performing the function.
- c. Equipment Data preliminary information on the equipment required for each of the methods listed.
- 2.3.1.1 Function Data. The function data contained in the inventory includes information about the function as generally assessed from a life science research point of view. The type of information contained is shown in Figure 2-4. It includes a criticality rating, which is a general assessment of the importance of the function to successful research.

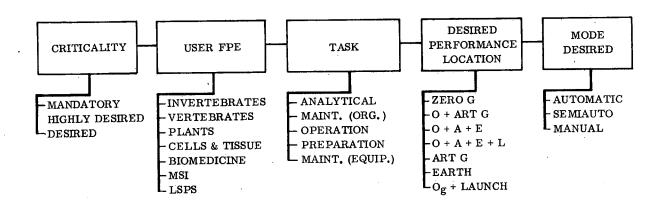


Figure 2-4. Function Data Included in the Function Inventory

A "mandatory" function (denoted by 1 in the inventory) such as vertebrate watering, obviously must be done in space. A "highly desirable" function (2) must be done for valid research but could partially be performed (usually the analysis) on the ground. The third classification is "desirable" (3), which applies to functions that add depth to the research results but are not essential.

Another classification included in the function data indicates the Blue Book FPE disciplines that require (use) the function. The disciplines covered are: Vertebrate Biology (MV), Plant Biology (P), Cells and Tissues (C), Invertebrate Biology (I), Biomedicine (B), Manned Systems Integration (H), and Life Support and Protective Systems (L). Vertebrate biology is divided into Large Primates (M) and Small Vertebrates (V) because of the special holding and management equipment required for large primates.

The task code indicates the nature of the function, and the desired performance location indicates which environment the function must be performed within (e.g., zero-g plus artificial-g plus the launch environment). Mode desired refers to that desired by the scientist from the standpoint of scientific responsiveness. A general guide to meaning of "mode desired" is:

- a. An automatic mode (denoted by the letter A) refers to no manned involvement except for repairs.
- b. Semiautomatic (S) refers to manual setup, functional checks, termination and repair, while the measurements and analysis are performed automatically.
- c. Manual functions (M) refer to those where it is desirable for man to perform all the activities just mentioned.

2.3.1.2 Methods Data. The second type of information contained in the functions inventory is information on various methods of accomplishing each function. An illustration of the methods content of the inventory is shown in Figure 2-5, which also indicates the steps in defining equipment to accomplish the given function. For each function required aboard a laboratory payload, a preferred method is selected from the list of possible alternatives. Any given method selected carries the requirement for specific equipment that is also listed in the inventory. This selection process is described further in Section 2.4.

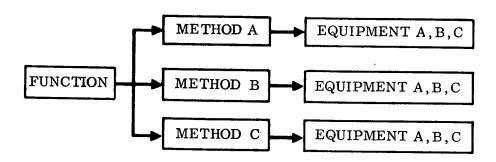


Figure 2-5. Functions Inventory Methods and Equipment Relationship

An attempt was made to include several pertinent methods for each function when reasonable for good research. These included methods for automatic operation, semi-automatic operation, and manual operation as well as methods utilizing various types of scientific instruments. Information contained in the inventory about the method included: scientific response, crew time, crew skill required, and inherent hazards.

The scientific response is a judgement indicating how well the candidate method meets the functional requirements. Category 1 (superfluously) indicates that the method accommodates the functional requirements easily and has greater precision and

accuracy than required. Category 2 indicates that the method adequately satisfies the functional requirement. Category 3 indicates a marginal method with possible problems. The crew time is listed in two categories: Time First Item is the time required to set up, perform, clean up, and restow the equipment. Time Each Additional is the time required to repeat the function — assuming everything is set up and cleanup time is charged to the first operation. Crew skills are specified by a number corresponding to a particular skill, such as biotechnician (1). Both a primary skill and a secondary skill are specified. The primary skill is that most suited to the performance of the function by the method selected. The secondary skill is that which could acceptably perform the same function by that method. The rating of hazard for each method is qualitative and serves to flag out possible unsafe methods.

- 2.3.1.3 Equipment Data. The equipment required for each method is listed in the functions inventory and has the following information pertaining to its use:
- a. Redundancy is the number of backup instruments of this or similar capability desired by the scientific investigators, based on experience with off-the-shelf equipment.
- b. Crew Interface is a judgement of the frequency and time crew members address that equipment item.
- c. Logistics is a judgement of the amount of supplies consumed or waste produced.
- d. Maintainability is a judgement of the amount of calibration, sterilization, and cleanup required for that equipment item.

Further information on each equipment item listed in the functions inventory is contained in the equipment inventory discussed in Section 2.3.2.

2.3.1.4 Inventory Changes Resulting From Study Expansion. As discussed in Section 1, the life sciences payload definition and integration study started out to define biology requirements and then was expanded to include biomedicine, life support and protective systems (LSPS), and manned system integration (MSI). The effects of this expansion on the number of functions and equipment in the inventories is shown in Figure 2-6, and demonstrates the commonality in the various life sciences disciplines. Many of the functions and equipment required to do biology research were also found to be applicable for research in the other FPEs. The resulting increase in functions and equipment was 62% and 49% respectively. Also indicated in Figure 2-6 is the increase in the CORE (common operational research equipment) and the supporting equipment units.

Subsequent to the study expansion, the functions inventory was reviewed by NASA personnel and 70 new functions were added in the biomedicine area. This 16% increase in functions resulted in less than a 1% increase in equipment items, demonstrating the completeness of the equipment inventory.

BIOLOGY	+ BIOMED, LSPS, MSI	= LIFE SCIENCES
275 Functions	+ 170 New Functions	= 445 Functions
255 Equipment Items	+ 125 New Items	= 380 Equipment Items
CORE	+ Increase Numbers, Some New Equipment	= Increase Size
12 Support Equipment Unit	s + 8 New Support Equipment Uni	ts = 20 Equipment Units
Organism Holding Support E. U. Radiobiology Bioresearch Centrifu	Biomed Measureme Biomed Research S Biomed/MSI Resear Airlock/EVA Capab LSPS Test Unit Behavioral Measure Human Research Co	upport Unit rch Support Unit pility ements Unit

Figure 2-6. Study Expansion Results

2.3.2 EQUIPMENT INVENTORY. This inventory is a list of approximately 380 equipment items that are relevant to a comprehensive life sciences research laboratory. The inventory was compiled by reviewing the various data sources, and also as a result of the functions and method definitions activities of this program.

The equipment inventory is similar to the functions inventory in that coded information was punched on computer cards that were used to print the inventory listing. Each equipment item has about 10 lines of information and the resulting inventory is too large for inclusion in this report. A list of the equipment item names, however, is shown in Figure 2-7. A sample portion of the actual inventory is shown in Figure 2-8.

The information contained in the equipment inventory for each equipment item includes:

- a. A code indicating the data source where the item was recommended. (Where several sources referenced the equipment, generally the most complete source was listed.)
- b. The name of the item.
- c. An equipment unit number which indicates a functional group of equipment into which the equipment item has been assigned (e.g., preservation and preparation equipment unit).
- d. Weight, power and volume. (As many as three values of weight, power, and volume may be listed in the inventory. These are, data from the reference source, the off-the-shelf catalog data, and space flight hardware estimates.)

						•		- -
ACCELEROMTR (ACTIVITY)	3	001	ACCELEROMTR COUPLER	3	001A	ACCOMMOTH RANGE TESTER	91 0	1058
AIR LOCK, EVA	11	0038	ADAPTERS.TV-MICROSCOPE	1	0.030	ACTIVITY MTR E/M CPLR	42 0	1030
AUTOANALYZER, MULTIPLE		007	ANL ZR, AMINO ACID		0.08	ANLTR, CARROHYDRATE	5 (8800
ANLZR, GENL, IP SPECPH		010	AZLZR SPECTROPHOTOFLUOROMTR		C'10A	ANLZR, MICPORG AUTO ID		311A
							5 0	
ANLZR, PROTEIN		0118	ANLZR, CONDUCTIVITY		012A	ANLZR, URNE, AUTO		
ANIMAL MAZE, RAT	42	C14A	ANTENNAS, ASSOPTED	2	0148		91 0	
ANTHROPOMETRIC GRID	.93	015	ATMOS SAMPLNG-MNFD SYS	5	015A	ATTACHMT, SPECTPH THEPM	5 0	1158
AUDIO STEREO HEADSET	Q1	0150	AUDIO TONE SOURCE, PORTABLE	91	015F	AUDIO-VIS TACTL STIM	42 0	116A
					0150			16E
BEHAVIOR UNIT, PRIM		016C	BADGES-RAD, STD FILM			BAGS-PLASTIC, PERMEARL		
COUPLER RALLISTOCARDIOGRAM	30	016F	BENCH, ELCT/MECH	6	017	BENCH, LAM FLO	4 0	
BENCH LINERS, LFB	4	C18A	BNCH INSERT LFB, RADIOC	.4	3188	BICYCLE EPGOMETER	30 0	J18C
CUSTOM BITE BOARDS	12	0180	BENCH, GENL EXPER	5	J19	BIOBACKPACK, MICRO	42 0	J19A
•		0198			0190	BODY MASS MEASUREMENT	12 0	1190
BURNER, CATALYTIC							60 0	
CAGE INSRT, MICE		024			S25A	COLONY CHMRR, SEALBL, CT		
CAGE, LAUNCH/RE≠ENTRY		026	CAGE MMB, C/T			CAGE MMP, PLNT		0268
CAGE, MMR, RAR	40	627	CAGE, MPMT/RAB C, SPECIF	40	527A	CARE, MONK, MACAC	41 0	J28A
CAGE, PRIMATE SPHERE		029A	CAGE, RABBIT, SPECIFIC	4.0	0299	CAGE SHELF, PLNT SEEDL	51 0	J308
CAMERA CONTROLLER		032A	CAMERA-IRIS 35MM SPECIAL		036	CAMRA, VIDEO B/H	1 0	137
CAMRA, VIDEO/COLOR		038	CAMERA X-Y DRIVE		038A	CHROMATOGRAPH, LIQUID COLUM		
CHROMATOGRAPHY, THIN LAYER	5	040	CNTRIF MICRO	4	0+2	CENTR, ULTRA	4 (0+24
CNTRIFG, BIORES MAXI	20	042C	CNTRIFG SLIP RING SY	21	0420	CNTRIFG REMOT MANIP/TV	21 (042E-
CENTRIFUGE-COMMON USE RC		042F	CNTRIF, SPECIMN		643	CHEMICALS	4 [044
						CLEANR, ULTRENC		047
CHEMICALS-RADIOACTIVE		C44A	CHEM STOR CABINET		0 45			
CLEANR, VACUUM	4	048	CLEAR, INSTRMMT/APPAR	-	049	CLINOSTAT	51 (
COMMUTATOR, GAS MANIFLD	5	G 5 O A	COMPACTOR (SOLIDS)	6	05 O R	CONSOLE, BEHAV MSMTS-CRT+KE	Y91 (J50C
COMPUTER, DIGITAL	2	051	CONVERTER, A-D	2	051A	COOLER, THERMOELECTRIC	4 (0518
		051C	CONTROL CONSOLE . EXPMTP		0510	COUNTR CELL		052
CONTRL PANL, SHIELD PM								054A
COUNTR, COLONY (AUTO)	5	053	COUNTR, COLONY, MARUL	-	054	DATA MS, SPEC PRIMATE		
CRYO SYS	4	056	DATA MNGMT SYS, BUSES	2	0554	DATA MNGMT SYST, RE- '		Q38A
DATA MNGMT SYS,	2	0588	DATA MNGMT SYST, FIDE	2	058C	DENSITOMTR, X-RAY	1 (061
DEVELOPER, FILM		062A	DIALYSIS EQUIP	4	0634	DISPLAY-KEYBRD, INT, PRT	2 1	0639
				į.	0636	DYNAMOMETER, GRIP, 0-200 LBS		
DIVIDERS, RABBIT CAGE		063F	DEIONIZER FOR FURE WATER					
ECG COUPLR	2	064	ECS SYS, SPEC PRIMATE		0644	EEG COUPLR		055
ELECTROPHYSIOLOGY MONITOR	12	0658	ELECTROPHYSILOGY RECEIVER	12	065C	ELECTROPHYSIOLOGY DISPLAY	12 8	065 D
ELECTROPHYSIOLOGY MONITOR.			ELECTROPHYSIOLOGY CONSOLE	12	065F	COUPLER ELECTRO-OCULOGRAM	12	065G
			EMG COUPLR		065	ELECTROPHRSIS APPAR		070
COUPLER ELECTRONYSTAGMOGRI							42	
EVAPORATOR, ROTARY		070A	EXECUSPIERGONTE (FRIM)	_	071	EXRCISR, RAT		-
FECES COLLECTOR SYS	40	C72A	FECES STORAGE SYS	42	0729	FECES VACUUM SYS-CAGE	40	072C
FEEDR, PEL DISPNSR	40	074	FEEDR, EDIBLE FD BLT SY	40	0744	FEEDR, PASTE	40	0748
FEEDR, PLNT, AUTO		C75	FIBER OPTIC MOUNTS		0764	FIRER OPTICS	1 1	0763
								0765
FILM	_	0760	FILM TABLE, X-PAYS		0760	FILTERS, VIDEO		
FLOWMETER, WATER MANFLD	6	076F	FLOWMETER, ULTRASONIC		J76G	FLOWMETER COUPLER		0764
FLOWMETER COUPLER	42	C76I	FLOWMETER -GAS	3	076J	FLOWMETER, DOPPLER	31	076K
FIBROMETER-BLOOD CLOT		076L	FILTR, CHEMCLS	4	077	FLICKER FUSION APPAR	12	077A
		0770	GAS ANLZR, AUTO PHYSIO		0.85	GAS ANLZR, CO2		086
FRAGILIGRAPH								
GAS ANLTR, MASS SPEC		690	GAS ANLZP, POLAR, 02		092	GAS ANLZR, RH		093
GAS SUPPLY, ASSORTED	3	093A	GAS METRING/CALIB UNIT	3	0939	GENRTR, SIGNL(.01-20K)		0 35
GLV 9X	4	096	GLOVE SHROUD, GAS STER	4	0964	GLV RX, RAD TRACK CAP	4	097
HEMATOGRT, ELECTRNIC		097A	HARNESS, SMALL WIRE	42	0978	HOLD UNIT INCOTR-INVRTS3	70	038C
					1 a 0A	HOLD UNIT, PLNT	50	
HOLD UNIT, MMB, PRIMTE		100	HOLD UNIT MOUSE HOUSE					
HOLD UNIT, PLANT GR HS		101A	INDICATR-ATMOS 02			INDICATOR, LABSTIX		104C
IONIZATN DETECTR-FLAME	5	1040	COUPLER IMPEDANCE CARDIGRM	33	1645	IMPEDANCE PNEUMOGRAPH		104F
KIT, BENCH CHEM ANAL	4	105	KIT, BEHAVÍORAL MSURMTS	91	165A	KIT, BEHAVIORAL MSRMTS II	91	1058
KIT, HEMATOLOGY		106	KIT, CLEAN-UP		1064	KIT, HIST	4	108
						KIT ORG HLDG/MGMT		1108
KIT, LINEAR MEAS		109	KIT, MICROBIOLOGY		110			
KIT PHYSIOLOGY	31	110G	KIT SUBJECT PREPICLEANU		1114	KIT, MEDICAL SURGICAL		112
KIT, TOOL, GFNL	. 6	113	KIT, TOOL-INSECT MANIP.	51	1134	KIT MICRODISSECTION	4	114A
KIT, VETERNRY		115	LGT DISCRIM APPRIUS	42	115A	LAMPS,UV	6	115B
LEAK DETECTOR		115C	LIMB BOARD, MTR OR MANL ROTH			LIFE SCIENCES SUPPORT CONT		
LSPS TEST UNIT	ĦÜ	115F	LOG BOOKS FOR DAILY RECORDS	3 I	110	LOWER BODY NEGATIVE PRESS	50	111
		Figure '	9_7 Fauinment Itam No	m	og (Shoo	± 11		
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Figure 2-7. Equipment Item Names (Sheet 1)

```
LYPHILZR (SPACE VAC)
                            . 4 118
                                          MANIFLE FLUSH SY. HLD U
                                                                       6 1184
                                                                                    MANIFLD, 02/CO2 MSMTS
                                                                                                                5 118B
MANIFLD. SAMPLE PRESVN
                             4 118C
                                          MANIFLE, ORGANISM, WATER
                                                                      40 1180
                                                                                    MANIFLD . SPEC-PLNT SEED
                                                                                                                50 118E
MANIFLD, SPECL-PLANTS
                            51 118F
                                          MANIFLD, SPEC-RABST SUP
                                                                      42 118G
                                                                                    MANIFLD . SPEC-MARMT CLY
                                                                                                                42 118H
MANIFOLD, VACUUM
                            80 118I
                                          MAINTENANCE TASK SIMU-
                                                                      11 119
                                                                                    MANIPULATOR, REMOTE
                                                                                                                11 119A
MASK, RESPIRATRY-PRIMTE
                            42 120A
                                          MASS MEAS. MACEO
                                                                       4 121
                                                                                    MASS MEAS. MICRO
                                                                                                                 4 122
MASS, TEST-VAR.SIZE, WT, SHAP93 122A
                                          MEDIA, PREPRED
                                                                      61 124
                                                                                    MEDIA POURING TBLE. AG
                                                                                                                 4 124A
MEDIUM SUBSTRATE PLANT
                            51 125A
                                          METERS. ASSORTED
                                                                       5 1259
                                                                                    METER. AO TS
                                                                                                                 5 125C
METABOLIC ANALYZER FIXED
                            31 1250
                                          METAPOLIC ANALYZER BACKPACK12 125E
                                                                                    MICROSCOPE-HOLOGRAPHIC
                                                                                                                 1 125F
MICRSCP, DISFCTNG
                             4 126A
                                          MICROPHONE
                                                                       5 1268
                                                                                    MICROPHONE AMPLIFIER
                                                                                                                 5 126C
MICROWAVE SOURCE
                                          MIRROR MOUNT-COMMUTATR
                             6 1260
                                                                       1 1265
                                                                                    MIRRORS, ASSORTED
                                                                                                                 1 126F
                                          MIRROR, REVOLVING
MONITOR, VIDEO
                             1 126G
                                                                      91 126H
                                                                                   MORILITY UNIT-PROTET CORRD 93 1261
MICROTME.AUTO. FREZNS
                             4 127
                                          MILLIPORE FILTER APPARATUS
                                                                      4 128
                                                                                   MXER, CHEMOLS
                                                                                                                4 131
MORTAR PESTLE AND SAND
                             4 131B
                                          MOTOR, PLNT GRWTH MNTR
                                                                      51 1310
                                                                                   NOM-VISUAL DIPCTN INDICATE 12 131E
ORTHORATER
                            91 131F
                                          OCULOMETER, REMOTE
                                                                                   OPTISCAN-FIELD AND FIXT
                                                                      91 1316
OSCILSCPE (DC-5MHZ)
                             2 132
                                          OSCILLATOR VCO
                                                                      42 1324
                                                                                   OVEN, VACUUM 40-80 C
                                                                                                                 6 132B
OTOLITH TEST GOGGLE
                            12 133
                                          PATCHBOARD SYSTEM
                                                                       2 1344
                                                                                   PAPER, RECORDING
                                                                                                                 1 1349
PEGBOARD, PURDUF (OG MOD)
                            91 135A
                                          PEGBOARD, SANTA ANA (CG MOD) 31 1359
                                                                                   PERCEPTUAL MIR PERF TESTER 91 136
PH COUPLER
                             5 137
                                                                       5 138
                                                                                   PHOTOCELLS
                                                                                                                 6 1384
PHOTOTRANSISTOP (CPLP)
                             6 1389
                                          PHOTO ID DATE-TIME SYS
                                                                       1 1380
                                                                                   PLETHYSMOGRAPH, LIMB
                                                                                                                31 139
PNEUMOTACHOGRAPH
                            31 139A
                                          COUPLER PHONO/VIBPOCARDGRM 30 140
                                                                                    PLASTIC BAG DISPNSE/SEALER
                                                                                                                 141
PORTABLE LSS (PLSS)
                            80 142
                                         POSITION ESTIMATION CONTRL 91 142A
                                                                                   POWER SUPPLY
                                                                                                                 3 143A
PREPARATIONS, AGAR GEL
                             4 1439
                                          PUMP, GAS CIRCULATING
                                                                      51 143C
                                                                                   PURGE SYS, CAT BURN
                                                                                                                 4 1430
PRESSURECUFF W/XDCR
                            42 143E
                                          PRESSURECUFF PUMP
                                                                      42 143F
                                                                                   COUPLER-PRESSURE TRANSDUCK 5 143G
PRESSURE SUIT CONNECTR
                            11 143H
                                          PPESSURE SUIT MANIFU-
                                                                      11 143I
                                                                                   PSYCHOMIR PEPE CONSOLE
                                                                                                                91 144
                                                                                   RADIATN DETCTR, DOSMTR
PSYCHOMIR ROTATING DISKS
                            91 144A
                                         PSYCHOGALVANOMTP GEP
                                                                      12 1449
                                                                                                                25 144C
RADIATH DETECTR, GENERAL
                            25 145
                                          RADIATION EXPOSURE AIPLOCK 25 146
                                                                                   RADIATH DETECTR.SCINT
                                                                                                                5 147
RADIATN. ROOM
                            25 1478
                                          RADIATH ROOM RACK SYS
                                                                      26 147C
                                                                                   RADIATION SYSTEM. PHOTON
                                                                                                                25 149
RADIATN WASTE SYS
                            25 149A
                                          RADIATN SRCE, XFAY FLEC
                                                                      26 1490
                                                                                   RADIATH SRCE. ELECTRNIC
                                                                                                                26 149E
RADIATH SRCE, ISOTOPE
                            26 149F
                                          RADIATH SOURCE, PREFKGD
                                                                      26 1496
                                                                                    RADIATION WHOLE BODY SCAN
                                                                                                                26 149H
RADIATN. SOUPCE STOP
                            25 150
                                          RECEIVER-EXG, CAGE MOD
                                                                      42 1509
                                                                                   RECEIVERS DC-5MHZ
                                                                                                                 3 1500
RCROR, ELECTM, 100-5MHZ
                             2 150F
                                          RCROR, ELECTM, 0-100HZ
                                                                       2 1505
                                                                                   RESPONSE ANALYSIS TESTER
                                                                                                                31 151
ROOM.PRIVATE GRND COMMUNCTN91 1524
                                          ROTATING LITTER CHAIR (RLC) 12 1534
                                                                                   SENSORS, ASSOPTED
                                                                                                                6 1538
SAMPLE CHANGP, SPECTRPH
                             5 153C
                                          RESTRAINT CHAIP-PRINTE
                                                                      42 154A
                                                                                   SENSOR, IMPLATO,
                                                                                                                42 155A
SHROUD, ENVIPONMENTAL
                            81 1558
                                         STAIN APPARTUS, WRIGHTS
                                                                       4 1564
                                                                                   SQUIBS, FIXATIVE
                                                                                                                51 1568
SQUIB FIRING APPARATUS
                            51 156C
                                         SIGNL COND RACK
                                                                      41 1565
                                                                                   SPACE SUIT SUPPLY CONTROL
                                                                                                                11 158
SPACE SUIT SUPPLY CONSOL
                            80 158A
                                          EMERGENCY SPACE SUIT SUPPLY 3 1588
                                                                                   STAING SYS, PACTERLACL
                                                                                                                4 159
STAIN SYS, (EMBD/RINS)
                             4 160
                                         STAINING SYS, PLANTS
                                                                                   STEADINESS TREMOR APPARTUS 91 1618
                                                                       4 101A
STERLZR, TOOL
                                         STORAGE, GENL
                             6 165
                                                                       7 1679
                                                                                   STORAGE, FILM
                                                                                                                7 167C
TAGS, ID, ORGANISM
                                         STRAIN GAGE, MUS SKEL
                             6 168A
                                                                      42 170
                                                                                   STRAIN GAGE, PLNT GRTH
                                                                                                                51 170A
STRAIN GAGE, RESPIR
                            42 171
                                          SPACESUIT + 50 FT UMBILICAL11 172
                                                                                   TAPE, VIDEO
                                                                                                                2 176
TARGET, LANDOLT RING APPART 91 1764
                                          TARGET CONSOLE, SPD OF ARM 91 1760
                                                                                   TASK BOARD, POSITION REPRO
                                                                                                               91 1760
TASK BOARD, VISUAL REACT TIM91 176E
                                         TASK BOARD, RESP ORIENTATION91 176F
                                                                                   TASKBOAPD, MAINT/GROSS COORD91 1766
TASK90ARD, FOFCE/TORQUE
                            91 176H
                                         T SENS, RODY
                                                                      42 177
                                                                                   TEMP SENSOR IR
                                                                                                                61 178
THERMOCOUPLES
                             5 179A
                                         THERMOMETER
                                                                       5 1799
                                                                                   TIMER, INTEGRAL EQUIPMENT
                                                                                                               91 1790
TIMER. EVENT
                             2 180
                                         TRACE GAS CONCENTRATOR
                                                                       5 1894
                                                                                   TXTC FLUID HNDLNG SYS
                                                                                                                4 181
XDCR BLOOD FLOW
                            42 181A
                                         TRANSDUCER-PLYTHEST GPH
                                                                      42 1818
                                                                                   XDCR BLOOD PPESSURE
                                                                                                                42 191C
                                                                                   TRASH CAN
TRANSDUCER, PRESSURE
                             6 1810
                                         VIDEO ID DATE-TIME SYS
                                                                       1 181E
                                                                                                                6 181G
TRANSMITTER, MICRO
                            42 182
                                         URINE COLLECTOR SYS
                                                                      48 182A
                                                                                   URINE PAD HOLDER
                                                                                                                40 1320
URINE PARS
                            40 132G
                                          VALVES, ASSORTED
                                                                      80 152H
                                                                                   SPACE VACUUM XTRAVEH TUBE
                                                                                                                5 182I
COUPLER. VECTOPCARDIOGRAM
                           31 182J
                                         VISION TESTR-
                                                                      91 182K
                                                                                   VISION TESTR-HOWARD DOLMAN 91 192L
VISION TESTEP-AMER OPT BROM91 182M
                                          VISUAL CLIFF
                                                                      42 183A
                                                                                   VOLTMIR (VOM)
                                                                                                                6 195
VOLHTRO MEAS, LIQ
                             4 186
                                         VOMITUS PAGS AND HOLDERS
                                                                      31 186A
                                                                                   WASTE MNGMT SYS. .
                                                                                                                3 187
EXPERIMENT SPECIFIC
                            99 999
```

Figure 2-7. Equipment Item Names (Sheet 2)

```
REYNEIR
M499 AIR PARTCL SMPL COLECT
                                                         .03
                                   61
                                                                                2X006
      EH CU
                                                                                3 006
                                                                                  006
        8 1
                                                                                  006
                                                                              187
                                                                                  006
             MINI
                  30
                                           1
                                                                              287 006
             MIDI 30
                                                                                  006
             MAXI NOM
                                                                                  006
             MAXI MAX
                                                                                  006
      FUNCTIONS 141A,142A
                                                                                  007
     AUTOANALYZER MULTIPLE
                                                                   AUTOMATIC
                                         100.
                                                150
                                                        3.0
                                                                   CLINICAL
                                                                                  007
                                                                                  007
                                                150
                                         100.
                                                                                  007
                        100
      4 0 1 1 7
                 700
                                                                              1A7
                                                                                  007
                                                                                  007
                                                                              187
             MINI 30
                                                                                  007
             MIDI 30
                                           1
                                                                              3A7 007
             MAXI NOM
                                                                              387 007
             XAM IXAM
                             1/4C,1770,336A,337A,338A,339A,3606,
                                                                                91007
       FUNCTIONS 38C+67C+1550+156D+429B
                                                                                  008
     ANLZR, AMINO ACID
                                                400
                                                        5.83
                                                                                2X008
                                         100.
                                               1000
       RH, CU
                                                        3.9
                                                700
                                          88.
                        100
                                                                                  008
       2042
               2000
             MINI
                                                                              1A7 008
                                                                                  008
             MINI 30
                                                                              187
             MILI 30
                                       1
                                           1
                                                                              3A7 008
             MAX1 NO
             MAXI MAA
                                                                              387
                                                                                  008
       FUNCTIONS 1754
                                                                   INCL FLME
                                                                                1 X D O B A
      ANLAR, ATOM ADS SPTRPH
Đ٧
                               2
                                                 120
                                                                   AND EMISSION2X00BA
       KH CU
                                                                   CAPAGILITY
                                          80.
                                                 110
                                                                                  A800
       2 3 3 2 1200
                          60
                                                                                  008A
             MINI
             MINI 7
                                                                                  008A
                                                                              187
             MIDI 30
                                                                                  U08A
             MAXI NOM
                                                                              387 008A
             MAXI MAX
                                                                                  008A
       FUNCTIONS 34A+34H+52B+303B+407C
```

Figure 2-8. Equipment Inventory Printout

- e. Comments about the equipment item regarding candidate commercial models, operational volumes, etc.
- f. An equipment item number which is used to cross reference the item in the functions inventory.
- g. A code number indicating the amount of development required to obtain a flight qualified item. Categories include: (1) Research and Development; (2) Re-design; (3) Re-manufacture; (4) Repackage; and (5) Minimal effort.
- h. A general classification that best describes the equipment item, such as electromechanical, electronic, optical, structural, pneumatic.
- i. An estimated development time in years.
- j. A development risk rating (low, medium, high).
- k. An estimated development cost including flight qualification costs.
- 1. An estimated unit cost.

- m. Data on the number of items required for each candidate payload. (For each equipment item, there is one line for each payload candidate, such as Mini 30. It also contains the name of the candidate payload and the number of equipment items required for that payload.
- n. A functions cross reference consisting of all the reference numbers of the functions that call for this equipment item. (This provides for the capability to scan the functions inventory and determine which functions require the equipment item being reviewed.)
- 2.3.2.1 Equipment Specification Work Sheets. For selected equipment items, the data on the inventory listing was supplemented with additional information intended for the designer. This information was typed on work sheets using the format shown below:

EQUIPMENT ITEM NO. & TITLE

PURPOSE OF EQUIPMENT ITEM

REQUIREMENTS

HARDWARE STATUS

TECHNICAL DESCRIPTION

(OF MOST APPLICABLE CONFIGURATION)

COST

DEVELOPMENT TIME

SKETCH, CATALOG SHEETS, CONCEPTUAL

DESIGN DRAWINGS, ETC.

Following the item number and name, the purpose of the equipment is stated. Next, any specific technical requirements of the equipment necessary to accomplish the biolaboratory objectives are included. The status of applicable hardware is stated. These comments generally apply to an equipment item similar, or most applicable to the required item. The important design parameters including weight, power, and volume, are contained in the section of this report on technical description. Pertinent sketches, catalog sheets, or drawings of applicable equipment are also attached to the Specification Work Sheet.

Two sample pages from the equipment specification work book are shown in Figure 2-9. Similar information was compiled on 135 equipment items and is contained in Reference 16.

#41 CENTRIFUGE, REFRIGERATED, HIGH SPEED (LO, MIN - MOD, MID - HI, MAX)

Purpose

Separation equipment to support medical and biological research. This unit includes both high speed and standard speeds.

Requirements

Refrigeration

High separation forces (40,000 G)

Gravity independence

Minimum weight, power and volume

Hardware Status

Commercial designs include both vapor compression refrigeration unit and centrifuge. Use of a centralized refrigeration unit should be considered. Also weight and power should be reduced and drive motors replaced.

Technical Description

Catalog descriptions of models from A. R. Thomas Co. 68 P.237 and Braun Chemical Co. No. 63 P. 210-211 are attached. For this unit (International Centrifuge, Model PR-2).

Weight:

750 lbs.

Power

Centrifuge, 70 watts

Refrigerator, 500 watts

Size:

28 x 38 x 42" (25.9 cu. ft.)

Centrifuge portion approximately half of the size

of this unit.

Speed:

0-20,000 rpm

\$2.5K

Cost

Commercial Model PR-2

Development Time - 2 - 3 years

HIGH SPEED REFRIGERATED CENTRIFUGES AND ULTRACENTRIFUGES

The centrifuges described on this page are all stocked by us. All feature: built-in refrigeration unit, controllable over -30° to +30° C, within ±1° C (lowest temperature attainable depends on running speed); solid state speed control; continuously indicating electric tachometer; electric brake; programmed sequential cooling, vacuum (in ultracentrifuges), and acceleration and deceleration within spin time selected. The drives of B-35 and B-60 ultracentrifuges are water cooled. All operate on 208-230 volts, 60 cycles; 50-cycle models are also available.

volts, 60 cycles; 50-cycle models are also available.

Performance specifications are shown for each model.

Further details will be furnished on request.

Model B-20 High-Speed Refrigerated Centrifuge

Maximum Speeds and Forces				
Load	Head Angle	Speed	Force (rcf)	
$24 \times 13 \text{ ml}$	33°	19,500 rpm	46,320 G	
$12\times14~\mathrm{ml}$	40°	20,000 rpm	40,000 G	
8 × 50 ml	33°	19,500 rpm	45,100 G	
6 × 250 ml	20°	14,500 rpm	28,850 G	

Model B-35 Ultracentrifuge

Includes vacuum pump producing operational vacuum below 50 microns.

Maximum Speeds and Forces

Load	Rotor	Speed	Force (rcf)
6 × 14 ml	90°	35,000 rpm	206,200 G
6 × 40 ml	90°	25,000 rpm	110,000 G
8 × 55 ml	33°	35,000 rpm	147,100 G
16 × 55 ml	31°	25,000 rpm	90,100 G
6 × 90 ml	20°	35,000 rpm	130,400 G
6 × 280 ml	33°	19,000 rpm	57,000 G
4 × 500 ml	20°	14,000 rpm	28,500 G

Model B-60 Ultracentrifuge

Includes forepump and oil diffusion pump, to produce 0.3 micron vacuum.

Maximum Speeds and Forces

Load	Rotor	Speed	Force (rcf)
6 × 4.2 ml	90°	60,000 rpm	405,900 G
$6 \times 14 \text{ mI}$	90°	41,000 rpm	283,200 G
$8 \times 14 \text{ ml}$	35°	60,000 rpm	321,400 G
6 × 40 ml	90°	25,000 rpm	110,000 G
8 × 40 ml	30°	45,000 rpm	211,200 G
$8 \times 55 \text{ ml}$	33°	35,000 rpm	147,100 G
6 × 90 ml	20°	40,000 rpm	170,300 G
4 × 500 ml	20°	14,000 rpm	28,500 G



CENTRIFUGES



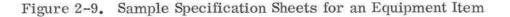


Model PR-6 Refrigerated Centrifuge

Takes same heads and accessories as the Model PR-2 (see 2966-C10, ff.) but provides significantly higher speeds and forces. A 4-place windshielded head for 600 ml blood bags is available.

Maximum Speeds and Forces

Load	Head	Speed	Force (ref
4 × 600 ml	angle	6000 rpm	7900 G
$6 \times 250 \text{ ml}$	angle	5800 rpm	7000 G
$4 \times 600 \text{ ml}$	horizontal	5500 rpm	7000 G
4 × 1000 ml	horizontal	3000 rpm	2250 G
$36 \times 15 \text{ ml}$	angle	5000 rpm	4880 G
$20 \times 15 \text{ ml}$	angle	6000 rpm	5620 G
$12 \times 50 \text{ ml}$	angle	6000 rpm	5880 G
14 × 100 ml	angle	4300 rpm	4100 G



2.4 DETERMINATION OF ORDERED PAYLOAD REQUIREMENTS

The functions and equipment inventories previously described contain various parameters and information that can be used in sorting processes to select functions and equipment for inclusion in specific payloads. An example would be to select only functions containing a (P) in their function data description, indicating that they apply to plant research. For such a list of functions, methods and equipment could be selected and would apply to a payload required to support only plant research. A payload such as this is called an ordered payload, which is one resulting from a specific (ordered) set of parameters. The process of obtaining ordered payloads is partially done manually and partially done by a digital computer program operating on the inventories. The guidelines used to establish the manual inputs are discussed in the following paragraphs.

- 2.4.1 <u>GUIDELINES AND RATIONALE</u>. In order to establish payload sizing and selection guidelines several factors were qualitatively considered. They are:
- a. The research areas that would benefit most from experiments in the space environment (e.g., radiation biology, physiology, behavior, man-machine interface problems, etc.)
- b. The kinds of experiments and experiment procedures which would produce valid results.
- c. The number of organisms required to obtain the desired statistical validity.
- d. The interelationship of all the individual life sciences FPE requirements.
- e. The general mission model characteristics; such as supporting spacecraft, mission duration, operational time period, crew availability, and volume available.

Consideration of these factors along with NASA guidance led to the characteristics shown in Table 2-3 for each of the baseline payloads. This table was previously presented in summary form and discussed in Section 2.1. The mission data shown includes mission duration, a designation of the supporting spacecraft, and an approximate volume fraction of a RAM which was used as a guideline in the selection of the quantity, and type functions and equipment for each payload. For each mission in Table 2-3, the individual FPEs are listed, and several types of information are indicated. This includes: (1) the criticality of the functions selected for the payload; (2) the mode of operation desired for the methods and equipment selected; (3) the number of typical test subjects to be accommodated; and (4) the number of test subjects to be housed on a research centrifuge (if available).

As an example of the above items for Mini-30, the laboratory is part of a general purpose laboratory supported by shuttle sortic flights. The mission duration is 30 days, and 1/3 to 1/2 of a RAM was used as a guideline in selecting the functional

Table 2-3. Payload Functional Capability

		İ		Test Subje	et	Loca	ition	
				Type or		Zero	Art.	·
Mission	FPE	Crit	Mode	Equivalent	No.	g	g	Comments
Mini Labs (General Purpose Labs)								
7 Day	M)			During at a -				
(5 days on-orbit)	V			Primates Rats	0			Deemphasize man as subject
1/6-1/3 RAM	PF	2	A	Marigolds	16	1 000		Maintain man as test conducto
1/0-1/3 RAM	I	2	A	Invertebrates	1	1 cm		Emphasize research operation
•	C	2	S	Cells & Tissues		2 cm	1	and procedures
	В	_	_	Man	0	0		
·	L	2	s	Hardware	1	1		
	H	1	M	Man	4	4		
30 Day	м)	2	s	Primates	2	2 Mac		
1/3-1/2 RAM	v	2	s	Rats	16	2 cm	1	
	P F	2	s	Marigolds	16	1 cm		
•	I	2	s	Invertebrates	1 cm	1 cm	}	
•	c	2	s	Cells & Tissues	2 cm	2 cm		
the second second	в	2	s	Man	4	4		
	L.	2	s	Hardware	1	1		
	Н	1	M	Man	4	4		
tation Oriented								
Nominal 2 year	M)	2	M	Primates	2	2 Mac	0	Includes internal centrifuge
mission. Devoted	v	2	M	Rats	128	8 cm	8 cm	includes internal contringe
RAM	$_{\rm P}$	2	S	Marigolds	128	8 cm	0 0111	,
(Maxi-Nom)	I	2	S	Invertebrates		2 cm		
	C	2	\cdot s	Cells & Tissues		2 cm		**
	В	3	M	Man	12	12		
•	L	·2	s	Hardware	1	1		· ·
	H	2	M	Man	12	12		
5 Year Mission	м)	3	М	Primates	6	1 Pan	1 Pan	
(Maxi-Max)						2 Mac	2 Mac	
•	$V_{\mathbf{F}}$	3	$\cdot \mathbf{M}$	Rats	512	32 cm	32 cm	,
	P L	3	\mathbf{M}	Marigolds	288	9 cm	9 cm	
•	I	3	M	Invertebrates	6 cm	3 cm	3 cm	
	c J	3	M	Cells & Tissues	8 cm	4 cm -	4 cm	
	В	3	M	Man	12	12	0-2	
•	L	3	M	Hardware	2	2 .		
•	H	3	M	Man	12	12	0-2	
				Code				
· ·	Primate Biomedi				P = Pl H = Ma		em Inteo	I = Invertebrates ration C = Cells & Tissues
	Mandator							+ 1 2 = 2 + 1
	Manual		, -		utoma	•		S + A S = S + A)
_			Scillia	awillanc A - A	wwina	vic (I	4T — TAT ⊥	D A D - D (A)
cm Cage	Module	s ·						

capability of the payload. Research to be supported in all but one of the FPEs is of criticality 2. This means that both mandatory and highly desirable functions were considered for inclusion, but that no desired functions were included. For the Mini-30, the desired mode of accomplishing the functions was generally semiautomatic. The typical test subjects which can be supported include 2 macaques, 16 rats, 16 marigolds, invertebrates, cells/tissues, biomedical experiments on 4 men, a single LSPS hardware test item, and MSI experiments using 4 men.

During this study, the first payload to be defined was the Maxi-Max, which includes functions and equipment to support the full content of the Blue Book. This was done to establish the maximum laboratory characteristics in terms of size, power consumables, and weight.

In the biology area, the Maxi-Max is capable of supporting all the biology FPEs including those concerned with research on primates, small vertebrates, plants, cells/ tissues, and invertebrates. The payload size was set at six primates and two simultaneous experiments in each of the other disciplines consisting of four groups in variables of 30 organisms or samples each plus 2 contingency organisms per group. This resulted in a requirement for 256 organisms or samples per FPE or discipline. Any number of experiments can be conducted in the facility as long as the equivalent number of organisms or samples does not exceed this number. The sizing was based on using rats for the vertebrate organisms and marigolds for the plants. The following approximate equivalents were determined for one rat: 4 mice, 1/2 rabbit or guinea pig, 1/4 rat colony cage, and 1/8 small monkey or dog. For the payloads other than Maxi-Max, the number of organisms was obtained first by reducing the number of simultaneous experiments, and second by reducing the number of organisms in a statistical group. The total number of each organism that can be supported is listed in Table 2-3. Various combinations of colony sizes and numbers of colonies may be desired by the biologists depending upon the specific experiment being conducted.

In the area of biology, additional preliminary guidelines were used in the selection of functions, methods, and equipment to be incorporated in the payloads. These resulted from preliminary trade-off studies and discussions with NASA scientific personnel during the program. The first such guideline was that organisms would be carried in their normal cages during the launch and re-entry phases of all missions. An alternate approach would be to house the organisms in special restraining containers during these operations and transfer them to their cages during the orbital research period. However, many biological organisms will be fully instrumented on the ground, checked out with baseline data, and require data collection throughout launch, rendezvous, and docking. Many hours of crew time could be required to transfer the organisms to the standard cages, and then to connect, calibrate, and check-out the electronics instrumentation. Also, special EC/LSS provisions would have to be supplied for the transport containers. Thus, the current guideline is to use the standard enclosures, possibly with restraint fixtures, during the launch and re-entry periods.

A second guideline was the use of disposable rather than reusable equipment, such as syringes, needles, knives, surgical instruments, and laboratory glassware. The latter will require washing, and in some cases, sterilization before reuse. This would be difficult in the zero-g environment, and the size and weight of the related equipment would be large (estimated at approximately 0.31 m³ (11 cubic feet), 68 kg (150 lb), and 500 watts during operation). It was concluded that this volume could be better allocated for the storage of disposable equipment. The penalty for waste management of this disposable equipment appeared to be less than that for the washing equipment.

A third guideline was concerned with the requirement for biochemical analysis in space. Although it is felt that emphasis should be placed on preparation and preservation in space with subsequent ground analysis, some analysis in space will be required to confirm the validity of the results obtained on the ground. Thus, space flight analysis should be performed on the earliest flights to (a) verify space analytical capability, and (b) identify any variations between space and ground results. This will allow principal investigators to more accurately plan detailed future experiment programs. Also, the requirements for the crew to manually perform such analysis should be minimized, with automatic analyzers used wherever possible.

The study change from space biology to life sciences resulted in little change to biology. Biomedicine (B), man-systems integration (H) and Life support and protective systems (L) were added. Biomedicine and man-system integration present different problems and considerations. Here man is both a subject and investigator, and the number of crew available to fill both roles is a prime consideration and is determined by the mission model. Four subjects (maximum) were assumed available on the Mini shuttle sortic missions, and 12 men were assumed available on the Space Station attached missions. Section 3.3 (Manning Analysis) is a detailed discussion on the requirements of crew subjects and investigators for biomedicine and man-system integration as well as other FPEs.

Life support and protective systems consists primarily of the test and evaluation of life support systems hardware. The LSPS capability for payloads other than Maxi Max was set at testing one equipment item at a time, such as a CO₂ processing unit or a trace contaminant removal device. Areas were also provided for such tests as those on protective equipment, advanced suits, and back-packs.

2.4.2 SORTING PROCEDURES AND ORDERED PAYLOAD SAMPLES. The over-all procedure for obtaining ordered payloads is diagrammed in Figure 2-10. Using a set of payload guidelines, the functions inventory is screened manually or by digital computer to obtain the functions required to satisfy these particular guidelines. Next, this list is reviewed and appropriate methods are manually selected, again considering the set of guidelines being used. The selection of methods automatically carries the requirement of specific equipment. By preparing card inputs to the computer, that designate which equipment is required and the quantity, the program sorts out the

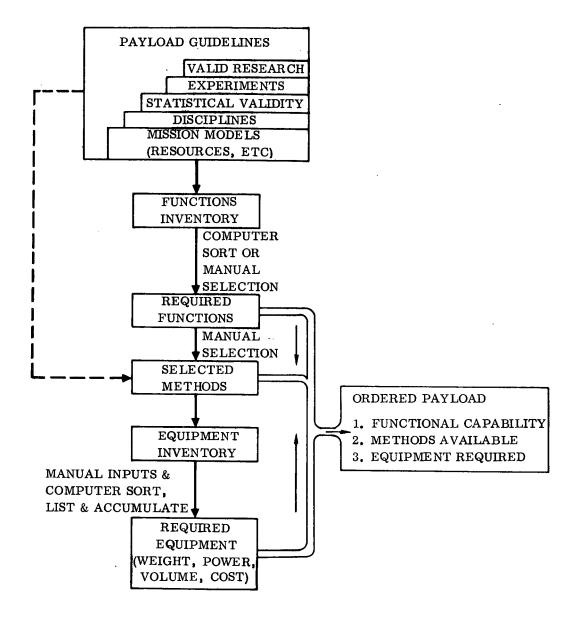


Figure 2-10. Diagram of Procedures for Obtaining Ordered Payloads

required equipment, lists it in summary form, and calculates weight, power, volume and cost values for that equipment. If the resulting ordered payloads are not consistent with the original guidelines used or other criteria such as layout configurations, the inputs to the computer are readily changed, and a new sort listed. Iterations are often necessary to define the payloads.

The printout of the ordered payloads sort is in two basic sections, the functional capability and the equipment list. A sample of the functions capability listing for the Mini-7 payload is shown in Figure 2-11. Only the selected methods of performing the required functions are listed. The lists of functions required for the ordered payloads, as well as the over-all functions inventory, were reviewed by various NASA centers. The

```
1 SETUP CAMERA OPTICAL COMMUTATION-ORGANISM TO ORGANISM
                       2 4 S*1- 2 CAMERAS/CAGE MOD-MANUAL SETUP AUTO OPS
     2 1 1 MVPICE
                                                   10
                                                      0
                                                         0 1*
                                               n
 160 3 GROUND SETUP
                                                             *0 2 1 3 038A
 16014 X-Y DRIVE
 17 11 MONITOR EGG (FOR PIORESEARCH - EGG SIGNAL MGMT FROM CAGE TO CAGE
        HOD TO DATA HGHT.)
                       1 4 S*COUPLER SYS BUILT INTO CAGE MOD
                  B H
 17
         1 1 MV
 17F 3 ELECTROPHYSIOLOGY BACKPACK -HAN-
                                           2
                                                             *1 5 1 1 065B
 17F14 ELECTROPHYSIOLOGY PACKPACK
                                                             *0 4 1 1 0650
 17F24 ELECTROPHYSIOLOGY RECEIVER
                                                                      0650
                                                             *6 5 1 1
 17F34 ELECTROPHYSIOLOGY DISPLAY
                                                             #1 Z 1 Z 064
 17F44 COUPLER ELECTROCARDIOGRAM
       TEMPERATURE MSMTS
                                      CASES THIS IS A MAINT. FUNCTION
         1 1 MUPICBLH 1 3 A*IN SOME
                                       3 5 2
  22A 3
       THERMOCOUPLES-
       THERMOCOUPLES
                         PEQ STAPLE POWER
  22A24 THERMOCOUPLE COUPLER
  228 3 THERMISTERS
                                       3 5 2
  22814 THERMISTERS
  22824 THERMISTER COUPLERS
      CARD NUMBER 1 - FUNCTION TITLE AND DESCRIPTION
                                          CARD NUMBER 3
         CARD NUMBER 2
                                       FMS
                                             T
 c W
         CP
                                                     हर
         R 4
               S
                         N
                           0*
                                       NOC
                                             TF
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           Y
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                                             SRT SOD WI
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                                       CAE
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                                              TM
                         £
CIDN
         CA
                                       T C S.
C 0
      0
         A D
                         P
                           5*
CN
C
             HVPICHLH
      1 WATER CONSUMPTION -WATER
      2 2 2 MVP 8L
                       1 3 A*
  244 3 FLOWMER IN MANIFOLD
  2.A14 POSITIVE DISPLACE
  24A24 FLOWMETER COM
  24434 FLOUMET
```

Figure 2-11. Sample of Mini-7 Ordered Payload Functions Listing

methods to accomplish the functions were also reviewed, but will require continued updating by the principal research investigators to insure validity of the methods selected. The definition of functions and methods are the basis of the facility approach to laboratory design. If the functions and/or methods are correct, the resulting equipment in an ordered payload and payload layout will also be valid.

The second section of the sort is the equipment listing. Several sample pages from a Mini-7 payload sort list are shown in Figure 2-12. The equipment list contains all the research equipment required for the selected payload. Supporting subsystem equipment, such as that for environmental control, and thermal control, is generally not included. Also, structural components such as floors, bulkheads,

TOTALS BY EQUIPMENT NUMBER NOTE -DEVELOPMENT COST IS A ONE-TIME EXPENSE PER ARTICLE. HNTT DEVELOP-UNIT COST UNDER SUB-TOTAL IS WEIGHT POWER VOLUME MENT SIZING NUMBER TIMES COST COST COST PER ARTICLE. (L85.) (WATTS) (CU.FT.) (KS) (KS) AR 7 CAMPA. CINE 1 1HR-1T020 1X032 10 9.3 MINI 7 = 4 X 1A7 032 32.0 40 A B 150 CAMERA CONTROLLER 10. 1 872A MINI 7 ± 1 1A7 032A 10.0 500 .500 50 5000 CR 1 CAMPA, STIL, (PLATE, # 25. .1 1 INCL WORK 1X834 MINI 7 = 1 1 187 034 50.0 0 .200 - 20 18 CR 1 CAMRA, VIDEO B/H 3 3 1 1.2 2 48 9500 1 037 MINI 7 = 5 X 2 2 1A7 037 6.0 F 0 5 2 CR 1 CAMRA, VIDEO/COLOR 3 3 1 F5. 125 1.8 2 COMML 1 038 MINI 7 = 1A7 038 65.0 125 1.800 100 30 C CAMERA X-Y ORIVE 3FOR CAGE MOD 1 038A MINI 7 1 X 1 187 838A 5.0 20 1 100 DV FILTERS, VIDEO 1 PART OF 837 1 876E 1. MINI 7 = 1 1 147 076E 1.0 ŋ . 100 - 8 LOG BOOKS FOR DAILY RECORDS 1 84 1. 0 . 05 1 1 176 MINI 7 = 11 2 1 1A7 116 11.0 C .550 Ĉ N498 MICRSCP, COMPND 12.5 25 18X-1868X 1 1×126 MINI 7 = 147 126 12.5 25 . 600 12 20 MIRROR MOUNT-COMMUTATE 1 • 2 .01 3 1 126E MINI 7 = 1 X 1 1A7 126E . 2 5 1 100 ŋ٧ MONITOR, VIDEO 20. 1 50 2. PART OF 03281 1266 MINI 7 = 147 12EG 20.0 5.0 8.000 -0 Đ٧ PAPER, RECORDING 1 50. P/D SENSITIV1 1348 3. 1 MINI 7 = 147 1348 150.0 9.000 0 E 65 RCRDR MULTICHN BIOMED 1 150. 22X55X38 IN 1X150A 2.0 1 MINI 7 = 1 1 1A7 150A 150.0 230 2.000 100 590 ٥٧ VIDEO ID DATE-TIME SYS 1 1815 MINI 7 = 1 X 1 1 187 181E DESIGN / LAYOUT SENSITIVE DV COMPUTER, DISITAL PAYLO SENS 11051 MINI 7 = W253. P V 8.95 1A7 0F1 DESIGN / LAYOUT SENSITIVE DATA MNGMT SYS, BUSES 2 PAYLD SENS 1 8568 2 MINI 7= N 46.6P V 1.9 187 0568 (DESIGN / LAYOUT SENSITIVE

Figure 2-12. Sample of Mini-7 Ordered Payload Equipment List (Sheet 1)



EQUIPMENT	HEIGHT	POWER	· VOLUME	UNIT COST	DEVELOPHENT COST
UNIT NUMBER	(LBS.)	(¿TTAN)	(CU.FT.)	('K 3)	(K 🕏)
1	512.7	755	16.950	369	6197
2	205.0	348	4.658	460	652
- 3	311.4	54	10.707	- 33	241
4	947.5	611	60.570	310	8998
5	459.5	899	25.820	717	6276
6	387.1	2146	25.260	186	11343
7	120.4	n	13.000	17	22
11	562.0	40	59.100	70	1225
12	65.0	25	4.500	75	300
25	111.6	11	1.450	102	715
42	16.6	46	1.000	56	1?1
50 ~	95.0	16	6.640	25	5250
51	75.6	70	8.500	22	128
60	141.0	100	13.280	20	e e
61	46.0	c	2.030	6	` 28
70	85 • 0	50	6.540	11	50
80	97.0	100	6.800	2000	257 a
91	105.0	105	· 4.780	53	371
93	4.9	G .		1	10
99	0.0	o		0 .	n

Figure 2-12. Sample of Mini-7 Ordered Payload Equipment List (Sheet 2)

--- TOTALS ----

WEIGHT	POWER (SEE NOTE)	VOLUME	UNIT COST	DEVELOPHENT COST
(L85.)	(PTTAN)	(CU.FT.)	(K T)	(K 4)
4347	5379	270	12701	77248

* NOTE =

POWER TOTAL ASSUMES ALL FOULPMENT IN INVENTORY IS ON CONTINUOUSLY. EXPERIMENT TIME LINES AND INSTRUMENT REQUIREMENTS, WHEN DETERMINED, WILL PROVIDE THE TRUE POWER PROFILE. OPELIMINARY STUDIES SHOW AVERAGE POWER TO BE APPROXIMATELY ONE TENTH OF TOTAL POWER.

THIS SCRT CONTAINS THE PEREARCH EQUIPMENT REQUIRED TO ACCOMPLISH THE SELECTED FUNCTIONS LISTED. THE WEIGHT, POWER AND VOLUME STATEMENTS ARE FOR THE RESEARCH EQUIPMENT. THE SCRT DOES NOT INCLUDE THE ENVIPONMENTAL CONTROL SYSTEM, THE SUPPORTING STRUCTURES (CONSOLES, RACK, ETC.) FOR THE HAPDWARE OR THE HOUSTNG VEHICLE (RAM).

THE EQUIPMENT UNIT SUBTOTALS AND THE PAYLOAD TOTALS GIVEN DO NOT INCLUDE THE #DESIGN/LBYOUT SENSITIVE# TITMS FLAGGED IN THE EQUIPMENT LIST. IN MOST CASES THE SPECIFIC PAYLOAD MUST OF ASSESSED AGAINST A DEFINED OR ASSUMED LAYOUT CONFIGURATION AND MODE OF CREW MODILITY/RESTRAINT AND OPERATION.

Figure 2-12. Sample of Mini-7 Ordered Payload Equipment List (Sheet 3)

racks, and consoles for equipment installation are not included. The sorts contain some items flagged as "design/layout sensitive." These items are different for each payload and the weight, volume, power and cost data are generated manually. The power data for each equipment item is the power required when the item is "on." The daily average power for each item must be calculated based on its duty cycle. This was performed for the baseline payloads and is contained in Section 3.4.

Subtotals of weight, volume, power, and cost are contained in the sort for each group of equipment in an equipment unit. Following this, over-all totals for the ordered payload are given.

The functions inventory contains significantly more information than is presently being utilized by the existing sorting program. Data on crew skills and crew time required to accomplish the functions, safety, logistics and maintainability are available. These parameters could be analyzed in various ways to provide other significant results. For example, a program could be written which analyzes the equipment contained in a candidate payload to determine what additional functions might be accomplished with the equipment available. From the additional functions, it would be possible to determine what other experiments could possibly be considered without changing the equipment content of the payload. The equipment inventory also contains considerable data which is not used by the computer program.

2.4.3 <u>PAYLOADS STUDIED DURING THE PROGRAM</u>. During the course of the study, payload sorts were developed for the first generation and baseline payloads shown in the table in Figure 2-13. The table shows which payloads were dropped and indicates the reason.

First generation payload sorts were developed for:

- a. Maxi Max. This is the complete Blue Book capability and was used as a reference capability. Other payloads were fractions of the Maxi Max with modifications.
- b. Midi-90. This payload was based on a shuttle sortie mission of 30 days manned, 30 days unmanned (dormant) with select organisms maintained in the weightless state, and 30 days manned for analysis of the original experiments and the conduct of new experiments. This payload was deleted at the first NASA review.
- c. Midi-30. This payload and the first 30 days of the Midi-90 are the same. It is a shuttle sortie type mission consisting of a dedicated life sciences payload. This payload was modified by NASA at the second generation payload review and became the Maxi-Nom payload supported by the Space Station.
- d. Midi-56. This was a dedicated 56-day Skylab payload, and was deleted at the first generation payload review.

	1st Generation Payloads	2nd Generation Payloads	Baseline Payloads	
Maxi Max Study Base	Fully developed	d as reference paylo	 ad	Complete Blue Book capability. Reference to measure loss of functional capability and equipment.
Maxi Nom		Payload & Lay- out developed from Midi-30	Payload & Lay- out refined	Space Station Life Sciences Candidate RAM
Midi-90	Similar to Midi-30 except left un- manned for 30 days	Deleted		No planned payload operated in the unmanned mode for Life Sciences.
Midi-30	RAM payload & layout prelim. development	RAM payload & layout refined	Deleted	Deleted because of similarity to Maxi Nom.
Midi-56 Skylab Mission	Skylab payload & layout prelim. development	Deleted	. , 	Delete as a candidate mission.
Mini-56 Skylab Mission	11	Deleted		Deleted as a candidate mission.
Mini-30	RAM payload & layout prelim. development	(RAM) Payload & layout refined.	(RAM or SS) Payload & layout refined	Shuttle sortie and a Space Station candidate payload.
Mini-7	11	11	11	Shuttle sortie only.

Figure 2-13. Study Chronology of Payload Development

- e. Mini-56. This was the life sciences portion of a multipurpose Skylab payload with a 56 day mission duration. Both Skylab payloads were considered as "flights of opportunity" and were adaptable to any candidate vehicle.
- f. Mini-30. This is the life sciences section of a general purpose laboratory (GPL). The primary mission is a 30-day shuttle sortie. It is also a candidate for a general purpose RAM attached to a space station complex.
- g. Mini-7. This payload is similar to but smaller than the Mini-30 and has a 7-day duration. Due to the short on orbit period (5 days), the kinds of experiments are limited.

Second generation payload sorts were basically manual updates of the original sorts. A new Mini-7 payload sort was run, and the deletion of biomedicine and change in scope of cells/tissues was considered a major change. The two 56-day Skylab payloads were deleted as candidate missions, and the Midi-90 mission was deleted because no unmanned life sciences missions were being planned.

Baseline payload sorts were generated for Maxi Max, Maxi Nom, Mini-30, and Mini-7. The sorts were basically refinements of the original sorts employing updated and refined guidelines resulting from NASA inventory reviews, commonality studies of types and number of equipment required, design layout results, equipment item specification reviews, and manning requirements. These payloads are recommended for further design integration studies. The research capability of these payloads is described in Section 2.1 of this report.

SECTION 3

RESEARCH OPERATIONS ANALYSIS

The research operations required by the crew and/or their automatic equipment within the laboratory during the on-orbit phase of the mission were examined to develop initial estimates of required manning levels, skill requirements, equipment usage rates, and average power consumption levels, and to provide a basis for the initial human factors inputs to the candidate design layouts. The facilities approach guideline (Section 1) required the development of an operations model before the above estimates could be made. This model was used as the basis for the manning analysis and equipment operations analysis presented herein. Several unique aspects of the operations within the Life Sciences laboratory are reflected in this analysis, and are discussed in the following paragraphs.

3.1 UNIQUE ASPECTS OF THE LIFE SCIENCES PAYLOAD OPERATIONS

The normal operations within a space laboratory such as experiment installation, setup, initiation, conduction, termination, and refurbishment will be performed within the Life Sciences laboratory. The procedures and requirements of some of these operations are unique; however, the following discussion will serve to clarify their nature.

The Biology FPEs require living organisms for their experiments including vertebrates, invertebrates, plants, cells/tissues. A significant portion of the operations in support of these FPEs involves functions for specimen maintenance or housing, and sustaining living organisms in space. These specimen maintenance functions are unique to the Life Sciences payload and are an operational requirement in addition to the equipment maintenance and other normal functions.

The Biomedicine and Man-System Integration FPEs require man, not only as the experiment operator but as the test subject as well. Thus, the manning levels for most phases of the experiments are doubled, creating an unusually high demand on the crew. Parenthetically, the experimental apparatus should be designed to be self-administered wherever possible to alleviate this requirement. It is not just the life scientists assigned to the laboratory that serve as subjects for the experiments, but the entire crew available during the mission. The use of the entire crew increases the sample size and greatly enhances the possibility of obtaining statistically significant results. The operational impact of this requirement on crew scheduling affects not just the Life Sciences laboratory crew, but the entire available crew.

Another consideration that is unique to the Life Sciences laboratory and greatly influences the biological operations within the laboratory is the requirement for the use of a laminar flow bench (LFB).

The LFB, a modified portable glovebox, is used to provide an isolated operational interface between man and the biological organisms because of the effects of zero gravity and space radiation on the biologicals produced by the test organisms, as well as the effects these conditions will have on man's resistance, is unknown. The effect of chemical contamination is also of concern. A related requirement for isolation exists between experimental groups of organisms. Without isolation, any disease affecting an experimental group would most likely spread throughout the lab colony destroying the experiments. The LFB is intended to provide this isolation.

The LFB also performs the following functions:

- a. The laminar flow system maintains clear vision to the subject as well as keeping debris such as urine, feces, water, and hair away from the subject.
- b. It provides a portable workbench that can be appropriately outfitted for the desired task and taken to the organism. Moving a biological organism to the work area might exceed the allowable gravity levels established for the organism.
- c. It provides an instrumentation complex (video display, CRT display) at the organism holding units, allowing setup and checkout of the experiment instrumentation (camera adjustments, bioelectronic calibration and adjustment, feed and water dispenser checkout, etc).
- d. It provides a means of transporting samples from the holding units to the preservation and preparation unit while maintaining isolation.

Glove box operations are also required for many additional biological functions. Examples are toxic chemical management and radiobiological research. Toxic chemical management can be accomplished in the LFB by interfacing with an equipment rack containing the chemicals, the management equipment and measurement instruments. Radiochemistries can be performed in the LFB by using a liner fabricated from shielding fabric and a shielding glass. In this case the radiochemicals are contained in the portable LFB that can be moved throughout the laboratory as needed.

The requirement to use the LFB for so many functions within the biology laboratory imposes a significant constraint on the crew operations. The limited number of LFBs and their requirement for sterilization after use affects activity schedules, traffic patterns, and cargo handling systems. Its most advantageous operational impact, is that it allows free transfer for other members of the crew in and out of the laboratory without having to perform decontamination procedures.

3.2 OPERATIONS MODEL

The guideline, discussed in Section 1, requiring a facility approach to the design of the Life Sciences payload had a significant impact on the operations analyses conducted in support of that design. The guideline, which directs that specific experiments not be used as the basis for laboratory design, made it difficult to determine experiment dependent factors such as crew size and skill requirements, average power consumption levels, equipment usage rates, and workspace volume requirements. For preliminary estimates of these quantities, it was necessary to develop an operations model upon which the estimates could be based. This section discusses the development of that model.

The model is based on all the functions that are to be performed within the laboratory for a given payload. The functions, their specific methods, and the time required to perform each function were used. The model is completed, as illustrated by Table 3-1, by the addition of an assumed frequency for each method. In support of this approach, it may be noted that a set of functions, if placed in their proper sequence, would satisfy specific experiment requirements and constitute a standard timeline analysis format. The designation of frequencies eliminates the sequencing step and still makes possible estimates of crew size and skill requirements. The assumed frequencies were constrained by practical considerations for some functions. As an example, the frequency with which a sample of blood can be drawn from a rat is bounded by the need of the experimenter on one hand, and exsanguination of the rat on the other, and for others by intuitive estimate of the expected frequency of a particular function within the laboratory. The expected frequencies are considered to be reasonable estimates representative of the character of the operations within the laboratory.

The complete operations model tables are contained in the Appendix, Volume III. The functions are grouped in the model by the following categories:

- a. Experiment measurements and analysis
- b. Support operations
- c. Specimen maintenance
- d. Equipment maintenance.

and by the following type:

- a. Manual and semiautomatic
- b. Automatic.

Table 3-1. Excerpt from Operations Model, Maxi Max Payload

```
1 RESPIRATORY RATE MONITORING- DOES NOT INCLUDE RESP VOLUME
 20B
          FREQ - 12/WK - PLYTHESMOGRAPH ON ORGANISM
     1 CARDIAC OUTPUT- IMPLANTED FLOW XDCR-SIGNAL XFR TO DM AS FUNC 17
 21
 21A
          FREQ - 3/WK - CATHETERIZED SEMIRESTRAINED
 218
          FREQ - 2/WK - ULTRASONIC FLOWMETER
     1 WATER CONSUMPTION -WATER CONSUMED OR WATER DELIVERD
 24B
          FREG - 10/WK - VOL OR MASS OF WATER BAG/BOT
     1 LIQUID VOLUME MSMTS- MICRO VOLUMES
 26
                                            ●001 ML TO 1 ML
          FREQ - 3/DY - MICROPIPETTES
 26A
 26B
          FREQ - 4/DY - MICROSYRINGES
     1 LIQUID VOLUME MSMTS- MACRO 1 ML TO 1000 ML
 27
 27
          FREO - 15/DY
     1 MASS MEASUREMENTS OF CONTAINED LIQUIDS AND SOLIDS - .001-100 GRAMS
 28
 28
          FREO - 6/DY
     1 MASS MEASUREMENTS- CONTAINED LIQUIDS AND SOLIDS
. 29
                                                          - 10-1000 GRAMS
 29
          FREQ - 9/DY
     1 GROSS ANATOMIES-ASSESSMENT OF MAJOR ORGANS-SIZE SHAPE MASS COLO
 30
 30
          FREQ - 3/WK
 34
     1 BLOOD ELECTROLYTES
 34B
         FREO - 20/WK - ATOMIC ABSORPTION
         FREQ - 20/WK - PRESERVE FOR GROUND ANALYSIS
 34C
35
    1 BLOOD PH PCO2 02
                          MSUR CONC OF DISSOLVED GS IN BLOOD
35
         FREQ - 20/WK
36
    1 BLOOD TOTAL PROTEIN MSUR CONC IN SERUM OR WHOLE BLOO
         FREO - 10/WK - PRESERVE FOR GROUND ANALYSIS
36C
36D
         FREQ - 2/WK - ELECTROPHORESIS
39
    1 THYROID FUNCTION TESTS-SERUM STABLE WHEN
39
         FREO - 6/WK
    1 BLOOD MORPHOLOGY AND CELL COM
40
40
         FREQ - 20/WK
    1 HEMATOCRIT MSUR OF
41
41
         FREQ - 4/WK
42
    1 HEMOGLOBIN-MS
42
         FREQ -
```

The expected frequencies, as shown in Table 3-1, are stated as the number of repetitions of a given function or method. The time interval to perform each function or method is given in the functions inventory, and this is multiplied by the frequency to obtain the total time required for the crew to perform the function.

It should be recognized that functions frequently do not occur at regular intervals but are of a more sporadic nature. For example, a function might occur ten times one day and only twice the next, or every day for two weeks and then not at all for two months. Average frequencies have been assumed for these functions.

3.3 MANNING ANALYSIS

The operations model was used as the basis for estimating total crew time requirements (work load), and thus crew size. Along with the skill requirements of each function from the function inventory, the model was also used to estimate total skill requirements and potential mixtures of individuals which would satisfy these requirements. The distribution of the work load was constrained by the assumed duty cycle for each particular payload.

3.3.1 <u>DUTY CYCLE</u>. The basic duty cycle assumed for the crew was 12 hours on duty and 12 hours off duty, seven days a week with the entire crew on duty at the same time and sleeping at the same time. This cycle as based partly on the results of the space station crew's duty cycle. One space station configuration used a 12 hour on duty cycle followed by a 12 hour off duty cycle, but with the crew on-duty time staggered, so that half of the crew was on duty while the other half was off duty. This recommendation was qualified, however, by the suggestion that this duty cycle might be unrealistic. The other space station configuration placed all the crew on a simultaneous ten hour day, six days a week, and qualified their recommendation by saying the seventh day would be available for unscheduled maintenance, or other duties.

Other reasons for the selection of 12 hour duty cycle are based on the Life Sciences payload requirements. No experiment requirements for round-the-clock (RTC) operations have been identified for these payloads and the all on, all off operation was selected in order to:

a. Increase the availability of crew skills. When the crew is split in half with RTC operations, one of two procedures must be followed. First, to schedule all activities requiring a certain skill during one half of the day. This would result in grossly inefficient operations such as requiring crewmen to get up in the middle of their sleep period to serve as subjects on tests conducted by the specialist on the other shift. It would also limit life sciences research by reducing the number

of crew skills available at any particular time, thus reducing the overall versatility of the laboratory in applying all the skills available as the immediate situation demanded. Secondly, the alternative to splitting skills is cross-training crew members to an even greater degree than otherwise required. Some cross-training of crewmen to acquire the variety of skills demanded by the Life Sciences payload will be required even when all the crewmen are available at one time (see Section 3.3.3). This requirement would be further compounded by RTC operations.

- b. Minimize noise during sleep periods. Recommendations from ground-based simulations of long-duration spaceflight and past space experience consistently contain references to continuing efforts to minimize noise during sleep periods. Noise can be a major irritant to the crew, and even with separated living quarters, as in the case of the RSM (RAM Support Module), the active crew would disturb the sleeping crew when they return to the RSM for meals, etc. This factor loses its relevance as the sleeping quarters become further separated from the Life Sciences laboratory, from galley areas, etc., as would be possible with a space station supported laboratory.
- Maintain ground biorhythms. To maintain peak performance during the initial adjustment phases of the mission, the all on, all off schedule allows continuation of the crew's ground-based wake/sleep cycle and no readaptation of their biorhythms is required.

The assumed duty cycle for the Life Sciences payload crew is illustrated in Figure 3-1 for the selected payloads. The 12 hours of off-duty time for each crewman are divided into: 1) 8 hours of sleep; 2) 2.5 hours of food preparation, meals, and cleanup for three meals, or about 45 minutes for each of two meal periods, and an hour for the third; and 3) 90 minutes of exercise and personal hygiene activities. Periodic housekeeping of the living quarters is assumed to be completed during this latter time period as required.

The 12 hours of on-duty time are scheduled as shown depending on the payload. For Mini-7, eleven hours are completely scheduled with functions from the function inventory and one hour is left unscheduled as contingency time. This time is provided for handling of unscheduled activities such as emergency repair or replacement of equipment, extensions of scheduled activities beyond the baseline timeline, and unscheduled experimental activity selected by the on-board experimenter.

For the 30-day Mini-30, the scheduled activity is reduced to ten hours with a corresponding increase in contingency time to account for the greater probability of equipment breakdown on a longer mission, to provide for a larger margin of error in scheduling activities over the longer mission, and to provide the potential for crew personal or recreational time should circumstances warrant it, and the need arise.

Basic duty cycle - 12 hours on, 12 hours off, 7 days a week with the entire crew on-duty at the same time and sleeping at the same time.

	ON-DUTY TIME			,	
Payload	Crew Replacement Cycle	Scheduled Activity	Contingency Time 2	OFF-DUTY	TIME
Mini 7 (7 days)	7 days	11 hrs. 3	1 hr.	Sleep	8.0 hrs
Mini 30 (30 days)	30 days	10 hrs. ³	2 hrs.	Food prep., meals, and cleanup	2.5 hrs
Maxi Nom (2 yrs.)	90-180 days	10 hrs.4	2 hrs.4	Exercise and personal	•
Maxi Max (5 yrs.)	90-180 days	10 hrs.4	2 hrs. ⁴	hygiene	1.5 hrs 12.0 hrs

Minimizes noise during sleep periods, increases crew skills availability, maintains ground biorhythms, etc.

Figure 3-1. Duty Cycle

² Contingency time provided for emergency repair/replacement and/or unscheduled experiment activity.

General Purpose Laboratories. Assume 40% of scheduled activity is in support of the Life Sciences Payload.

Except for every 7th day which is planned as follows: 6 hours of experiment evaluation (review experiments with ground-based P.I. and modify experiment procedures/hardware as appropriate) and 6 hours of contingency and/or off-duty time.

For the longer missions with 90 to 180 day crew replacement cycles, Maxi Nom and Maxi Max, the scheduled activity/contingency time ratio remains the same as Mini-30, with the exception of every seventh day. Once every week, a highly flexible day is provided with no scheduled activity from the functions inventory. This day is scheduled as an experiment evaluation and review time between the on-board experimenter and ground-based principal investigators to take full advantage of the research flexibility allowed by manned laboratories in space. The scheduled activity for the coming week would be thoroughly evaluated based on the experience of the past week and potential changes or repetition of measurements planned. In addition, this day would provide time for abnormally high maintenance and repair activity, and for crew personal and recreational time as required by the long duration mission.

3.3.2 MANNING LEVEL. The crew size for the Maxi Max payload was determined based on the required work load. This work load was calculated using the selected functions from the inventory, the crew task completion times for these functions, and the expected frequency of the function from the operations model. The crew requirement for each function was calculated in terms of man hours per time period (e.g., day, week, month, etc.), as specified for the function. This figure was then converted to the average number of men required per day for each function (e.g., 0.04 men per day). These values were tabulated by preferred skill type and are summarized in Table 3-2.

The average manning level required for the Maxi-Max payload is 8.75 men. This figure includes all 12 men participating as test subjects in the biomedical and MSI experiments. The actual life sciences research crew size for this laboratory is eight men with the other four Space Station crewmen serving only as test subjects 18% of their time. The current Space Station 12 man crew is organized into two groups: a 4 man operations group and an 8 man scientific group. Thus, the Maxi-Max Life Sciences laboratory utilizes the full scientific crew and cannot grow in size itself until the capacity of the supporting Space Station is increased from 12 men.

The Mini-7 and Mini-30 payloads will share the four man scientific complement of the space shuttle crew. This assumes a shuttle crew consisting of the pilot and copilot and four experimenters (two housed in the orbiter and two in the RSM). Based on the size of these two Life Sciences payloads, it is reasonable to expect that experiments in at least one or two disciplines besides life sciences will be conducted within one RAM. If this is an accurate assumption, the Mini-7 and Mini-30 Life Sciences payload crews will average slightly less than two men with a peak loading of four men.

Table 3-2. Manning Level by Skill Category - Maxi Max Payload

SKILL	MANNING LEVEL REQUIRED
Biotechnician (1)*	1.246
Microbiotechnician (2)	0.465
Biochemist (3)	0.636
Physiologist (4)	0.867
Electromechanical Technician (12)	0.177
Medical Doctor (13)	0.240
Behavioral Scientist (21)	0.485
Chemical Technician (22)	0.128
General Skills (0)	2.504
Test Subjects**	1.992
TOTAL	8.740

^{*}Functions Inventory skill reference number.

^{**}All crew members participating as subjects (12 men).

The Maxi Nom payload manning level lies in between the 2 and 8.75 man extremes, and is estimated at the present time to require 3 life scientists full time augmented by specialists from the Space Station. This estimate was based on the number of functions to be executed within the laboratory, the degree of automation of these functions, and the number of biological organisms compared to the other payloads.

The probable distribution of the Space Station crew in support of multiple RAMs docked to the Space Station was also taken into account. One man is assumed to be a specialist in F functions (biology), one in BLH functions (biomedicine, life support, and man-systems integration), and one in CORE operations. The average occupancy level is estimated to be four men. This includes using the full 12 man Space Station crew as test subjects on the biomedical and MSI experiments in order to maximize sample size.

3.3.3 SKILLS MIX. For the Maxi-Max, an analysis was performed to select a mixture of individuals with certain skills to satisfy the laboratory requirements. To provide the ten skills identified in Table 3-2 by the eight man crew, some crosstraining will be necessary. The selected skills mix of minimal cross-training is indicated by Table 3-3. Only crewman number 1, a medical doctor cross-trained as a behavioral scientist, and crewman number 7, an electromechanical technician cross-trained as a chemical technician, possess more than one skill. This sample skills mix was developed by grouping the functions required for the Maxi-Max payload by their primary skill requirement. (For each function in the functions inventory, the preferred skill for performing that function is identified. In addition, a secondary skill is listed that would be an acceptable alternative should the primary skill be unavailable.) The time required for each function was summed to give the total crew time requirement by skill category, refer to Table 3-2.

Since each individual must perform certain functions that require only a general skill (e.g., crew restraint, crew mobility, etc.) and each individual must serve as a test subject, the time requirements for these functions were added to the time requirements for each primary skill category to get a more accurate estimate of the crew time requirement by the primary skill category.

These totals were then adjusted to evenly balance the work load by removing functions from overloaded crewmen and reassigning these functions by their secondary skill requirement to other crewmen.

The minimal substitution of the secondary skill for the primary can be seen in Table 3-4. This table illustrates the specific functions assigned to each crewman. The left-hand column indicates the primary skill required. This skill matches the skill of the crewman (or is "0" for general skills) except for one function for crewman 6, five functions for crewman 7, and one function for crewman 8. These instances reflect the use of the secondary skill for that function.

CREW SIZE - 8 (The 4 remaining crew members of the SS crew will be required to spend 18% of their scheduled on-duty time in the laboratory as test subjects.)

ASSIGNMENT	PRIMARY DUTIES	PRIMARY SKILLS
Scientific Staff		
1. Laboratory Director	Responsible for the overall operation of the laboratory and selected experiment execution and analysis.	Medical Doctor (Skill 13) cross-trained as Behavioral Scientist (Skill 21)
2. Physiologist	Responsible for selected experiment execution and analysis.	Physiologist (Skill 4)
3. Biochemist	Responsible for selected experiment execution and analysis.	Biochemist (Skill 3)
Technical Staff		
4. Biotechnician	Contaminant control technician, sample preservation specialist.	Biotechnician (Skill 1)
5. Senior Biotech- nician	Sample - blood -etc. analyst, RLC technician.	Biotechnician (Skill 1)
6. Microbio- technician	Microbiological technician, biomedical assistant.	Microbiotechnician (Skill 2)
7. Maintenance Technician	Equipment maintenance and calibration, electrical and chemical technician.	Electromechanical tech- nician (Skill 12) cross- trained as chemical technician (Skill 22)
8. Biological Speci- men Caretaker	Cleaning and feeding of biological specimens.	General skills (Skill 0)

The other data in Table 3-4 indicate: a grouping of each crewman's assigned functions by frequency of occurrence, identification of these functions and their selected method by identification number and title, a graphic comparison of the average time spent on each function on a daily base, and an approximation of the percentage of time a man spends on each of his functions.

3.4 EQUIPMENT OPERATIONS ANALYSIS

The operation of research equipment in the Maxi-Max Life Sciences payload was analyzed to determine average power consumption, equipment usage rates, the related workspace volume required, and to verify the initial estimates of the number of each equipment item required. The function and equipment inventories and the operations model were used as the basis for these analyses.

Table 3-5 is an excerpt from the documentation of the equipment operations analysis contained in Appendix, Volume III. The reference number for each equipment item is tabulated in the left hand column, followed by the name of the item, the equipment unit to which it belongs, and its weight, unit power, and volume. Beneath the name of each piece of equipment are the functions that use the equipment identified by reference number and title. Directly opposite each using function are the number of that equipment item required for the function, an estimate of the time that the crew spends using that equipment, an estimate of the length of time that the equipment is "on" (using power), and the power consumption based on a 24 hour average.

The number of items required for each function has been used as the basis for selecting the total number required for the payload. This number appears in the table under each number required column, and corresponds to the total used in the equipment inventory sorts to obtain the ordered payloads discussed in Section 2.4. The total number of items does not always equal the sum of its parts. Normally, a total less than the sum reflects sharing of the equipment item between several functions while a total greater than the sum reflects an allocation for spares or the replacement of consumable items. Other differences between the sum and the total are due to more specific reasons. For example, equipment item 018D, custom bite boards shows a sum of nine required for the using functions but a total of 12. This is due to the custom nature of the item. Each crewman uses his own bite board. While only nine are used for the specified functions during the indicated weekly repetition period, a total of 12 are needed by all the subjects who will eventually execute that function.

The total for the crew use time column has been adjusted to a daily base for comparative purposes. This total can be used in conjunction with design layouts for gross estimations of the workspace volumes required: whether single or multiple crew accessibility is desirable; whether crew occupation of the accessibility workspace to the item is so high that special provisions for passage by other crewmen or for access to adjacent items is necessary to minimize interference. This total can also be used if payload trimming of border line items is necessary to cut weight, or volume.

0.2.

Table 3-4. Individual Crew Duties

CREWMAN #1

LABORATORY DIRECTOR - Medical Doctor (Skill 13) cross-trained as a Behavioral Scientist (Skill 21)

				Dail	y Avera	age. M	inutes/	Day			Approx. Percentage
PSR*	:	Assigned Functions	0	10	20_	30	40	50	60	70	of Duty Time
	Twice										
0	144A	Experiment status monitoring							÷		2.2
	Daily			•							
0	75A	Crew guidance									1.3
0	127H	Crew mobility/transfer									4.0
0	128H	Materials transfer		-			-				6.0
0	201L	Crew restraint									1.0
21	820	Task completion times	_								0.4
21	822B	Crew body position measurements				 :					5.0
21	823B	Crew body motion measurements - cine									5. 0
21	823C	" - body mntd. sensors		-							0.8
21	824A	Forces, pressures and torques exerted-man		-							0.8
	Weekl	y									
13	304A	Lower body negative pressure								· · · - · · · ·	12.1
13	306A	Ear canal caloric stimulation			_						2.5
13	311A	Body restraint, motion device				-					0.1
13	315A	Total body water									1.7
13	357A	Gastric pressure and pH									2.1
21	700A	Visual - acuity, static	-								0.1
21	701A	" , dynamic	-				•				0.1
21	702A	" - stereopsis, static	-								0.1
21	703A	" dynamic	-								0.1
. 21	704A	" - brightness threshold, abs.	-	•							0.1
21	705A	" discrimination	-								0.1
21	706A	" - color perception	-								0.1

^{*}Primary Skill Required (See Table 3-2 for skill reference numbers)

Table 3-4. Individual Crew Duties, Contd

CREWMAN #1 (Continued)

											Approx.
Dan						age, Mi		Day			Percentage
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Weekl	y (continued)									
21	707A	Visual - CFFF	-								0.1
21	708A	" phorias	-								0.1
21	709A	" glare recovery	-								0.1
21	710A	" dark adaptation									0.8
21	713A	" peripheral field	_								0.3
21	714A	" accommodation range	•								0.1
21	715A	Auditory - absolute threshold	-								0.1
21	716A	" pitch discrimination	-								0.2
21	717A	" temporal acuity	-								0.2
21	719A	" sound localization	_								0.2
21	720A	" detection of motion	•••								0.2
21	721A	Cutaneous - pressure threshold									0.4
21	722A	Kinesthetic - sensing limb movement	_								0.2
21	723A	. '' - '' '' position	-								0.2
21	730A	Cognitive/complx percptl - speech intell.								•	0.4
21	731 A	" " reading									0.5
21	734A	" perceptl speed	-							•	0.4
21	735A	" " time sharing	_								0.3
21	736A	" " spatial orient.									0.5
21	737A	" " spatial visual.	-								0.4
21	740A	Cognitive/conceptual and thinking abilities									0.9
21	750A	Cognitive/memory - rote memory									0.4
21	751A	" meaningful memory	-								0.4
21	752A	" memory spanimm.									0.4
21	758B	Fine psychomtr writing ability									0.4
21	759C	" speaking ability	_								0.4
21	760A	" manip. ability - stead.									0.4

Table 3-4. Individual Crew Duties, Contd-

CREWMAN #1 (Continued)

Approx.

						Daily	ıge, Mi	Percentage					
PSR			As	ssigned Functions	0	10	20	30_	40	50	60	70	of Duty Time
1 1020		y (continue											
				-manip.abilfinger speed	_								0.1
21	761 A	Fine psyc	nomtr.	" " dext.		•							0.3
21	762C		. ''	" " manual dext.	_							٠	0.1
21	763C	11			_								0.1
21	764C	11	11	gross positn. abilp. est.									0.2
21	766A	11	- 11	•	_								0.1
21	767C	11	**	arm bp.									0.3
21	768A	11	11	coora,	_								0.1
21	769C	11	11	p. repre.	•						•		0.2
21	770A	**	11	reaction time - simple	_							•	0.1
21	771 A	11	11	" complex	•								0.8
21	776B	Gross ps	ychmtr	- muscle strength - imp.									0.8
21	777B	11	11	" sust.		-							0.4
21	779A	11 1 1	11	gross body equil.									0.4
21	780A	11 -	11	" coord.									0.1
21	782A	- 11	11	spd of limb - legs	•								0.4
21	792B	Individua	ıl behav	vior - closeness of inter.									0.4
21	793B	11	11	amount of inter.									0.4
21	794B	**	11	strength of inter.									0.4
21	795B	11	11	aggression react.									0.4
21	796B	**	11	conformity	_								
21	797B	11	***	flexibility react.									0.4
21	798B	11	11	self control react.	_								0.4
21		11	**	subjectivity react.									0.4
		11	11	emotionality	_						4		0.4
21		11	11	desired output lev.									0.4
21		11	11	desired output typ.	****								0.4
21	802B	11	11	desired output typ.									

Table 3-4. Individual Crew Duties, Contd

CREWMAN #1 (Continued)

	Daily Average, Minutes/Day							Approx. Percentage			
PSF	ł .	Assigned Functions	0	10	20	30	40	50	60_	70	of Duty Time
	Weekly	(continued)									
21	805D	Group behavior - group compatibility	_								0.4
21	806D	" cohesiveness									0.4
21	807D	" " leadership									0.4
21	808D	" simil.perceiv.	-								0.4
21	825A	Eye movement measurements - optical		_							0.8
21	830A	Freq. of equip/facility util - video	-								0.1
21	830C	" " " " blt-in .	-								0.1
21	831A	Length of use of equip/facility - video	-								0.1
21	831C	'' '' '' '' blt-in	**								0.1
21	832A	Sequence of use of equip/facility	-								0.1
21	834A	Facility traffic patterns	-								0.1
21	840-2A	Max mass transportable - SS			-						2.5
21	840-2B	" " press.			-						2.5
21	843-5A	" " alignable – SS			-						2.5
21	843-5B	" " press.	-		-						2.5
21	846A	Remote manipulation									5.0
	Every to	wo weeks									
13	322A	Venous blood press.		#0#3£.3							1.3
13	333A	Bleeding time	-								0.2
13	352A	Radioisotope counting									2.1
	Every n	nonth									
13	335A	Erythrocyte survival									1.9
21	791 A	Sleep behavior - emer. response	-								0.3
	As sche	duled									
S		Test subject (includes preparing crew medical	•			1	:_: <u></u>			er cyaniana and a	16.6
		histories (346A&B), crew metabolic records (350A&B), and crew subjective comments (833A	&B).								103.6

Table 3-4. Individual Crew Duties, Contd

CREWMAN #2

Physiologist (Skill 4)

				Daily	Avera	age, M	inutes/	Day			Approx. Percentage
PSR		Assigned Functions	. 0	10	20	£0	40	50	60	70	of Duty Time
	Twice	daily	•								
0	144A	Experiment status monitoring									2,2
	Daily										
4	31B	Biosampling - obtaining blood, etc.								-	10.8
0	75A	Crew guidance	-	_							1.3
0	124A	Crew/organism isolation									1.4
0	127H	Crew mobility/transfer			 						4.0
0	128H	Materials transfer									6.0
0	$201\mathrm{L}$	Crew restraint		-							1.0
4	308B	Electro-oculogram-backpack, man									1.7
	Every	two days									
4	162A	X-ray diagnostic	***								2.1
	Every	three days									
4	319A	Vectorcardiogram - discrete units			_						2.8
4	319B	'' backpack									2.8
4	320A	Phono/vibrocardiogram - discrete units	-								2.8
4	320B	'' backpack									2.8
4	$321\mathrm{A}$	Impedance cardiography - disct.unt.			_						2.8
4	321B	'' '' backpack									2.8
4	344A	Electronystagmogram - discrete units									1.7
4	344B	'' backpack									1.7

Table 3-4. Individual Crew Duties, Contd

CREWMAN #2 (Continued)

	Daily Average, Minutes/Day											
PSR		Assigned Functions	0	10	20	30	40	50	60	70	Percentage of Duty Time	
	Weekl	ly										
4	21B	Cardiac output - ultrasonic flowmeter		_							1.1	
4	30A	Gross anatomies			- 0						2.5	
4	63A	Radiation monitoring - film sensors									3.1	
4	89A	Histological sectioning										
4	164A	Peripheral venous blood pressure	•								1.4	
4	167A	Anesthesiology - vertebrates									1.7	
4	302A	Sweat sample collection									2.8	
4	310A	Bicycle ergometry									0.6	
4	326A	Ballistocardiography - discrete unit									→ 15.0	
4	326B	'' backpack		_							1.1 1.1	
	Every	2 weeks									1.1	
4	95C	Radio isotope methodology - prep & mgmt.									0.2	
4	96A	Radiochem waste mgmt.									0.2	
4	126A	Crew radiation isolation	******	-							1.8	
4	327A	Respiratory vital capacity, etc.									0.5	
4	330A	Respiratory dead space, etc.									0.5	
4	331 A	Respiratory airway resistance	_									
4	332A	Lung compliance	_								0.5	
4	351A	Bone densitometry	-								0.2 2.0	
	As sch	neduled									24. 0	
s		Test subject (see Crewman #1)								-·	► _16.6	
											$\frac{10.6}{103.6}$	

Biochemist (Skill 3)

					n . #1-	- A		inutos	/Dov			Approx. Percentage
			A Description	0	10	avera 20	age, M 30	40	50	60	70	of Duty Time
	PSR	.	Assigned Functions				30	- 10	- 50_			<u> </u>
		Twice	daily									
	0	144A	Experiment status monitoring									2.2
		Daily										
	3	26A	Liquid vol. msmts, .001-1 ml - micropipettes		_							1.0
	3	26B	" " - microsyringes		<u> </u>							1.3
	3	27A	'' '' 1-1000 ml									5.0
	3	28A	Mass msmts of contained liq. & slds									
			.001 - 100 gm									3.0
	3	29A	Mass msmts of contained liq. & slds			-						
,			10 - 1000 gm									4.5
5	0	75A	Crew guidance	-								1.3
	0	124A	Crew/organism isolation									1.4
	0	125A	Crew/chemical isolation - LFB	_								5.0
	0	125B	std glove box	_								3.3
	0	127H	Crew mobility/transfer				-					4.0
•	0	128H	Materials transfer	_				-				6.0
	0	201L	Crew restraint	_								1.0
		Weekl	ly .									
	3	34B	Blood electrolytes - atomic absorp.		<u> </u>							1.3
	3	34C	" preserve for grnd.									1.2
	3	35A										1.1
	3	36C	Blood pH, pCO ₂ , O ₂ Blood total protein - preserve for grnd.	_	-							0.6
	3	36D	" " electrophoresis									0.4
	3	39 A	Thyroid function tests	•	-				•			0.8
	3	47C	Immunoglobin assay - pres. for grnd.	••								0.2
	3	48B	Antibody titration - pres. for grnd.	-								0.2
	3	69B	Carbohydrate analysis	****		-						1.7

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Table 3-4. Individual Crew Duties, Contd

CREWMAN #3 (Continued)

				Dail	y Aver	age, M	linutes	/Dav			Approx. Percentage
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Weekl	ly (continued)				•					
3	90A	Histological staining	-		•						0.4
3	143A	Plant homogenation	****								1.3
3	145A	Centrifugation									5.0
3	149A	Urine analysis - auto urine anal.	-								0.6
3	149C	Urine analysis - pres.for grnd.									0.5
3	155A	Urinary phosphates									5.0
3	163A	Radiation exposure									3.3
3	177B	Protein assay - pres. for grnd.		•							0.8
3	340A	Plasma globulins		_							1.3
3	342A	" coagulation		_							1.0
3	365A	Venous compliance (LVMS)		-							1.0
	Every	two weeks									_••
3	91 A	Plant radiochemistries									4.4
3	92A	Vertebrate radiochemistries									4.4
3	93A	Invertebrate radiochemistries				_					4.4
3	94A	Cells and tissue radiochemistries	***			_					4.4
3	180A	Plant hormones - chromatogrph	4								1.1
3	180B	" pres. for grnd.	-								0.4
3	348A	Gonad histopathology		_							1.3
	Every	month									
3	173A	Plant lipids	-								0.4
3	175A	Amino acids assay - auto anal.	-								0.1
3	175B	" " pres. for grnd.	_						Ť		0.2
	As sch	neduled									
s		Test subject (see Crewman #1)			·						▶ _16.6
											104.4

Table 3-4. Individual Crew Duties, Contd

CREWMAN #4
BIOTECHNICIAN (Skill 1) -, Contaminant control technician, sample preservation specialist

											Approx.
				Dail	y Aver	age, M	inutes/	'Day			Percentage
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Daily										
1	14A	Bioelectric transducer installatn. & setup									3.3
0	75A	Crew guidance									1.3
1	78A	Invertebrate counting and sorting (insects)									5.0
1	80A	Organism subculture - plants									5.0
0	82A	Work bench cleanup									5.0
0	83A	Work bench sterilization - chem, wash									1.7
0	83C	" " LFB liners									8.3
1	97A	Experiment waste management									5.0
1	105A	Organism or sample presvn. with chem.			<u> </u>						1.3
1	106A	" thermal									2.6
1	107A	'' '' '' , lyophil.	-					-			7.5
0	124A	Crew/organism isolation									1.4
. 0	127H	Crew mobility/transfer				-					4.0
0	128H	Materials transfer									6.0
1	168A	Anesthesiology - invertebrates	•	· ·	 						5.0
. 0	201L	Crew restraint									1.0
-											
	Every	two days									
1	99A	Sterilization of tool/equip gas	-								1.7
1	99D	the them				_					4.2
	Weekl	v	•								
											5.3
1	79A	Organism subculture - substrate prep									1.1
1	100A	Sterilization of media									0.5
1	303A	Sweat presvn. and storage		•							
0	368A	Stool presvn.									1.0
0	369A	Urine presvn.		- .							1.0

Table 3-4. Individual Crew Duties, Contd

CREWMAN #4 (Continued)

						Approx. Percentage						
	PSR		Assigned Functions	0	10	y Avera 20	30	40	50	60_	70	of Duty Time
		Every	90 days									
		Lvery										0.1
	1	104A	Holding unit manifold cleanup	-								0.5
	1	196B	Primate cage preparation									1.3
	1	222B	Vertebrate experiment initiation									0.6
•	1	223B	Plant "	-								
,	1	224B	Invertebrate " "									0.6
•	1	225B	Cells and tissue experiment setup	_			٠					0.6
		As sc	heduled									
	S		Test subject (includes preparing crew medical histories (346A&B), crew metabolic records (350A&B), and crew									16.6
			subjective comments (833A&B)).									98.5

Table 3-4. Individual Crew Duties, Contd

CREWMAN #5

SENIOR BIOTECHNICIAN (Skill 1) - Sample-blood analyst, RLC technician

					Daily		Approx. Percentage					
	PSR		Assigned Functions	0	10	20	30_	40	50	60	70	of Duty Time
		Daily		•								
	1	9 A	Organism mass measurements				-					4.2
	1	50A	Gas sampling				•					3.3
	1	51 A	Trace gas analysis hydrocarbons - gas chrom.									3.3
	1	51B	mass spec.									1.7
	1	51 C	" " infrared ab.									1.7
	0	75A	Crew guidance	-			•					1.3
	0	124A	Crew/organism isolation									1.4
	0	127H	Crew mobility transfer	·			• ,					4.0
ى ا	0	128H	Materials transfer									6.0
ာ	0	$201\mathrm{L}$	Crew restraint		-		•		٠			1.0
		Every	three days									
	1	161A	Arterial blood pressure			·.·	_					4.2
: .		Weekl	y ·									
	1	20B	Respiratory rate monitoring - plythesmograph									1.7
	1	21A	Cardiac output		-							0.8
	1	40A	Blood morphology and cell counts									4.8
	1	41B	Hematocrit-msur of packed cell voltotal vol.					•				0.1
	1	42A	Hemoglobin		-							0.7
	1	45A	RBC omotic fragility									1.3
	1	47B	Immunoglobin assay-disc gel electrophor.	-								0.2
	1	48A	Antibody titration - interfacial test in agar	_								0.6
	1	85B	Starch granule assay	-								0.4
	1	156C	Urine creatinine and creatine	-								0.6
	1	177D	Protein assay - auto biochemical anlyzr.	-								0.3
	1	185A	Cytochemical staining - plants	-								4.4
	1	186A	" animal sys									4.4

Table 3-4. Individual Crew Duties, Contd

CREWMAN #5 (Continued)

				Dail	Approx. Percentage						
PSR		Assigned Functions	0	10	20	30_	40	50	60	70	of Duty Time
	Weekl	y (Continued)									
1	307A	Spatial localization		· · · ·		_					4.2
1	316A	Agravic perception									2.9
1	317A	Ocular counter-rolling									5.0
1	318A	Oculogyral illusion									2.9
1	336A	Plasma glucose	-								0.3
1	337A	" phosphate	•								0.1
1	338A	" alkaline phosphatase	-								0.3
1	339A	" bilirubin									0.3
1	345A	Angular acceleration threshold									2.9
1	362B	Urine serotonin and aldosterone	-								1.2
1	364B	Visual task with head rotation									5.4
	Every	two weeks									
1	324A	Pulse wave velocity									1.9
1	325A	Pulse wave contour	-								2.1
1	334A	Clotting time	-								0.2
1	347A	Intraocular pressures									0.9
	Every	three weeks									
1	353A	Culture/sensitivity-microorgan. growth cap.	_								0.2
	Every	month									
1	174C	Enzyme assay	-								0.3
	As sch	heduled									
s		Test subject (see Crewman #1)									→ 16.6
											100.1

Table 3-4. Individual Crew Duties, Contd

CREWMAN #6

MICROBIOTECHNICIAN (Skill 2) - Biomedical Assistant

			Daily Average, Minutes/Day					Approx. Percentage			
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Daily										
4	33A	Blood preparation									5.3
0	75A	Crew guidance									1.3
0	82A	Workbench cleanup			-						2.5
2	84A	Organism subculturing - cells and tissues	-								11.2
0	124A	Crew/organism isolation									1.4
0	127H	Crew mobility/transfer									4.0
0	128H	Materials transfer					_				6.0
2	141A	Airparticulate sampling and analysis	-				-				4.2
0	142A	Microbiological sampling - air		·	:						0.8
0	142B	" - surface & wound			-						2.5
0	$201\mathrm{L}$	Crew restraint									1.0
2	226B	Cells and tissue population density									5.0
0	343A	Body mass measurement (man)	-								2.0
0	356B	Subject instrumentation and cleanup									5.0
. 0	358B	Biomedical equipment cleanup/disp.			-						2.5
0	359A	Heart rate							•		0.9
2	506A	Water analysis - bacteriological assay									3.3
	Weekl	у									
2 .	24B	Water consumption - vol. or mass of water bag									1.3
2	86A	Bacterial colony counting		_							0.8
. 2	87A	Microorganism identification				_					4.2
2	88A	Bacterial smear staining		 							6.9
2	100C	Sterilization of media - filtration	-								0.4
2	108A	Bacterial cell counting - auto cell cntrs.									0.4
2	108B	" " hematocrit	_								0.3
0	366A	Arteriolar reactivity									0.9

Table 3-4. Individual Crew Duties, Contd

CREWMAN #6 (Continued)

			Dail	y Aver	age, M	inutes/	'Day			Approx. Percentage
PSR	Assigned Functions	0	10	20	30	40	50	60_	70	of Duty Time
	Every two weeks									
2	370A Viral culturing			<u>.</u>						2.9
2	371A "identification									1.8
2	372A Fungal culturing	-								1.8
2	373A " identification		-							1.8
	Every three weeks									
0	354A Ear canal temperature	_								0.3
0	355A Muscle strength and size		_							0.9
	Every month									
2	108C Bacterial cell counting - vital staining	•••								0.2
	As scheduled									
s	Test subject (see Crewman #1)									16.6
										100.4

Table 3-4. Individual Crew Duties, Contd

CREWMAN #7

MAINTENANCE TECHNICIAN (Skill 12 - electromechanical technician and Skill 22 - chemical technician)

	Daily Average, Minutes/Day					Approx. Percentage					
PSR	·	Assigned Functions							70	of Duty Time	
	Hourly	, , , , , , , , , , , , , , , , , , ,									
12		Electrical amperage measurements			<u> </u>	•					3.3
	Every	four hours									
22	503A	Water analysis - conductivity msrmt			_						2.5
22	504A	" pH measurement	<u> </u>		-						2.5
	Daily		•								
12	15A	Camera setup (BLH)								•	5.0
4	18G	Monitor EEG - discrete units - man	<u></u>			-					3.3
0	49A	Pressure monitoring - visual meters									0.8
2 2	53A	Oxygen monitoring - polarographic snsr.	•								1.7
22	57C	Atmos. water monitoring - spec sensrs.									1.7
0	75A	Crew guidance		_							1.3
0	127H	Crew mobility/transfer									4.0
0	128H	Materials transfer					_				6.0
0	148B	Thermal control of chemical preparations									0.8
0	170A	TV monitoring ad hoc - color									5.0
0	$201\mathrm{L}$	Crew restraint									1.0
22	501 A	Analysis of gas mixtures - gas chrom.									1.7
22	501B	" " mass spec									0.7
22	501 C	. " " IR absorp									0.7
0	501 E	" " ind. sensrs									0.7
22	505A	Water analysis - total solids content				,		٠.			0.8
0	507A	Liquid transfer - syringe			. .						2.5
0	507C	" collapsible bladder			-						2.5
0	517A	Cleanup, liquid and solid									0.8
0	518A	Trash disposal	·								0.3
0	950A	Routine equipment maintenance			-						2.5

Table 3-4. Individual Crew Duties, Contd

CREWMAN #7 (Continued)

			Daily Average, Minutes/Day		Approx. Percentage
PSR		Assigned Functions	•	60 70	of Duty Time
	Weekly	y			
4	14B	Bioelectric xdcr installation and setup			1.6
12	17B	Monitor ECG - hardwire data to DM	_		0.3
12	.17C	" xmtr on organism/rec at CM	←		0.6
12	18B	" EEG - hardwire data to DM	-		0.3
12	18C	" xmtr on organism/rec at CM			0.6
4	18F	" electrophys. bkpk. man			2.5
4	18H	" " consol "	-		0.4
12	19B	" EMG - hardwire data to DM	_		0.3
12	19C	" xmtr on organism/rec at CM	<u> </u>		0.6
4	19F	" electrophys. bkpk. man			2.5
0	166A	Linear measurements			0.4
12	184A	Clinostat environment			1.7
0	305A	Space suit supply and control			1.7
0	312A	Electronic equip calibration - computer cal.	- Constitution		0.8
0	312B	in place			0.8
0	313B	Atmos. monitor calibration			0.8
0	314A	Biochem equipment calibration	·		1.7
12	511A	Electrical continuity and voltage msmts	-		0.1
12	513A	Electrical maintenance	_		0.4
12	514A	Mechanical "			0.4
0	516A	Atmos. gas isolation	•		0.1
0	520A	Pressure suit donning and doffing			2.5
0	522A	Measurement of metabolic rate of suited man	_		0.4
0	523A	Ingress/egress (EVA)	_ .		0.9
	Every	two weeks			
2 2	328A	Alveolar pO ₂	-		0.1
22	329A	" pCO ₂	_		0.4

CREWMAN #7 (Continued)

					Daily A	Average	, Min	utes/D	ay	•	Approx. Percentage
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Every	two weeks (continued)									
0	521 A	Pressure suit ventilation & cooling - umb.	-								0.1
0	521B	" " " PLSS	-								0.3
0	524A	EVA maintenance task simulation									1.7
	Every	90 days		-							
0.	2A	Material receiving - LFB	_								0.2
0	2B	other									0.2°
12	15A	Camera setup (F)			:						1.2
12	16A	Setup camera optical commutation	-					•			2.9
	As sc	heduled									: '
s ·	,	Test subject (see Crewman #1)									<u> 16.6</u>
									•		98.2

Table 3-4. Individual Crew Duties, Contd

CREWMAN #8

BIOLOGICAL SPECIMEN CARETAKER (Skill 0 - general)

Diol					Daily	Averaș	ge, Mir	nutes/I	Day		Approx. Percentage
PSR		Assigned Functions	0	10	20	30	40	50	60	70	of Duty Time
	Daily										
0	32A	Specimen status observation								 	→ 17.0
0	75A	Crew guidance	-								1.3
0	124A	Crew/organism isolation									1.4
0	127H	Crew mobility/transfer				•					4.0
0	128H	Materials transfer	-								6.0
0	170A	TV monitoring ad hoc - color									5.0
0	201 L	Crew restraint		-							1.0
	Weekl	у									
0	3A	Vertebrate feeding - pellets									7.2
1	3C	" " liquid									3.6
0	3E	" paste									3.6
0	8B	Feces management	-								→ 14.9
0	81B	Media preparation - cells & tissue									1.7
0	103A	Organism holding unit cleanup - vac.						· · · · · · · · · · · · · · · · · · ·			12.5
. 0	103C	" remov.									1.8
	Every	ninety days									
0	1A	Organism receiving	_								0.2
0	197A	Vertebrate cage preparation									0.6
0	198A	Plant holding unit preparation	-								0.2
0	199A	Invertebrate cage and h.u. setup	-								0.1
0	200A	Cells and tissue h.u. setup/prep.	•								0.1
	As sc	heduled									
s		Test subject (see Crewman #1)				·				<u> </u>	<u> 16.6</u>
											98.8

Table 3-5. Excerpt from Equipment Operations Analysis

	Table 3-5. Excerpt from Equipment Operation		CREW USE	EQUIP	AVE
REF.	REQUIPMENT ITEM (EU)/INVENTORY, WT., PWR., VOL. REG		TIME, MIN/X	TIME, MIN/X	PWR, WATTS
<u></u>		_	(- 1	0	0
018в		$\frac{2}{2}$	15/2 wk 1/dy		0 0
07.90	Bicycle ergometer (30)/150, 48, 12				
0180	310A Bicycle ergometry	1	538/wk	538/wk	<u>3</u> 3
		1	90/dy		3
018D	Custom bite boards (12)/0.5, 0, .001	ġ	150/wk	0	. 0
	307A Spatial localization	3	180/wk	0	0
	317A Ocular counter-rolling 345A Angular acceleration threshold	3	105/wk	0	` <u>o</u>
	·	12	73/dy		0
019	Bench genl exper (5)/100 50, 9	1	10/dy	10/dy	0 .
	14A Bioelectric Xdcr installation - mnl cal	1	60/wk	60/wk	0
	14B Bioelectric Xdcr installation - precal 78A Invertebrate counting and sorting (insects)	1	30/dy	30/dy	1
	82A Work bench cleanup	1	35/dy	35/dy	1
	91A Plant radiochemistries	1	320/2 wk	320/2 wk	1
	92A Vertebrate radiochemistries	1	320/2 wk	320/2 wk 320/2 wk	1 , 1 .
	93A Invertebrate radiochemistries	1	320/2 wk 320/2 wk	320/2 wk 320/2 wk	1
•	94A Cells and tissue realochemistries	$\frac{1}{2}$	192/dy		6
.03.04	Biobackpack, micro (42)/0.1, 0, .05		•		•
·019A	17C Monitor ECG - Xmtr on orgnsm, recvr at CM	16	20/wk	0	0
	18C Monitor EEG - "	16	20/wk	0	0
	IGC Monitor Eng =	16 16	<u>20/wk</u> 10/dy	U	<u>0</u>
	Burner, catalytic (3)/*	••	, -,		
019B	102A Sterilization of atm gases	$\frac{1}{1}$	a	*	*
019C	Bot1 C/T cult opt flts (61)/0.3, 0,.02				0
01)0	505A Water analysis - total solids content	10	5/dy 20/dy	0 .	0
	506A Water analysis - bacteriolgcl assay	17 _5	20/dy 15/dy	0.	Ō
	507C Liquid transfer - collapsible bladder	32	40/dy		0
019D	Body mass measurement (12)/25. 2. 28		/ .		•
	343A Body mass measurement for man	1	<u>12/d</u> y 12/dy	12/dy	0
022	Cage, colny, rat (40)/4 20 2.2	8	10/wk	0	0
	103C Organsm holding unit cleanup-at washer	<u>8</u>	a	1/2 c	80
2	138B Holding colony rats Cage, colny, rab (40)/21, 10, 4.5	8	2/dy		80
023	137A Holding colony-mice, hamsters, etc.	5	à	1/2 c	25
•	139A Holding colny-marmots/rabbits	3	<u>a</u>	1/2 c	$\frac{15}{40}$
		8	a		40
024	Cage insrt, mice (42)/0.5, 0, 0.1	<u>16</u>	<u>a</u> .	0.	$\frac{0}{0}$
	130A Holding-mice	16	a		0
025A	Colony chmbr, sealbl, iv (70)/2, 0, 0.2		000/0	0	0
	93A Invertebrate radiochemistries	4	$\frac{320/2 \text{ wk}}{27/\text{dy}}$	0	$\frac{0}{0}$
OOER	Colony chmbr, sealb1, ct (60)/0.5, 0, 0.1				_
025B	94A Cells and tissue radiochemistries	4	320/2 wk 27/dy	0 .	<u>0</u> 0
-	10 mov/or 0 0 70	4	21/uy		v
026В	Cage MMB, plnt(50)/25,0,2.73 91A Plant radiochemistries	32	320/2 wk	0	0
		32	27/dy		0
027	Cage, MMB, rab (40)/7, 20, 2.2	. 0		1/2 c	80
-	13A Holding cage MMB-rabbits/marmots	<u>8</u> 8	. <u>a</u> a	1, 2 0	. 80
200	Cage. MMB, rat (40)/5, 10,0.5	-			
028	11A Holding rat for metabolic msmts	17	a	1/2 c	85
	12A Holding mouse MMB	17	<u>a</u>	1/2 c	_ <u>85</u>
		34	а.		170
028A	Cage monk macac (41)/250, 50, 25	4	<u>a</u>	1/2 c	100
	129C Holding, primates - cylinders	<u>4</u> 4	a		100

For example, equipment item 008 (not shown in Table 3-5) an amino acid analyzer, weighs 88 pounds but is used only 15 minutes each month or an average of less than one minute a day. If weight savings were desired, this item would be a candidate for a tradeoff between its in space usefulness and the weight saving obtained if this function were performed on the ground.

The equipment "on" time is an estimate of the power consuming time by each equipment item per function, and is the basis for the 24 hour average power figures in the final column. The inventory or unit power for selected items such as refrigerators that consume power in a cyclic pattern or those that have a standby or warmup power requirement is assumed to be an average value reflecting those requirements. The 24 hour average power has been rounded off to the nearest watt. In many cases, a zero appears in the last column where power is being consumed but only for a short time so that, on a 24 hour basis, it is nil.

3.4.1 AVERAGE POWER BY EQUIPMENT UNIT. The average power for the equipment items contained in each equipment unit has been totaled as shown in Table 3-6. The biological organism holding equipment units (EU's 40, 41, 50, 60, and 70) use the largest block of power, 2441 watts or 54% of the average power, while the core (EU's 1-7) use 1853 watts or 40% of the power.

The values in the table, as in Tables 3-7 and 3-8, must be adjusted for experiment/layout, specific items, and subsystem power requirements such as EC/LS and data management before total average power for the Life Sciences payload can be defined. (See Section 5.4, Electrical Power Systems.) The average power shown for EU 2, Data Management Unit, reflects the average power requirements for those individual equipment items in direct support of the scientific experiments and not the data management subsystem as a whole.

- 3.4.2 AVERAGE POWER BY LARGEST CONSUMERS. Those equipment items which draw the largest amount of power, on a 24 hour average basis, are listed in Table 3-7. These 36, out of a total of 303 equipment items in the Maxi Max payload, use 95% of the power. The inventory power (unit power) for each equipment item is shown along with the total number of each item that is required. The items are ranked by average power required for all units of one type. For example, the 262 rat cages draw an average power of 655 watts every 24 hours.
- 3.4.3 AVERAGE POWER FOR MAXI-NOM, MINI-30 AND MINI-7. The average power required for the smaller payloads has been approximated by factoring back the power for the Maxi Max payload. The 36 items which consume 95% of the power have been used as a basis for this approximation as shown in Table 3-8. For each of the big power consumers, the average power required has been reduced in direct proportion to the number of that item required in the given payload (the number required fraction in Table 3-8). For example, 262 rat cages on the Maxi Max payload draw 655 watts of power. On Maxi Nom only 128 rat cages are required or $\frac{128}{300} = 49\%$.

Table 3-6. Average Power Consumption* by Equipment Unit - Maxi Max Payload

ווסו	Title	24	wer, hr. erage tts
EU	Title		
1	Visual records and microscopy unit	252	(6%)
2	Data management unit	201	(4%)
3	Life sciences experiment support unit	266	(5%)
4	Preparation, preservation and retrieval unit	503	(11%)
5	Biochemical/biophysical analysis unit	467	(10%)
6	Maintenance, repair and fabrication unit	204	(4%)
7	Ancillary storage unit	0	(0%)
11	Airlock/EVA capability unit	1	(0%)
12	Biomedical/man-system integration research support unit	41	(1%)
20	Research centrifuge	0	(0%)
25	Radiobiology unit	59	(1%)
26	Radiobiology support unit	17	(0%)
30	Biomedical measurements unit	3	(0%)
31	Biomedical research support unit	. 2	(0%)
40	Small vertebrate holding unit	1361	(30%)
41	Primate holding unit	290	(6%)
42	Vertebrate research support unit	84	(2%)
50	Plant holding unit	90	(2%)
51	Plant research support unit	83	(2%)
60	Cell and tissue holding unit	400	(9%)
61	Cell and tissue research support unit	0	(0%)
70	Invertebrate holding unit	300	(7%)
80	Invertebrate research support unit	6	(0%)
81	Life support subsystems test unit	0	(0%)
91	Behavioral measurements unit	5	(0%)
93	Mobility unit	0	(0%)
	·	4,595	(100%)

^{*}Excludes experiment/layout specific items.

Table 3-7. Biggest Power Consumers - Maxi Max Payload*

	•	Unit		Power, 24 hr.
Ref.		Power,	No.	Average,
No.	Equipment Item	watts	Req'd	watts
030A	Cage, rat/hamp/quail	5	262	655
098A	Holding unit incbtr, cells	50	8	400
030	Cage, rab/mar/g pg/chk	10	66	330
091	Gas anlzr, mass spec	40	8	320
098 C	Holding unit incbtr, inverts	50	6	300
001 A	Acceleromtr coupler	10	45	200
179	Temp block	100	4	200
028	Cage, MMB, rat	10	34	170
162	Sterilzr, autoclave, stm	300	1	150
080	Freezer, genl	35	4	140
100	Holding unit, MMB primate	70	2	140
064	ECG couplr	1	134	128
037	Camera, video B/W	12	93	110
028A	Cage, monk, macac	50	4	100
101	Holding unit, plant	10	18	90
027	Cage, MMB, rab	20	8	80
022	Cage, colny, rat	20	8	80
143C	Pump, gas circulating	5	16	80
089	Gas anlzr, GC (complex)	500	1	67
150B	Receiver - exg, cage mod	10	32	60
083	Refrigerator	58	1	58
126E	Mirror mount - commutatr	5	102	53
029 A	Cage, primate sphere	50	2	50
147	Radiatn room	1000	1	50
032A	Camera controller	200	2	45
050A	Commutator, gas manifld	20	6	40
023	Cage, colny, rab	10	8	40
065	EEG couplr	1	34	33
066	EMG couplr	1	32	32
081	Freezer, lo-temp	25	1	25
076H	Flowmeter coupler, water manifld	1	24	24
153	Recorder, voice	50	10	22
165	Sterlzr, tool	500	1	22
181B	Transducer - plythesmgph	1	22	22
010	Anlzr, genl, IR specph	250	1	21
168	Stove	1000	1	20
			_	4,357

or 95 % of total aver. pwr.

^{*}Excludes experiment/layout specific items.

Table 3-8. Approximation of Average Power Requirements* for Maxi Nom, Mini-30, and Mini-7 Payloads

		Maxi Max	Maxi Nom		Mini	30	Mini 7	
		Average	No.**	Average	No.**	Average	No.**	Average
Ref.		Power,	Req'd	Power,	Req 'd	Power,	Req ' d	Power,
No.	Equipment Item	Watts	Fraction	Watts	Fraction	Watts	Fraction	Watts
030A	Cage, rat/hamp/quail	655	128/262	320	16/262	40	8/262	20
A860	Holding unit incbtr, cells	400	2/8	100	2/8	1:00	2/8	100
030	Cage, rab/mar/g pg/chk	330	8/66	40	2/66	10	2/66	10
091	Gas anlzr, mass spec	320	3/8	120	2/8	80	2/8	80
098c	Holding unit incbtr, inverts	300	2/6	100	1/6	50	1/6	50
001A	Acceleromtr coupler	200	17/45	7:6	7/45	31	5/45	22
179	Temp block	200	4/4	200	3/4	150	3/4	150
028	Cage, MMB, rat	170	8/34	40	2/34	10	2/34	10
162	Sterilzr, autoclave, stm	150	1/1	150	1/1	150	1/1	150
080	Freezer, genl	140	4/4	140	1/4	35	1/4	35
100	Holding unit, MMB primate	140	2/2	140	1/2	70	1/2	70
064	ECG couplr	128	36/134	: 34	12/134	11	12/134	11
037	Camera, video B/W	110	41/93	48	13/93	15	5/93	6
028A	Cage, monk, macac	100	4/4	100	1/4	25	1/4	25
101	Holding unit, plant	90	8/18	40	2/18	10	1/18	.5
027	Cage, MMB, rab	80	4/8	40	1/8	10	1/8	10
022	Cage, colny, rat	80 .	2/8	20	1/8	10	1/8	10
143C	Pump, gas circulating	80	8/16	40	2/16	10	0/16	0
089	Gas anlzr, GC (complex)	67	1/1	67	1/1	67	1/1	67
150B	Receiver-exg, cage mod	60	16/32	30	2/32	4	1/32	2
083	Refrigerator	58	1/1	58	1/1	58	1/1	58
126E	Mirror mount-commutatr	53	28/102	15	4/102	2	1/102	1
029A	Cage, primate sphere	50	2/2	50	1/2	25	1/2	25
147	Radiatn room	50	1/1	50	1/1	50.	1/1	50

^{*} Based on the 36 biggest power consumers (which use 95% of the power) for the maxi max payload.

^{**} No. req'd for specified payload over no. req'd for the maxi max payload.

Table 3-8. Approximation of Average Power Requirements* for Maxi Nom, Mini-30, and Mini-7 Payloads, Cont.

			Maxi Max Average	Maxi No.**	Nom Average	Mini No. **	30 Average	Mini No.**	7 Average
	Ref.		Power,	Req'd	Power,	Req'd	Power,	Req'd	Power,
	No.	Equipment Stem	Watts	Fraction	Watts	Fraction	Watts	Fraction	Watts
	032A	Camera controller	45	2/2	45	1/2	23	1/2	23
	050A	Commutator, gas manifld	40	4/6	27	1/6	7	1/6	7
	023	Cage, colny, rab	40	2/8	10	1/8	5	1/8	5
	065	EEG couplr	33	12/34	12	4/34	4	4/34	4
	066	EMG couplr	32	32/32	32	6/32	6	6/32	6
	081	Freezer, lo-temp	25	1/1	25	1/1	25	1/1	25
	076Н	Flowmeter coupler, water manifld	24	8/24	8	4/24	4	4/24	4
ယ	153	Recorder, voice	22	5/10	11	1/10	2	0/10	0
မ	153 165 1818	Sterlzr, tool	22	1/1	22	1/1	22	1/1	22
Ö	181B	Transducer-plythesmgph	22	10/22	10	6/22	6	6/22	6
	010	Anlzr, genl, IR specph	21	1/1	21	1/1	21	1/1	21
	168	Stove	20	1/1	20	1/1 _	20	1/1	20
		95% =	4,357	2	2,261	1	,168	2	,110
	•	Ave. Pwr. (100%) =	4,595	2	2,384	1	<u>,232</u>	<u> </u>	171وا

Therefore, only 49% of 655 watts or 320 watts is assumed to be the average power requirement for Maxi Nom. This proportionment of the power for each of the big power items has been done for each of the smaller payloads and summed as shown in Table 3-8. Since the big power items represent 95% of the power required, the totals have been adjusted upward to 100% to reflect the average power required for each payload.

SECTION 4

CONFIGURATIONS

This section summarizes the design activity performed in evolving the five baseline Life Science payload layouts. The computer printouts of the functional capabilities and related equipment items as described in Section 2.4, were used as the starting point. Figure 4-1 outlines the steps in the layout evolution starting with: (1) Equipment Module Studies; (2) First Generation Layouts; (3) Second Generation Layouts; and (4) Baseline Payload Layouts.

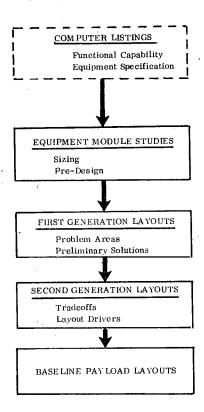


Figure 4-1. Layout Design Development

4.1 BASELINE PAYLOAD AND LAYOUTS SUMMARY

The initial group of payloads (computer listings) were the Maxi Max, Midi-30, Midi-56, Mini-56 and the Mini-7.

Layout designs which addressed these payload capabilities were developed using the guidelines presented in Section 1 of this report. These layouts were evaluated in terms of crew safety, scientific return, payload weight, and cost in a screening process conducted by NASA and General Dynamics Convair Aerospace Division. As a

result of this review a new group of payload capabilities were selected for use in the second generation layout development. The new group consisted of the Maxi Max, Maxi Nom, Midi-30, Mini-30, and the Mini-7. These second generation layouts were developed and subsequently reviewed by NASA and Convair. The results of the design review reduced the number of payloads to a third group. The third group was identified as Baseline Payloads. These baseline payloads (Maxi Max, Maxi Nom, Mini-30, and Mini-7) were then subjected to further refinement of the internal designs. A group of six layout designs representing the Baseline Layouts, was developed as shown below:

Maxi Max ¹	${ m F}$ Module ²	No Floors ³
Maxi Max ¹	BLH Module	No Floors & Long. Floors
Maxi Nom	FBLH Module	Long. Floors ⁴
Maxi Nom	FBLH Module	No Floors - Wafer Floors
Mini-30	FBLH Module	Long. Floors
Mini-7	FBLH Module	Long. Floors

- 1. The research Centrifuge (RC) Module is part of the Maxi Max payload (P/L). The RC Module is shown in Figure I-42, Volume III.
- 2. See Table 4-1 for definitions.
- 3. "NO FLOORS" designates a layout concept with wall mounted equipment, and man oriented basically parallel to the axis of the LS-RAM. Configurations of this type also include wafer floors (i.e., floors arranged at right angles to the axis of the LS-RAM).
- 4. "LONG FLOORS" designates basically linearily arranged equipment and man oriented basically normal to the axis of the LS-RAM with floors running longitudinally parallel to the axis of the LS-RAM.

Reference 24, (References noted in this report are listed in Section 7) NASA Guidelines for Task B, in part, called for: (1) the Maxi Max payload to be placed in three Life Sciences Research Application Modules (LS RAM) as shown in Figure 4-2; and (2) the Maxi Nom, Mini-30, and Mini-7 payloads in a single LS-RAM as shown in Figure 4-3.

The layout configurations were developed with regard to missions as shown in Figures 4-4 and 4-5. Note that the Mini-30 payload is designed for both Space Station and sortic missions. The layouts for the Mini-30 payload reflect this capability and show the space available for other disciplines.

4.1.1 EQUIPMENT MODULES AND 3 DIMENSIONAL LAYOUTS. As previously shown in Figure 4-1, the equipment modules were developed for each P/L using the computer listings. Approximately 70 equipment modules which house the scientific equipment were pre-designed. They are shown in Volume III "Appendix", Figures I-1 through I-22. These 70 equipment modules are defined as: Equipment Racks (ER); Equipment Consoles (EC); and Special Equipment Modules (SEM). From these pre-designs, three-dimensional 1/20th scale models were made, representing the equipment modules.

Table 4-1. Basic Terminology

CODE			RES	EARCH FACILITY MODULES
В	BIOMEDICINE		BLH	MODULE CONTAINING BL&H SCIENTIFIC EQUIPMENT
F	BIOLOGY (MVPIC OR VPIC OR ETC.)		F	MODULE CONTAINING F SCIENTIFIC EQUIPMENT
L	LIFE SUPPORT & PROTECTIVE SYSTEMS		FC	BIOLOGY RESEARCH CENTRIFUGE
Н	MAN SYSTEM INTEGRATION (MSI)		HC	HUMAN RESEARCH CENTRIFUGE
	•		RC	RESEARCH CENTRIFUGE (BIOLOGY & HUMAN FACTORS)
		OTH	HER_	
С	CORE	AL		AIR LOCK
CORE	COMMON OPERATIONS	COMM S/S		COMMON SUBSYSTEMS
	RESEARCH EQUIPMENT	LS-RAM	ſ	LIFE SCIENCES RESEARCH APPLICATION MODULE
COG	CORE IN ZERO G	ECS		ENVIRONMENTAL CONTROL SYSTEM
CAG	CORE IN ARTIFICIAL G	MSS OR	SS	MODULAR SPACE STATION
EU	EQUIPMENT UNIT	CM-4		COMMON MODULE (LS-RAM)(EXPERIMENT MODULE)
EI	EQUIPMENT ITEM	RSM		RESEARCH SUPPORT MODULE (CREW LIVING
EM	EQUIPMENT MODULE	ě		QUARTERS FOR SHUTTLE SORTIE MISSIONS)
ER	EQUIPMENT RACK			
EC	EQUIPMENT CONSOLE			
SEM	SPECIAL EQUIPMENT MODULE			

Plexiglass shells were also made representing the LS-RAMs and layouts were made by manipulating the scale equipment modules within the 1/20th scale LS-RAMs to create Life Sciences Research Facility layouts.

Figures 4-6 through 4-13 show the four baseline payloads in the form of the individual three-dimensional (3D) equipment modules. The 3D layout approach was used to develop the second generation layouts.

4.1.2 BASELINE PAYLOADS

4.1.2.1 Maxi Max. Figure 4-6 and Figure 4-7 depict the Maxi Max payload in the form of 1/20th scale equipment modules for the zero-g laboratory (the F and BLH modules). There are additional equipment modules not shown which make up the full Maxi Max payload. They are installed in the Research Centrifuge (RC) module, and consist of 48 cage modules, holding unit support racks, and MSI habitability equipment. This equipment is shown on the drawing of the RC module in Volume III.

In Figures 4-6 and 4-7 CORE units are shown in the background. The transparent boxes represent a first approximation of space required for the performance and use of certain research equipment. These space allocations were later reduced as it became obvious in development of the actual layouts that these spaces could be shared.

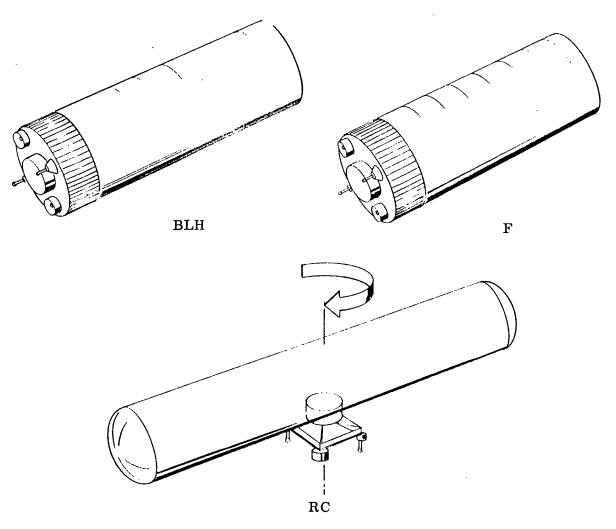


Figure 4-2. LS-RAMs for Maxi Max

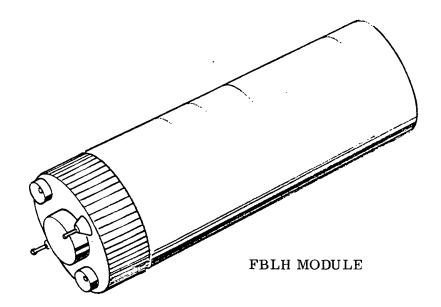


Figure 4-3. LS-RAM for Maxi Nom, Mini-30, and Mini-7

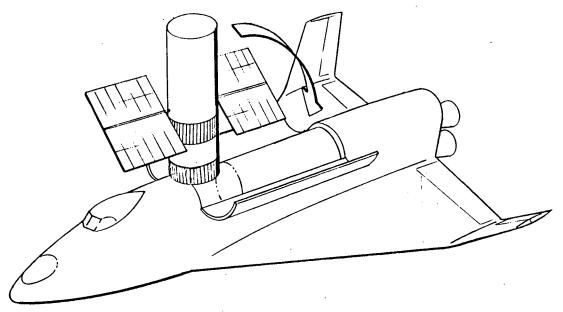


Figure 4-4. Mini-30 and Mini-7 Shuttle Sortie Payloads

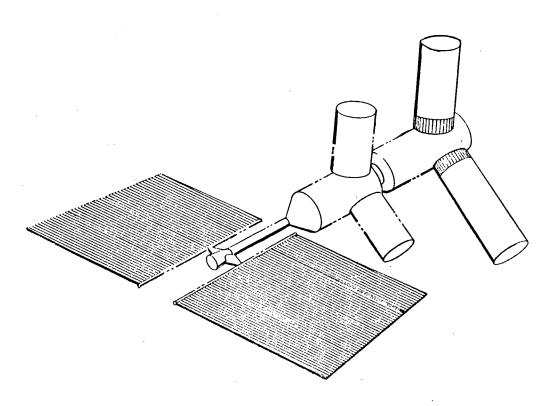


Figure 4-5. Maxi Nom, Mini-30 (Growth Version) Space Station Payloads

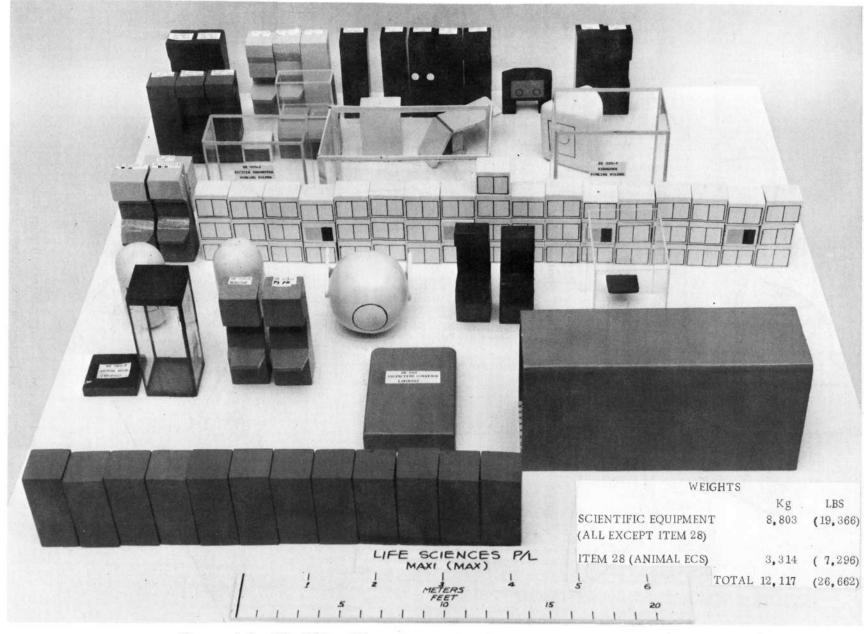
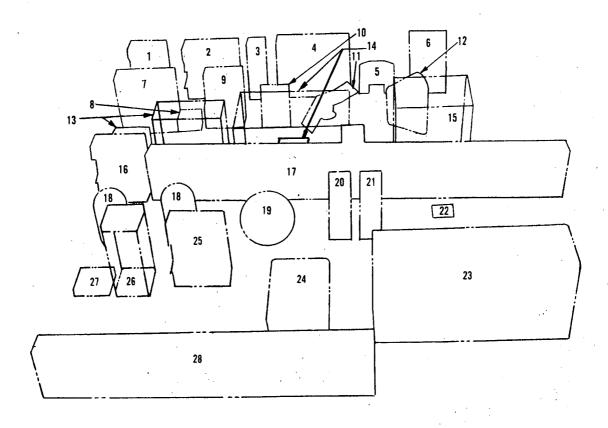


Figure 4-6. Maxi Max Three-Dimensional Equipment Payload



```
VISUAL RECORDS AND MICROSCOPY UNIT
 1. EU 001-1,-2
                    DATA MANAGEMENT UNIT
 2. EU 002-1, -2, -4
                    LIFE SCIENCES EXPERIMENT SUPPORT UNIT
 3. EU 003-1
 4. EU 004-1,-2,-3,-4 PREPARATION & PRESERVATION UNIT
                    PREPARATION & PRESERVATION UNIT
 5. EU 004-13
                    BIOCHEMICAL AND BIOPHYSICS ANALYSIS UNIT
 6. EU 005-1,-2
                    MAINTENANCE REPAIR & FABRICATION UNIT
 7. EU 006-1, -2, -3
                    SUPPORT UNIT
 8. EU 006
                    REMOTE MANIPULATOR
 9. EU 011-1,-2
                    BODY MASS MEASUREMENTS
10. EU 012-1
                    ROTATING LITTER CHAIR
11. EU 012-2
                    RADIATION EXPOSURE UNIT
12. EU 025
                    BICYCLE ERGOMETER & WORKING VOLUME
13. EU 030-1
                    LOWER BODY NEGATIVE PRESSURE
14. EU 030-2
15. EU 030-3
                    EXERGENIE
                    BIO-MEDICAL MAN-SYSTEM INTEGRATION RESEARCH SUPPORT UNIT
16. EU 012/031-1,-2
                    CAGE MODULES & SUPPORT UNIT.
17.
                    PRIMATE HOLDING FACILITY
18. EU 041-1
                    PRIMATE HOLDING FACILITY
19. EU 041-2
20. EU 080-1
                    LIFE SUPPORT SUBSYSTEM TEST UNIT
                    LIFE SUPPORT SUBSYSTEM TEST UNIT
21. EU 080-2
                    LIFE SUPPORT SUBSYSTEM TEST UNIT
22. EU 080-4
                    MOBILITY UNIT - DAMAGE PROOF
23. EU 093
24. EU 093
                    STOWED
                    BEHAVIORAL MEASUREMENTS UNIT
25. EU 091-1,-2
                    LIFE SUPPORT SUBSYSTEM TEST UNIT
26. EU 080-5
                    STOWED
27. EU 080-5
                    ANIMAL ENVIRONMENTAL CONTROL SYSTEM
28. EU 110-1
```

Figure 4-7. Maxi Max Equipment Layout

4.1.2.2 Maxi Nom. Figure 4-8 and Figure 4-9 illustrate the Maxi Nom payload equipment modules. Note the high degree of commonality with the previously described Maxi Max payload.

The significant differences between Maxi Nom and Maxi Max are shown by these figures: (1) there is reduced CORE capability in Visual Records and Microscopy, and Data Management; (2) there are fewer cage modules 48 to 28, and therefore less organism ECS equipment; (3) the single 5 foot primate sphere and the radiation room have been eliminated; and (4) the Maxi Nom has an internal centrifuge.

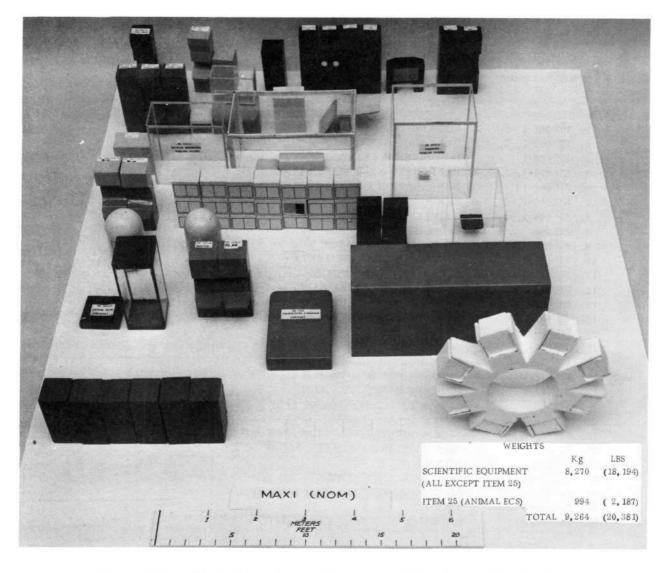
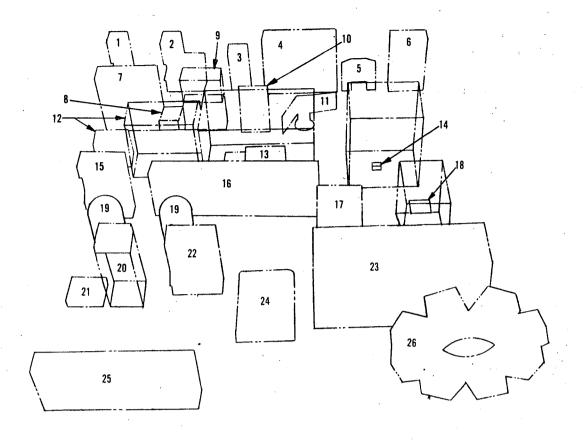


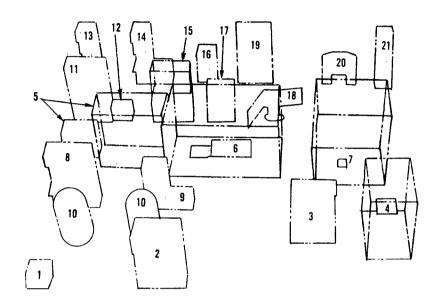
Figure 4-8. Maxi Nom Three-Dimensional Equipment Payload



	TTT 001 0	VIGUAL DECORDE & MICROSCODY LIMIT	
		VISUAL RECORDS & MICROSCOPY UNIT	
		DATA MANAGEMENT UNIT	
		LIFE SCIENCES EXPERIMENT SUPPORT UNIT	
4.	EU 004-1, -2, -3, -4	PREPARATION & PRESERVATION UNIT	
		PREPARATION & PRESERVATION UNIT	
6.	EU 005-1,-2	BIOCHEMICAL & BIOPHYSICS ANALYSIS UNIT	
7.	EU 006-1,-2,-3	MAINTENANCE REPAIR & FABRICATION UNIT	٠.
		SUPPORT UNIT	;
9.	EU 011-1,-2	REMOTE MANIPULATOR	4
		BODY MASS MEASUREMENT	Λ.
11.	EU 012-2	ROTATING LITTER CHAIR	
		BICYCLE ERGOMETER & WORKING VOLUME	
13.	EU 030-2	LOWER BODY NEGATIVE PRESSURE	
14.	EU 030-3	EXERGENIE	
15.	EU 012/031-1,-2	BIO-MEDICAL MAN-SYSTEM INTEGRATION RESEARCH SUP	PORT UNIT
16.	EU 040	CAGE MODULE & SUPPORT UNIT	
17.	EU 080-1, -2	LIFE SUPPORT SUBSYSTEM TEST UNIT	
18.	EU 080-4	LIFE SUPPORT SUBSYSTEM TEST UNIT	
19.	EU 041-1	PRIMATE HOLDING FACILITY	
20.	EU 080-5	LIFE SUPPORT SUBSYSTEM TEST UNIT	*
21.	EU 080-5	STOWED	
22.	EU 091-1,-2	BEHAVIORAL MEASUREMENTS UNIT	
23.	EU 093-1	MOBILITY UNIT - DAMAGE PROOF	
24.	EU 093-1	STOWED	
25.	EU 110-1	ANIMAL ENVIRONMENTAL CONTROL SYSTEM	
26.	EU 023	INTERNAL CENTRIFUGE	

Figure 4-9. Maxi Nom Equipment Layout

4.1.2.3 Mini-30. Figure 4-10 and Figure 4-11 identify the Mini-30 payload equipment. Comparing Mini-30 with the Maxi Nom it is seen that the CORE equipment is reduced, and the number of cage modules are reduced to 6 (Photo shows 3 only). Biomedicine, MSI and LSPS equipment is about the same. ECS requirements are reduced based on the 30 day mission and smaller organism load.



1.	EU 110-3	ANIMAL ENVIRONMENTAL CONTROL SYSTEM
2.	EU 091-1,-2	BEHAVIORAL MEASUREMENTS UNIT
3.	EU 080-1,-2	LIFE SUPPORT SUBSYSTEM TEST UNIT
4.	EU 080-4	LIFE SUPPORT SUBSYSTEM TEST UNIT
5.	EU 030-1	BICYCLE ERGOMETER & WORKING VOLUME
6.	EU 030-2	LOWER BODY NEGATIVE PRESSURE
	EU 030-3	
8.	EU 012/031-1,-2	BIO-MEDICAL MAN-SYSTEM INTEGRATION RESEARCH SUPPORT UNIT
9.	EU 040/050/070	CAGE MODULE & SUPPORT UNIT
10.	EU 041-1	PRIMATE HOLDING UNIT
11.	EU 006-5,-6	MAINTENANCE REPAIR & FABRICATION UNIT
12.	EU 006	SUPPORT UNIT
. 13,	EU 004-4	VISUAL RECORDS & MICROSCOPY UNIT
14.	EU 002-3,-6	DATA MANAGEMENT UNIT
15.	EU 011-1,-2	REMOTE MANIPULATOR
16.	EU 003-3	LIFE SCIENCES EXPERIMENT SUPPORT LINK
17.	EU 012-1	BODY MASS MEASUREMENT
18.	EU 012-2	ROTATING LITTER CHAIR
19.	EU 004-9, -10	PREPARATION & PRESERVATION UNIT
20.	EU 004-13	PREPARATION & PRESERVATION UNIT
21.	EU 005-4	BIOCHEMICAL & BIOPHYSICS ANALYSIS UNIT

Figure 4-10. Mini-30 Equipment Layout

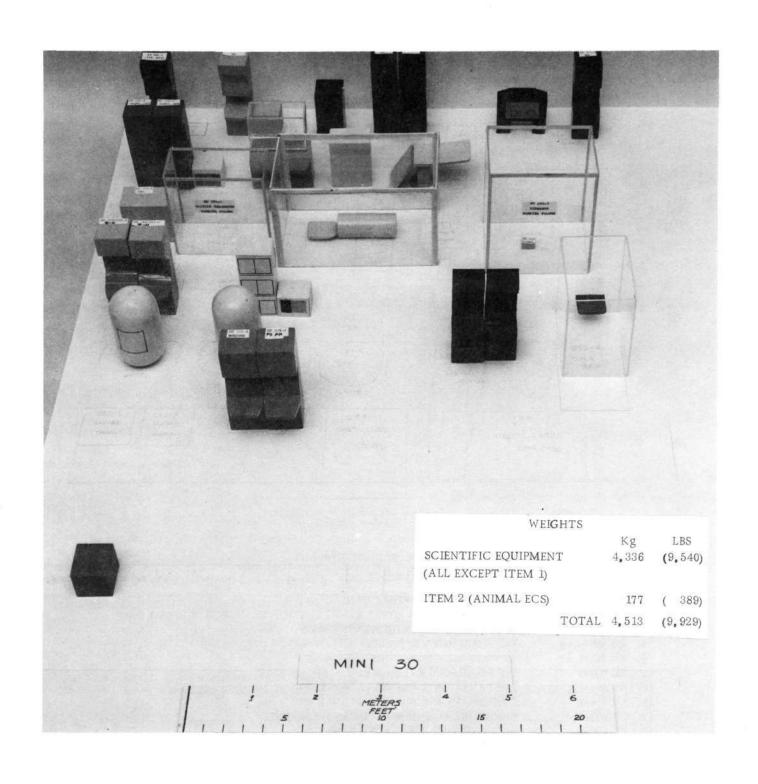
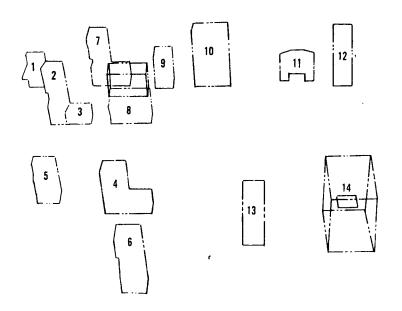


Figure 4-11. Mini-30 Three-Dimensional Equipment Payload

4.1.2.4 Mini-7. Figure 4-12 and Figure 4-13 identify the Mini-7 payload equipment requirements. The biomedicine equipment is eliminated, cage modules are reduced to 4, and MS1 and LSPS equipment is also reduced.



	DII 001 5	William Property and the second secon
1.	EU 001-5	VISUAL RECORDS & MICROSCOPY UNIT
2.	EU 006-7	MAINTENANCE REPAIR AND FABRICATION UNIT
3.	EU 006	SUPPORT UNIT
4.	EU 040/050/070	CAGE MODULE & SUPPORT UNIT
5.	EU 012/031-4	BIO-MEDICAL MAN-SYSTEM INTEGRATION RESEARCH SUPPORT UNIT
6.	EU 091-2	BEHAVIORAL MEASUREMENTS UNIT
7.	EU 002-3,-6	DATA MANAGEMENT UNIT
8.	EU 011-1,-2	REMOTE MANIPULATORS
9.	EU 003-3	LIFE SCIENCES EXPERIMENT SUPPORT UNIT
10.	EU 004-11, -12	PREPARATION & PRESERVATION UNIT
11.	EU 004-13	PRÉPARATION & PRESERVATION UNIT
12.	EU 005-5	BIOCHEMICAL & BIOPHYSICS ANALYSIS UNIT
13.	EU 080-3	LIFE SUPPORT SUBSYSTEM TEST UNIT
14.	EU 080-4	LIFE SUPPORT SUBSYSTEM TEST UNIT

Figure 4-12. Mini-7 Equipment Layout

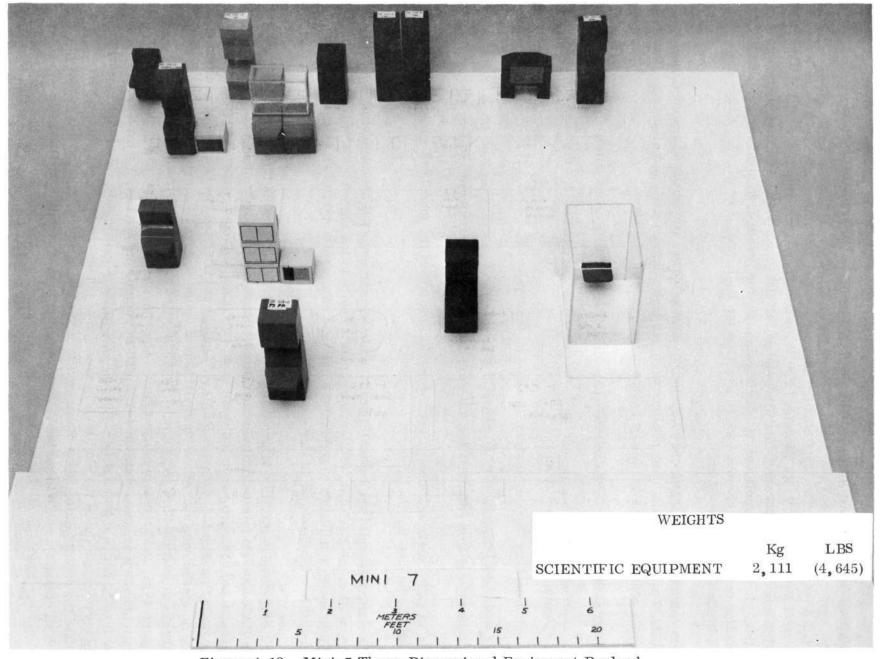


Figure 4-13. Mini-7 Three-Dimensional Equipment Payload

- 4.1.3 BASELINE LAYOUTS. The five baseline payload layouts, presented in the following figures, were selected from the second generation group of layouts.
- 4.1.3.1 Maxi Max. The Maxi Max payload consists of three modules: (1) F Module; (2) BLH Module, and (3) RC Module. The F module is shown in Figures 4-14 and 4-15 and is a dedicated laboratory facility designed for use in a modular space station application. It provides functional capability primarily for research in space biology, and contains some CORE elements which are used for B, L, and H research. CORE units are located on the second level.

This configuration features the ''No Floors'' concept where equipment is mounted on the LS-RAM pressure wall. The configuration has high volume utilization efficiency. The module contains basically biology research equipment as follows:

- a. 12 of the 15 CORE ERs and ECs (the other 3 are in the BLH module).
- b. Holding units (i.e., 48 cage modules, 2 Macaque cylinders, and 1 primate sphere) located on the first level.
- c. Holding Unit Support Modules (located on the top level).
- d. Radiation Room (located on the first level).
- e. 12 Animal ECS ERs (7 in the top level and 5 in the lower level).

The 12 CORE units are located toward the docking end of the module to make them available for use for B, L, and H functions.

The equipment units are basically arranged in annular shaped clusters against the pressure wall of the LS-RAM. This arrangement results in the high volume utilization efficiency ($\epsilon_{\rm V}$) and leads to minimum length and minimum weight LS-RAMs. There is very little unused volume in this configuration.

The equipment is installed to provide maximum open area through the center of the LS-RAM for: (1) full visibility of laboratory operations by a crew member; and (2) unrestricted escape route in the event of an emergency. The configuration provides for operation with the escape hatch(s) (60" hatch) in either the open or closed position. The scientific response of the configuration in terms of organism orientation and crew operations is considered very good. One feature of the design, shown in detail E on Figure 4-15, is "organism orientation". The cage modules are arranged such that organisms are oriented with the 4-1/2 g boost vector, and with the 1 g ground vector for loading animals into the LS-RAM and loading the LS-RAM into the shuttle (assuming vertical loading of the shuttle). In the case of vertebrates, the air flow vector within the cage module, feces management, urine management, and animal position are all compatible with these boost vectors and ground acceleration vectors.

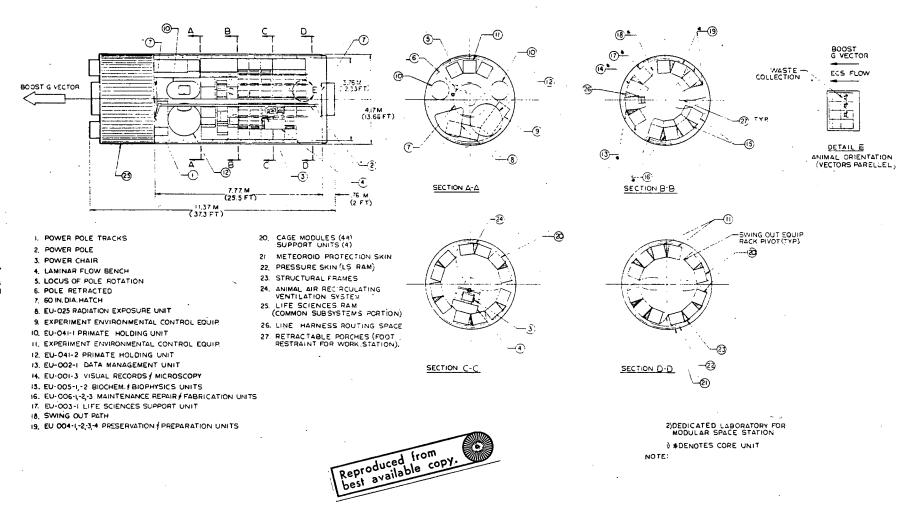


Figure 4-14. Maxi Max Payload (F Module)

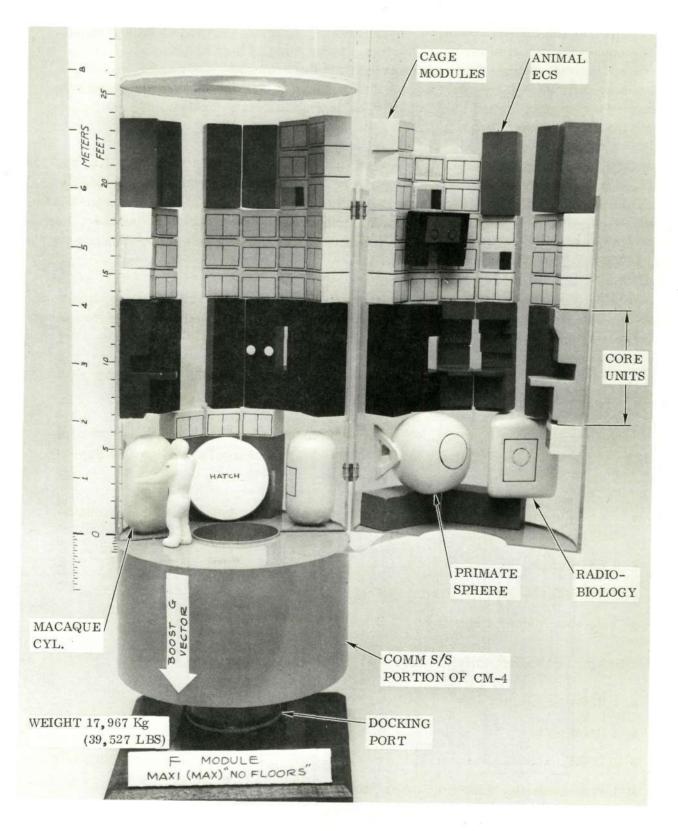


Figure 4-15. Maxi Max Baseline (F Module)

Crew operation provisions include two candidate concepts for crew mobility, restraints, and cargo handling: 1) the Powered Chair System; and 2) the X-Y plotter plus Guided Soaring. The Powered Chair (Item 3 on Figure 4-14) has a pole (Item 2) that supports the powered chair to which is attached the LFB or another piece of cargo. It provides three degrees of freedom for the crewman (i.e., axial, radial, and rotary motion). The system allows the crewman to service cage modules with the laminar flow bench attached to the chair. He is free to rotate through 360° and interface with any cage module.

The X-Y Plotter and Guided Soaring System (not illustrated) would have rails (tracks) between the cage modules at 90° to each other. The LFB can traverse to any module (like plotting X-Y coordinates) using a manual or powered system. In these same tracks, a crewman could move about in a "Guided Soaring" fashion. Retractable "porches" (item 27) are provided as foot restraints for crewmen working at a given station for prolonged periods.

The BLH module (Figures 4-16 and 4-17) represents a dedicated laboratory designed for use in a modular space station configuration and provides functional capability for research in biomedicine, life support, and man systems integration.

The design features no floors and longitudinal floors in combination with a bulkhead separating the laboratory into two areas.

The module contains B, L, and H scientific equipment and some CORE units. The following units are installed in the long floor area which is nearest the hatch leading to the modules space station.

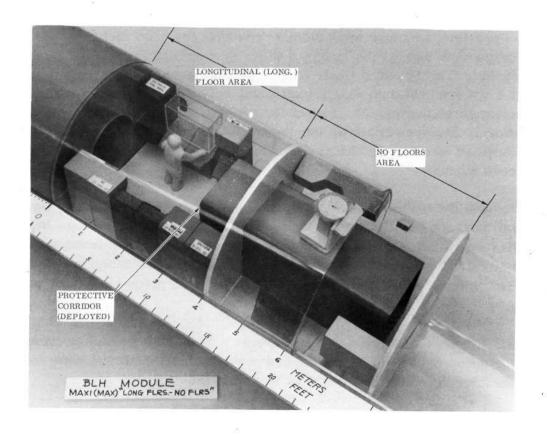
- 3 CORE units (1 Vis. Rec. and Micro, 2 D. M. unit), 1 B and H Measurement Unit and 1 Ergometer
- 2 LSPS units
- 2 Behavior Measurement Units (MSI)
- 2 Remote Manip. Units (MSI), 1 B and H Measurement Unit and 1 Ergometer

The following equipment units are installed in the no floors area:

- 1 Rotating Litter Chair

1 BMM unit

- 1 LBNP
- 1 Protective Corridor Unit (show stowed)
- 1 Shower
- 1 Exegenie
- 1 B and H Measurement Unit



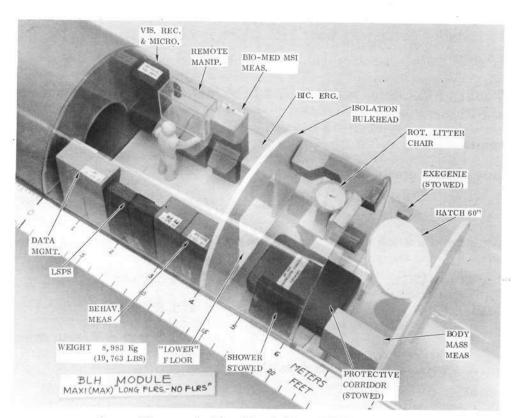
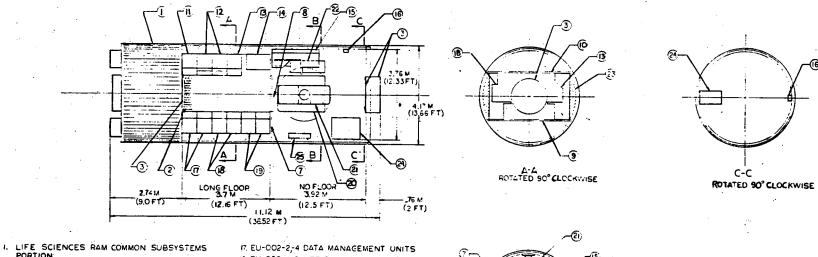
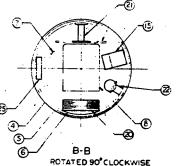


Figure 4-16. Maxi Max BLH Module



- 2. CANDIDATE MOBILITY AID (ASTRO GRID).
- 3. 60 IN DIA HATCH AND TUNNEL
- 4. METEOROID PROTECTION SKIN
- 5. RAM MODULE PRESSURE SKIN
- 6. STRUCTURAL FRAME DEPTH
- 7. ISOLATION BULKHEAD
- 8. COMPARTMENT DOORS (DOUBLE FOLDING)
- 9. "LOWER" MOBILITY AID SURFACE (FLOOR)
- JO. "UPPER" MOBILITY AID SURFACE (CEILING)
- II. EU-001-2 VISUAL RECORDS AND MICROSCOPY.
- 12. EU-011-1-2 REMOTE MANIPULATOR UNIT
- 13. EU 012/031-1 BIOMEDICAL MSI SUPPORT UNIT
- 14. EU-030-1 BICYCLE ERGOMETER
- 15. EU-012/031 2 BIOMEDICAL MSI SUPPORT UNIT
- 16. EU-030-3 EXERGENE

- IE. EU-080-1-2 LIFE SUPPORT SUBSYSTEMS TEST UNITS.
- 19, EU-091 -1-2 BEHAVIORAL MEAS, UNITS
- 20 EU-093-1 MOBILITY UNIT (STOWED)
- 21, EU-012-2 ROTATING LITTER CHAIR
- 22, EU-030-1 LOWER BODY NEGATIVE FRESSURE
- 23. LINES | HARNESS ROUTING SPACE
- 24. EU-012-2 BODY MASS MEASUREMENTS UNIT
- 25 EU 080 LIFE SUPPORT SUB SYSTEMS TEST UNIT



Maxi Max BLH Baseline

Crew safety was given top priority. As shown, there is always a clear escape path for the crew. Both hatches may be open during operation (as far as internal clearance is concerned), which provides crew members with good visibility of the laboratory operations at all times.

Figure 4-16 shows two views of the protective corridor. In one case it is in the stowed position and in the other it is deployed. Operation of the protective corridor requires that activity in other areas be curtailed during tests involving the protective corridor unit.

The equipment units in the long floors areas are mounted on the floor on opposite sides of the LS-RAM as shown in Figure 4-17. Access for maintenance to the backside of the equipment racks and to the LS-RAM pressure wall is made possible by either a track that will allow the rack to roll out from the wall or a hinge mechanism that will allow the racks to swing upward. Equipment loads are reacted through the floor into the structural wall of the LS-RAM.

Equipment units in the no floors area are directly mounted to the LS-RAM pressure wall. This mounting allows for rack to swing out from the wall for maintenance.

These equipment arrangements result in high volume utilization efficiency, particularly in the no floors portion. The required module length is 7.6 meters (24.6 feet). A slight improvement in volume utilization could be obtained using no floors throughout; however, the configuration shown is considered good utilization of space and will result in a reasonable payload fraction. In the long floor area, there is unused storage volume available both above and below.

BLH equipment has a low density with the result that the above layout does not make full use of the shuttle boost payload weight because the volume limit is reached before the weight limit is reached.

The crew mobility restraint and cargo handling provisions potential for this design are as follows:

- a. For the long floors area, candidate systems are floor and ceiling astro grid or mobility by pressure walking or guided soaring at the work station.
- b. For the no floors area, concepts using guided soaring for mobility and local porch with astro grid for crewman at the work station.

The Research Centrifuge Module (RC) is shown in Figure 4-18. It is part of the Maxi Max payload. Design features of this module are discussed in Volume III. Equipment arrangement in the RC module was developed considering the other two modules (i.e., F and BLH). The total facility weight of the Maxi Max payload layout is shown in Table 4-2 in Section 4.1.4 of this report.

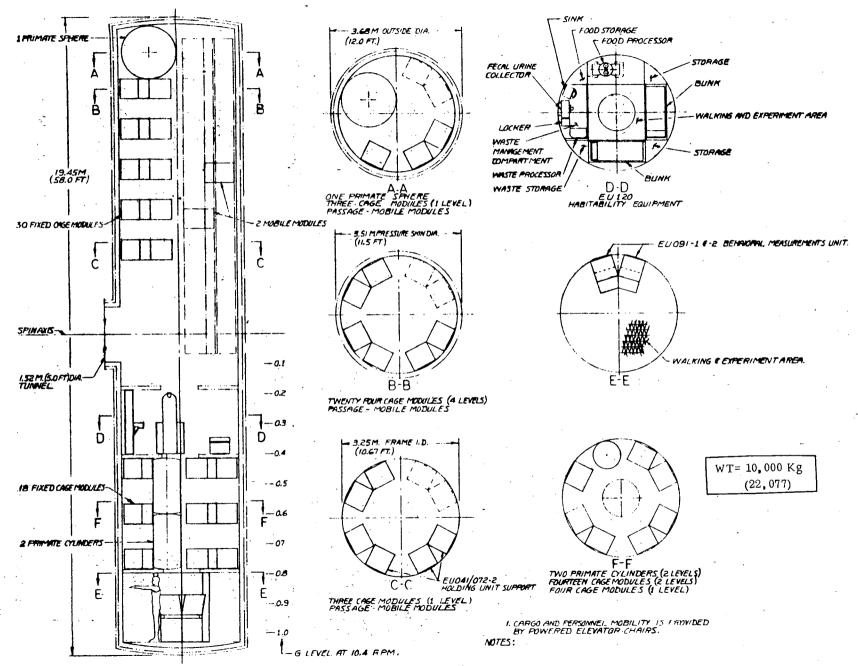


Figure 4-18. Maxi Max RC Module (Biology and Human)

4.1.3.2 <u>Maxi Nom.</u> The Maxi Nom payload was studied in two internal configuration designs; a long floor and a no floors design. In both these designs a Space Station based LS-RAM is used. All Life Sciences functions are contained within the single LS-RAM module.

In the Maxi Nom payload, the long foor configuration has two compartments. One compartment is dedicated to the F functions and the other serves the BLH functions. Figures 4-19 and 4-20 show the two compartments with the module open to illustrate the equipment mounted above and below the floor and ceiling. Here the internal centrifuge is located at the far end of the F compartment.

Figure 4-21 illustrates the above ceiling and under floor equipment relationships including the stowage space available in these areas. Figure 4-22 shows the experiment compartment length to be about 13.6 m (44.7 ft), and also shows the protecting corridor extended. Figure 4-23 illustrates the overall length of the module as about 16.6 m (54.7 ft). In this configuration locomotion is accomplished through the use of an astro grid floor or pressure walking, long distances may be covered by soaring. The drawing, Figure 4-24, correlates the equipment items to the photo illustrations.

Maxi Nom (no floors) wafer floors configuration is shown in Figures 4-25, 4-26, and 4-27. Figure 4-25 illustrates the no floors version with the protective corridor in its stowed position, Figure 4-26 shows the corridor extended. In this configuration the payload is divided into three basic compartments. The lower two compartments which are adjacent to the space station docking port are dedicated to the BLH functions while the third compartment with the internal centrifuge at the far end is dedicated to the F functions. The only exception to this division in disciplines is the location of the remote manipulator units in the F functions section. Figure 4-27 may be used to correlate equipment locations shown in the photographs.

The overall length of the experiment compartment is shown to be about 10.3 m (34 ft) or an overall module length of 13.5 m (44.2 ft) which is about 3 m (10 ft shorter than the long floor configuration.

With this version, several types of locomotion are possible in the lower two compartments; an astro grid floor or pressure walking may be used, while in the upper or F section a power pole or soaring may be used with fixed work station restraints provided.

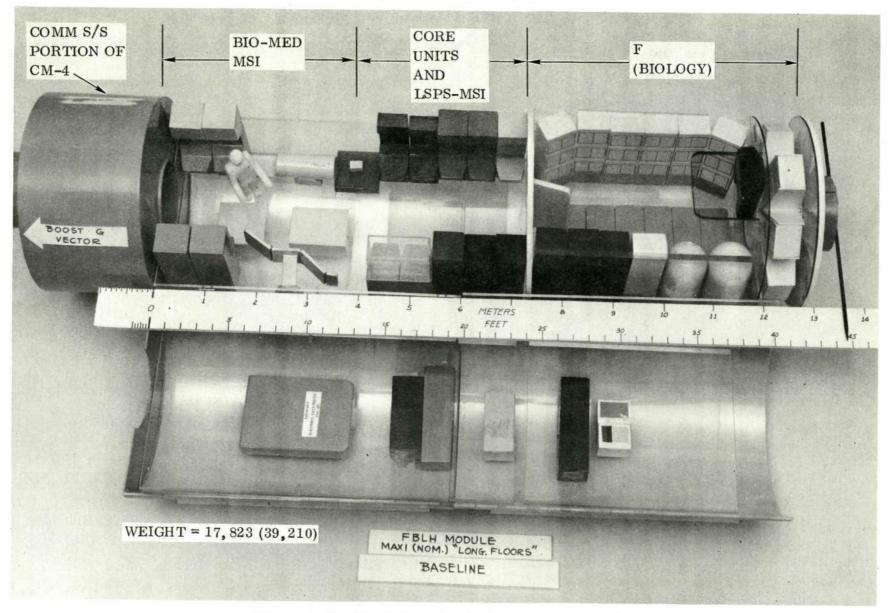


Figure 4-19. Maxi Nom Long Floors (F BLH Module)

4-24

Figure 4-20. Maxi Nom Long Floors (F BLH Module Equipment Layout)

Figure 4-21. Maxi Nom Equipment Layout

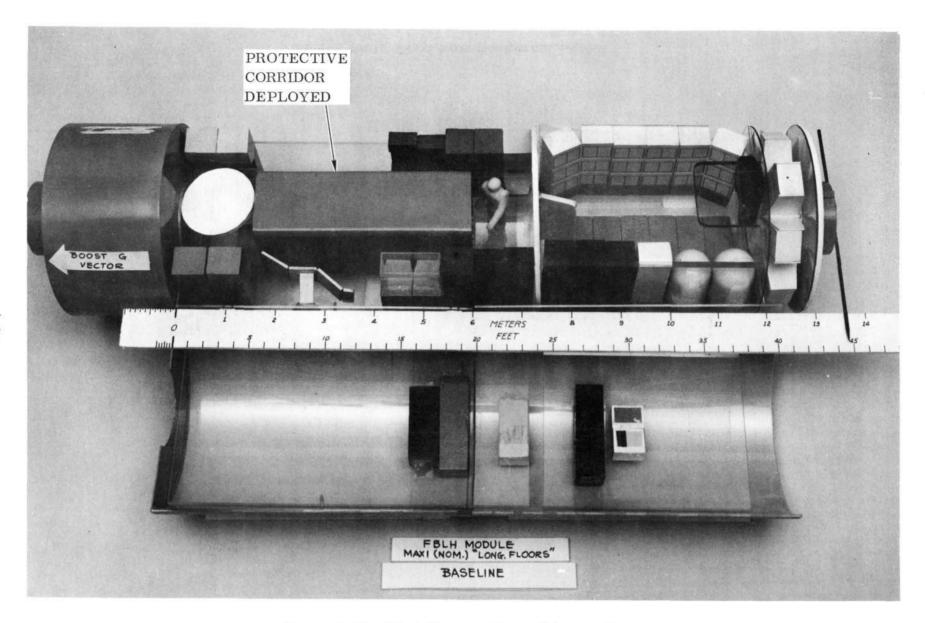


Figure 4-22. Maxi Nom FBLH Module Baseline

Figure 4-23. Maxi Nom Overall F BLH Module

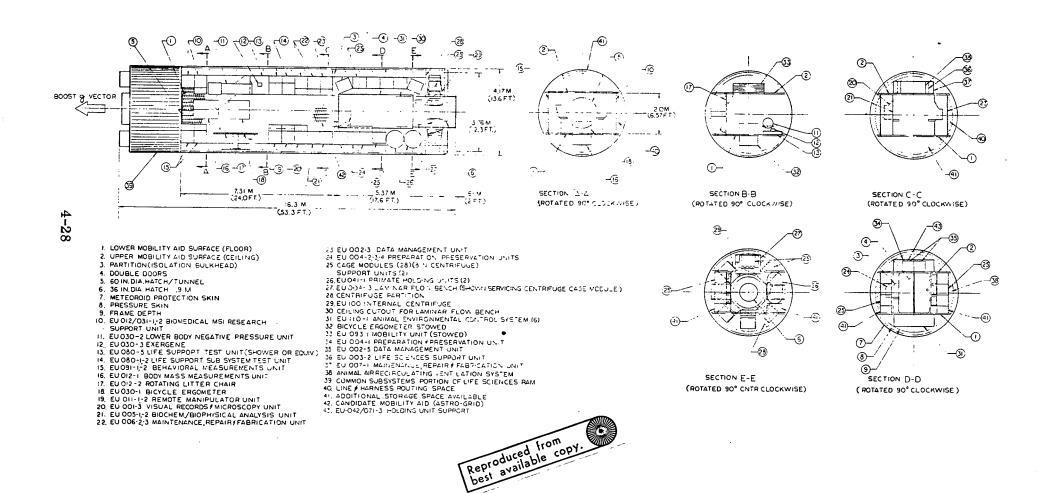


Figure 4-24. Maxi Nom Long Floor Baseline (F BLH Module)

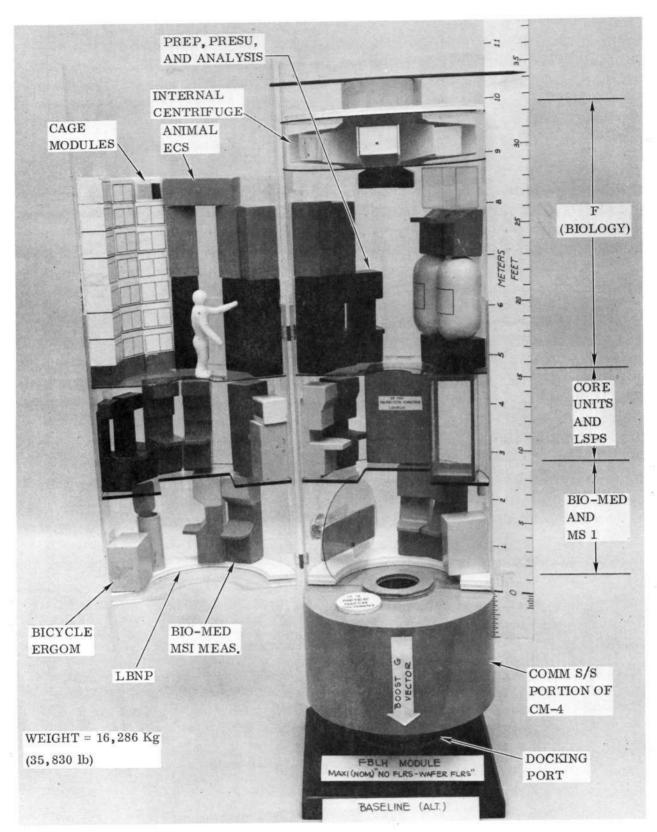


Figure 4-25. Maxi Nom No Floors Configuration (FBLH Module/Baseline Alternate)

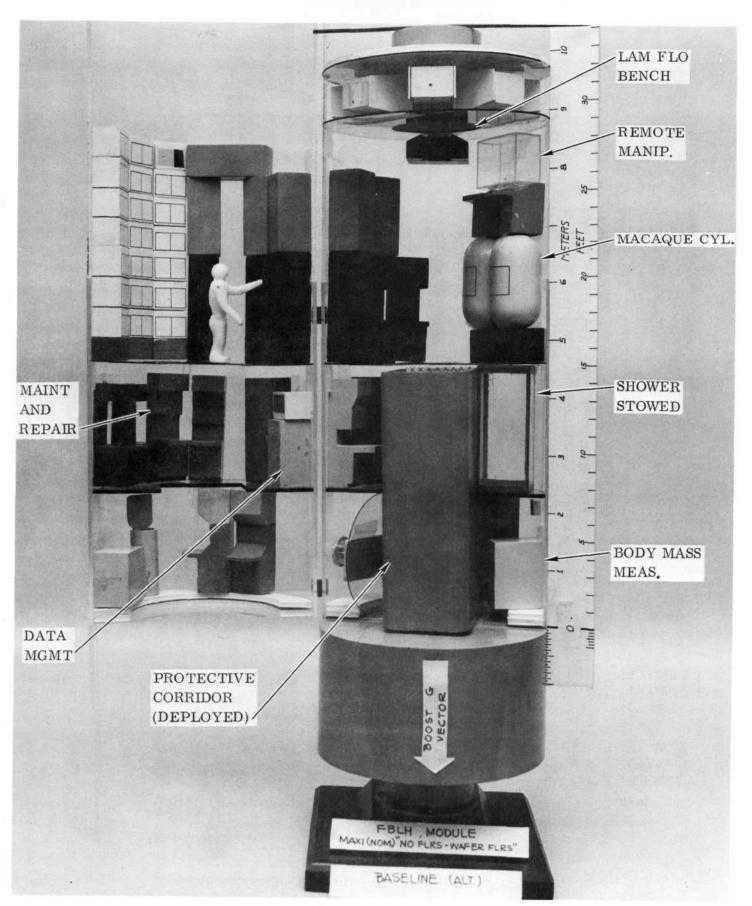


Figure 4-26. Maxi Nom No Floors Configuration (Protecting Corridor Extended)

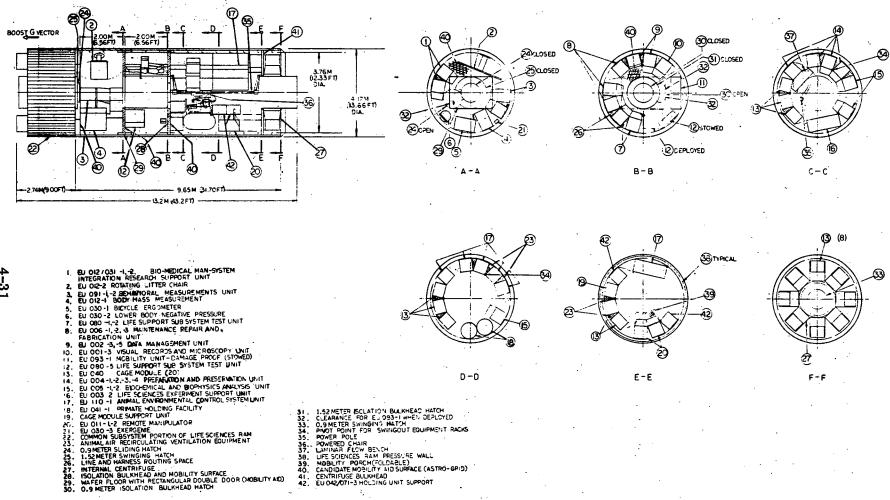


Figure 4-27. Maxi Nom (No Floors) Wafer Floors Baseline (F BLH Module)

4.1.3.3 Mini-30. The Mini-30 payload is shown in Figures 4-28, 4-29, and 4-30. Figure 4-30 shows two cases for Mini-30, (1) Initial Space Station payload, and (2) Extended Sortie payload.

As illustrated in Figure 4-28 the Mini-30 configuration is a long floors, single compartment configuration, which, when applied to a module of full shuttle bay length, leaves an undedicated length of 4.57 m (15.00 ft) for the Sortie and 6.40 m (21.00 ft) for the Space Station concept.

Figures 4-28 and 4-30 illustrate the single compartment configuration with the BLH functions located adjacent to the RSM. Also shown is the ceiling and floor equipment item storage concept. The method of locomotion here is pressure walking (astro grid) floor or soaring for longer distances.

Weight shown in Figure 4-28 is total facility weight but includes only the usable portion of the LS-RAM (≈8.5 m) plus a portion of the RSM weight.

4.1.3.4 Mini-7. The shuttle based Mini-7 payload configuration is shown in Figures 4-31, 4-32, and 4-33.

Figure 4-31 illustrates the Mini-7 payload incorporated into a RAM of full shuttle bay length. As shown the compartment is a long floors configuration located at the opposite end of the module from the RSM module. In this case, the equipment is housed in a compartment which is 4 m (14 feet) long thus leaving 9 m (30 feet) available for use by other disciplines.

The drawing in Figure 4-33 may be used to correlate the equipment items to the photo illustrations.

The methods of locomotion in the Mini-7 compartments are pressure walking (astrogrid) floor, or soaring for long distances.

Weight shown in Figure 4-31 is total facility weight but includes only the usable portion of the LS-RAM (≈ 4 m) plus a portion of the RSM weight.

4.1.4 <u>BASELINE PROPERTIES</u>. Tables 4-2 through 4-6 summarize the analysis made of the baseline payload layouts. The characteristics of the baselines that can be of greatest value during Tasks C and D (Integrated Program Plan Phase) have been included. The more pertinent of these are: (1) size of the RAM; (2) scientific payload weight; (3) shuttle launches required; and (4) the costs.

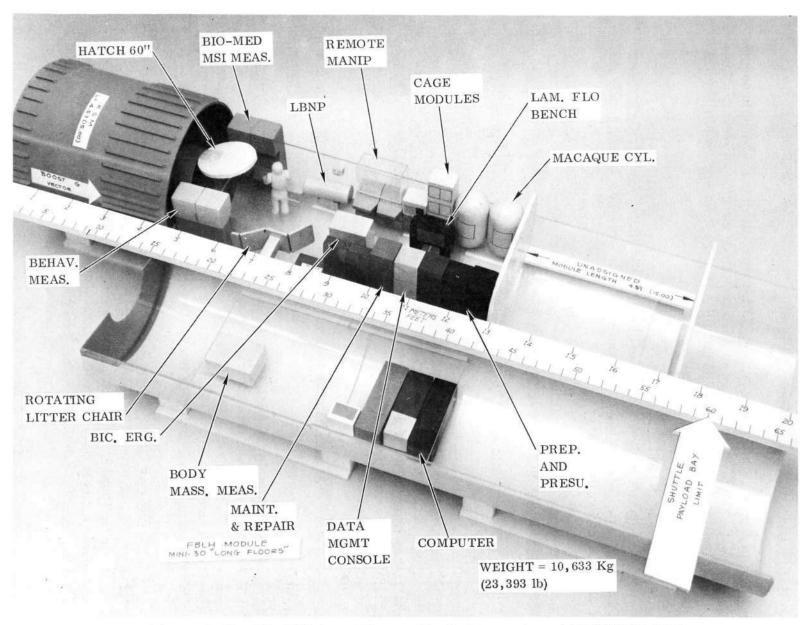


Figure 4-28. Mini-30 Long Floors, Single Compartment (F BLH Module)



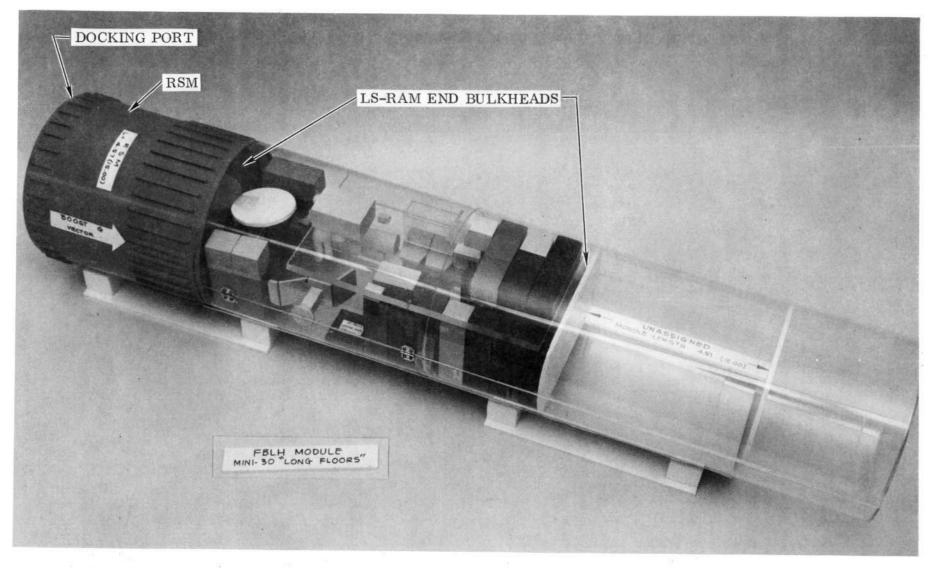


Figure 4-29. Mini-30 Long Floors (F BLH Module)

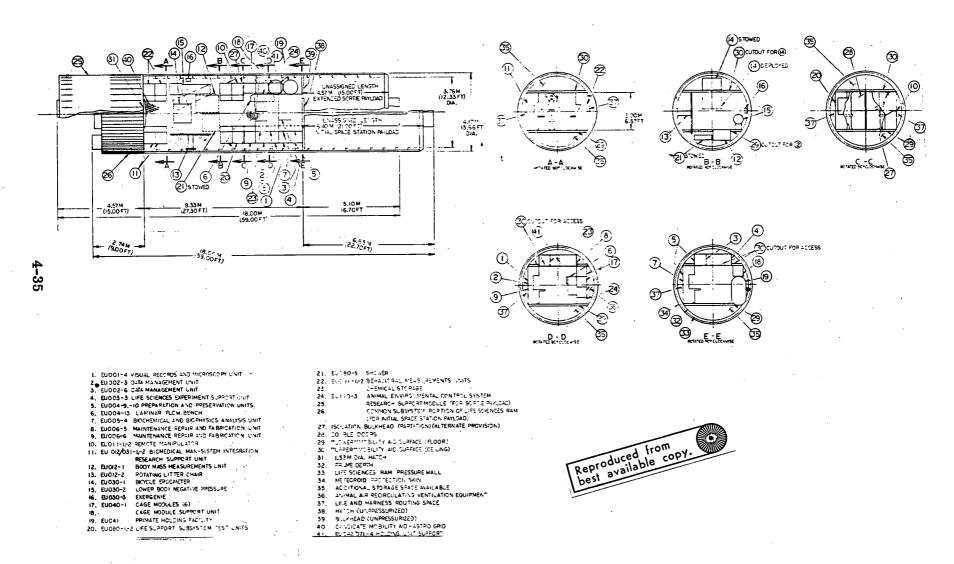


Figure 4-30. Mini-30 Longitudinal Floors Baseline (F BLH Module)

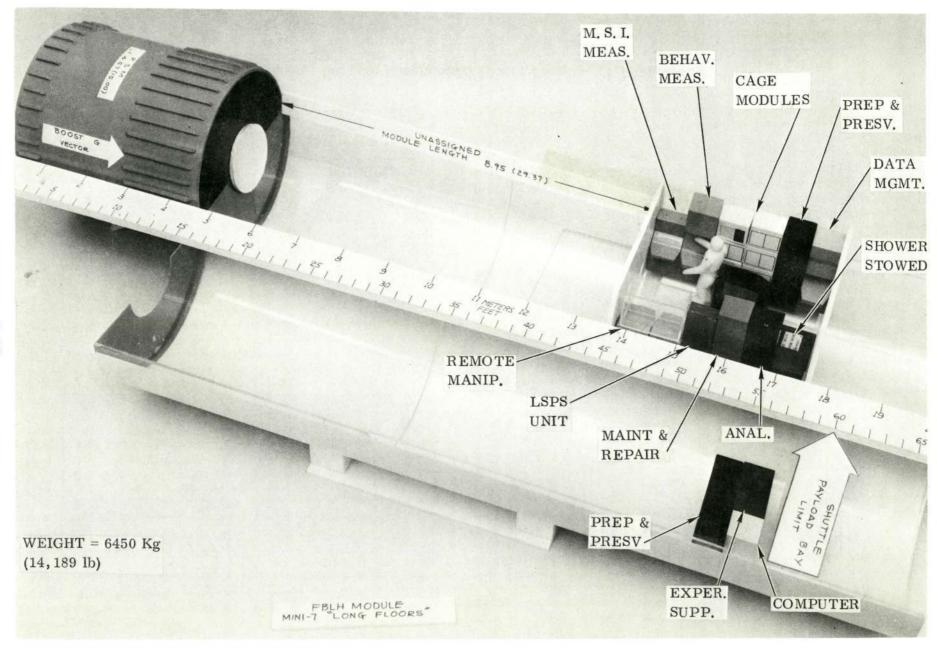


Figure 4-31. Mini-7 Long Floors Configuration (F BLH Module)

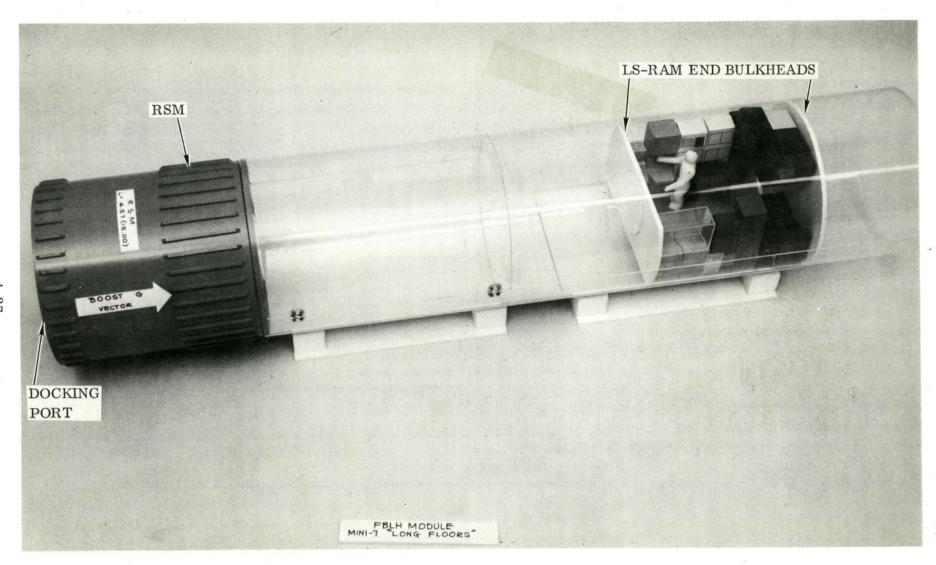


Figure 4-32. Mini-7 Long Floors (F BLH Module)

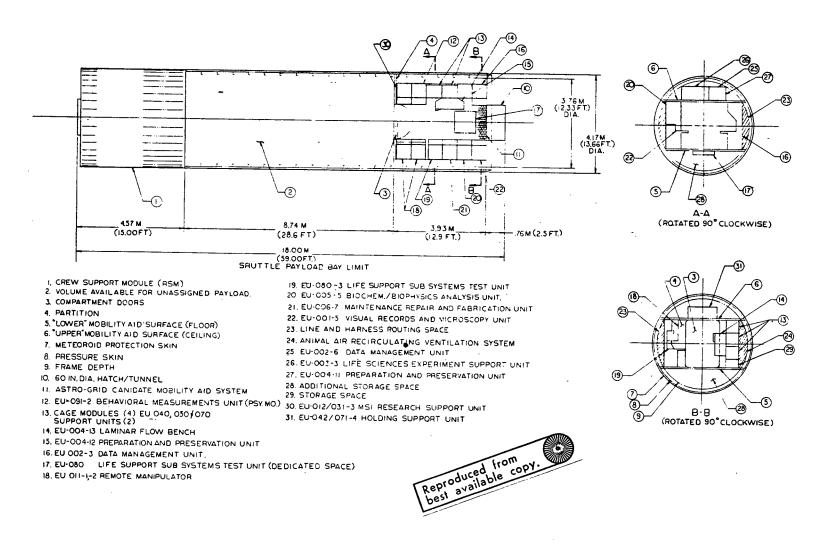


Figure 4-33. Mini-7 Long Floors Baseline (F BLH Module)

Table 4-2. Maxi Max — Baseline Design Concept Analysis

DESIGN COI	NFIGURA	TION -		Item No.	No Floors	Longitudinal Floors and No Floors	No Floors Wafer Floors
MODULE T	YPE			1	F	BLH	Research Centrifuge
		Number of Modules Total Length - M (ft)		3	1 11.27 (36.5)	1 11.12 (36.52)	1 17.7 (58.0)
SIZE OF		Usable Volume - M ³ (ft ³)		4	86.5 (3,050)	83.4 (2,940)	142.0 (5,000)
LIFE SCIENCE		MODULE STRUCTURE		5	4,080 (9,019)	4,040 (8,909)	4,580 (10,100)
RAM REQUIRED		INTERFACE STRUCTURE	Kg (lb)	6	761 (1,675)	793 (1,746)	672 (1,478)
	WEIGHT	COMMON SUBSYSTEMS	Kg (lb)	7	987 (2,171)	987 (2,171)	987 (2,171)
		ORGANIS M K ENVIRONMENTAL K CONTROL SYSTEM (1		8	1949 (4288)	0	
		CONSUMABLES	Kg (lb)	9	1365 (3008)	0	-
,		TOTAL	Kg (lb)	10	9,164 (20,161)	5,830 (12,826)	6,240 (13,749)
SCIENTIFIC AND SUPPORT	VOL	UME - M ³ (ft ³)		11	28.0 (988)	29.9 (1,056)	24.5 (863)
EQUIPMEN' PAYLOAD	r. WEI	GHT - Kg (lb)		12	8,803 (19,366)	3,153 (6,936)	3,780 (8,328)

7								
	SHUTTLE	WEIGHT C	OF ED LAUNCHES	Kg (lb)	1 1	11,400 (25,000)	8,983 (19,762	10,020 (22,027)
	LAUNCHES REQUIRED	WEIGHT C		Kg (lb)		6,567 (14,527)		
		TOTAL NU	JMBER OF S		15	1.9	1.0	1.0
		MODULE SUBSYSTE	& COMMON		16	12.43	12.43	155.36
		EQUIPME	IC AND SUPPOR NT PAYLOAD	T	17	110.82	47.95	4.99
	COST _6	ORGAN	ISM ECS			42.50		
	(\$ x 10 ⁻⁰)	LAUNCH	MODULE	E		4.50	4.50	4.50
	_	LAUNCH	CARGO		19	4.18		
		TOTAL		•	20	174.43	64.85	164.85
	TOTAL FACILITY							
		WEIGHT		Kg (lb)	22	17,967 (39,527)	8,983 (19,762)	10,020 (22,077)
		(ITEM 10	+ ITEM 12)				· · ·	<u> </u>
	EFFICIENCY	PAYLOAD USEABLE (ITEM 11			23	0.323	. 359	. 173
		PAYLOAD TOTAL V (ITEM 12	 _		24	0.490	0.351	0.312
	L	(ITEM 12	2 - ITEM 22)				- ,-	

11,400 (25,000)

6,423

1.9

14.78

113,30 28.10

4.50 4.09 164.77

17,823 (39,210)

0.385

0.464

(14, 210)

14

15

16

18

20

				1							
DESIGN CO	ONFIGURA	TION		Item	Longitudinal Floors		WEIGHT OF Kg DEDICATED LAUNCHES (lb)				
MODULE 7	MODULE TYPE				FBLH	SHUTTLE LAUNCHES REQUIRED	WEIGHT OF Kg CARGO LAUNCHES (1b)				
		Number of Modules		2	1		TOTAL NUMBER OF LAUNCHES				
		Total Length - M (ft)		3	16.3 (53.3)		MODULE & COMMON SUBSYSTEMS				
SIZE OF LIFE SCIENCE RAM		Useable Volume - M ³ (ft ³)		4	140.3 (5,050)	COST (\$ x 10 ⁻⁶)	SCIENTIFIC & SUPPORT EQUIPMENT PAYLOAD ORGANISM ECS				
REQUIRED		MODULE STRUCTURE	Kg (lb)	5	5,070 (11,139)		MODULE LAUNCH				
		INTERFACE STRUCTURE	Kg (lb)	6	2,060 (4,582)		TOTAL				
		COMMON SUBSYSTEMS	Kg (lb)	7	1,413 (3,108)		WEIGHT Kg (lb)				
		ORGANISM ENVIRONMENTAL CONTROL SYSTEM	O .	8	660 (1,453)		(ITEM 10 + ITEM 12) PAYLOAD VOLUME USABLE VOLUME				
		CONSUMABLES	Kg (lb)	9	334 (734)	EFFICIENCY	(ITEM 11 ÷ ITEM 4) PAYLOAD WEIGHT TOTAL WEIGHT (ITEM 12 ÷ ITEM 22)				
		TOTAL	Kg (lb)	10	9,553 (21,016)						
SCIENTIFIC AND SUPPORT	VOL	UME - M ³ (ft ³)		11	55.2 (1,945)						
EQUIPMEN PAYLOAD	T WEI	GHT - Kg (lb)		12	8,270 (18,194)						

Table 4-4. Maxi Nom Baseline Alternate Design Concept Analysis

DESIGN CON	FIGURATIC	n		l g	No Floors		-				
						SHUTTLE	WEIGHT OF Kg DEDICATED LAUNCHES (1b)			13	11,400 (25,000)
MODULE TY	MODULE TYPE				FBLH	LAUNCHES REQUIRED	WEIGHT O CARGO LA		Kg (lb)	14	4,886 (10,830)
Number of Modules			2	1		TOTAL NU		,	15	1.7	
		Total Length - M		3	13.2		MODULES	& COMMON SUBSYSTEMS		16	14.08
		(ft)			(43.2)			C AND SUPPORT		17	110.20
		Usable Volume - M				Ţ 	ORGAN	NT PAYLOAD ISM ECS		17	113,30 28.10
SIZE OF LIFE		Volume - M ³ (ft ³)		4	107.0 (3,780)	COST (\$ x 10 ⁻⁶)	LAUNCH	MODULE		18	4.50
SCIENCE RAM						(\$ X 10)	LAUNCH	CARGO		19	3.12
REQUIRED		MODULE STRUCTURE	(1b)	5	4,450 (9,779)		TOTAL			20	163.10
		INTERFACE STRUCTURE	Kg (1b)	6	1,165 (2,562)	TOTAL					
	WEIGHT	COMMON SUBSYSTEMS	Kg (lb)	7	1,413 (3,108)	FACILITY	WEIGHT I	Kg (b) (7777)		22	16,286
		ORGANISM ENVIRONMENTAL CONTROL SYSTEM	Kg (lb)	8	660 (1,453)		PAYLOAD	VOLUME		23	(35,830) 0.514
		CONSUMABLES	Kg (lb)	9	334 (734)	EFFICIENC	USEABLE VOLUME (ITEM 11 ÷ ITEM 4) PAYLOAD WEIGHT TOTAL WEIGHT (ITEM 12 ÷ ITEM 22)				
		TOTAL	Kg (lb)	10	8,016 (17,636)				22)	24	0.508
<u> </u>	<u> </u>			╁							
SCIENTIFIC AND	VOLUM	E - M ³ (ft ³)		11	55.2 (1,945)		f				
SUPPORT EQUIPMENT PAYLOAD	WEIGHT	Γ – Kg (lb)	12	8,270 (18,194)							

Table 4-5. Mini-30 Design Concept Analysis

DESIGN CON	FIGURATION		Item	Longitudinal Floors			WEIGHT O	OF Kg ED LAUNCHES (1b)	13	10.633 (23,393)
MODULE TY	MODULE TYPE				L	SHUTTLE LAUNCHES REQUIRED	WEIGHT O	b	14	
		Number of Modules	2	1		VE GOTVED	TOTAL N		 	
		Total M Length (ft)	. 3	11.07 (1 (36.30)	.)		LAUNCHE		15	1
		Usable M ³ Volume (ft ³)	4	92.3 (2	;)		MODULE 8	COMMON SUBSYSTEMS	16	8.29 (5)
SIZE OF		Volume (ft ³)	-	(3,260)	11	COST (5 x 10 ⁻⁶)	SCIENTIFIC AND SUPPORT EQUIPMENT PAYLOAD			98.01
LIFE	WEIGHT	MODULE F	g 5	4,200 (3	1 (*	, x 10)	ORGANISM ECS			12.90
SCIENCE RAM REQUIRED			b)	(9,249)				MODULE	18	3.40 (5)
TEGUITED			g b) 6	1,360 (2,998)		:	LAUNCH	CARGO	19	
		COMMON K SUBSYSTEMS (I	g b) 7	553 (4 (1,217))		TOTAL			122.60
		ORGANISM K ENVIRONMENTAL (I CONTROL SYSTEM		177 (389)	1 1	OTAL FACILITY				
		CONSUMABLES K		In Cage Module			WEIGHT Kg (ITEM 10 + ITEM 12) (1b) PAYLOAD VOLUME USABLE VOLUME		22	10, 633 (23, 393)
		TOTAL K		6,297 (13,853)	E	FFICIENCY			23	0.268
SCIENTIFIC AND	VOLUME - M ³ (ft ³)			24.8 (876)			(ITEM 11 ÷ ITEM 4)			0.200
SUPPORT EQUIPMENT PAYLOAD	WEIGHT - Kg (lb)			4,336 (9,540)			PAYLOAD WEIGHT TOTAL WEIGHT GTEM 12 ÷ ITEM 22)			0.408

^{1.} Length of common subsystem and FBLH section only

5. Pro-rated Cost

^{2.} Volume in FBLH section only

^{3.} Includes 2,640 Kg (5,819 lb) which will be shared with other scientific disciplines

^{4.} This weight will be shared with the other scientific disciplines

Table 4-6. Mini-7 Design Concept Analysis

DESIGN CON	DESIGN CONFIGURATION			Item No.	Longitudinal Floors		WEIGHT OF		Kg (lb)	13	6,450 (14,189)
MODULE TY	MODULE TYPE		1	FBLH	SHUTTLE LAUNCHES REQUIRED	WEIGHT OF		Kg (lb)	14		
	- 2-	Number of Modules		2	1		TOTAL NUI			15	1
		Total Length - M (ft)		3	6.67 (21.9) (1)			COMMON SUBSYST	EMS	16	3.81 (5)
		Usable Volume - M ³ (ft ³)		4	43.7 (1,540) (2)	COST (\$ x 10 ⁻⁶)	EQUIPMEN	C AND SUPPORT		17	71.61 4.28
SIZE OF LIFE SCIENCE		MODULE STRUCTURE	Kg (lb)	5	3,380 (3) (7,439)		ORGANISM	MODULE		18	1.40 (5)
RAM REQUIRED		INTERFACE STRUCTURE	Kg (lb)	6	512 (1,126)			CARGO		19	
	WEIGHT	COMMON SUBSYSTEMS	Kg (lb)	7	428 (941) (4)		TOTAL		20.	81.10	
	·	ORGANISM ENVIRONMENTAL CONTROL SYSTEM	Kg (1b)	8	17 (38)	TOTAL					
		CONSUMABLES	Kg (lb)	9	In Cage Module	FACILITY	WEIGHT Kg (ITEM 10 + ITEM 12) (lb)		22	6,450 (14,189)	
		TOTAL	Kg (lb)	10	4,338 (9,544)		PAYLOAD VOLUME USABLE VOLUME			23	0.252
SCIENTIFIC AND SUPPORT	VOLU	VOLUME - M ³ (ft ³)			11 (388)	EFFICIENCY	PAYLOAD WEIGHT		24	0.327	
EQUIPMENT PAYLOAD	r WEIG	HT - Kg (lb)		12	2,111 (4,645)		TOTAL WEIGHT (ITEM 12 ÷ ITEM 22)				

5. Pro-rated Cost

^{1.} Length of common subsystem and FBLH section only

^{2.} Volume in FBLH section only

^{3.} Includes 2,640 Kg (5,819 lb) which will be shared with other scientific disciplines.

^{4.} This weight will be shared with the other scientific disciplines.

4.2 CONFIGURATION STUDIES

This section describes the approach used to generate the Life Sciences laboratory designs. The evolution of the designs are covered from the broad first generation layouts, to the more specific second generation layouts. Included are the equipment unit module configuration studies.

Several Life Sciences laboratory design concepts were identified. Each of the concepts had different levels of design credibility. Before detailed studies were conducted, these design concepts received cursory evaluation in the form of a screening process. This identification and screening process ensured that the detailed studies were conducted on valid concepts. Equipment modules and payload layouts were developed, and detailed studies were conducted which resulted in baseline layouts.

The CM-4 Experiment Module, as shown in Figure 4-34, was used as the housing vehicle for all payloads supported by the modular Space Station. Skylab was used to house the payloads for Midi-56 and Mini-56. The CM-4 type module is 4.1 meters (13.67 ft) in diameter. The length was determined based on the payload being developed and the

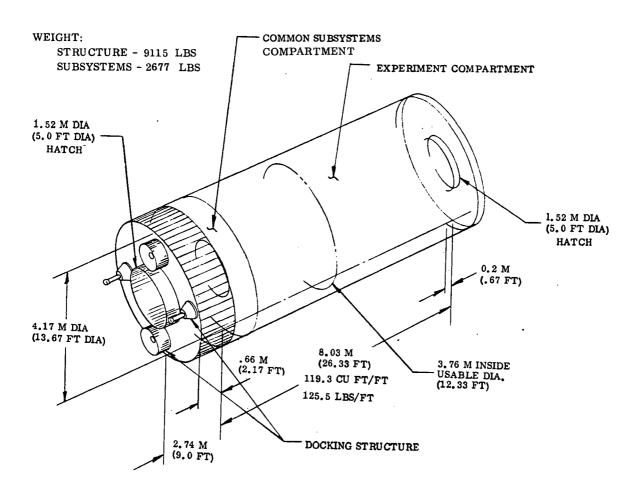


Figure 4-34. The CM-4 Common Module

layout concept being considered. The common subsystem portion includes electrical power distribution, thermal control, and docking and guidance systems. A Shuttle payload bay of 4.94 m (15 ft) in diameter by 19.75 m (60 ft) long, and boost capability of 11,350 kg (25,000 lbs) and 18,100 kg (40,000 lbs) was assumed. For Shuttle sortie missions, the common subsystem portion of the CM-4 was replaced with a Research Support Module (RSM) that provided living quarters for the crew.

4.2.1 FIRST GENERATION LAYOUTS. First generation layouts were developed for six payloads. The Maxi Max payload was developed for application to a modular Space Station mission. The Midi-30, Mini-30, and Mini-7 payloads were developed for application to Shuttle Sortie flights, and Midi-56 and Mini-56 were considered for Skylab. Figure 4-35 shows the various modules and space vehicles used for Maxi Max payload definition. Figure 4-36 shows the vehicles used for the Midi and Mini payloads. The major emphasis in first generation layout development was placed on the Maxi Max payload, the rationale being that insights gained in this development would apply to the lesser payloads.

Ten conceptual layouts were prepared for the Maxi Max payload and five layouts were made for the Midi and Mini payloads. Analysis of all layouts were made to determine weight, volume, cost and other characteristics.

- 4.2.1.1 Rack and Console Module Designs. The initial task in support of the first generation layouts was to obtain the scientific equipment items from the computer printout, determine the approximate size and shape of each item, and arrange them in racks or consoles so that crew members could perform the required functions. Early designs led to consoles and racks of the type shown in Figures 4-37 and 4-38. These equipment racks and consoles were used in the development of first generation layouts. These designs became somehwat difficult to handle when many different arrangements of laboratory facilities were considered because of the dissimilarity of sizes and shapes. Since the same problem will be encountered with modification of the actual space hardware, one of the outputs of the first generation layout studies was that equipment racks and consoles should be designed using the modular approach wherever possible.
- 4.2.1.2 <u>Layout Concepts</u>. The method used for identifying potential concepts, was to define the major factors which characterize a layout and combine these factors in various combinations. The following characteristics were considered and are shown in Figure 4-39.
- a. Physical entities (groups of scientific equipment installed in the LS-RAM)
- b. Laboratory environments (zero-g or artificial-g)
- c. Degrees of commonality of functions and Equipment (Figure 4-40)
- d. Crew operations modes

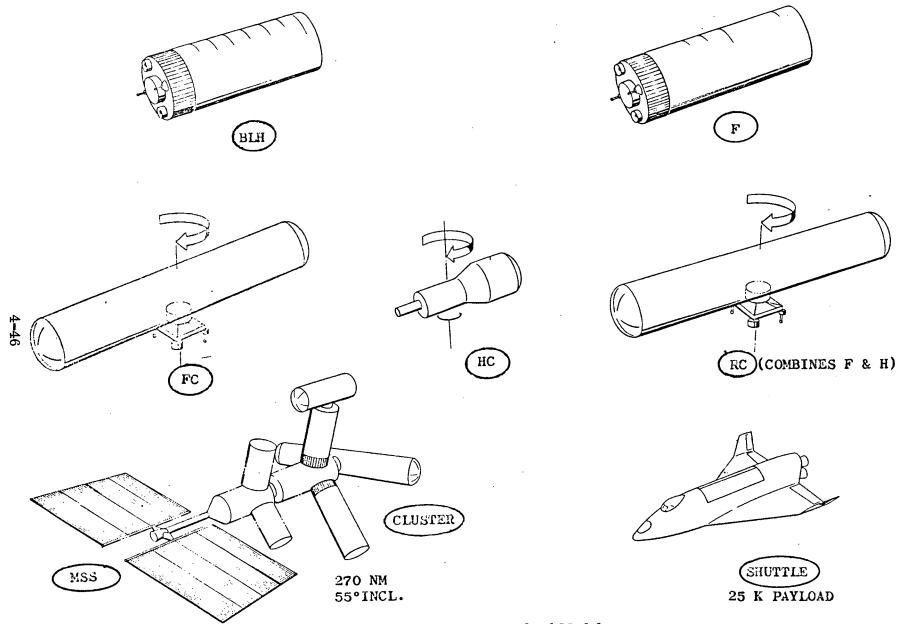


Figure 4-35. Maxi Max Payload Modules

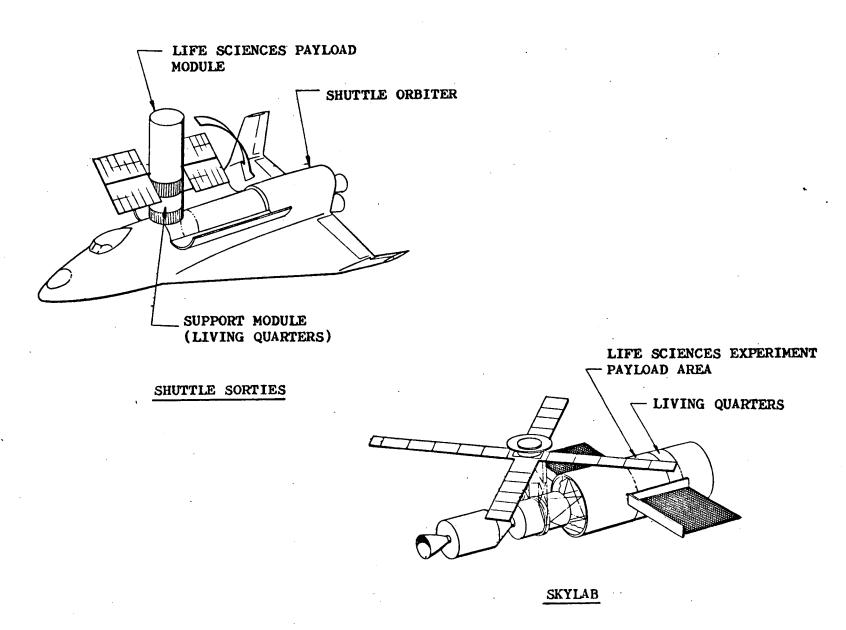


Figure 4-36. Midi and Mini Payload Modules

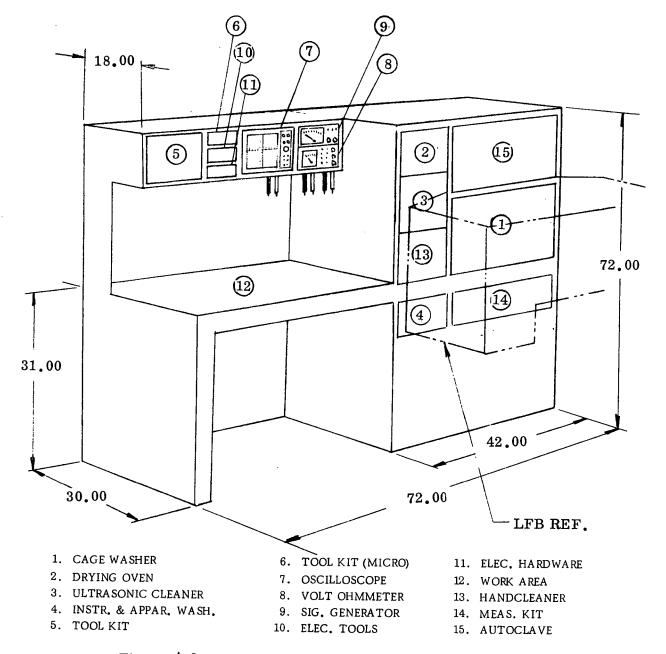
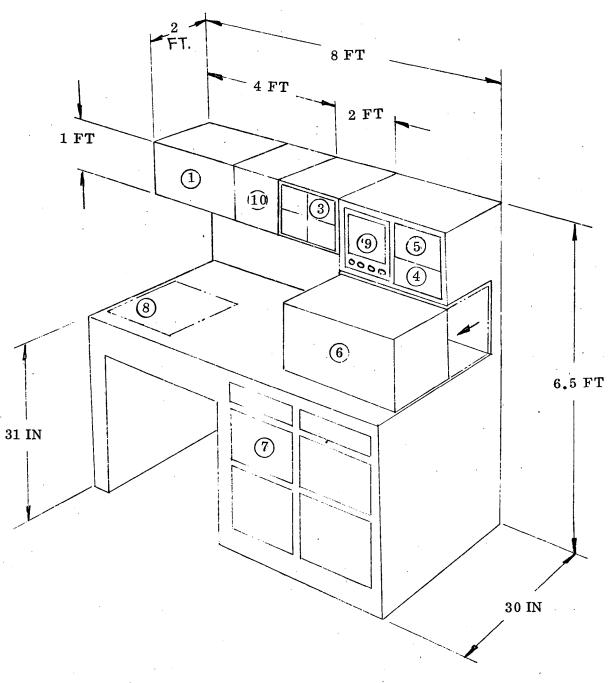


Figure 4-37. Maintenance Repair and Fabrication Unit

- e. Geometric configurations (Figure 4-41)
- f. Space Station cluster arrangements (4-42)

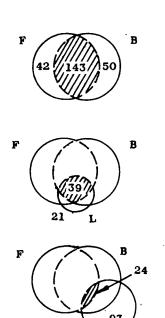
A typical design concept would be a laboratory that grouped the biomedical, mansystem integration; and life support scientific equipment in one area, and the biology equipment in another; had the CORE in zero gravity; shared all common equipment; provided the crew with a self-mobility system; had wall mounted equipment and no floors; and used clustered modules.

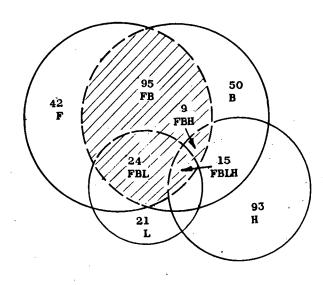


- 1. VIDEO CAMERA, COLOR
- 2. VIDEO CAM. (BW IN LAB)
- 3. POLOROID CAMERA (4)
- 4. MOVIE CAMERA, 35 mm
- 5. VOICE RECORDING
 - 6. HOLOGRAPH
 - 7. STORAGE
- 8. PLUG IN INSTR. AREA
- 9. VIDEO MONITOR
- 10. COMPOUND MICROSCOPE

Figure 4-38. Visual Records and Microscopy Unit

Figure 4-39. Design Concepts Methodology





- F BIOLOGY
- B BIOMEDICINE
- L LIFE SUPPORT AND PROTECTIVE SYSTEMS
- H MAN SYSTEM INTEGRATION

Figure 4-40. Function Commonality (Maxi Max Payload)

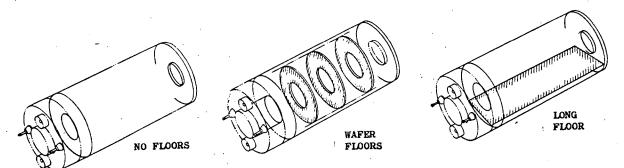


Figure 4-41. Basic Internal Configurations

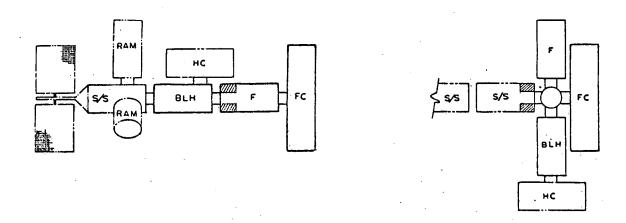


Figure 4-42. Module Clusters

During the screening process, a gross evaluation of each concept characteristic with respect to crew safety, scientific response, volume utilization, crew efficiency, weight utilization, complexity, mobility and restraint system potential, maintainability, and logistics was made. The screening process identified the characteristics which resulted in the most promising layout concepts, and the others were dropped. The process terminated with identification of a manageable number of the more creditable concepts which then received further design investigation.

Table 4-7 illustrates the features selected as desirable and the rational behind their selection. The layout concepts composed of the desirable features were retained and the other concepts deleted. These layouts are summarized in Table 4-8. Conventional two-dimensional drawings were made for the ten layout concepts; these drawings are contained in Volume III. Two examples showing the types of drawing made are shown in Figures 4-43 and 4-44.

Table 4-7. Summary of the Desirable Features of Each Characteristic and the Rationale Behind its Selection

Conc	cept Characteristic	Selected Features	Rationale for Selection
1.0	Physical Entity (Modules)	B + L + H and F	Separate man and animal environment. Use of CORE by F, approaches common module which lowers cost.
2.0	CORE in Zero or Artificial "G"	Both carried through 1st general L.O. phase	Merits of each required evaluation.
3.0	Commonality of Functions Equipment	Invariant	Functions printout showed high commonality which relates to lower cost. L.O. design can achieve commonality with small penalty.
4.0	Crew Mobility	Powered mobility, self mobility + rails	As a minimum, rails are required for cargo transfer of large masses.
5.0	Floors	No floors, wafer floors, long floors	Floor configurations are design drivers.
6.0	Equipment Mounting	Wall mount basically, some consideration for spoke mounting	Wall mount gives increase volume utilization
7.0	Clusters	Cruciform	Provides maximum safety and flexibility for cluster buildup and modification.

Table 4-8. Maxi Max Payload Design Concepts

		CO	RE LOCA	TION -	(CREW OPS,		ĺ	FLOORS		EQUIP.		
-		F		SEP	PWRD	SELF+	PWRD						REF.
	DASIC	MOD	FC	MOD	MAN	CARGO	+ SELF]				SPOKE	FIG.
NO,	MODULES	(COG)	(CAG)	(ZERO G)	CARGO	RAILS	CORE	NONE	WAFER	LONG	WALL	(OTHER)	NO.
1	BLH + F	x				BLHX	FX	x			x		1
2	**		х	(OR X)		x			FX	BLHX	x		2
3	11	х				BLHX	FX		FX	BLHX	x	-	3
4	11	х				х		х			BLIIX	FX	4
5	11	×	-			BLHX	FX	FX	венх		х		5
6	, "		x	(OR X)		x	(OR FX)	FX		BLHX	BLHX	FX	6
7	11	х			(OR FX)	FX BLHX		х			x		7
8	11		x	(OR X)		х				x	x		8
9	"	х	1			x			Х		х		9
10	"			x	FX	(OR FX)		x					. 10

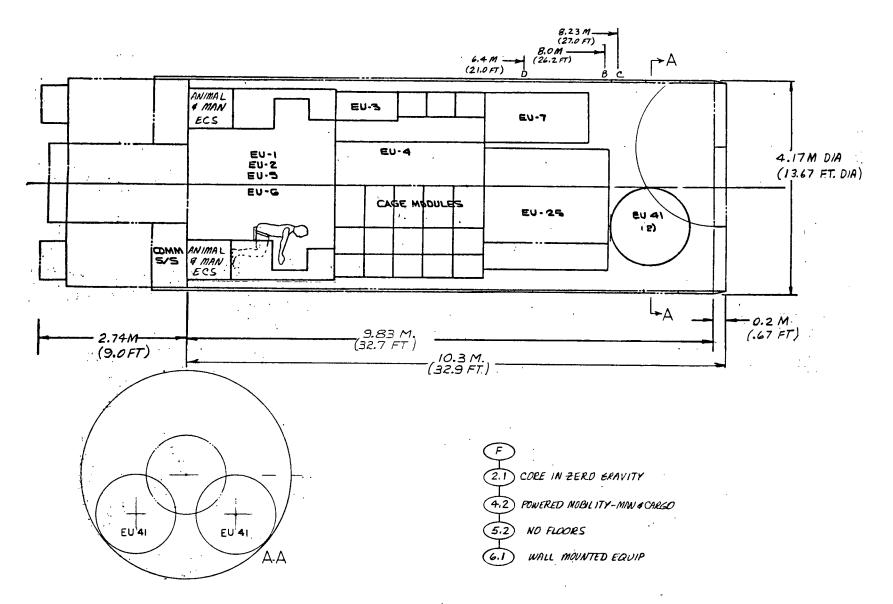
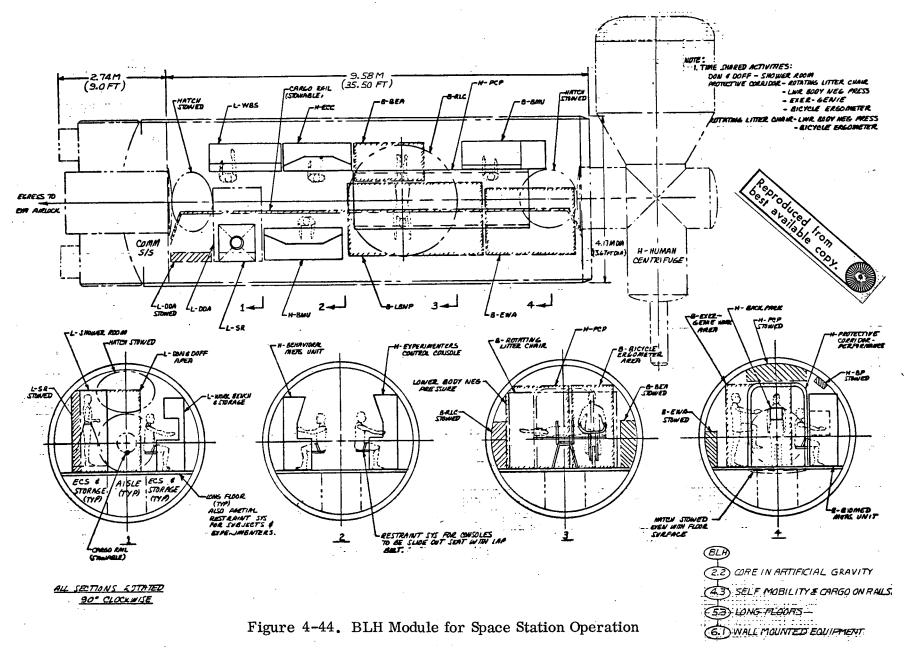


Figure 4-43. F Module for Space Station Operation



4.2.1.3 <u>Layout Results.</u> A layout analysis of the scientific responsiveness was made for the Maxi Max payload. Four equipment perturbations were made as shown below:

Change Perturbation	Combines Human Centrifuge (HC) and Bioresearch Center (FC) into Common Research Centrifuge (RC)	Eliminate Radiobiology Room (EU 25)	Reduce Organism Holding Capacity in Zero "G" Lab
A	X		·
В	X	X	
C	X		х
D	X	X	x

Major results of the changes are:

- a. Combined Human and Bioresearch Centrifuge into Research Centrifuge:
 - 1. Organism cage modules are reduced from 62 to 48.
 - 2. Primate spheres are reduced from 1 sphere and 3 cylinders to 1 sphere and 2 cylinders.
 - 3. Stop/start frequency. RC is basically continuous, (i.e. one stop each 1-2 mo). HC made frequent stops.
 - 4. Hypogravity manned tolerance studies must precede organism occupancy due to the lower RPM and incremental rate change requirement.
- b. Eliminate Radiobiology Room:
 - 1. No radiation.
 - 2. Radiochemistry capability maintained.
 - 3. No clinical X-ray or photon densiometry.
- c. Reduced Organism Holding = 50% cage module reduction in zero gravity laboratory.

These design/cost impacting perturbations of the Maxi Max payload scientific capability were made to demonstrate their effects on candidate designs. In particular, these four perturbations were assessed against the complete payloads in terms of weight, volume, cost, and number of Shuttle launches.

For the Midi and Mini payloads (which are payloads with incremental decreases in scientific responsiveness), weight, volume, and cost were analyzed and compared. This approach illustrated the effects of changes in scientific responsiveness.

For the Maxi Max payload, the first generation layout results are summarized in Figure 4-45, Concept Data Summary. The Midi and Mini payload variations of weight volume, and cost are shown in Table 4-9. The four bar charts shown in Figure 4-45 present weight, volume, cost and number of launches versus the ten Maxi Max design concepts. For any horizontal cut through the four plots (i.e., when one layout design concept is compared with another), only minor differences are noted. However, if the perturbations are examined within a concept (a vertical cut through any given design concept, for example, A versus D, A versus C, or A versus B), greater differences can be observed.

From this layout analysis, certain conclusions were drawn to guide the second generation designs. They are: for Maxi Max payloads, future design compromises should favor safety, scientific responsiveness, modularity, and maximum organism holding capability. The reason for this is that there is very little difference in the weight, volume, number of launches or cost for the ten layout concepts studied.

Volume (cu. ft.) Cost (\$) Payload Weight (lb) Midi-30 40.1 K 4056 134.3 M Mini-30 20.2 K 2708 94.6 M 62.5 M 17.4 K 1992 Mini-7

Table 4-9. Midi and Mini L.O. Analysis Results

Additional data developed during the first generation layout studies showed that the number of equipment items sharing space within the laboratory has a significant impact on its length. Figure 4-46 indicates that, for the BLH module, if the rotating litter chair, body mass measurement device, bicycle ergometer, and other equipment were to be used without space sharing, a module length of approximately 42 feet would be required (see Figure I-16, Volume III). If some of these activities could share space, then the module length could be reduced to approximately 28 feet.

Weight and volume sensitivity of BLH and F modules for the Maxi Max payload is shown in Figure 4-47. Parameters shown are the weight increase of the CM-4 as volume increases, and the weights and volumes of selected BLH and F modules taken from the group of ten concepts. The figure also shows: (1) the Shuttle payload weight capability; (2) Shuttle payload volume limits; and (3) maximum desired on orbit module weight taken from the RAM program guidelines data. As the CM-4 usable volume is increased from 0 to 6000 ft³, its weight increases from 800 to 1400 lbs. If equipment is added to the F module for concept Number 1, total module weight reaches 57,800 lbs well before the volume limit of 6000 ft³ is reached. The module has a high density payload. The BLH companion module for concept Number 1 has a

4-58

Figure 4-45. Concept Data Summary

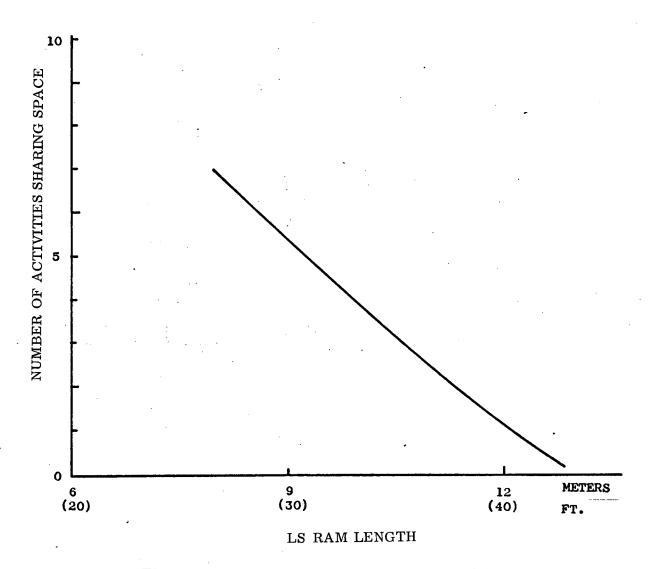


Figure 4-46. Activity Space Sharing BLH Module

very low density payload. It reaches a 17,100 lbs limit at a usable volume of 3200 ft³. Neither the shuttle weight or volume limit is reached in the case of concept Number 1 for the BLH module.

If the CORE is placed in the BLH module instead of the F module, which is the case in concept Number 10, the F module reaches a maximum desired weight, in orbit, of $\approx 40,000$ lbs at a volume of ≈ 3500 ft³, and the BLH module reaches a weight of $\approx 26,000$ lbs at a volume of ≈ 5000 ft³. These weight and volume sensitivites are applicable in estimating weight and volume distributions for future Maxi Max payloads, where two or more life sciences RAMs are used.

At the conclusion of the first generation layouts, the nature of the Life Sciences research facility for Maxi Max was apparent. The facility consisted of a BLH module, an F module, and either a single RC centrifuge module or two centrifuges, an FC and an HC.

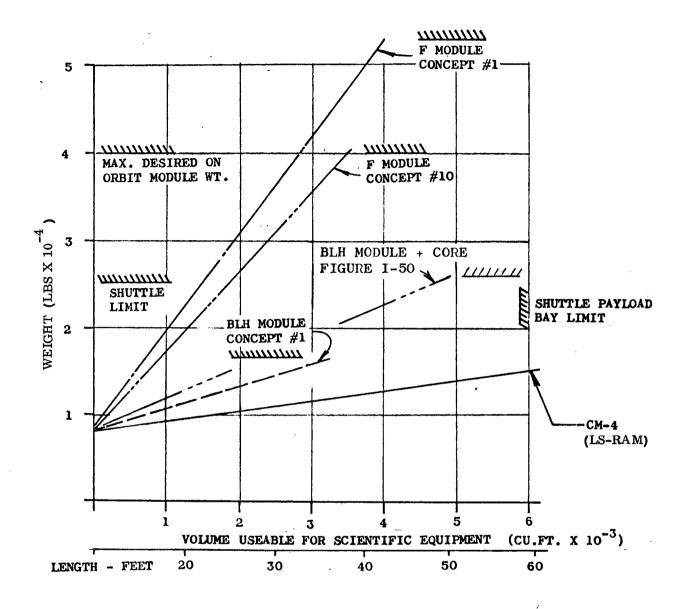


Figure 4-47. Weight and Volume Sensitivities BLH and F Modules (Maxi Max Payload)

(Drawings of the FC, HC and RC centrifuges are contained in Volume III.) There could be a separate CORE module or the CORE could be in the F module, in the centrifuge, or in the BLH module. These results aided NASA in establishing guidelines for the second generation layouts.

The first generation lesser payload layouts were developed based on the experience and insight gained in first generation layouts using the Maxi Max payload. These lesser payload layouts are presented in Volume III. Two examples of these layouts are shown in Figures 4-48 and 4-49 for Midi-30 and Mini-30 payloads.

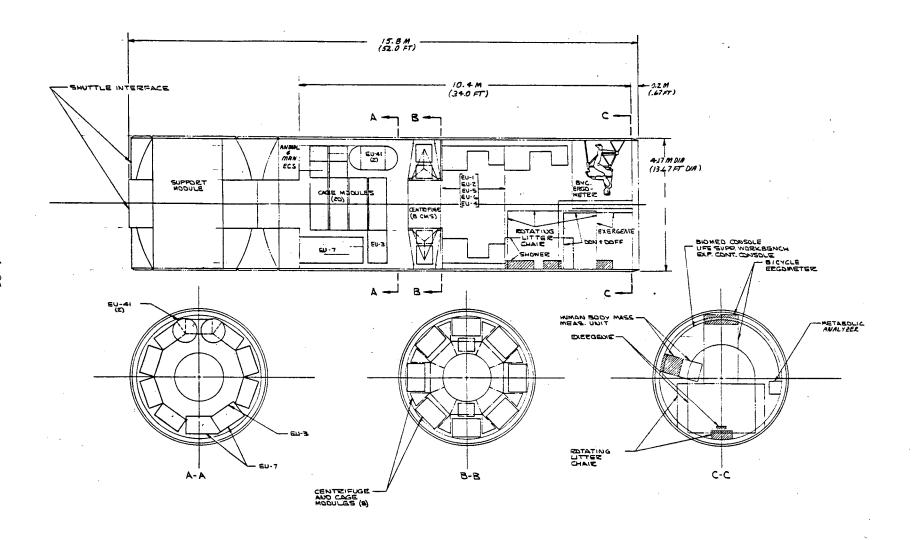


Figure 4-48. Midi-30 for Shuttle Sortie Missions

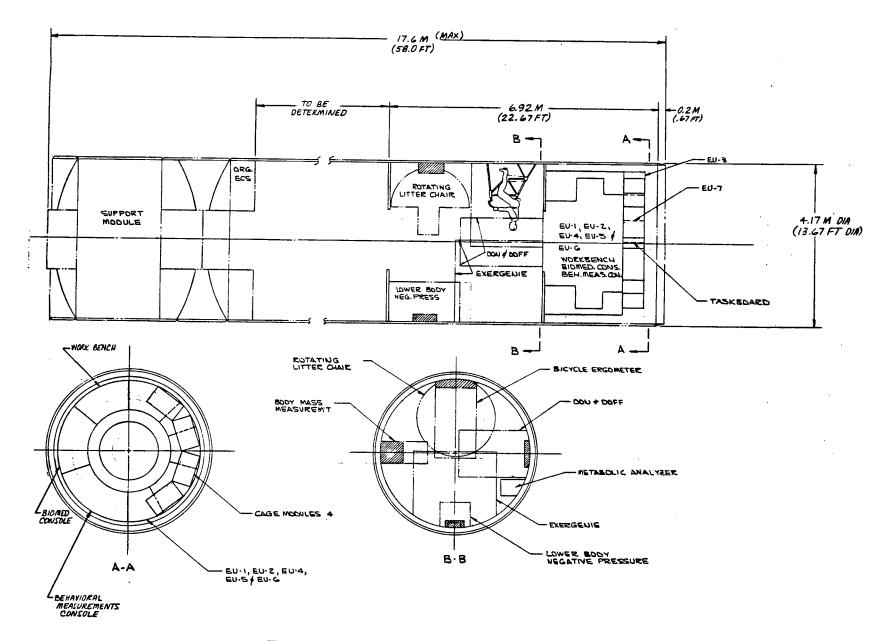


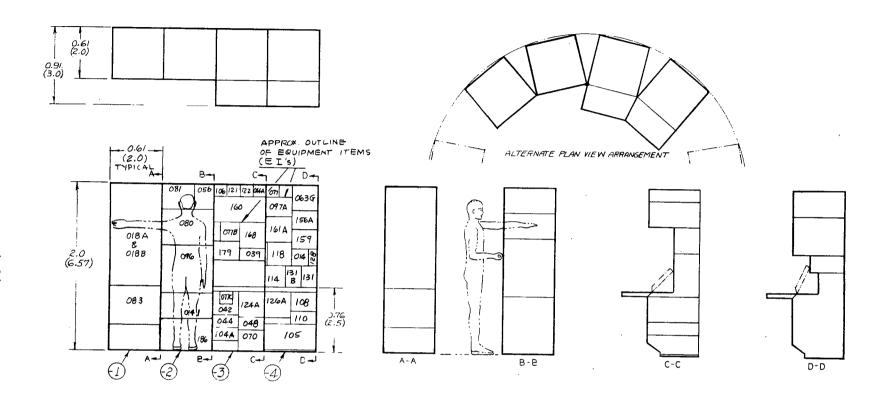
Figure 4-49. Mini-30 for Shuttle Sortie Missions

4.2.2 EQUIPMENT MODULE DESIGNS. Preliminary designs of racks, consoles, and special equipment modules were made for the second generation layouts. These addressed each equipment unit (EU) from the computer payload sorts. Predesign drawings of the equipment modules (EMs) which make up the EUs are presented in Volume III. The modules are identified by a code number consisting of the number of the EU to which it belongs, followed by a dash and the number of that particular module. For example: EU-004-9 is an equipment module required for the Preparation and Preservation Unit (EU-4); EU-004-10 is another module, or a modification of the same module for a different payload, required for the Preparation and Preservation Unit (EU 4). The drawing of the EM indicates the payload for which that particular module was designed.

Volume III also contains tables which list the equipment items (EIs) required for each EU and the number of each item required per payload. Samples of the type of drawings and lists contained in Volume III are shown in Figures 4-50 and 4-51 and Tables 4-10 and 4-11. Special emphasis was placed on the predesign of racks and consoles to achieve a high degree of modularity. The detailed weight and volume tables of EUs for each baseline payload are shown in Volume III. A summary of this data is presented in Table 4-12.

4.2.2.1 Modular Approach. After some investigation at the first generation level, it became apparent that Life Sciences research equipment lends itself well to modular rack consideration. This is due to the large number of relatively small pieces of equipment in the scientific equipment inventory. When these standard modules were arranged in the Life Science RAM, near optimal laboratory layouts were achieved quickly and easily due to the ease of layout modification possible with standard modules. For example, when the first payload layout was being critiqued, improvements appeared (ways in which the layout could be made safer, or in which crew operations could be improved). Changes in the layout and in succeeding iterations were made quickly because equipment modules being relocated automatically vacated areas which were geometrically compatible with new equipment modules being considered for the vacated area. Thus, the designer was able to make rapid design changes without disturbing the remainder of his layout. Many of the advantages of the modular concepts demonstrated in the 1/20th scale layouts will also apply to the full scale hardware in the actual Life Sciences laboratory.

The first step in the design of equipment racks (ERs) and equipment consoles (ECs) was to identify each equipment item (EI) and account for it in terms of its location in the laboratory. The grouping, distribution, and packaging was accomplished based on the functional grouping of equipment items into equipment units, and the factors listed in Table 4-13. For example, the EIs listed in Table 4-10 support the preparation and preservation functions and are grouped in EI-004, preparation and preservation unit.



MAXI (MAX) MAXI (NOM)

Figure 4-50. Sample EU Drawing

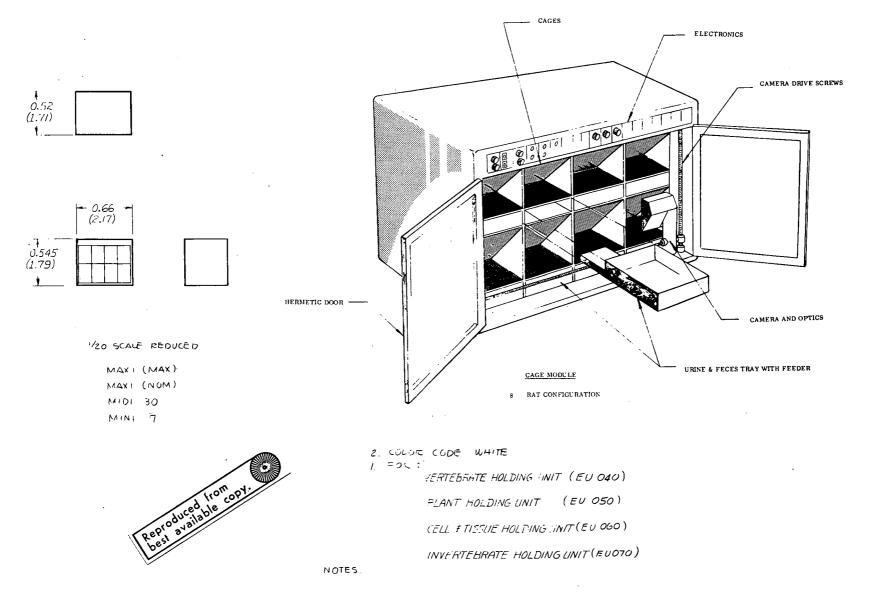


Figure 4-51. Sample of Special Equipment Module

Table 4-10. Sample EU Equipment Breakdown Table

018 B 018A B 018B B 039 C 041 C 042 C 044 C 044A C 048 C 056 C	NAME Anesthetzr (Invert Bench, Lam Flò Bench Liners, Lfb Bnch Insert Lfb, Radioc Chromatograph, Liquid Column Entrif Frig Hi Spd Entrif Micro	MAX 1 2 (Free I 12 2 1	NOM 1 2 ody) 6 1	30 1 1	30	7 1 1	REMARKS
018 B 018A B 018B B 039 C 041 C 042 C 044 C 044A C 048 C 056 C	Bench, Lam Flò Bench Liners, Lfb Bnch Insert Lfb, Radioc Chromatograph, Liquid Column Cntrif Frig Hi Spd Cntrif Micro	2 (Free I 12 2 1	2 ody)	l		l	
018A B 018B B 039 C 041 C 042 C 044 C 044A C 048 C 056 C	Bench Liners, Lfb Bnch Insert Lfb, Radioc Chromatograph, Liquid Column Entrif Frig Hi Spd Entrif Micro	(Free I 12 2 1	ody)		1	1	
018B B: 039 C: 041 C: 042 C: 044 C: 044A C: 048 C: 056 C:	Bnch Insert Lfb, Radioc Chromatograph, Liquid Column Cntrif Frig Hi Spd Cntrif Micro	12 2 1	1	6		!	
018B B: 039 C: 041 C: 042 C: 044 C: 044A C: 048 C: 056 C:	Bnch Insert Lfb, Radioc Chromatograph, Liquid Column Cntrif Frig Hi Spd Cntrif Micro	2 1	6	6		i	
039 C1 041 C1 042 C1 044 C1 044A C1 048 C1	Chromatograph, Liquid Column Cntrif Frig Hi Spd Cntrif Micro	1 .] 1		4	4	
041 C1 042 C1 044 C1 044A C1 048 C1 056 C1	Intrif Frig Hi Spd Intrif Micro			1	1	l	
042 C1 044 C1 044A C1 048 C1 056 C1	Cntrif Micro	1	-	_	_	-	,
044 CI 044A CI 048 CI 056 CI	· 1	7	1	1	1	1	
044A CI 048 CI 056 Ci	Thomas - 1 -	1	1	1	1	1	
048 CI	Chemicals	10	5	3	1	1	
056 C ₁	Chemicals-Radioactive	2	1	1	1	1	
ı	leanr, Vacuum	5	4	2	. 2	1	
ı		(Distrib	uted throu	ghout labo	ratory)		
063G D	Cryo Sys	1	1	1	-	-	
	Deionizer for Pure Water	1	1	1	1	-	
070 EI	lectrophrsis Appar	1	1.	1	l	-	
1	Filtr, Chemcls	3	2	2	1	-	
1	rezr, Cryo	1	1	1	1	1	
077C Fr	'ragiligraph	1	1	1	1		
ī	rezr, Genl	4	2	2	1	1	
081 Fr	rezr, Lo Temp	1	1	1	1	1	
083 Fr	rig	1	1	1	1	1	
084 Fr	rig, Radio Checm Storag	1	1	l	1	1 .	
1	lv Bx	1	1	1	_	-	
105 Ki	it, Bench Chem Anal	1	1	1	1	1	
4	it, Hematology	1	1	1	1	· -	
108 Ki	it, Hist	1	1	l	1	1	
	it, Microbiology	1	1	1	1	1	
114A Ki	it, Microdissection	1	1	ı	1	1	
118 Ly	yphilzr (Space Vac)	1	ı	,			

Table 4-11. Sample Special Equipment Module Breakdown

EI NO.	NAME	MAXI MAX	MAXI NOM	MIDI 30	MINI 30	MINI 7	REMARKS
-	Cage Module	48 50	20 8		.,00	:	In Zero g lab In R.C. In Zero g lb In Internal Cent
			0	20 8	6	4	In Zero g lab In Internal Cent.
	Note: Cages, feces management feeding and watering systems a urine collector systems a in above cages and cage mas required.	ms, and re provid	ed .				
	as required.			-			
	·						

				BAS	SELINE PA	AYLOADS			· · · · · · · · · · · · · · · · · · ·
		MAXI	MAX	MAXI	NOM	MIN	I 30	MII	NI 7
EU NO.	NAME	WT ¹	AOT_{5}	WT1	_ AOT _s	WT^1	NOT _s	WT¹	NOT _s
001	Visual Records & Microscopy	2,189	52	1,114	26	620	26	566	12
002	Data Management Unit	3,030	78	1,657	· 42	932	34	557	34
003	Life Sciences Experiment Support Unit	1,158	26	972	62	602	16 -	355	16
004	Preparation & Pre- servation Unit	4,389	142	3,194	123	2,228	71	1,079	71
005	Biochemical & Bio- physics Analysis Unit	2,065	52	1,.533	52	1,090	26	525	26
006	Maintenance Repair & Fabrication Unit	1,080	78	909	78	718	52	453	33
007	Ancillary Storage	3 7 5	-	260	-	134		120	-
011	Remote Manipulator	1,268	70.4	638	70	606	70	618	70.4
. 012	Body Mass Measure- ment & Rotating Litter Chair	963	153	895	153	774	153		

¹Total Weight - Scientific Equipment Items + Rack or Console.

Total Volume of Equip. Rack, Equip. Console, or Special Equipment Module-Spheres and Cylinders Taken as Parallelapipeds.

Table 4-12. Summary - EU Weight and Volume Breakdown, Contd

				BAS	ELINE PA	YLOADS			
		MAXI	MAX	MAXI	NOM	MIN	30	MIN	7
EU NO.	NAME	WTi	NOT_5	WT¹	AOT_s	$\mathbf{WT}^{\mathtt{l}}$	NOT_s	WT ¹	_VOL2
012/031	Bio Medical Man- system Integration Research Support Unit	224	52	213	52	205	52	135	17
023	Internal Centrifuge EU 021			.700	340				
025	Radiation Exposure Unit	2,066	105	457		426	105	111	
030	Bicycle Ergometer & Lower Body Negative Pressure	185	52. 5	185	52	184	53		
040	Cage Module Vertebrate	3,951	213	2,138	53	312	13		
041	Primate Cylinder & Primate Sphere	1,350	187	1,320	62	360	62		
042/071	Holding Unit Support	702	26	696	26	236	12	171	12
050	Cage Module Plant	1,133	60	1,056	53	197	7.0	161	26
06 0	Cage Module Cell & Tissue	557	26.6	584	13	175	13	141	-0-

¹ Total Weight - Scientific Equipment Items + Rack or Console.

²Total Volume of Equip. Rack, Equip. Console, or Special Equipment Module-Spheres and Cylinders Taken as Parallelapipeds.

			 	BAS	ELINE PA	AYLOADS			
		MAXI	MAX	MAXI	NOM	MIN	I 30	MIN	П 7
EU NO.	NAME	WT ¹	NOT _s	WT¹	NOT ₅	WT ¹	NOT_{s}	WT¹	VOL ²
070	Cage Module Invertebrate	299	20	206	13	102	7	85	-0-
080	Life Support Subsystem Test Unit, Seat and Shower	529	120	.366	. 146	249	52	163	26
091	Behavioral Measure- ments Unit	851	52	553	52	509	52	171	26
093	Mobility Unit Damage Proof	328	477	312	477	4	Neg		
Payload Sub- Totals for	(lb)	(28, 692)	2,043 FT ³						
Zero "G" LS-RAMS	Kg	13,042	57.8 M ³						
RESEARCH (ENTRIFUGE PORTION	OF MAX	(MAX)	PAYLOAI)				
040	Cage Module Vertebrate	3,951	213						
041	Primate Cylinder and Primate Sphere	1,350	187						
042/071	Holding Unit Support	702	26						

¹Total Weight - Scientific Equipment Items + Rack or Console.

² Total Volume of Equip. Rack, Equip. Console, or Special Equipment Module-Spheres and Cylinders Taken as Parallelapipeds.

Table 4-12. Summary - EU Weight and Volume Breakdown, Contd

				BAS	ELINE PA	YLOADS			
		MAXI	MAX	MAXI	NOM	MIN	30	MIN	17
EU NO.	NAME	WT¹	NOT _s	WT ¹	NOT_s	WT1		WT1	NOT_{5}
050	Cage Module Plant For 9 Units	1,133	60	·					
060	Cage Module Cell & Tissue	55 7	26.6		•				
070	Cage Module Invertebrate	299	20						
091	Behavioral Measure- ments Unit	851	52						
120	Habitability Equipment	500	78 FT ³						
Research C	entrifuge ,	(9, 343)	(863)						
Payload Sub	Totals	4,240	24.5						
Payload		(38,035)	2,906	(19,958)	(1,945)	(10,663)	(876)	(5, 421)	(388)
Grand Total	s ·	17,289	82.3	9,092	55. 2	4,847	24.8	2,464	11.0
•									

¹ Total Weight - Scientific Equipment Items + Rack or Console. kg & (lbs)

² Total Volume of Equip. Rack, Equip. Console, or Special Equipment Module-Spheres and Cylinders Taken as Parallelapipeds. M³ & (ft³)

Table 4-13. Factors Affecting Distribution of Equipment Item in Laboratory

Degree of Clustering	Type of Equipment	Primary Location
Required	Module Required	Required
Localized cluster of equipment Cluster plus distributed in lab, centrifuge, space station, etc. Distributed only	Console (primary function requires crew interface) Equipment rack Special equipment module	Zero g lab - BLH module Zero g lab - F module Zero g lab - BLH and F module Centrifuge - H wing Centrifuge - F wing Centrifuge - part in H and F wing one in zero g and one in centrifuge modular space station or RSM

The next step following EI grouping was to design racks and consoles considering the man-machine interface. The factors considered are shown in Table 4-14. This resulted in the general configurations for equipment racks, equipment console, and cage modules as shown in Figures 4-52 and 4-53.

A two-meter (6.57 ft) high standard equipment module was chosen to be compatible with pressure standing and pressure walking restraint, and mobility techniques. This two-meter high equipment module is 0.61 by 0.61 meters (2 ft by 2 ft) in cross section. This selection was made based on standard electronic modules in use today, which are compatible with the planned maintainability concept. That is, equipment installed in the racks are accessible from front, side, and back; and components are within man's reach without having to first remove other components. These modules allow implementation of that concept by swinging or rolling the modules away from the wall, as shown in Figure 4-54.

Table 4-14. Man-Machine Interface Factors Considered in Equipment Module Design

Potential Crew	Potential Restraint	Potential Mobility		Potential Unique
Working Positions	Systems at	System in Use To		Equipment Features
at Worksite	Worksite	& From Worksite		Required
standing intermediate	thigh, foot restraints, individually and in	free soaring controlled soaring pressure walking aided walking (magnetic shoes) powered systems	hand held body attached on rails powered system	knee space pull out surface hinged surface LFB interface

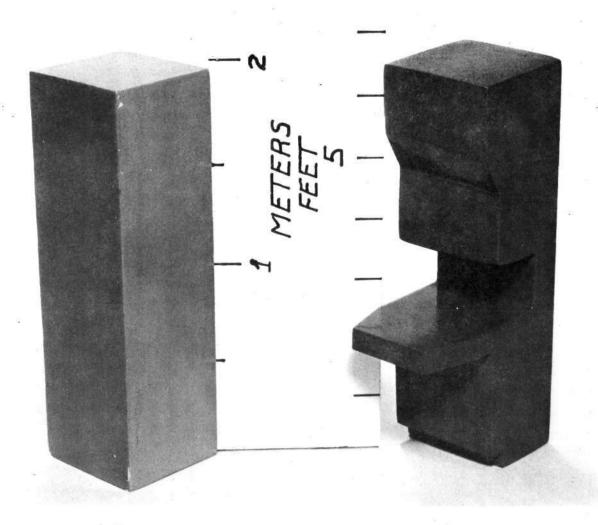


Figure 4-52. Equipment Rack and Console (Pallets)

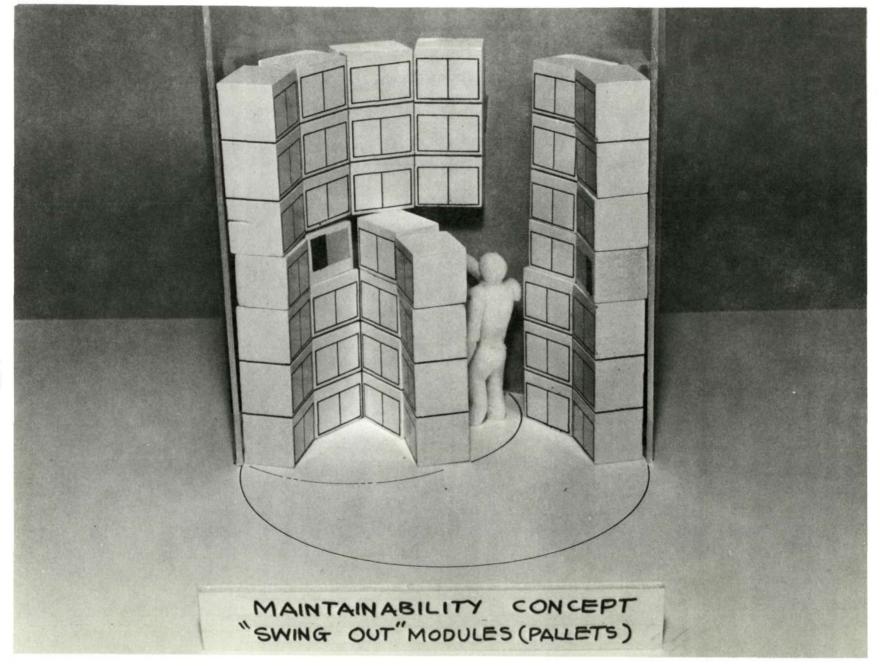


Figure 4-53. Maintainability Concept Swing Out Modules (Pallets)

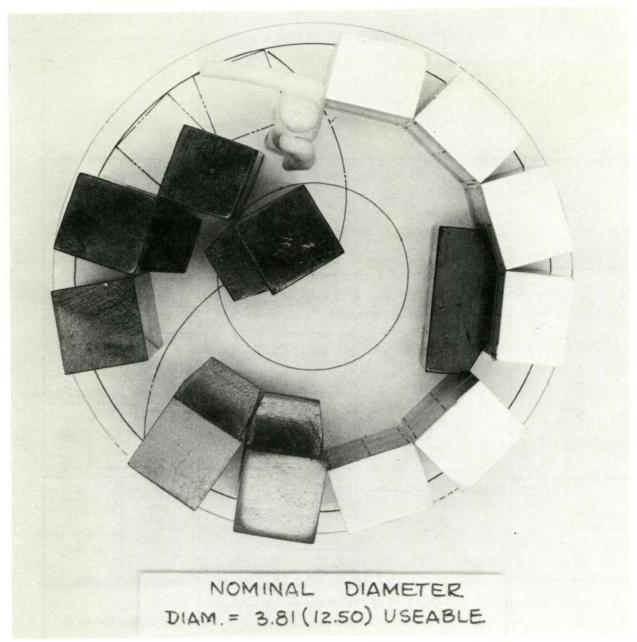


Figure 4-54. Access to Wall with Swing Out Modules

Equipment Items were laid out as illustrated in Figure 4-55 for several of the CORE equipment modules. The EIs were positioned, their arrangement evaluated, and adjustments made until a reasonable arrangement was achieved. This arrangement reflects only a preliminary review of the functional requirement for the EU rack being designed and should not be considered final.

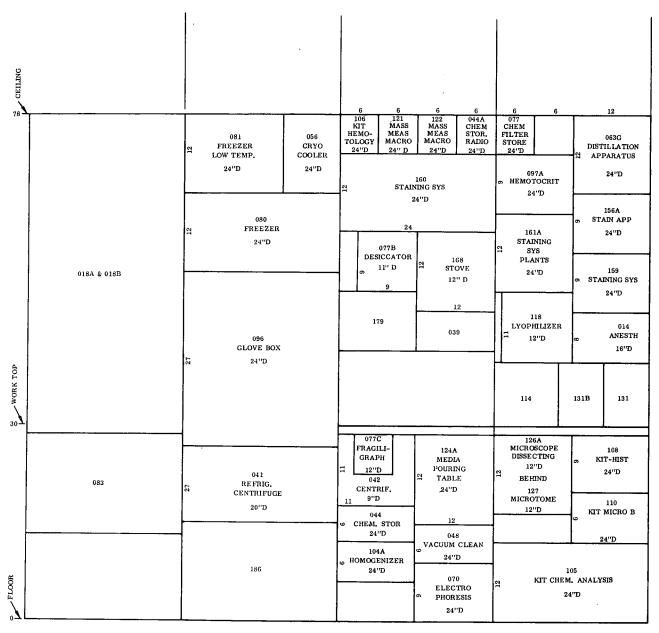


Figure 4-55. Example of an Equipment Module Layout

4.2.3 <u>SECOND GENERATION LAYOUTS</u>. Second generation layouts were developed using NASA guidelines for Task B. These called in part for the following payloads to be developed.

- a. Maxi Max
- b. Maxi Nom
- c. Midi-30
- d. Mini-30
- e. Mini-7

The guidelines also established that the Life Sciences research facility for Maxi Max will consist of the following RAM modules: a BLH module, an F module, and an RC module. The BLH and F modules provide the zero-g laboratory and the research centrifuge module (RC) provides artificial gravity. The CORE was considered for location in either the BLH or the F module, and not in a separate CORE module or in the artificial-g created by the research centrifuge. The reason for the latter guideline was that it has been demonstrated that microbiology can be successfully achieved in a zero-g environment. These three modules are supported by a modular Space Station.

The division of the CORE between the F and BLH modules was based upon the scientific requirements. Both F and BLH research require visual records and microscopy units. Therefore, the two CORE modules were distributed equally. The basic biomedical recorder is contained in the BLH module. CRT visual displays are contained in both modules, as are the data management modules. This provides visual displays of video, as well as analog and digital data in both modules. The preservation and preparation unit is placed in the biology laboratory as the majority of the samples for analysis originate from the biological organisms. Therefore, those biological specimens of human origin must be transported from the BLH module to the biology module for analysis. The biochemical/biophysical equipment unit is also contained in the biology module for the same reasons. Maintenance, fabrication, and repair equipment unit placement is optional depending on the specific layout concept. In the baseline payload, it was placed in the biology module for optimum space utilization.

The lesser payloads (i.e., Maxi Nom, Midi, and Mini) were developed in a single module (FBLH). This module is supported by the modular Space Station for Maxi Nom and by the Shuttle Sortie missions for Midi-30, Mini-30, and Mini-7. The CM-4 type module shown in Figure 4-34 was used.

The distribution of the CORE in the Maxi Nom payload is also divided between biology and man research. The preservation and preparation is contained in the biology chamber for the same reasons given for the Maxi Max payload. The biochemistry/biophysical equipment unit is maximized. This also tends to minimize the amount of chemicals

contained in the BLH compartment. Ideally, the chemicals should be contained in a single compartment, allowing for isolation in case of spillage. The remainder of the CORE is placed in the BLH compartment. This allows the crew to observe, via the video system, all the biology organisms without entering the biology compartment.

The data developed from first generation layout work was used as a guide for second generation layout development as follows:

- a. Crew safety was given first consideration in layout design.
- b. Scientific responsiveness within the framework of any given payload was not compromised.
- c. Flexibility in laboratory layout was emphasized (evolutionary buildup and modification capability).
- d. A dual purpose research centrifuge (RC) rather than separate HC and RCs was used for the Maxi Max payload.
- e. Radiology capability was reduced to accommodate one Macaque at one meter.
- f. Space sharing of biomedical MS1 and LSPS functions was considered wherever possible.
- g. Equipment units were made modular.
- h. Commonality of function and equipment was maximized.
- i. All crew mobility options were considered, such as hand walking, soaring, guided soaring, pressure walking, and powered chair.
- j. Three cargo handling systems were considered: cargo on rails, man-mounted, and powered chairs.
- 4.2.3.1 <u>Design Studies</u>. The cluster configuration 1.4 in Figure 4-56, the RC on the side of the MSS was used as a guide in developing internal layouts for the Maxi Max payload. (The cluster configuration is based on the MC-DAC modular Space Station of 30 June 1971.) Different arrangements of clusters were considered, primarily cruciform (1.0) and in-line (2.0) clusters. It became apparent that the in-line configuration (2.0) is not compatible with a modular space station (MSS) concept because Life Science RAMs would have to occupy the position designated for MSS modules, or the Life Science RAMs would have to extend a second and third module out from the MSS module. Therefore, the in-line configuration was rejected for these reasons.

In the second generation layout phase of the study, the three-dimensional layout approach was used to give visibility, technical realism and credibility to the layouts. This consisted of the use of 1/20th scale models in layout development as follows: (1) fabrication of 1/20th scale models of the equipment modules; i.e., equipment racks (ERs), equipment consoles (ECs), and special equipment modules (SEMs).

Figure 4-56. Cluster Configurations

Drawings of these equipment modules (EMs) are presented in Volume III; (2) Color coding of the EMs for rapid identification; (3) Photo documentation of the payloads in the form of EMs as shown in Volume III; (4) Fabrication of plexiglass shells representing the Life Science RAM and support modules in 1/20th scale; (5) Placement and Manipulation of the EMs within the 1/20th scale RAM for a first iteration of the initial layouts addressing; (a) a discrete payload such as Maxi Max; and (b) a discrete laboratory concept such as a longitudinal floor configuration; (6) A critique and review of each iteration to identify improvements in safety, scientific response, crew operations, restraint and mobility provisions, growth potential, increase or decrease of module length, isolation, and general arrangemement of one FPE with respect to another; and (7) Documentation by still photography of viable concepts. Figure 4-57 shows the 3D layout approach logic.

The 3D approach proved to have many advantages for life sciences payload development. Their greatest advantage was the reduced man-hours required to develop a new layout iteration. A one-hour turn-around time for each iteration was achieved. They also provided an order of magnitude improvement in visibility of layouts which cannot be obtained by two-dimensional layouts. Because of this visibility, scientist involvement in layout development was increased which enhanced the creditability of the layouts. Their involvement increased by an order of magnitude over the first generation layouts, which were developed using the conventional two-dimensional approach.

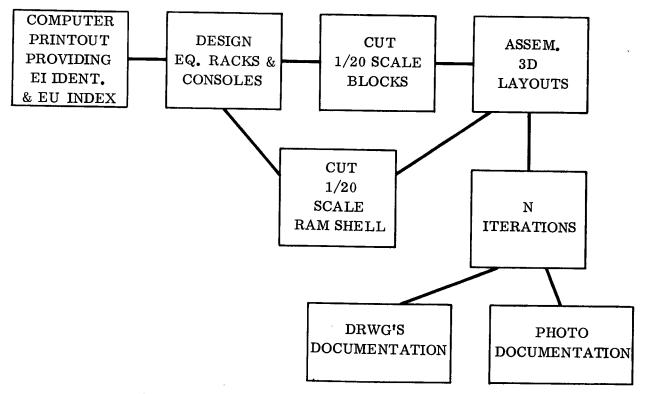


Figure 4-57. Three-Dimensional Layout Approach

A total of 18 second generation layout concepts were developed for the 5 payloads. Six were updated as baseline layouts. These are documented as drawings and photos and discussed in Section 4.1. The remaining 12 are documented as photos in Volume III.

- 4.2.3.2 <u>Layout Results</u>. The second generation layout concepts have been evaluated with respect to: (1) Crew safety; (2) Scientific response; (3) Crew operations; and (4) Design considerations. The following paragraphs summarize the layout characteristics and evaluations within these four categories.
- 4.2.3.2.1 <u>Crew Safety</u>. Crew safety considerations were given major elements in layout configuration development. All layouts are relatively safe; however, there are some differences. Table 4-15 is a summary of crew safety characteristics. Similar layout concepts are grouped under payload headings, and subheadings of LS-RAMs; such as BLH, F, and FBLH.
- 4.2.3.2.2 <u>Scientific Reponse</u>. The scientific response evaluation addresses only the variables affected by the payload layouts. The functional capability is held constant.
- a. Investigator to Subject Access. The human subject relationship to the test conductor is of extreme importance for observations and measurements effectiveness. The measurement and monitoring console must be convenient to him, and the subject must be positioned for easy quick access. The affects of the equipment uitilized by human subjects must be considered. As an example, the rotative litter chair (RLC) can cause considerable disorientation and malaise while the body mass measurement device (BMMD) causes none; therefore the RLC should be close to the test conductor while the BMMD can be somewhat distant (Figure 4-16). Low use equipment items (bicycle orgometer) can be taken from storage and deployed close to the medical/behavioral console. The bicycle ergometer is normally stored under the floor prior to deployment and testing.

The protective corridor when deployed does not permit biomedical equipment operation. In some cases the deployed corridor inhibits CORE operation, restricting biological and LSPS research operations (refer to Figure 4-26).

b. Equipment Arrangement. Equipment must be arranged to provide efficient operation. This is particularly true of the CORE where several disciplines may use the same unit.

The characteristics of equipment arrangements for the various layouts are summarized as follows:

1. Preservation and Preparation (EU4) and Biochemical Biophysics (EU5) should be in the biology compartment for isolation and proximity to maximum samples (refer to Figure 4-26).

Table 4-15. Crew Safety Characteristics

		Maxi Max Payload	71.1	Lesser	Payload	
		LH	F		BLH	1
	See Figure	See Figure	See Figure	See Figure	See Figure	1
Evaluation Factors	I-47 (Vol III)	4-16	I-46 (Vol III)	4-19	4-25	Comments
Escape Routes						
Inter Module	Excellent, no	OK contains 2 hat-	Excellent, no	OK must go	OK must go	Crew in Biomed area has
	obstructions	ches. Problems	obstructions	through bio-	through bio-	constrained escape when
		when protective		centrifuge and	centrifuge plus	protective corridor is
		corridor is de-		bulkhead (see	hatch	deployed.
		ployed. (See		Figure 4-20)		· ·
T (76) ;		comment.)				
Intra Module	Must be docked	Must be docked	Must be docked	N/A	N/A	See Figure 4-24 which shows
	to main station.	to main station.	to main station.			the 3 LS-RAMs docked direct
						to the MSS CORE module.
						This gives minimum escape
Emergency Operations					ł	route, hence max. safety.
Equipment Access	Excellent	Excellent	Excellent	Excellent	Good except	Donland protection associates
A	See comment	See comment	Daccirciii	See comment	See comment	Deployed protective corridor greatly limits equipment
				o comment	bee comment	access
Hatch Operation	Clear. (Probably	OK. One extra	Clear	Clear	OK except 2	Figure 4-20 extra bulkhead
	powered manual	door due to dual			extra doors.	door and must go through
	override.)	orientations.				Biocentrifuge.
Pressure Wall Access	Excellent (with	Excellent (with	Excellent (with	Excellent (with	Excellent (with	Constrained with protective
	swing out equip-	swing up equip-	swing-up equip-	swing-up equip-	swing-out equip-	corridor deployed
	ment module.)	ment module.)	ment modules.)	ment modules.)	ment modules.)	
Protective Features	See comment	See comment				
Isolation	None (Crew can	Good 1 extra	None Con second	11-1-1-1	** ***	
isolation	escape to MSS)	compartment	None. Can escape to MSS	Holding area iso- lated by bulkhead	Holding area iso-	Bulkheads are not pressurized
	cscape w mos	compartment	to Miss	or centrifuge.	lated by bulkhead or centrifuge.	therefore isolate spills, doors,
				See comments	See comments	loose organisms, etc. CORE should be capable of
Radiation	See comment	See comment	See comment	see comments	bee comments	isolation. Bulkheads possible
						in most cases.
Radiation	See comment	See comment	See comment	See comment	See comment	Knowledge of space radiation
						effects is insufficient to evalu-
						ate this parameter. Space
			i			radiation type, flux density,
						velocities and effect on materials
						and biomedicals must be deter-
						mined to provide design criteria

- 2. When feasible, an isolation barrier is desirable between the man research area and the biological holding area (refer to Figure 4-19). This is not feasible in the lesser payloads like Mini-7. Isolation is for control of odor, loose organisms, and chemical spills, as well as providing a noise and visual barrier to minimize disturbance of human test subject.
- 3. Great demands are made on the data management input keyboards and visual displays. These elements of data management should not be localized, but distributed throughout the facility at strategic points. The larger the payload, the more significant this distribution becomes (refer to Figures 4-14 and 4-16). Lesser payloads require fewer keyboards and displays.
- 4. The remote manipulator control console should be located as far from the docking port as possible to allow clearance for the large external manipulator arms. The requirement is for both video and direct viewing of the remote arms from the control console (refer to Figure 4-26).
- 5. The behavioral measurements console requires an isolation shroud for specific tests.
- 6. Primate cylinders were generally arranged to provide a social window between animals (refer to Figure 4-25).
- 7. The internal bioresearch centrifuge center hatch should be small to minimize noise and vibration and yet be large enough where crew traffic is high, to provide easy access to the various compartments. A central location provides the easy access provision (refer to Volume III, Figure I-54).
- c. Organism Orientation. The organisms have a normal orientation with respect to the cage module in a ground environment. This normal orientation must be considered throughout a mission including ground buildup, launch, space flight, reentry and recovery. Figure 4-58 describes the various operational combinations that are considered in evaluating the payload layouts. When a cage module is oriented other than normal, the invertebrates and vertebrates will reorient to the gravity vector causing waste deposition on the cage wall. Substrate medium will flow when cage orientation changes for both cells and tissues, and invertebrates. Plants laying on their sides will respond geotrophically. In short, special design considerations must be given to the cage module gravity orientation.

Table 4-16 summarizes the characteristics associated with the various cage module orientations.

4.2.3.2.3 Crew Operations

Crew Anthropometry. The physical dimensions of the laboratory and its equipment should accommodate the 5th to the 95th percentile crewman. The astronaut or military aviator population is assumed to be representative of the Life Sciences crewman.

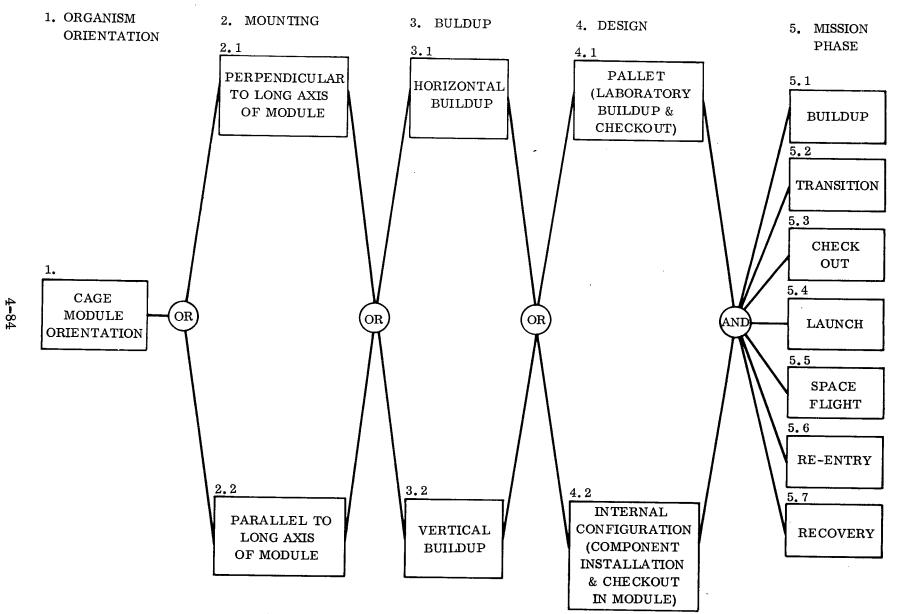


Figure 4-58. Cage Module Orientation Combinations

Table 4-16. Qualitative Cage Orientation Summary

Operational Combination	5.1	5.2	5.3 System	5.4	5.5 Space	5.6	5.7
(Figure 4-58)	Buildup	Transition		Launch	Flight	Re-entry	Recovery
2.1-3.1-4.1 Figure 4-19	ОК	Problem	Problem	Problem	OK	Depends on "g" vector in shuttle	ОК
2.1-3.1-4.2 Figure 4-19	ОК	Problem	Problem	Problem	OK	Depends on ''g'' vector in shuttle	OK
2.1-3.2-4.1 Figure 4-19	Problem	Not Required	Problem	Problem	OK	Depends on "g" vector in shuttle	OK
2.1-3.2-4.2 Figure 4-19	Problem	Not Required	Problem	Problem	OK	Depends on "g" vector in shuttle	OK
2.2-3.1-4.1 Figure 4-25	OK	OK	ок	ОК	OK	Depends on "g" vector in shuttle	Problem
2.2-3.1-4.2 Figure 4-25	Problem	OK	ОК	ОК	OK	Depends on ''g'' vector in shuttle	Problem
2.2-3.2-4.1 Figure 4-25	ок	Not Required	ок	OK	OK	Depends on "g" vector in shuttle	Problem
2.2-3.2-4.2 Figure 4-25	Problem	Not Required	ОК	ОК	OK	Depends on "g" vector in shuttle	Problem

If civilian scientists, both male and female, U.S. and foreign, are considered potential crew members, a composite population based on the appropriate anthropometric surveys should be developed before the 5th and 95th percentile dimensions are estimated.

<u>Crew Mobility</u>. The choice of a mobility system has a significant impact on concept layout. Since few proposed mobility techniques are space-rated, it is prudent to base the laboratory mobility system on proven techniques (primarily handholds and handrails). But it is advantageous to design the laboratory sufficiently flexible to accommodate as many potential advanced systems as feasible. For example, long distance free-soaring is highly promising for multi-man crews but problematic due to the

potential for injury and/or equipment damage through loss of body control in flight. Figure 4-19 illustrates a laboratory layout that provides a mobility system based primarily on handhold mobility, a grid wall and/or opposing wall (or grid floor and/or ceiling). Yet this laboratory can easily accommodate long distance free-soaring, should it prove practical. It can also accommodate other mobility systems such as; guided soaring (soaring a few feet above the grid surface so that body reorientation and/or minor directional adjustments can be made by reaching out and momentarily grasping the grid); magnetic shoe mobility or shufflers (requires modification of the floor); and pressure walking between opposing floors. Other desirable features of a mobility system for the laboratory include the capability to support simultaneous multiman mobility in all directions, to any point within the lab (e.g., behind swing-out modules, etc.).

Crew Restraint. An appropriate restraint device is necessary at all potential worksites. Ideally, this device should provide the capability of momentary restraint (e.g., for rapid check reading of instruments on each cage module, etc.) for longer duration restraint (e.g., an analysis task at a work bench). The time required to attach and release the restraint, when going from one worksite to another, must be minimal. The grid surface discussed under crew mobility illustrates a system with these qualifications. It has the advantage of serving as a restraint and a mobility device at any point in the laboratory when each crewman is equipped with an "astro-grid" type of shoe.

Cargo Handling. The cargo handling system should allow rapid and efficient transfer of equipment and supplies to all points within the lab. Most of the masses that require movement during the operation of the Life Sciences laboratory are small, and easily handled by the crew with the single or dual-clip body-mount mode. No specific cargo handling system for these masses is anticipated. The exception may be the LFB. Current data on man's cargo handling capability in zero-g, for a mass of this size is conflicting for hand-held transfer, and lacking for the body-mount mode. Although the body-mount mode and normal mobility system is felt to be sufficient, the layouts should be designed to accommodate a cargo transfer system, such as a rail-mounted device, should it prove to be necessary. All of the layouts exhibit this potential with degraded potential for those with compartment partitioning.

Arrangement of Equipment. The equipment items and units should be grouped by functional arrangement, frequency of use, sequence of use, and importance of location principles, and optimum compromises developed when these principles conflict. In general, the equipment items in the layouts discussed herein were grouped by the functional arrangement principle. For example, the biological specimen holding units were grouped, as were the biomedical measurement devices. Modifications were made to satisfy the requirements of the other arrangements principles where necessary. For example, the same layout illustrates the placement of the CORE units between the F and BLH activities to satisfy the frequency of use requirement.

Operational Access to Equipment. All equipment items should be placed within the laboratory with adequate access for its retrieval, deployment, and/or in-place operation by the crew as illustrated in the layouts contained in this report. For example, operations can be conducted within each cage module with the aid of the LFB, including those CMs on the internal centrifuge. Figure 4-23 illustrates how the LFB can interface with each centrifuge CM through an opening in the centrifuge housing.

Maintenance Access to Equipment. Convenient access to all equipment components should be provided for servicing, repair, or replacement. Swing-out consoles were utilized and all layouts provide adequate space for console swing-out and maintenance.

Equipment Deployment. For maximum volume utilization, several of the equipment items in the BLH module should be stowed in a compact configuration and deployed when needed. Figure 4-16 illustrates the use of this technique for the MSI Protective Corridor. The volume-sharing by equipment items requires careful scheduling of the crew operations and additional task time for equipment deployment. The merits of this technique will have to be carefully evaluated during crew timeline development.

Worksite Flexibility. The layouts should allow temporary setup of equipment at a worksite for short duration tasks, or minor payload rearrangements from flight to flight. Equipment restraint at these temporary sites should require minimal crew time to attach and detach. Figure 4-20 is an example of a layout that would use a grid floor to satisfy this requirement. The necessary equipment could be quickly and effectively attached to the floor in whatever equipment grouping is most convenient to the user.

Crew Interactions and Traffic Patterns. The layouts should allow for direct multi-man crews transfer from one worksite in the laboratory to any other, with minimal interference from equipment or other crew members. Circuitous routes created by equipment arrangement, equipment operation, or other crew activity, and bottlenecks such as mid-laboratory hatches should be minimized. Figure 4-19 illustrates a layout with good traffic flow potential for the entire crew.

<u>Visual Communications</u>. Allowances for visual contact between elements (man-equipment or man-man) should be provided when required. For example, in Figure 4-20 the necessary visual biomedical monitoring between the test conductor and the LBNP subject is possible as the test conductor monitors his equipment in the medical monitoring module.

Multi-man Tasks. Clearances and restraint provisions should be provided so that one specialist can assist another on a task. Layouts that allow for only a one man operation at a worksite should be avoided.

Task Interference Potential. Clearances should be provided to minimize the potential for one man's task interferring with another's task. Volume-sharing is a major compromise to this requirement, and its potential for disruptive interference to laboratory operations must be controlled by effective scheduling.

4.2.3.2.4 Design Considerations

LS-RAM Geometric Characteristics. Each of the Life Sciences laboratory layouts has a different length $(L)^1$, weight (Wt), and volume (V). These different values were influenced by the payload size (i.e., Maxi, Midi, or Mini), and the layout design concepts. The design concepts were: (1) longitudinal (long.) floors; (2) no floors, wafer floors, or combinations of the two; and (3) combinations of concepts (1) and (2).

In concept (1), when equipment was placed outside the normal longitudinal corridor (above and below the floors), improvements in volume utilization resulted. The ability to do this, among other things, is a function of the equipment use factor. Those EM with low use factors can be placed above or below the floors. Further investigation in the form of equipment packaging, equipment module design, and crew operations analysis is required to firmly establish those EMs having a low use factor. Consideration of EM with a low use factor was not used in development of concept (2) configurations, because man has ready access to all EMs in the no floor configuration.

Values of length determined in the study are presented in Table 4-17 for fourteen groups of layouts, five groups for Maxi Max payloads and nine for lesser payloads. Differences in length appear as functions of the layout design concept used, and the payload under consideration. Figure number show groups of similar layouts for reference purposes.

For the BLH portion of the LS-RAM, higher volume utilization results if experiment space is shared among different functions, such as biomedicine and MSI. Sliding hatches applied to concept (2) given improved volume utilization by allowing EMs to be placed next to hatches that would otherwise be taken up by a swinging hatch (refer to Figure I-47 Volume III). The LS-RAM length and weight interact with the modular space station (MSS), the Shuttle as a booster, and the Shuttle used for sortie flights.

The length of all configurations studied for all payloads considered is compatible with the MSS, the Shuttle as a booster, and the Shuttle in sortie flights. Further, the Mini-30 and Mini-7 payloads applied to multipurpose laboratories leave reasonable lengths for other FPEs. Since length for all the concepts and payloads studied is compatible, then the design concepts that feature a high degree of safety, scientific response, flexibility, and crew operations provisions should be pursued.

Access for Maintenance. This design characteristic has been demonstrated in all concepts by providing swing-out, swing-up, or roll-out equipment modules as discussed in Section 4.2.2.

¹ Length of the LS-RAM is that length devoted to LS experiments only, not including the length of support modules such as the common S/S portion of the CM-4 or the RSM.

Table 4-17. Life Science RAM Lengths

Payloads	Layout	Length	Figure
	Concept	M (ft)	References
Maxi Max			
BLH Module	1	10.20 (33 1/2)	I-48 (Vol III)
	2	7.60 (25)	I-49 (Vol III)
	3	7.76 (25 1/2)	4-16
F Module	1	11.00 (36)	I-46 (Vol III)
	2	7.60 (25)	4-14
Maxi Nom	1	13.7 (44.8)	4-19
	2	10.45 (34.2)	4-25
Midi-30	1	12.95 (42.5)	I-58 (Vol III)
	2	11.10 (36.5)	I-56 (Vol III)
	3	11.55 (38)	I-61 (Vol III)
Mini-30	1	8.25 (27)	4-29
	2	6.10 (20)	I-63 (Vol III)
Mini-7	1	4.0 (13)	4-32
	2	4.26 (14)	I-64 (Vol III)

Potential for "Standard" EMs. All concepts studied show equivalent potential for use of the 2 meter equipment modules described in Section 4.2.2.

Ground Operations. Build-up of LS-RAM on the ground. Concept (1) configuration presents a near optimum arrangement for ground build-up of the LS-RAM if it is accomplished with the LS-RAM horizontal to the ground. Concept (2) would require the use of ladders and scafolds for build-up with the axis vertical. Build-up would be difficult with the axis horizontal. One approach to be considered is the use of pallets that could be built outside, and slipped into any LS-RAM concept.

Loading into the Shuttle. For horizontal loading into the Shuttle bay, concept (1) is satisfactory; however, there is a problem when the Shuttle is erected to the vertical position. For horizontal loading of concept (2), there is a temporary problem in the cage module section, since the cage module would be 90° out of normal orientation for organisms. For vertical loading of concept (2), there is no problem.

Checkout, Launch and Re-entry in the Shuttle. With the Shuttle vertical, some provision must be made in concept (1) to reorient cage modules (CM) from a horizontal to a vertical position. This could be done by gimballing the CMs. This adds to the complexity of the design; thus, the potential for design solution is restricted.

For concept (2), the ground acceleration vector and boost vector are compatible with organism orientation. However, there is a problem if access to the inside of the LS-RAM is required for repair before launch. Possible design solutions are, use of a power pole designed for space use, or wafer floors and the use of ladders for deck to deck transport.

Concept (3) has the same orientation problems found in both concepts (1) and (2). For re-entry, all three concepts require some gimballing provision for cage modules since re-entry g is $\approx 60^{\circ}$ to the axis of the LS-RAM.

- a. The selected configurations will be used as starting points for the Task C integration activity.
- b. The nature of the Task C work is expected to be in areas of:
 - 1. Power Power required versus power available
 - 2. Space Station Interface Proximity to MSS CORE modules, cluster configuration, and Shuttle vehicle docking
 - 3. Shuttle Vehicle Booster Payload bay size constraints and boost capability
 - 4. Multi purpose Laboratory Interface Shuttle vehicle constraints, LS-RAM portion with other FPEs, allocation of LS-RAM weight, volume and cost, portion and supporting subsystems
 - 5. Crew Operations Analysis Time line analysis and traffic pattern
 - 6. Equipment Packaging Modularization, installation, and arrangement
 - 7. Launch Considerations Payload buildup, orientation, and acceleration vectors
 - 8. On-orbit Considerations Build up and modification of payload and return of specimens
 - 9. Ground Operations Ground build up of payload, checkout, loading into Shuttle, and orientations
 - 10. Cost-Effectiveness
- c. It will be necessary during Task C to investigate the impact of the above items while:
 - 1. Maintaining visibility of the full range of Science capability
 - 2. Maintaining alternate configuration concepts
 - 3. Developing alternate crew operations systems
 - 4. Maintaining flexibility in operations analysis

- d. In order to accomplish the expected Task C work baseline layouts, the following characteristics must be determined:
 - 1. Annularity and linearity arranged equipment modules
 - 2. Parallel and normal orientation of man to the axis of the LS-RAM
 - 3. Types of floors, partitions, and bulkheads
 - 4. Man mobility and cargo handling systems
 - 5. Organism orientation, and access, and subject access
 - 6. Ground build up launch considerations
 - 7. Acceleration vectors, ground, launch, docking, and re-entry
 - 8. Volumetric utilization efficiency (ϵ_{v})
 - 9. Payload fraction (% P/L)
 - 10. Weight and volume total

The baselines selected in accordance with Section 4.1, should contain at least these necessary characteristics.

SECTION 5

SUBSYSTEMS

RAM subsystems required to support the Life Sciences payloads include the organism environmental control and life support subsystem (EC/LSS), crew EC/LSS, data management subsystem (DMS), electrical power subsystem (EPS), and thermal control subsystem (TCS). Subsystems for reaction control, propulsion, guidance and navigation, and stability and control were assumed to be provided by the support vehicle. Inherent in this assumption is the current guideline that the Life Sciences RAM will be maneuvered into position and docked to the Space Station by the Shuttle orbiter.

A summary of the subsystem weight, volume and power is given in Table 5-1. For further details, refer to the individual sections. The table is divided into common subsystems and the organism EC/LSS. The separate listing is due to the large requirement imposed by the EC/LSS, and the fact that it is the only subsystem not common to the other FPEs.

5.1 ORGANISM ENVIRONMENTAL CONTROL AND LIFE SUPPORT SUBSYSTEM

devoted to defining basic metabolic requirements for the various organisms in order to study appropriate EC/LSS designs. This data is presented in Section 5.1.3. In summary, the primary EC/LSS loads result from the vertebrate organisms. A summary of vertebrate oxygen consumption and heat output is shown in Table 5-2 for a chimpanzee, monkey, and rat. These three organisms, of the body weights indicated, were used for calculating overall laboratory metabolic loads. Also given are the ratios of the animal oxygen consumption to that of man. These ratios were used to compare the size of the laboratory organism EC/LSS loads to those of mansystems. As an example, the metabolic load of 46 rats is approximately equivalent to that of one man. Hence, the environmental control system (ECS) for 46 rats may be about the size of a one-man ECS.

A summary of organism metabolic loads aboard the baseline payloads is shown in Table 5-3. Also shown are the number of cage modules required. A cage module is a basic holding unit sized for 8 rats, or about 16 dwarf marigolds, it was shown previously in Figure 4-51. As shown in Table 5-3, the Mini-7 payload contains only two cage modules for cells and tissues (C/T), and one cage module each for plants (P) and invertebrates (I). The Mini-30 payload contains 2 Macaque monkeys, 16 rats and 4 cage modules of plants (P), invertebrates (I), and cells and tissues (C/T). The total metabolic load is approximately equivalent to that of 0.84 man. The total load

Table 5-1. Summary of Subsystem Weight, Volume and Power*

	**************************************	MINI-7			MINI-30			MAXI-NOM			MAXI-MAX	
SUBSYSTEMS	WT kg (lb)	VOL m³ (ft³)	POWER kwatts	WT kg (lb)	VOL m³ (ft³)	POWER kwatts	WT kg (lb)	VOL m³ (ft³)	POWER kwatts	WT kg (lb)	VOL m³ (ft²)	POWEF kwatts
COMMON SUBSYSTEMS:	1 1	1			1		1.0	(10)		(10)	(11)	
CREW EC/LSS	70 (164)	0.41 (15)	0.25	70 (164)	0.41 (15)	0.25	208 (460)	0.65 (23)	0.72	511 (1130)	1.68 (60)	1.72
DATA MANAGEMENT	151 (333)	0.33 (11.7)	1.10	306 (675)	0.67 (23.7)	2.22	513 (1132)	1.08 (38.1)	3,52	739 (1630)	1.60 (56.3)	5.01
ELECTRICAL POWER	79 (174)	0.09 (3.3)		123 (270)	0.14 (5.1)	'	277 (611)	0.32 (11.5)		549 (1208)	0.64 (22.6)	
THERMAL CONTROL	274 (603)	1.05 (37)	0.12	356 (783)	1.64 (58)	0.16	926 (2037)	3, 82 (135)	0.43	1897 (4173)	9.13 (322)	0.89
SUBTOTALS	574 (1274)	1.88 (67)	1.47	855 (1892)	2.86 (102)	2.63	1924 (4240)	5.87 (208)	4.67	3696 (8141)	13.05 (461)	7.62
ORGANISM EC/LSS	17 (38)	0.03 (0.9)	0.06	176 (388)	0.25 (8.5)	0.14	660 (1450)	1.89 (66.8)	1.83	1950 (4290)	5.6 (197)	6.34
TOTALS	591 (1312)	1.91 (68)	1.53	1031 (2280)	3,11 (111)	2.77	2584 (5690)	7.76 (275)	6.50	5646 (12431)	18.65 (658)	13.96

^{*}Excluding consumables (see Section 4.1).

Table 5-2. Summary of Preliminary Design Metabolic
Data for Vertebrates

	Body Wt. O2 Consumption			Heat Output		
Organism	KG (lbs)	KG/day (lb/day)	Animals Man	K Joules/day Kcal/day	Animals Man	
Astronaut	72 (158)	0.84 (1.84)	1.0	11,900 (2830)	1.0	
Chimpanzee	18.2 (40)	0.38 (0.83)	2.2	4340 (1036)	2.7	
Monkey	9.1 (20)	0.20 (0.45)	4.1	2560 (610)	4.6	
Rat	0.35 (.77)	0.018 (0.040)	46.3	230 (55)	51.8	

in the Maxi Nom payload is equivalent to 3.25 men and that in Maxi Max is equivalent to 12.9 men. The Maxi Nom payload and Maxi Max payload contain 28 and 96 cage modules, respectively. As indicated in Table 5-3, half of the organisms aboard the Maxi Max laboratory are in the research centrifuge module.

Table 5-4 shows a weight summary of estimated consumables aboard the various payloads. In addition to the food, water and oxygen requirements, the weight of LiOH which would be necessary to remove all the CO₂ generated is indicated. Consumable oxygen and LiOH requirements were large enough on the Maxi payloads to warrant the use of oxygen regeneration equipment. Water purification systems were selected for the Mini-30 as well as the Maxi payloads.

The general environmental conditions to which the ECS was designed are indicated below:

- a. Cage module atmospheric pressure = 101 kN/m^2 (14.7 psia)
- b. Temperature (vertebrates) = 297° K (75° F)
- c. Temperature (cells/tissues) = 278-333°K (5-60°C)
- d. Standard air O₂/N₂ composition
- e. CO_2 partial pressure = 400 N/m² (3.0 mm Hg)

The EC/LSS for the organisms was designed to be consistent with the philosophy of isolation from the crew compartments of the Life Sciences laboratories. Hence, a

5-4

Table 5-3. Summary of Organism Loads Aboard The Life Sciences Laboratories

		Organism Load						
			On	Man	Total Man	No. of Cage		
Laboratory	Mission	Type	Board	Equivalent	Equivalent	Modules		
Mini-7	7-day shuttle	Monkeys	0	0 .		_		
	(sortie)	Rats	0	0		0		
		P,I, C/T*	All***	Negl.	Negl.	4		
Mini-30	30-day shuttle	Monkeys	2	0.49		_		
	(sortie)	Rats	16	0.35	0.84	2) 6		
		P,I, C/T	All	Negl.		4 }		
Maxi Nom	2 year space	Monkeys	2	0.49		-		
	station, 90 day	Rats	128	2.76	3.25	16) 28		
	resupply	P,I, C/T	All	Negl.		12}		
Maxi Max	5 year space	Chimps	2**	0.90		-		
	station, 90 day resupply	Monkeys	4**	0.98	12.9			
		Rats	512**	11.06		64 96**		
		P,I, C/T	All**	Negl.		32 96^{**}		

*P = Plants, I = Invertebrates, C/T = Cells and Tissues

**No. of Organisms and Cage Modules are Divided Equally Between 0-g Laboratory and Research

*** All indicates that there are some P,I, and C/T on each laboratory

Table 5-4. Summary of Required Vertebrate Consumables Aboard the Life Sciences Laboratories

1		Mission Consumables, kg (lbs)						
Laboratory	Vertebrate Load	Food	Drinking Water	02	LiOH (If Used)			
Mini-7	0	0	0	0	0			
Mini-30	2 Monkeys 16 Rats	18 (40)	54 (118)	21 (46)	33 (72)			
Maxi-Nom (Consumables for 90 Days)	2 Monkeys 128 Rats	177 (389)	600 (1320)	045 (539)	382 (840)			
Maxi-Max (90 Days)	2 Chimps 4 Monkeys 512 Rats	701 (1543)	2380 (5240)	973 (2140)	1520 (3340)			

separate EC/LSS for the organisms is provided and, for crew safety, it is intended to operate at a slightly negative pressure with respect to the cabin. Thus, any leakage and contamination will be from the crew compartment into the organism ECS. The crew and organism ECS each contain contaminant removal equipment for the control of any cross-contamination that does occur; however, the isolation will minimize the amount of cross flow. The isolation serves a second purpose in that the organism ECS air will not be lost in the event of an emergency or accidental cabin decompression. Thus, a laboratory wall puncture will not kill the organisms.

In addition to isolation required between the crew and the organisms, isolation between groups of organisms is required. This is done by providing local separate ECS loops for each two cage modules and for each primate cage. A small amount of air is processed centrally and therefore mixed with air from all other holding units, this air is sterilized before redistribution to the local ECS loops.

- 5.1.2 <u>BASELINE ORGANISM EC/LSS DESCRIPTION</u>. A summary of the weight, volume, and power characteristics of the Life Sciences laboratories is given in Table 5-5. The Mini-7 EC/LSS consists of a simple ventilation and dehumidification loop with LiOH for CO₂ removal, high pressure stored oxygen and stored water. The Mini-30 system is similar except that water is purified for re-use. For the short duration Mini flights, food supplies and wastes can be handled with the cage module, and no external transport or storage equipment is required. Both Maxi laboratories have water purification and oxygen regeneration systems. External storage is provided for food and water.
- 5.1.2.1 Maxi Max Laboratory Organism EC/LSS. The organism EC/LSS in this laboratory must support and equivalent load of 12.9 men divided equally between the research centrifuge and the zero g module. The 12.9 men load and resulting weight of consumables, shown in Table 5-4, justify the use of equipment for water reclamation and oxygen regeneration. In order to avoid the duplication of this complex equipment aboard the centrifuge, a single central processing system has been placed aboard the zero g laboratory. Thus, air and water from the organisms aboard the centrifuge must be transferred to the zero g laboratory for processing. Placing the central processing equipment aboard the zero g laboratory will allow for operation of this laboratory before the centrifuge becomes operational. Also, the system will not be perturbed by the stoppage of the centrifuge, or any changes in angular velocities.

A flow diagram of the Maxi Max ECS and water purification concept is shown in Figure 5-1. The ECS is divided into: (1) local loops that provide ventilating air flow, temperature, control, dehumidification and contaminant filtration; and (2) the central processing loop providing CO2 removal, oxygen replenishment, and contaminant oxidation. This system provides atmospheric contamination isolation between groups of organisms, by means of the separate local ECS loops. The use of the central processing system eliminates the duplication of the more complicated components. Air flowing to the central system is sterilized before returning to the organisms, thus preventing cross-contamination by micro-organisms.

ឡ

Table 5-5. Organism EC/LSS Weight, Power, and Volume Summary

	We	ight, kg (lb)	Volu	ime, m^3 (ft ³)	_	
Payload	Fixed	Consumable Per 90 Days	Fixed	Consumable Per 90 Days	Power (Watts)	
1. Mini-7 (4 Cage Modules, Stored 0 ₂ , LiOH)	17 (38)	*	0.03 (0.9)	*	63	
2. Mini-30 (6 Cage Modules, 2 Macaques, Stored 0 ₂ , LiOH, Water Purification)	176 (388)	*	0.25 (8.5)	*	138	
3. Maxi Nom (28 Cage Modules, 2 Macaques, 0 ₂ and Water Reclamation)	660 (1450)	334 (734)	1.89 (66.8)	0.60 (21.3)	1830	
4. Maxi Max (96 Cage Modules, 6 Primates, 0 ₂ and Water Reclamation)	1950 (4290)	1370 (3000)	5.6 (197)	2.37 (83)	6340	

*Contained in Fixed Values

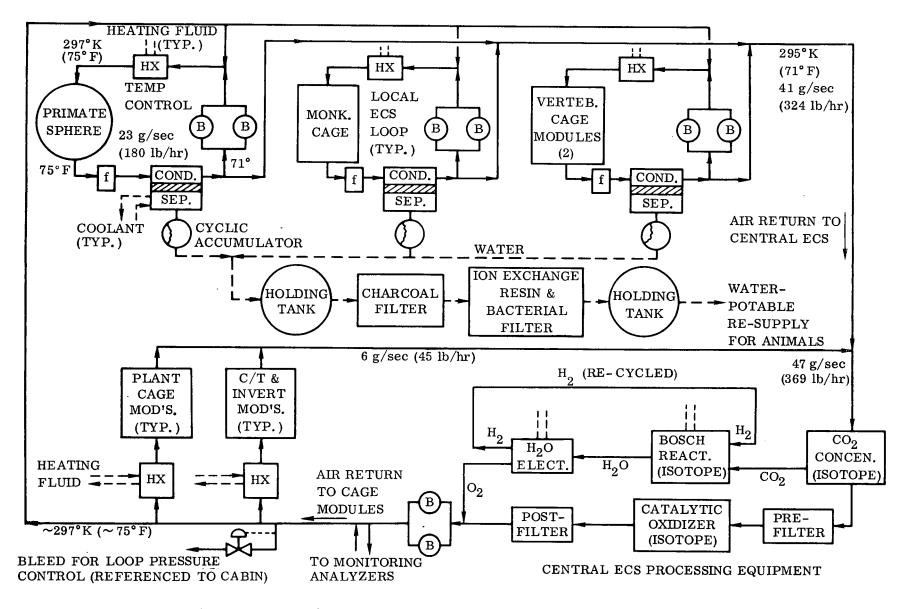


Figure 5-1. Preliminary ECS for Maxi Max Biolaboratory Organisms

The local ECS loops are designed to support 16 rats (2 cage modules), 2 Macaques, or 1 chimpanzee. These common loops may also be used for the other maxi and mini laboratories with minor modifications. The flow rate through the local loops is 23g/sec (180 lb/hr) of which approximately 1.1g/sec (9 lb/hr) is bled off to the central ECS for processing. The local loops contain activated charcoal filters for gaseous contaminant removal combined with particulate filters for debris removal. These filters are downstream of urine and fecal pad filters within each cage which also provide a degree of particulate filtration. These pads may also be treated with chemicals to provide some absorption of gaseous contaminants such as ammonia. Downstream from the charcoal filter, a condenser/separator with a by-pass control removes water vapor emanating from respiration, perspiration, urine evaporation, and fecal drying. Blowers provide recirculation of the ventilation air and are located to minimize the pressure differential between the cage modules and the cabin and yet maintain the cage module loop pressure negative with respect to the cabin. This is discussed in further detail in Section 5.1.3.3. The heat exchanger heater provides the temperature control of the cage module.

The central ECS processes approximately 41 g/sec (324 lb/hr) of air from the local loops. It contains blowers, a steam desorbed resin CO₂ concentrator, a Bosch reactor, a gas circulation water electrolysis unit, a catalytic oxidizer, and filters. These components represent concepts that are currently being considered for oxygen reclamation aboard advanced spacecraft. Later changes in these recommendations (such as the use of the H₂ depolarized cell concept for CO₂ concentration) are not expected to significantly alter the preliminary descriptions and parameters presented herein.

In the central ECS, air first passes through the $\rm CO_2$ concentrator and then through the catalytic oxidizer to ensure complete sterilization of the air returning to the organisms. Both the concentrator and the oxidizer were assumed to use isotope heaters in order to conserve electrical power. The oxidizer pre-filter removes contaminants which could possibly poison the catalyst, and the post filter removes possible harmful products of the oxidation process. Both filters contain lithium carbonate. The $\rm CO_2$ removed from the air stream in the concentrator passes to the Bosch reactor where it reacts with $\rm H_2$ to form graphitic carbon and water. The water is electrolyzed to produce oxygen for reuse and hydrogen which is returned to the Bosch unit for reaction with more $\rm CO_2$. The graphitic carbon formed as a byproduct, is stored for later return to earth. This carbon may be usable for filtration functions aboard the spacecraft, but this capability has not yet been verified, and no weight or volume was credited to the Bosch system for this potential.

Air from the central ECS flows to the plant, invertebrate and cells/tissues modules, where it passes directly through these modules and returns to the central ECS. The flow required by these organisms and the resulting load on the central system is so low, that separate circulation loops around these cage modules are not needed. Temperature control of the inlet air to these modules is provided by the heat exchangers.

Although the inlet air could be heated to high temperatures, the low flow rate through the incubator modules will probably not be enough to make up for heat losses from the modules to the surroundings. Hence, internal heaters may be required to maintain the high operating temperatures in the incubators (see Section 5.1.2.4). These heaters were not considered to be a part of the EC/LSS. Although the air from the plant modules may be quite humid, it should not present a condensation problem. The higher air flows from the vertebrate ECS loops will be relatively dry, and will be mixed with the humid air before it enters the steam desorbed resin CO₂ concentrator. This unit is not adversely affected by processing humid air.

The central EC/LSS also includes a multifiltration water purification system. A filtration system is recommended because of its simplicity, and the relatively clean water to be processed. This water has essentially undergone a moderate temperature air evaporation purification process in the vertebrate cage module loops. Hence, the central filtration system functions essentially as a post treatment system, and the consumables are estimated to be quite low. The weight of the system was based on a similar system for processing humidified condensate to produce potable water. (See Section 5.2.) The system consists of pre-treatment and post-treatment holding tanks, charcoal filters, an ion exchange resin bed, and bacterial filters.

A weight, power, and volume breakdown for the Maxi Max organism EC/LSS is given in Table 5-6. In order to minimize electrical power requirements, isotope heat was assumed for the $\rm CO_2$ concentrator, Bosch reactor, and catalytic oxidizer. The isotope power requirements are indicated in the table. Isotope heaters require special equipment such as shielding, jettisoning devices, and accidental re-entry protection. Weight and volume penalties of 55 kg/kw (120 lb/kw) and 0.03 m³/kw (1.2 ft³/kw) were used to cover these extra equipment requirements. They are included in the component weight and volume. The major items within the central ECS also include an estimated weight and volume provision for spares and/or redundancy to cover one year's operation.

The waste management equipment within the EC/LSS of the Maxi Max laboratory consists only of storage containers since the waste processing operations are an integral part of the experiment procedures. In order to preserve the atmospheric isolation between the cabin and the organisms, manned attendance is accomplished by means of a laminar flow bench. This device will be used to remove the metabolic wastes from the organism cages. The collected wastes will be sterilized along with the laminar flow bench liner, using the laboratory sterilizers. Following sterilization, the metabolic wastes will be compacted and stored in containers for subsequent transport to ground.

Leakage makeup gas for the organism ECS loops should not be needed because of their negative pressure with respect to the cabin. In fact, this leakage will require that some air be continually bled from the loop to the cabin to maintain the negative pressure. This can be done downstream of the catalytic oxidizer post filter to obtain

Table 5-6. Preliminary Organism EC/LSS Weight, Power, and Volume for the Maxi Max Laboratory Modules

	Weight	kg, (lb)	Volume,	m ³ (ft ³)	Average	
Item	Fixed	Consumable	Fixed	Consumable	Electrical Power (Watts)	Isotope Heat (Watts)
I. Central ECS and 0 ₂ Reclamation Steam Desorbed Resin CO ₂ Concentrator Bosch Reduction Unit H ₂ O Electrolysis Unit Catalytic Oxidizer & Contaminant Filters Ducting, Structure, Blowers, Etc. Subtotals	416(916) 160(351) 163(359) 285(627) 145(318) 1169(2571)	0 59(130) 0 85(186) 0 144(316)	1.37(48.5) 0.65(23.0) 0.37(12.9) 0.54(19.2) 0.28(10.0) 3.21(113.6)	0 1.29(45.4) 0 0.24 (8.6) 0 1.53(54.0)	0 550 660 2910 150 4275	2500 150 0 3300 5950
II. Cage Module ECS Loops 64 Vertebrate Cage Modules 6 Primate Cage Loops 9 Loops for P,I, C/T Subtotals	305(672) 47(104) 109(239) 461(1015)	266(585) 5 (12) 12(27) 283(624)	0.41(14.5) 0.03(1.0) 0.14(4.8) 0.58(20.3)	0.66(23.4) 0.01(0.1) 0.01(0.3) 0.68(23.8)	1280 200 567 2047	0 0 0
III. Water Multifitration	80(176)	55(120)	0.24(8.5)	0.11(4.0)	10	0
IV. Waste Storage & Transfer Equipment	127(280)	25(55)	0.85(30.0)	0.05(1.6)	10	0
V. Food Storage & Transfer Equipment Totals	112(246) 1949(4288)	858(1888) 1365(3003)	0.71(25) 5.59(197.4)	0 2.37(83.4)	0 6342	5950

sterile air. Since the organism ECS is contained within the pressurized module, the net gas leakage to space should be negligible. Any leakage that does occur will do so through the processing units such as the Bosch reactor; however, these quantities cannot be determined at this time.

- 5.1.2.2 Maxi Nom Laboratory Organism EC/LSS. This EC/LSS must support the equivalent of 3.25 men for 2 years with 90-day resupply. The system adopted, is basically the same as for the Maxi Max laboratory. Thus, the schematic shown in Figure 5-1 applys, except that there are fewer cage module loops, and the flow to the central ECS is lower. The components in the central ECS would therefore be smaller. Four of the vertebrate cage module loops are on the internal centrifuge and are connected to the central processing components by means of air and fluid rotation couplings. The weight, power, volume, and heat requirements of the Maxi Nom organism EC/LSS is given in Table 5-7.
- 5.1.2.3 Mini 30 Laboratory Organism EC/LSS. This laboratory has a vertebrate metabolic load of 16 rats and 2 macaques (equivalent to 0.84 man), and a relatively short mission duration of 30 days. Hence, a non-regenerative type ECS, with LiOH for CO₂ removal, and stored high pressure oxygen was used. A flow schematic of the ECS is shown in Figure 5-2, and the weight, power and volume are given in Table 5-8.

The ECS loop is very similar to the local loops used in the Maxi laboratories with the exceptions that LiOH is added, air is not bled off to a central ECS, and oxygen is added to the loop air as it is consumed. Any buildup in loop pressure due to leakage from the cabin will be bled to the supporting spacecraft (RSM) contaminant removal system. A simplified water purification system has been included because of the relatively large amount of water, 54 kg (118 lbs), required by the organisms. This system could be manually operated on a batch basis. It contains charcoal, ion exchange resin, and bacterial filters.

In addition to the vertebrate loops, an ECS loop is included to provide ventilation air to four cage modules containing plants, invertebrates, and cells/tissues. This is similar to the vertebrate ECS loops and is described in the next section.

5.1.2.4 Mini-7 Laboratory Organism EC/LSS. This payload does not contain any vertebrates. The load consists of one plant cage module, one invertebrate cage module, and two cells/tissues cage module, see Figure 5-3. The metabolic oxygen and carbon dioxide exchange rates are expected to be quite low, and thus the air circulation requirements are low. In the plant cage module, air flow is restricted to a value that will not introduce plant motion which may tend to induce acceleration forces in excess of 10⁻⁵g. A ventilation flow rate of 0.108 to 0.17 g/sec (0.2 to 0.3 cfm) was selected for each cage module. This low flow introduces a problem of heating the cells/tissues cage modules by means of the air flowing through the modules. These modules operate at temperatures above atmospheric and will dissipate more heat to the surrounding cabin than can be provided by the air at reasonable

Table 5-7. Preliminary Organism EC/LSS Weight, Power, and Volume for the Maxi Nom Laboratory Module

	Weight	, kg (lb)	Volume	, m ³ (ft ³)	Average		
Item	Fixed	Consumable	Fixed	Consumable	Electrical Power (Watts)	Isotope Heat (Watts	
I. Control ECS and 02 Reclamation							
Steam Desorbed Resin CO ₂ Concentrator	167(367)	0	0.55(19.4)	0	220	1000	
Bosch Reduction Unit	64(140)	15(33)	0.26(9.1)	0.32(11.4)	264	300	
H ₂ O Electrolysis Unit	65(143)	0	0.14(5.1)	0	730	0	
Catalytic Oxidizer & Contaminant Filters	102(108)	25(56)	0.19(6.2)	0.07(2.6)		1000	
Ducting, Structure, Blowers, Etc.	50(110)	.0	0.15(5.2)	0	50	0	
Subtotals	448(985)	40(89)	1.29(45.6)	0.39(14.0)	1264	2300	
II. Cage Module ECS Loops			·				
16 Vertebrate Cage Modules	76(168)	67(147)	0.06(2.2)	0.17(6.0)	320	0	
2 Macaque Cage Modules	12(26)	0	0.01(0.3)	0	50	0	
4 Loops for P,I, C/T	36(80)	0	0.05(1.6)	0	189	0	
Subtotals	124(274)	67(147)	0.12(4.1)	0.17(6.0)	559	0	
III. Water Multifiltration Unit	20(44)	14(30)	0.03(1.1)	0.03(1.0)	0	0	
IV.Waste Storage & Transfer Equipment	48 (105)	7(16)	0.25(9.0)	0.01(0.3)	5	0	
V. Food and Food Storage	20(45)	206(452) ⁻	0.20(7.0)	0	0	0	
Totals	660(1453)	334(734)	1.89(66.8)	0.60(21.3)	1828	2300	
			-				

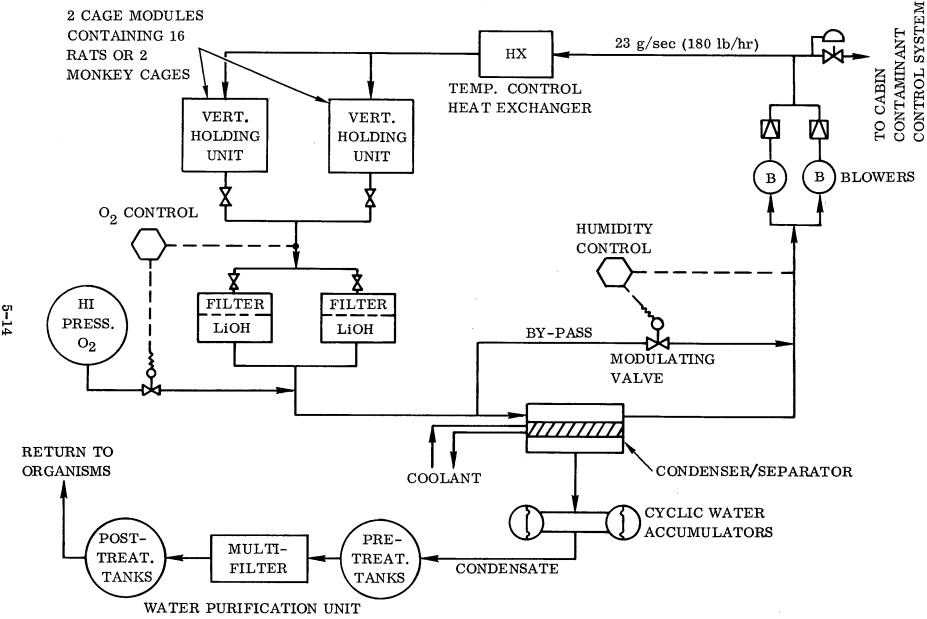


Figure 5-2. ECS Loop Concept for Vertebrate Holding Units Aboard Mini-30 (3 Loops Required)

Table 5-8. Preliminary Organism EC/LSS Weight, Power and Volume for the Mini Laboratory Modules

MINI-LABORATORIES	WEIGHT kg (lbs)		VOLUME m ³ (ft ³)		AVERAGE ELECTRICAL POWER (WATTS		
A MINI - 7							
ECS Loop for P, I, C/T, Water Tank, High Pressure O ₂ Supply	17	(38)	0.03	(0.9)	63		
D MINI 90							
B MINI - 30							
P, I, C/T ECS Loop	17	(38)	0.03	(0.9)	63		
Small Vertebrate ECS Loop (16 rats)	61	(134)	0.08	<i>(</i> 9 9)	25		
Primate ECS Loops	01	(104)	0.00	(2.5)	20		
(2 macaques)	75	(164)	0.11	(3.8)	50		
Food	15	(34)		(0.4)	,		
Water Purification System	9	(19)		(0.5)			
Totals	177	(389)	0.24	(8.5)	138		

inlet temperatures. One solution would be for the modules to contain integral radiant heaters to maintain the internal temperatures and compensate for heat losses.

As indicated in Figure 5-3, oxygen is supplied from high pressure storage. Estimates of respiration rates of the organisms indicate that the plants will not produce more oxygen than the other organisms will consume. Thus, a small amount of net oxygen will be required. Carbon dioxide will be maintained at less than 400 N/m^2 (3 mm Hg) partial pressure by the LiOH. In addition to the LiOH for CO_2 removal, chemical activated charcoal, and bacterial filters will be used to remove contaminants before the mixed air is returned to the individual modules. The filters, blowers, and other pressure drop components are located so as to produce minimum pressure differentials between the cabin and the ECS loop, and yet maintain the loop negative with respect to the cabin, (see Section 5.1.3.3). Excess gas buildup will be vented to the cabin contaminant control units.

It has been assumed that humidity will generally increase in the loop, and a condenser has been included to dehumidify the air. Individual cage module humidity levels will not be controllable, except by adjusting air flow rates. In order to minimize water losses in the plant module, the root media should probably be enclosed to prevent excessive evaporation. The condensate which does accumulate will be stored or

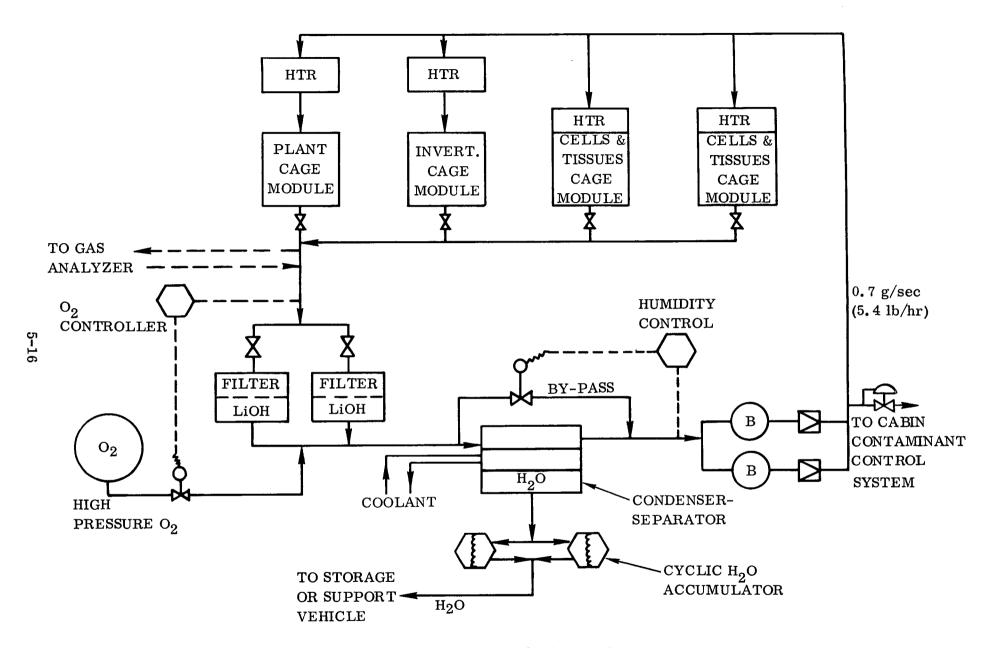


Figure 5-3. ECS Loop Concept for Mini-7 Organisms

fed to the supporting RSM for use or jettisoning. The weight, power, and volume estimates for the Mini-7 organism EC/LSS is shown in Table 5-8.

- 5.1.3 <u>SUPPORTING DATA AND ANALYSIS</u>. This section contains some of the background data and analyses that was used in the study of the organism EC/LSSs. Information which may be useful in future studies has been included.
- 5.1.3.1 Organism Metabolic Data. Complete metabolic data is necessary for the EC/LSS design. The data that was used is presented herein, but is not considered final. It is based on the available data from References 17, 18, and 19, and only represents approximate values. (References are listed in Section 7.)

Estimates were used where data could not be found. Verification and updating of the data presented are recommended for future studies.

Vertebrate metabolic data is presented in Tables 5-9 and 5-10. Although data for a number of organisms is included, an 18.2 kg (40 lb) chimpanzee, a 9.1 kg (20 lb) monkey, and a 0.35 kg rat were used as the basis for all EC/LSS load calculations. The 0.35 kg rat is quite large but was used to obtain conservative EC/LSS properties. Nominal design load would probably correspond to about a 0.25 kg animal. All the metabolic values in the tables are applicable only to the body weights indicated. In many cases, they were derived from data for different body weights than those shown. For such cases, the metabolic values were scaled by the ratio of body weights taken

Table 5-9. Preliminary Vertebrate Design Metabolic Data

	Body Weight	O ₂ Co	nsumpti	on	He	at Outp	out (Nomir	al Des	ign)		
Ouganiam	Worghi	7		Animals		Tot	al	Laten	t	Sens	ible
Organism	k g (lb.)	mg/ sec.	(lb./ day)	per Man	joule/ sec.		Animals per Man	joule/ sec.	(Btu/ hr.)	joule/ sec.	(Btu/ hr.)
 Astronaut (for reference) *Chimpanzee, pantroglodytes *Monkey, m. rhesus Rabbit, european, oryctolagus cuniculus Marmot, marmota sp. Guinea Pig, cavea porcellus *Rat, norwegian, rattus norvegicus Hampster, golden Mouse, house, mus musculus *These organisms were used *Assigned 30 percent of total 	18.2 (40) 9.1 (20) 3.5 (7.7) 1.0 (2.2) 0.5 (1.1) 0.35 (0.77) 0.10 (0.22) 0.021 (0.046) as the basi	0.971 0.318 0.163 0.208 0.115 0.029	(0.0605) (0.031) (0.0397) (0.0219) (0.0056	4.1 9.95 30.4 59.4 46.3 84.0	50.4 29.6 13.0 3.27 2.66	(467) (171) (101) (44.1) (11.1) (9.02) (0.98)	42.1 51.8	5.62 5.04 0.97* 0.86	*(51.3) (19.1) (17.2) **(3.3) (3.0)	24.0 7.89 2.29 1.77	(120)

to the exponent 0.75, Reference 19. Both oxygen consumption and heat output are given in Table 5-9, and the number of animals giving an equivalent load to that of one man are included for comparison. Latent heat output was calculated in one of two ways. If the respiration and perspiration water output weight were known, the corresponding heat output was calculated by using 2.44 M joules/kg (1050 Btu/lb). If the water output data were not available, 30% of the total heat output was assumed to be latent.

Table 5-10 gives estimated food, water balance, and feces data for various organisms. The rat food consumption was obtained from Reference 17 and the monkey food consumption from Reference 20. The chimpanzee food consumption was estimated based on the values for the monkey. This particular food is in the form of a dry, dense pellet, and was chosen for its suitability for spaceflight application. The feces weights in Table 5-10 were estimated by taking 25% of the dry food consumed. Water balance data were taken from References 17 and 18. Drinking water was taken to equal total consumption, and turnover was taken to equal total output, which equals urine plus respiration plus perspiration plus fecal water. The difference between turnover and total consumption equals water of oxidation. Fecal water was estimated by assuming it amounted to 5% of total consumption.

In addition to the vertebrates, the biolaboratory contains plants, invertebrates, and cells and tissues. The oxygen consumption of these organisms was investigated to

Table 5-10. Estimated Vertebrate Food, and Water Data

	Body	Dry	Food		Water	Balance			Feces
Organism	Weight	Consu	mption	Drink*	Urine	Turn-	Perspir.	Fecal	Produced
	kg (lb.)	g/day	cc/day	g/day	g/day	over g/day	& Respir. g/day	Water g/day	** g/day
Astronaut	72 (158)			2810	1580	2950	1378		
Chimpanzee	18.2 (40)	257	184	963	634	1070	390 ***	48	64
Monkey	9.1 (20)	153	110	546	413	639	199	27	38
Rabbit	3.5 (7.7)			400	262	460	178	20	
Guinea Pig	0.5 (1.1)			71		83	25***		
Rat	0.35 (0.77)	13	9.3	44	18	52	31	2.2	3.3
Hampster	0.10 (0.22)			17		20	-		
Mouse	0.021 (0.046	}		2.1	0.90	4.3	3.3	0.11	

^{*} Drinking water taken to equal total water consumed

^{**} Calculation by assuming 25% of dry food consumption

^{***} Based on latent heat output assumed to be 30% of total heat. (Table 5-9)

determine whether they impose a significant load on the environmental control system (ECS). In general, they do not, and the data which indicate this are shown in Table 5-11 and discussed below. All metabolic data was obtained from Reference 17. No data was found on the respiration rates of dwarf marigolds. Therefore, the respiration rate of a sunflower was used to get an order of magnitude estimate. The value for carbon dioxide consumption was given as 57 μ l/100 mg dry weight per hour. Using this value and an estimated plant dry weight of 5 grams gives a ${\rm CO}_2$ consumption value of 0.134 g/day. Assuming 16 plants in each cage module gives 2.14 g/day. Further, assuming a respiratory quotient of 1.0 gives a value of 1.56 g/day of O2 produced. These values are included in Table 5-11. Note that the values in the table are negative which is indicative of the fact that ${\rm CO}_2$ is being consumed and oxygen produced. LiOH would not be applicable for an ECS loop providing air to a plant cage module only, since CO2 would have to be supplied rather than removed. However, a loop containing oxygen consuming organisms might contain LiOH for CO2 removal. If the loops were combined, an LiOH weight savings would result from the CO2 consumed by the plants. The negative LiOH weights shown for the plant cage module indicates the amount of weight savings which could be credited in such a case.

Invertebrate cage module respiration loads were based on pre-pupa fruit flies (Drosophila melanogaster). A 2.15 mg fly consumes approximately 3.68 mm³ (μ 1) of O₂ per hour. This is equivalent to 0.126 mg/day. Assuming a maximum quantity of 10,000 flies in each cage module yields a value of 1.26 g/day. Assuming a respiratory quotient (RQ) of one, the CO₂ produced is 1.73 g/day, and the LiOH required (if used) is 2.3 g/day.

Table 5-11. Order-of-Magnitude Plant, Invertebrate, and Cells and Tissues - Respiration Data

	Plant Cage Module	Invertebrate Cage Module	Cells & Tissues Cage Module	Vertebrate Cage Module for Comparison
Cage Module contents used as a basis for respiratory loads	16 Sunflowers (5 g dry each, 57μ l CO ₂ /100 mg dry weight per hour)	10,000 Fruit Flys (prepupa, 2.15 mg each, 3.68 μ £ O ₂ per hour)	Rat Tissue (5g dry weight, 8.75 mm ³ O ₂ /mg dry tissue per hour)	8 Rats (0.35 kg)
O ₂ Consumption				
g/day	-1.56	+1.26	+1.5	+144
g/30 days	-46.8	+37.8	+45	+4320
kg/yr.	-0.57	+0.46	+0.55	+52.6
CO ₂ Production				
g/day	-2.14	+1.73	+2.06	+169
g/30 day	-64.2	+52.0	+61.9	+5070
kg/yr.	-0.78	+0.63	+0.75	+61.7
L.OH Required				
g/day	-2.85	+2.3	+2.74	+225
g/30 days	-85.39	+69.0	+82.2	+6750
kg/yr.	_	+0.84	+1.0	+32.1
NOTE: All O ₂ and CO ₂ values	s assume RQ = 1.		,	

Data on rat tissue was found and was used to exemplify the cells and tissues cage module load. A number of different types of tissue were found in Reference 17. These were averaged and found to give an O_2 consumption of 8.75 mm³ per hour per gram of tissue on a dry basis. Very small quantities of tissue are anticipated in the experiments, and 5 grams was used for the total quantity per cage module. This gives a total oxygen consumption of 1.5 g/day.

The data presented in Table 5-11 should be considered to indicate the order of magnitude only. In addition to the P, I, C/T data, typical vertebrate cage module data is included. The comparison shows that the vertebrate O_2/CO_2 respiration loads are the major ones to be considered in ECS design. This is not to say, however, that non-vertebrate cage module contaminant control, temperature control, and other environmental factors are to be neglected in ECS design considerations.

Although the values in the table are approximate, they were used for preliminary concept development and sizing. For example, the Mini-7 ECS loop serves 1 plant, 1 invertebrate, and 2 cells/tissues cage modules. A net CO₂ buildup in such a loop was assumed for the present time, and LiOH was included for CO₂ removal. Later changes in these types of criteria are not expected to produce major EC/LSS design problems because of the small loads involved.

5.1.3.2 Silica Gel for Dehumidification. Adsorption was investigated as a means of dehumidifying the cage module ventilation air. Silica gel is one of the highest capacity dessicants, and was therefore the sorbent considered. At 1600 N/m^2 (12 mm Hg) water vapor partial pressure in air, silica gel will hold about 25% of its weight in water. Thus, 4 grams of silica per grams of silica per gram of water would be required. Its volume is approximately 1.6 cc/g (.026 ft³/lb), and thus 6.4 cc of silica gel are required per gram of water adsorbed.

Considering an example of 16 rats (one cage module ECS loop), the total respiration, perspiration, urine vapor, and fecal vapor humidity load is 828 g/day. Thus, the silica gel required would weigh 3.31 kg/day and occupy 5300 cc. For the 30-day Mini-30, mission, for example, this would amount to 99.3 kg (218 lb) and 0.159 m³ (5.6 ft³). This weight and volume was considered excessive with respect to the weight and volume requirements of a condenser separator, and was therefore selected for use. For the Mini-7 payload, that contains no vertebrates, the dehumidification load has not been determined. This load may be low enough, so that silica gel may be the simplest means of dehumidifying the air stream, and should be considered in future studies.

5.1.3.3 <u>Blower Placement in EC/LSS Loops.</u> Blower placement in a closed loop is dictated by a number of factors. Pressure differentials between various points in the closed loop and the surrounding environment is one, in addition to considerations involving vibration, noise, heat balances, duct configurations, and structural support. Pressure differentials appear to be an important consideration in the organism ECS

loops because of the guideline to maintain total loop pressure below that of the cabin (to prevent contamination of cabin air by the organisms). In addition, a maninterface exists in the loop at the cage module, where the laminar flow bench will be attached and the crewman will work with the organisms through glove ports, and possibly a flexible shroud. In order to minimize the pressure differential (ΔP) at this interface, and yet keep the total loop negative with respect to the blower, the cage module should be placed directly downstream of the closed loop blower. This point should also be referenced to cabin pressure, in order to keep the interface pressure constant as the ECS loop component ΔP s vary (e.g., as the filter loads up and the ΔP increases).

The force resulting from various pressure differentials are shown for reference purposes in following table:

	ΔΡ	Force on Areas Shown N (lb)						
$\frac{N}{m^2}$	(Inches of Water)	l 6		Area 0.372m ²	(4 ft ²)			
248	(1)	23.1	(5.2)	92.5	(20.8)			
496	(2)	46.3	(10.4)	185	(41.6)			
993	(4)	92.5	(20.8)	370	(83.2)			
2480	(10)	231	(52.0)	925	(208)			

Another factor that may be more important to the maintenance of a low ΔP at the laminar flow bench interface is the laminar flow bench blower itself. Its effect on the ECS loop flow was not considered at this time, but the same general blower placement guidelines would apply. This problem is being flagged for future study during the integration phase of the program.

5.1.3.4 CO_2 Removal. For the various laboratory CO_2 removal loads, the amount of LiOH was calculated in order to indicate the desirability of using this chemical. All such calculations were based on the following:

a.
$$2 \text{ LiOH} + \text{CO}_2 = \text{Li}_2\text{CO}_3 + \text{H}_2\text{O}$$

 $48 + 44 = 74 + 18$

- b. Stoichiometric LiOH = $\frac{48}{44}$ = 1.09 g LiOH per g of CO₂
- c. Actual percentage of LiOH available for reaction = 90 %
- d. Actual LiOH = 1.21 g LiOH/g CO₂
- e. Weight allowance for canister and filters = 10%
- f. Total LiOH weight penalty = 1.33 g LiOH/g CO₂

The amount of LiOH for the various payloads was presented in Table 5-4. No formal tradeoff analyses were conducted but, based on the weights shown, LiOH was selected for the Mini laboratories, and was rejected for the Maxi laboratories. This decision is considered sound with the possible exception that a regenerable CO₂ removal device might be further investigated for the Mini-30 laboratory. The use of such a device, however, would introduce a central processing loop. The central loop would require a sterilizer, unless cross-contamination between the 2 monkeys and the 16 rats were acceptable to the experimenter.

In the plant, invertebrate, and cells/tissues ECS loops, another technique of controlling CO₂ as well as O₂ was considered. This was to pump a small quantity of filtered air from the cabin to the loop in order to maintain O₂ and CO₂ levels within tolerance. However, for this concept, it was assumed that air returning to the cabin would have to be sterilized, using a catalytic oxidizer or similar high temperature device. For the present flow rates (0.17 g/sec (0.3 ft) per cage module), the closed system appeared to carry a lower power penalty and was therefore selected. Further evaluation of the open loop system for Mini-7 should continue as loads, flows, and cross-contamination criteria become more accurately defined.

5.1.3.5 EC/LSS Components. High pressure oxygen vessels are included in the Mini-7 and Mini-30 ECSs. High pressure storage was selected for its simplicity, and because of the relatively small amount of O_2 to be stored. For the Mini-7, on the order of 0.1 kg of O_2 is required, and for the Mini-30 about 21 kg are required. The high pressure storage penalties that were used, are representative of proven flight hardware. They are as follows:

$$\frac{\text{Total Weight of Full Vessel}}{\text{Usable O}_2 \text{ Weight}} = 3.2$$

$$\frac{\text{Total Volume of Vessel}}{\text{Usable O}_2 \text{ Weight}} = 2.9 \frac{\text{cc}}{\text{g}} \qquad (0.047 \frac{\text{ft}^3}{\text{lb}})$$

The water purification filters weight, power, and volume were based on a multi-filter unit built and tested by General Dynamics, Reference 21. The filter was designed to purify cabin humidity condensate for drinking. It consisted of charcoal, ion exchange, and millipore filters, and had the following properties:

Weight = 4.2 kg (9.3 lb)

Volume = $0.011 \text{ m}^3 (0.4 \text{ ft}^3)$

Pump Power = 5.4 watts

Total Process Flow = 227 kg (500 lb) of water

These properties were scaled to estimate the properties of the organism EC/LSS water purification filters.

The weight, power, volume, and heat of the CO₂ concentrator and water electrolysis unit were also scaled to the organism loads, and were based on the values presented for these units in Reference 22. Bosch CO₂ reduction unit values were based on current in-house work on the design and fabrication of a 6-man unit.

5.2 CREW ENVIRONMENTAL CONTROL AND LIFE SUPPORT SUBSYSTEM

5.2.1 REQUIREMENTS.

5.2.1.1 Philosophy and General Guidelines. The general philosophy adopted as a basis for the crew EC/LSS studies assumes that the supporting vehicle will provide most of the basic EC/LSS functions. In the case of the mini laboratories (RAMs), this would be the RAM support module (RSM) and for the maxi laboratories it would be the space station (SS). This assumption appears reasonable since the supporting vehicle must provide for full crew habitability and it supports research laboratory activities not only in life sciences but many other areas. If the crew leaves the support module for work in any laboratory module, the capacity of the support module would go unused unless its capabilities were utilized through appropriate integration and interfaces with the laboratories. Otherwise, extra equipment within the laboratories would have to be provided to pick up the load. Thus, in the interest of minimizing equipment, and the restraints on crew movement, the laboratory EC/LSSs derive most of their support from the support vehicle's systems. Although the laboratories utilize this capacity, they were configured so as not to impose added requirements on the control system. In summary, the design philosophy was to utilize anticipated supporting spacecraft EC/ LSS capacity, but not perturb its design or operation. Reasonable assumptions and general knowledge of the planned EC/LSSs aboard the supporting spacecraft were used wherever necessary.

Table 5-12 contains a breakdown of crew EC/LSS functions and indicates whether these functions are provided by the supporting spacecraft, or the individual Maxi and Mini laboratories. The location of environmental control system (ECS) functional support is based in part, on the ventilation mode assumed for each of the laboratories. Since the Maxi laboratories operate in conjunction with a large Space Station complex over long periods, the consequences of microbiological contamination of the crew are more serious than the shorter term Shuttle-only supported missions. For this reason, some degree of atmospheric isolation between the laboratory and the space station is desirable. This guideline was considered for the Maxi in selecting a closed hatch mode of ventilation, with minimum air interchange with the Space Station. The Mini ECS's are configured for an open hatch mode of ventilation, with free air interchange with the supporting spacecraft modules.

Table 5-12. Guidelines on the Location of Crew EC/LSS Functions

Biolaboratories (Payloads) Ventilation Mode Mission Duration Maximum Crew Occupancy (including subjects)	Mini 7 Open Hatch 7 Days 4	Mini 30 Open Hatch 30 Days 4	Maxi Nom Closed Hatch 2 Years 5	Maxi Max Closed Hatch 5 Years 9
EC/LSS Functions				
Airflow Control	LM	LM	LM	LM
Air Temperature Control	LM	LM	LM	LM
Air Dehumidification	RSM	RSM	LM	LM
CO ₂ Removal	RSM	RSM	SS	SS
Contaminant Removal	RSM	RSM	LM/SS	LM/SS
O ₂ /N ₂ Supply	RSM	RSM	SS	SS
Pressure Suit Circuit	LM/RSM	LM/RSM	LM/SS	LM/SS
Water Processing/Supply	RSM	RSM	SS	SS
Water Storage & Dispensing	RSM	RSM	LM	LM
Urine Collection & Transport	RSM	RSM	LM	LM
Fecal Collection	RSM	RSM	SS	SS
Nutrition, Hygiene & Waste Management	RSM	RSM	SS	SS

LM = Laboratory Module (Local Support)

RSM = RAM Support Module (or Shuttle Orbiter) (Central Support)

SS = Space Station (Central Support)

As indicated in Table 5-12, purified air is supplied by the supporting spacecraft environmental control system, but flow is controlled in the laboratory. Temperature is controlled locally by heat exchange coolers, and dehumidification is accomplished locally in the maxi laboratories to minimize air interchange with the Space Station ECS. In the minis, free air interchange allows the use of RSM equipment for CO₂ and contaminant removal. For the maxis, to avoid duplication of the complex CO₂ concentration and contaminant removal equipment, limited ducted air interchange with the Space Station ECS is provided. The air returning from the laboratories to the central ECS is filtered, for bacteria and odor removal, to reduce Space Station contamination.

Oxygen and nitrogen are assumed to be provided by the storage and regeneration systems on board the supporting spacecraft. Emergency pressure suit circuit air comes from a central circuit, but is distributed and controlled in the laboratories. Water processing, fecal collection, waste management, nutrition, and hygiene are all provided by the support vehicle. The Maxi laboratories have provisions for water dispensing and urination due to the long duration of crew occupancy and the closed hatch mode of operation.

- 5.2.1.2 <u>Design Criteria</u>. The following list of general design criteria were used in establishing preliminary crew EC/LS subsystem configurations:
- a. Cabin pressure = 101 kN/m^2 (14.7 psia)
- b. Nominal cabin air temperature = 297°K (75°F)
- c. Standard air O2/N2 composition
- d. Atmospheric CO_2 partial pressure = 400 N/m² (3.0 mm Hg)
- e. Atmospheric H_2O partial pressure = 1070 1730 N/m² (8-13 mm Hg)
- f. Crew design O_2 consumption = 1.04 kg/man-day (2.3 lb/man-day), (125% of daily average)
- g. Crew design CO_2 production = 1.21 kg/man-day (2.65 lb/man-day), (125% of daily average)
- h. Maximum respiration and perspiration = 5.99 kg/man-day (0.55 lb/man-hr)
- i. Potable water required = 2.73 kg/man-day (6.0 lb/man-day)
- 5.2.2 BASELINE CREW EC/LSS DESCRIPTION. Table 5-13 summarizes the crew EC/LS subsystems in the Maxi and Mini Life Sciences laboratories (RAMs). More detailed descriptions are contained in the following sections.
- 5.2.2.1 Maxi Max and Maxi Nom RAMs. The crew EC/LS subsystems aboard the Maxi Max and the Maxi Nom RAMs are quite similar, and are described together in this section. These laboratories must provide a shirtsleeve environment for a crew

Table 5-13. Summary of Crew EC/LSS Subsystem Properties

	MINI 7*	MINI 30*	MAXI NOM	J	MAXI-MAX	
MAXIMUM CREW SIZE	4	4	5		9	
MISSION DURATION	7 Days	30 Days	2 Yrs		5 Yrs	
RESUPPLY PERIOD	None	None	3 Mo		3 Мо	
VENTILATION MODE	Open Hatch	Open Hatch	Closed Hatch	Closed Hatch		
				BLH Module	F Module	RC Module
WEIGHT kg (lb)	70 (164)	70 (164)	208 (460)	95 (210)	208 (460)	208 (460)
POWER watts	250	250	720	280	280 720	
VOLUME m ³ (ft ³)	0.41 (15)	0.41 (15)	0.65 (23)	0.38 (14)	0.65 (23)	0.65 (23)

^{*}These are general purpose laboratories (GPL) and the crew EC/LS subsystem serves other FPEs beside those of life sciences.

of five to nine working for approximately ten hours per day. Pressure suit support is also required for emergency maintenance within the modules while depressurized. The Space Station provides for these functions via ducts and lines running into the laboratories. Pressurization lines and valves are also provided to satisfy emergency repressurization requirements.

A diagram of the equipment included in the typical maxi laboratory is shown in Figure 5-4, and the estimated weights of the components are listed in Table 5-14. Air is drawn from the Space Station in sufficient quantities to control $\rm CO_2$ in the laboratory. However, dehumidification is accomplished within the laboratory. Air flow required for dehumidification is greater than that required for $\rm CO_2$ removal, and equipment for $\rm CO_2$ concentration is more complex and heavier. For this reason, Space Station $\rm CO_2$ processing is used while local dehumidification is used to reduce air interchange with the Space Station.

Air entering the module would be drawn from the Space Station ECS at a low $\rm CO_2$ partial pressure. Assuming a value of 200 N/m² (1.5 mm Hg), the maximum air flow to the module to satisfy the $\rm CO_2$ control requirement is 28 g/sec (221 lb/hr or 49 cfm) for Maxi Nom (see Section 5.2.3). This air is returned to the Space Station ECS through a bacterial (millipore) and activated charcoal filter. This will reduce the possibility of Space Station contamination should laboratory air becomes contaminated. Further isolation is considered unwarranted because of the unavoidable cross-contamination that will take place every time a crewman enters the Space Station from the laboratory. The filters will minimize cross-contamination in the event of a major bacterial or gaseous laboratory contamination. The organism and crew environments are isolated from one another, so gross-contamination of the laboratory atmosphere is not likely.

Thermal and humidity conditioning of laboratory air is accomplished by cooling heat exchangers, and a condensing heat exchanger within the laboratory. The fans which force air through the sensible coolers should provide enough flow for sufficient internal module air movement and crew comfort.

Monitoring of module air for contaminants and $O_2/CO_2/N_2$ levels will be accomplished by the gas analysis equipment aboard the laboratory. Oxygen and nitrogen levels will be maintained within the laboratory by the inflow of fresh air from the Space Station. Emergency decompression valves are placed in the laboratory in case such action should become necessary due to a gross atmospheric contamination. In such a case, the module can be sealed off from the Space Station by closing the duct valves.

For pressure suited operation within the module, suit circuit lines and connectors are provided. These lines are tied into the Space Station system to avoid the duplication of blowers, coolers, and other such equipment. The failure of any portion of the suit O_2 circuit can endanger the life of the crew and therefore should be backed up by emergency oxygen supply units. These units are assumed to be part of the Space

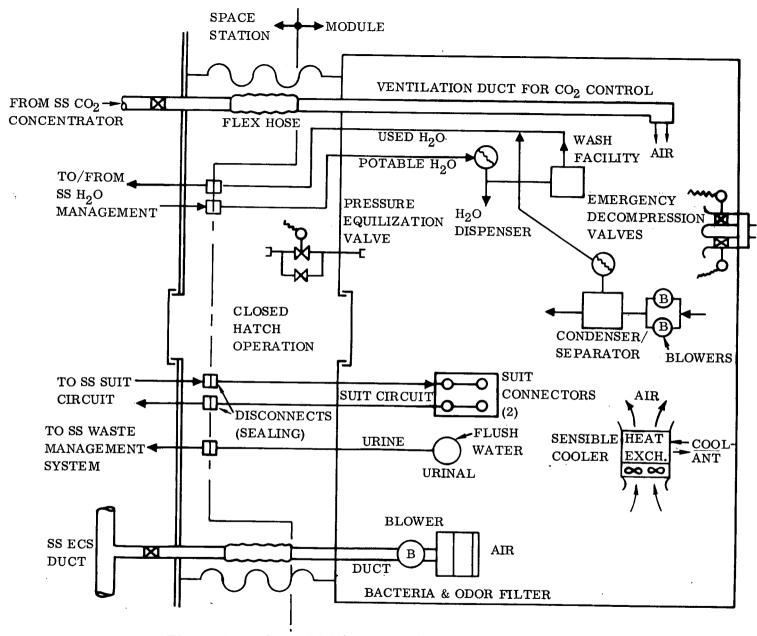


Figure 5-4. Crew ECS for Typical Maxi Laboratory

Table 5-14. Maxi Laboratory Crew ECS Weight, Power, and Volume Estimates

	MAXI N	OM, NAXI	MAX F, & l	RC MODUL	LES		MAXI MA	X BLH MC	DULE	
	Wei	ght	Power Volume		Wei	ght	Power	Volu	me	
COMPONENT	kg	(lb)	watts	m ³	(ft³)	kg	(lbs)	watts	m ³	(ft³)
VENTILATION DUCTING SYSTEM	11.4	(25)	0	0.065	(2, 3)	11.4	(25)	0	0.065	(2.3)
BACTERIA & ODOR FILTER (3 mo.)	42.7	(94)	0	0,125	(4.4)	0		0	0	
FILTER BLOWER	22.7	(50)	250	0.023	(0.8)	0		0	0	
SUIT CIRCUIT LINES & CONNECTIONS	10.9	(24)	0	0.006	(0, 2)	10.9	(24)	0	0.006	(0.2)
LIGHT FIXTURES	9.1	(20)	200	0.142	(5.0)	9.1	(20)	200	0.142	(5.0
PRESSURIZATION/DECOMPRESSION LINES & VALVES	13.6	(30)	0	0.028	(1.0)	13.6	(30)	0	0.028	(1.0
FIRE EXTINGUISHERS	7.3	(16)	0	0.017	(0.6)	7.3	(16)	0	0.017	(0.6
CABIN COOLERS & FANS	22.7	(50)	80	0.085	(3, 0)	22.7	(50)	80.	0.085	(3.0
CONDENSER/SEPARATOR	23.6	(52)	0	0.037	(1.3)	0	0		0	
DEHUMIDIFICATION BLOWERS	5.9	(13)	190	0.020	(0.7)	0		0	0	
WATER LINES, TANK, & DISPENSER	12.7	(28)	0	0.020	(0.7)	12.7	(28)	0	0.020	(0.
WASH FACILITY	18.2	(40)	(300)	0.057	(2.0)	0		0	0	
URINAL & HOLDING TANK	6.8	(15)	(75)	0.020	(0.7)	6.8	(15)	(75)	0.020	(0.
TOTALS	207.6	(4 57)	720 (375)	0.645	(22.7)	94.5	(208)	280 (75)	0.383	(13.

Station crew equipment inventory, and would be taken into the research modules when required.

Other equipment within the maxi laboratory includes a water supply and dispensing system, hand washing facility, and urinal. Cold potable water is stored for drinking, experiment use, hand washing, and urinal flushing. Both the wash facility and urinal must incorporate 0-g gas/liquid design concepts. Estimates of their weight, power, and volume are contained in Table 5-14.

As indicated in Table 5-14, the BLH module differs enough to include a separate column indicating the reduction in equipment. Because of the reduced potential for gaseous and microbiological contamination, greater air interchange with the Space Station is utilized. The greater air flow rate provides adequate dehumidification thus eliminating the need for a local condenser/separator. The bacterial and gaseous air filtration function has been eliminated as well as the wash facility. The greater utilization of Space Station equipment results in weight, power, and volume savings as indicated in Table 5-14.

5.2.2.2 Mini Laboratories. The Mini laboratory modules operate, attached to the Shuttle orbiter, for periods of 7 and 30 days, and also are supported by the RSM. The crew size is currently anticipated to be four men. The crew and the RAM support capacity is shared between the Life Sciences payload and those of other FPEs. Thus, the crew EC/LSS should not be entirely attributed to the requirement to support the Life Sciences payload.

The Mini research modules are expected to operate with free air interchange between them, and the supporting spacecraft (RSM) which will contain a complete EC/LSS. Thus, the requirement for EC/LSS components within the research module is reduced to those needed for ventilation, temperature control, and pressure suit support. A diagram of the mini laboratory modules would be similar to that shown in Figure 5-4 for Maxi Nom, with only these units included. The EC/LSS components for the support of four men are listed in Table 5-15 along with their estimated weight, power, and volume.

5.2.3 SUPPORTING ANALYSIS. As mentioned in the preceding section, air flow from the supporting spacecraft must be sufficient to provide atmospheric CO_2 control in the laboratories. It also must provide for dehumidification in the mini laboratories. The parametric curves in Figures 5-5 and 5-6 show the required air flow rates for CO_2 and H_2O removal as a function of the rate of introduction of these gases, and the increase in partial pressure in the laboratories. For the Maxi laboratories, the ventilation is set by the requirement for CO_2 removal. It was assumed that any one maxi laboratory module would be occupied by five men at most, and that air from the Space Station would be available with a CO_2 partial pressure of 200 N/m^2 (1.5 mm Hg). This results in an air flow of 28 g/sec (221 lb/hr). For the mini laboratories, the air flow is established by the requirement to remove water vapor. For four men and

Table 5-15. Mini Laboratory Crew ECS Weight, Power and Volume Estimates

	Dry We	eight	Average Power	Volume		
Component	kg	(lbs)	watts	m ³	(ft ³)	
1. Ducting & Supports	14.5	(32)		0.142	(5.0)	
2. Duct Fittings, Transitions, etc.	5.5	(12)		0.028	(1.0)	
3. Air Heat Exchanger & Fan	11.4	(25)	50	0.057	(2.0)	
4. Pressurization/Decompression Lines & Valves	13.6	(30)		0.028	(1.0)	
5. Gas Sample Lines	1.4	(3)				
6. Suit Circuit Lines and Connections	10.9	(24)		0.006	(0.2)	
7. Light Fixtures	9.1	(20)	200	0.142	(5, 0)	
8. Fire Extinguisher	3.6	(8)		0.008	(0.3)	
TOTALS	70.0	(164)	250	0.411	(14.5)	
	-					

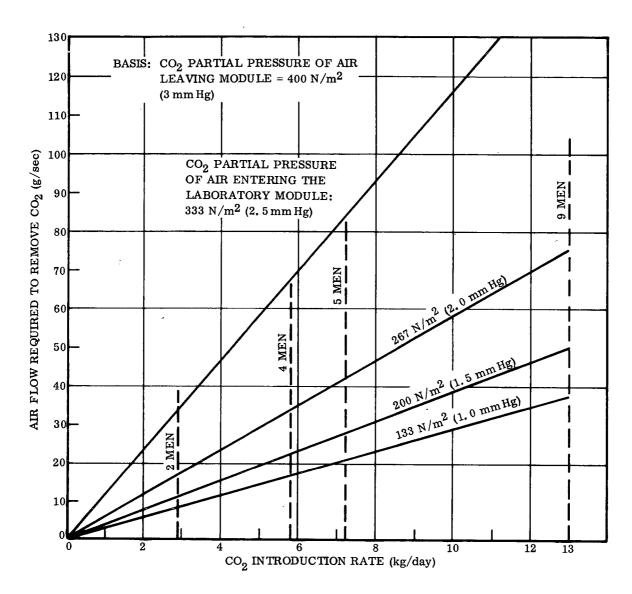


Figure 5-5. Ventilation Air Required to Remove CO₂
From Laboratory Modules

a partial pressure rise of 267 $\rm N/m^2$ (2 mm Hg), a flow of 170 g/sec (1350 lb/hr) was used as a guideline.

5.3 DATA MANAGEMENT SUBSYSTEM

This section summarizes the conceptual design for a Data Management System (DMS). Detail discussions of the DMS are presented in Section 2.0 of Volume III. The requirement of the DMS is to aid experimenters with experiment management through control of equipment and data acquisition, processing, and disposition. The ground rules used are as follows:

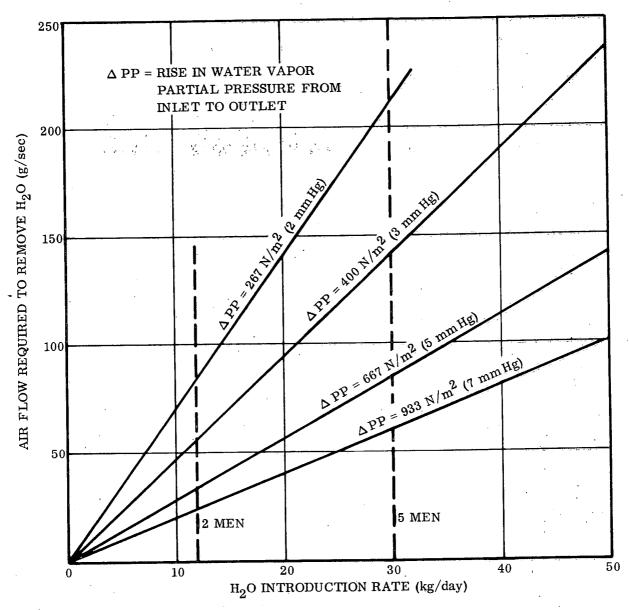


Figure 5-6. Air Flow Required to Remove Water Vapor from Laboratory Modules

- a. The design will build upon the concept of the Data Management Unit of the Life Sciences Common Operations Research Equipment (CORE) as presented in the Blue Book Reference 1.
- b. The concept design will be based upon data requirements presented in the above reference, but modified as determined necessary by the results of this current study.
- c. The concept design will be limited to the basic, general-purpose framework of the DMS. Experiment instrumentation and associated special data processing devices are not considered herein. However, the DMS will be designed to readily interface with all instrumentation and such devices.

- d. All external communications will be conducted via the support modules for the Sortie and Space Station missions.
- e. There will be no capability for independent, detached laboratory module operations. However, there will be a capability for automatic operations during short, unattended periods such as launch.

The general approach used to design the DMS was to classify the data handling requirements, and select the concepts to be used for each requirement. Next, the hardware needed to implement each technique was determined and assembled to form an integrated Data Management System.

- 5.3.1 REQUIREMENTS AND SELECTION OF TECHNIQUE. Data handling requirements, presented in the Blue Book, were reviewed and the kinds of data to be handled were broadly classified as: (1) sampled; (2) continuous; (3) video, (4) audio, (5) computer, (6) control; (7) miscellaneous. In the discussion that follows, the above classifications, and basic handling techniques are described.
- 5.3.1.1 <u>Sampled Data Requirements.</u> Measurements in this classification are typically amperage, displacement, power, force, position, pressure, strain, temperature, and voltage. This classification of data is ideally suited for handling in a pulse code modulated (PCM) form. PCM data can be readily introduced into a computer for processing, and the total PCM data stream is in an organized format that can be efficiently stored on instrumentation tape and transmitted to ground.
- 5.3.1.2 Continuous Data Requirements. Measurements in this classification are typically physiological signals such as ECG, EEG, and EMG. Most experiments require some measurements in this classification. These signals originate in analog form from numerous sources and a variety of special equipment is required for processing and display. Usually, only a few signals are processed at any one time. Typically, the experimenter must make some special setup of equipment to select, process, display or store the signals desired for an experiment. For these reasons, a flexible analog data handling system is required. Basically, this system should be a network of analog data signal trunk lines interconnecting equipment work areas and appropriate switching and signal conditioning. An RF link is required to extend trunk lines into the centrifuge. Selected analog signals must, also, be temporarily incorporated into the PCM format. This could be done by using a PCM data cycle format with unused time slots dedicated to this purpose. The sources of data using these time slots may often change, however, the basic PCM format will not.
- 5.3.1.3 <u>Video Data Requirements</u>. Television capability will be required at all principal activity areas, such as the Visual Records and Microscopy Unit, Plant Research Support Unit and the Research Centrifuge. Some areas such as the Plant Research Support Unit, or Holding Units may require coverage of many image sources during a single experiment. These areas could be instrumented with several

cameras that time share a single video channel, or, with a single camera that will periodically scan the many sources.

Television data handling requirements can be met with a switchable network of video signal trunk lines that interconnect cameras, monitors and video tape machines as required. While there are several possible sources and users for video signals, it is estimated that not more than three channels will be active at one time. Two video data trunk lines will require extension by RF link into Centrifuge. Television data will be stored on video tape for later review onboard or transfer to ground via a support module. Storage and transfer requirements are not defined at this time; however, it appears that the system should provide the capability to record and/or transfer at least one channel continuously.

- 5.3.1.4 Audio Data Requirements. There are no unusual audio data requirements, and a handling system using conventional techniques will be suitable. The proposed handling system is basically a switchable network of audio signal trunk lines that interconnect microphones, speakers, audio tape recorders, and signal conditioners. An audio signal could be switched to an analog signal trunk and treated as an analog signal to record on tape. It is estimated that not more than three audio channels will be required to be active at one time.
- 5.3.1.5 Computer Data Requirements. The data management computer will be required to handle many kinds of data from several sources, and perform a variety of computer operations. In-coming computer data includes: (1) PCM data, (2) digitized analog data, (3) time from time code generator, (4) quick access computer storage data, (5) computer tape storage data, (6) data from the support module, and (7) interactive graphics data. Outgoing data includes: (1) control data to external devices, (2) storage data to quick access computer storage and computer tape machines, (3) data to the support module, (4) digital-to-analog converted data, and (5) interactive graphics data. Each of these data links with the computer will require a hardware interface to condition the data and manage the transfer from one medium to another. An important consideration is to relieve the computer of high-rate repetitive functions that are most efficiently accomplished externally.
- 5.3.1.6 Device Control Data Requirements. Equipment operations in the laboratory must be automated by computer control, where practical, in order to minimize experimenter attention and to insure reliable operation. Most of these operations are simple, low rate, and long term. Typically, a sensor is sampled by the PCM system and a status display is updated, and if the condition is out of some predetermined tolerance, an equipment operation is automatically initiated by the computer which restores the sensed condition to an acceptable state. An example of this kind of operation is the monitoring and control of an environmental control parameter.

- 5.3.1.7 <u>Miscellaneous Data Requirements</u>. This classification includes general purpose film using equipment and signal conditioners which are not included elsewhere.
- 5.3.2 <u>DATA MANAGEMENT SYSTEM FUNCTIONAL DESCRIPTION</u>. The Data Management System functional capabilities are illustrated in Figure 5-7. Its functional capabilities are most conveniently described by considering each of its major functions separately. These are summarized in the following sections and discussed in detail in Volume III, Section 2.

The quantity of equipment units required will vary according to overall data management requirements. However, the functional design of the system is intended to be independent of load, within anticipated bounds.

A summary of data management equipment is shown in Table 5-16. The weight, power, and volume requirements for the smaller payloads shown in the table appear unreasonably high. This is due to the assumption that all basic DMS capabilities would be included for the smaller Life Sciences payloads, and the DMS would be shared by other FPE payloads. The sharing concept is discussed in Section 5.3.4.

The major functional capabilities of the Data Management System include: (1) PCM Data Handling; (2) Analog Data Handling; (3) Video Data Handling; (4) Audio Data Handling; (5) Computer Data Handling; (6) Computer Control of Devices; and (7) Miscellaneous Data Handling.

- 5.3.2.1 <u>PCM Data Handling.</u> PCM data is handled by the PCM Data Control Unit, and the PCM Data Acquisition Unit shown in Figure 5-7. PCM data acquisition is controlled by the data management computer, by execution of the data acquisition program. Modification and initial execution of this program is by operator control. During initial execution, direct-memory-access (DMA) channels of the computer, and a peripheral PCM data formater are "setup". Thereafter all PCM data acquisition operations proceed automatically under control of the DMA channels and PCM data formater.
- 5.3.2.2 Analog Data Handling. The analog data handling system is a group of analog data acquisition, processing, signal conditioning, switching, and storage equipment interconnected by a network of wide-band data trunk lines.

Wide-band data acquisition units are used at remote locations where analog data sources and users are concentrated. A selector unit at each acquisition unit is used by the experimenters to connect selected signal sources and users, in the vicinity, to the trunk lines. The trunk lines terminate at a switching matrix in an analog data handling unit. This analog data switching matrix is used by the experimenters to route signals between acquisition units, or between trunk lines and nearby, commonly used analog data handling equipment.

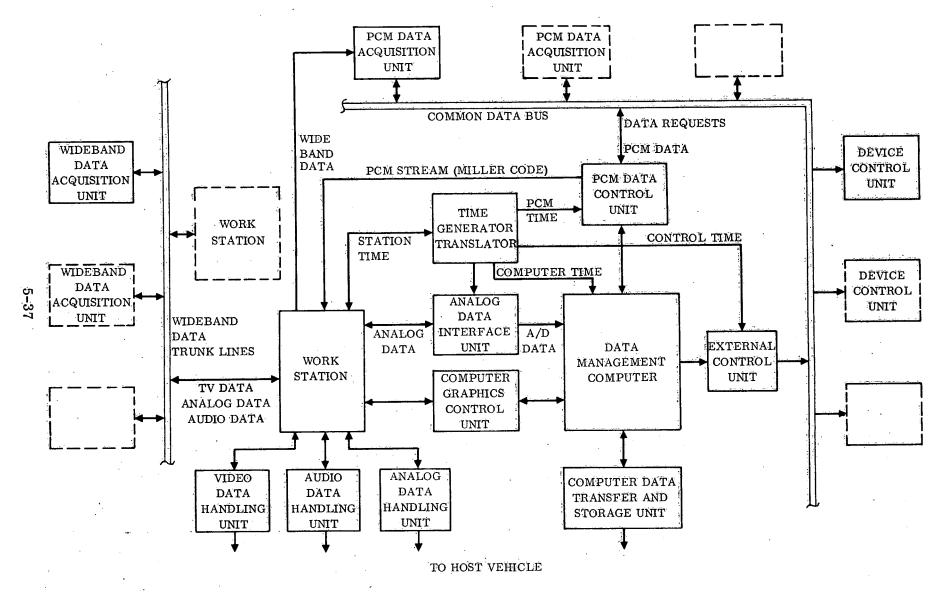


Figure 5-7. Data Management System

Table 5-16. Data Management System Equipment Summary

	PAYLOADS											
	MINI-7			MINI-30			MAXI-NOM			MAXI-MAX		
Equipment Group	Weight kg (lbs)	Vol. m ³ (ft ³)	Power w	Weight kg (lbs)	Vol. m ³ (ft ³)	Power w	Weight kg (lbs)	Vol. m ³ (ft ³)	Power w	Weight kg (lbs)	Vol. : m ³ (ft ³)	Power w
PCM Data	16	.023	55	20	.029	75	24	. 035	95	46	.065	195
Analog Data	132	.273	1020	132	.273	1020	144	.282	1040	198	.345	1290
Video Data	81	.179	605	81	.179	605	98	.210	665	122	.257	780
Audio Data	12	.018	180	12	.018	180	13	.020	200	26	.039	390
Computer Data	195	.476	1385	195	.476	1385	211	.494	1435	307	.829	2201
Computer Device Control	10	.014	50	12	.017	60	16	.023	80	28	.041	140
Misc. Data	7	.015	5	7	.015	5	7	.015	5	12	.020	10
TOTAL	453 (998)	.998 (35.2)	3300	459 (1012)	1.007 (35.6)	3330	513 (1132)	1.079 (38.1)		739 (1630)	1.596 (56.3)	5006
Power Duty Cycle Reduction			1500			1500			1530			1813
Average Daily Power (24 hour basis)			1800			1830			1990			3193
MINI-7 1/3 Share	150.9 (333)	.333 (11.7)	600									
MINI-30 2/3 Share				306.0 (674)	. 672 (23. 7)	1220						
·				-			······································	···				

Analog data may be handled independently of the data management computer and the other data handling systems (PCM, video, audio, computer, and device control). However, three analog data links to the computer are provided for those operations that require computer support. One link is provided by signal lines from the analog data switching matrix to multiplexer channels of a PCM data acquisition unit. The PCM acquisition unit used would be one located near the switching matrix, and some of its multiplexer channels would be reserved for this purpose. The resultant acquired data would be incorporated into the PCM data stream. Another link is provided by signal lines from the switching matrix to an analog-to-digital (A/D) converter that inputs data into the computer. The third link is provided by digital-to-analog converters for data from the computer to the analog data switching matrix.

- 5.3.2.3 Video Data Handling. The video data handling system is a group of video equipment; such as cameras, camera commutators, monitors, switching, and tape machines inter-connected by a network of wide-band data trunk lines. The equipment and functions for the analog, video, and audio data handling systems are similar, and should be packaged together to save weight and space wherever possible.
- 5.3.2.4 Audio Data Handling. The audio data handling system is a group of audio equipment; such as communication sets, switching, and tape machines interconnected by a network of wide-band data trunk lines.
- 5.3.3 <u>COMPUTER DATA HANDLING</u>. A hypothetical application for the Computer Data Graphics Control Unit is discussed below to describe this systems' capabilities. Assume an experimenter wants to:
- a. Monitor incoming ECG data during an experiment
- b. Extract only the data during a representative interval
- c. Perform a computer programmed waveform analysis on the extracted ECG data
- d. Display results of the analysis in graphic form on a CRT
- e. Add annotation to the CRT display
- f. Store the CRT display on film
- g. Store the raw data interval on tape as a computer data file
- h. Store the ECG analysis results in the quick-access storage as a computer data file

The incoming data could enter the computer as part of the PCM data stream, or enter through the A/D converter if acquired by the analog data handling system. The data could enter by both. Since ECG data are typically handled by the analog data handling system, it would be available at the analog data switching matrix. It is directed into the computer by using the Graphics Control Unit to setup the A/D multiplexer programmer and its associated DMA channel to the computer.

A graphics executive program is always resident in the computer to service the graphics control unit. To setup the analog data link to the computer, the experimeter gains the attention of this program by depressing a function key on the function keyboard. The executive program responds by displaying a menu of available programs on the alphanumeric CRT. The experimenter points to the analog data acquisition program (included in the menu) with the light pen and presses its associated switch. The executive program then transfers the analog data acquisition program from the quick-access storage and executes it. The acquisition program displays a menu of setup alternatives on the CRT. These include multiplexer channels to digitize, rate to digitize, and size of the analog data input buffer. The experimenter indicates his choice for these parameters using the light pen and switch. He then depresses a function key to start the operation. Thereafter the incoming digitized data stream repeatedly fills the analog data input buffer from top to bottom, automatically, under control of the A/D programmer and DMA channel.

The next step is transfer, into the computer, the special process program to be used to process the data. This is done in the same manner as was used for the analog data acquisition program. The special process program will display a menu of setup alternatives on the CRT. Generally the setup specifies the software linkages between the analog data input buffer, the special process program, and the graphics display program. Some setup parameters cannot be specified by selection from a predetermined menu. In this case the alphanumeric keyboard is enabled when the light pen indicates what parameter is to be setup. The information is entered from the keyboard and displayed on the CRT. All selections made with the light pen are also displayed. The experimenter depresses a function key to start the operation after he is satisfied that the setup is correct.

The next step is to call the graphics display program and specify its setup. This is done in the same manner as above. Many setup specifications are required. A basic graphic display format is chosen from a file of standard formats, and the keyboard is used to add annotation to the format. The format chosen is probably one to display a graphical time history. The time length of the displayed interval, the display scales, and the method used for "paging" the display frame are chosen. The experimenter depresses a function key to start the operation after he is satisfied that the setup is correct. The incoming data are displayed on the CRT in real-time. Time is always available to the computer, and the time scale is updated for each new page.

The graphic display program enables, and is able to service, most of the control equipment of the computer graphics control unit. The experimenter is able to apply human judgments to the process by using the control equipment, primarily the function keys. In this example he monitors the incoming data being displayed on the CRT until he is ready to select a representative interval. Several methods are available to do this. One way is to depress a function key at the beginning and end of the interval. Another way is to enter the start and stop time through the keyboard and the graphic display program automatically extracts this interval if a function key has "armed"

this function of the program. Another way is to enter the interval length and arm a function key that is depressed by the experimenter whenever he chooses to designate the start of an interval. A waveform analysis is performed on the extracted data by the special process program, the results of the analysis are displayed on the CRT and both the raw data and results are temporarily stored until disposition is made by function key action. The experimenter probably would choose a display mode that would hold the extracted interval of raw data on the CRT and the results would be added to that display.

A function key is used to couple a slave CRT to the graphic CRT. The copied image on the slave CRT is recorded on film by a camera fixed to the slave CRT for this purpose. Other function keys direct the data intervals to be stored in the medium specified.

- 5.3.3.1 Computer Control of Devices. Computer control of equipment is provided by a device control program executed in the computer and an associated external control unit peripheral to the computer. Modification and initial execution of this program is by operator control. During initial execution, a DMA channel of the computer, and the external control unit are "setup". Thereafter all device control operations proceed automatically under control of the DMA channels and external control unit.
- 5.3.4 ALTERNATE APPROACHES. Many trade-offs must be considered and resolved before a firm configuration can be selected for the data management system. During this contract, the approach used was to define the independent equipment necessary to satisfy the Life Sciences payload with minimum constraints imposed by the supporting vehicle and mission. The follow-on phase to this study would investigate the interface, and integration aspects of the preliminary designs presented herein. It is anticipated that the data management subsystem penalties could be substantially reduced as a result of such studies. Several aspects of such integration are:
- a. Share a data management system with other payloads. The DMS sized for the MAXI NOM payload could provide data management services to other FPE payloads similar to the Life Sciences MINI-7. Figure 5-8 shows curves (solid lines) for weight, volume, and power required for data management equipment listed for each of the four payloads as a function of the length of the module required. The lists were compiled under the assumption that all basic DMS capabilities would be included for small payloads. The solid curves indicate unrealistically high DMS loads for the small payloads. The dotted curves have the shape one would expect, and are probably reasonable estimates to use for DMS properties, assuming a DMS shared by other than Life Science payloads.
- b. Use some data management functions available aboard the support modules. The weight, volume and power requirements of the DMS presented herein could be considerably reduced if some of its functions are provided by the support module.

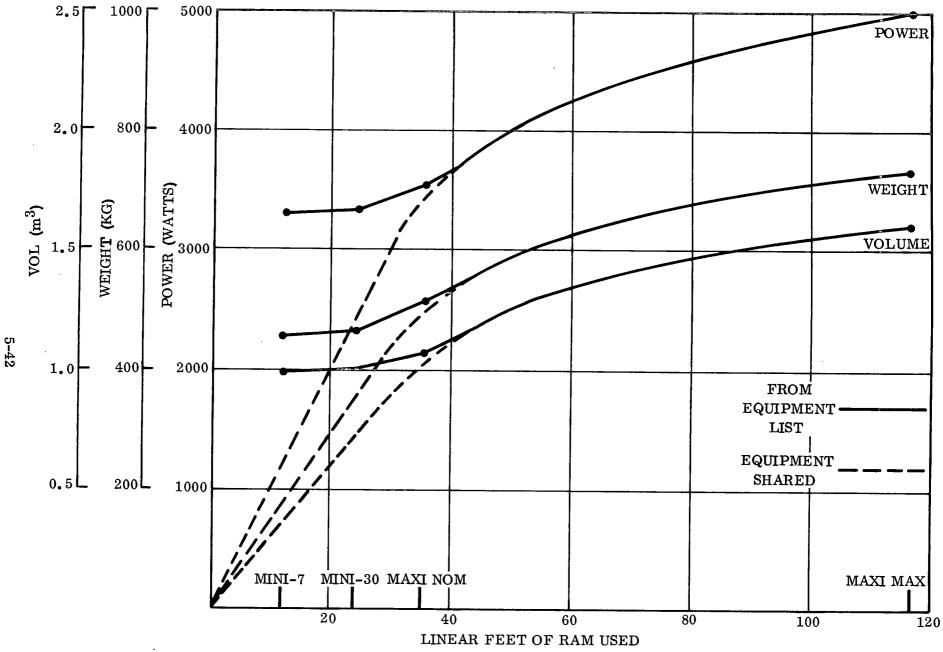


Figure 5-8. Data Management System Requirements (Weight, Volume, and Power)

The data storage function (for data never, or seldom, retrieved for on-board use) could be moved to the support module. This would move two instrumentation tape machines, two video tape machines, two computer tape machines and one audio tape machine to the support module. The portable audio tape machine and the loop analog tape machine would not be moved. The DMS weight would be reduced by 129 Kg, volume by 0.346 m³ and power by 1250 watts. This represents a more than one-third reduction in case of the MINI-7 payload, and almost one-fourth for Maxi-Max.

It appears unlikely that the data management computer could be moved to the support module and still retain the flexibility that a dedicated computer provides. Most of the equipment having complex interfaces with the computer would also have to be moved, or their interfaces designed to operate through a common data bus. Some equipment, such as the computer graphics control unit, must be located in the experimenter work area.

- c. Provide experiment setup, monitoring, control, data processing, and analysis using ground facilities. The DMS presented herein provides audio, analog, video and computer data links to the support module that can be used for real-time data or command transmission. Command and control data are transferred from the support module as computer data files. However, if the function of experiment setup, monitoring, control, data processing, and data analysis are to be handled primarily by ground facilities continuously in real-time (or nearly so), then; the DMS should be tailored for this mode of operation. This mode would require more automation of such functions as signal switching. A communication system might have to be added. Data storage requirements would probably be reduced. However, an automatic, short-term, continuous 'fill and dump' capability might be required. Much of the signal monitoring and computer graphics capability would not be required. Communication satellites would probably have to be used.
- d. Use the same common data bus system for the Life Science DMS, RAM, SS, and Shuttle. The common data bus system was not discussed in detail in the functional description of the DMS. Candidate common data bus systems are being studied under other current contracts for RAM and Shuttle. For the sake of commonality, the system chosen for these vehicles should be used. The DMS organization presented herein is intended to be independent of the bus system used.

5.4 ELECTRICAL POWER AND THERMAL CONTROL SUBSYSTEMS

5.4.1 <u>ELECTRICAL POWER SUBSYSTEM</u>. The Life Sciences laboratory modules always operate attached to a supporting spacecraft, even during rendezvous and docking to the Space Station by means of the Space Shuttle orbiter. Therefore, no operational power sources and their associated storage equipment are required aboard the laboratories. The main requirements is for power distribution equipment and some power conditioning equipment.

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The loads for each of the baseline laboratories were estimated and are shown in Table 5-17. As a preliminary estimate conditioning equipment and distribution equipment were assumed to be required, and to carry weight and volume penalties as follows (Reference 9):

Conditioning Equipment 13.6 kg/kw (30 lb/kw)

 $0.015 \text{ m}^3/\text{kw} (53 \text{ ft}^3/\text{kw})$

Distribution Equipment 11.4 kg/kw (25 lb/kw)

 $0.014 \text{ m}^3/\text{kw} (.5 \text{ ft}^3/\text{kw})$

using the above values, the weight and volume estimates of electrical power subsystem components are shown in Table 5-17.

5.4.2 THERMAL CONTROL SUBSYSTEM. Preliminary thermal control subsystem (TCS) properties were estimated by using the current concepts being developed at GD/Convair on the RAM study. These concepts, in conjunction with estimated Life Sciences laboratory heat loads were used to obtain preliminary weight, power, and volume of this TCS (see Table 5-18).

Table 5-18 summarizes the estimated heat load requirements. The electrical heat dissipated by the Life Sciences payload equipment was taken equal to the electrical power requirements presented in Table 5-17. For the mini payloads that share the laboratory with other FPEs, the heat dissipation by the other FPE equipment was not known and therefore not included. Thus, the TCS sizes developed herein for the mini laboratories are for the Life Sciences payload heat dissipation only. The total crew metabolic load was based on the worst case when the full crew complement would be working in the Life Sciences laboratories. For the maxi laboratories, isotope heaters are used for some of the central organism EC/LSS processing units, such as the catalytic oxidizers. These loads (see Section 5.1) were added to the loads to be dissipated by the TCS.

The TCS major equipment shown in Table 5-18 includes liquid loop components, cold plates, the heat rejection radiator, and the module wall insulation. The liquid loop components include pumps, accumulators, heat exchangers, filters, lines, and valves. A dual loop system is used with water inside and Freon 21 outside (see Figure 5-9). The cold plate weight and volume were based on 80% of the heat load being cold plated. Penalties of 7.9 kg/kw (17.3 lb/kw) and 0.0041 m³/kw (0.145 ft³/kw) were used. Radiator weight and volume were based on radiator area, and penalties of 3.43 kg/m² (0.7 lb/ft²) and 0.015 m³/m² (0.02 ft³/ft²), where the area refers to wall areas requiring insulation. In general, this was taken to equal the area of the whole module circumference plus the area of one end. For the Mini-7 and Mini-30, 1/3 and 2/3, respectively, of this area was used as that proportion of the RAM used to support the Life Sciences payload.

Table 5-17. Estimated Electrical Power Subsystem Requirements for the Life Sciences Laboratories

	MINI-7	MINI-7 MINI-30		MAXI-MAX	
	kw	kw	kw	kw	
LOADS:	:				
Experiment Equipment	1.17	1.23	2.38	4.60	
Organism EC/LSS	0.06	0.14	1.83	6.34	
Data Management Subsystem	1.10	2.22	3.52	5.01	
Crew EC/LSS	0.08	0.17	0.72	0.72	
Thermal Control Subsystem	0.12	0.16	0.43	0.89	
Total Average Power	2.53	3.92	8.88	17.56	
Total Peak Power (125 percent of Average)	3.17	4.90	11.10	21.95	
EPS EQUIPMENT:					
Conditioning Equipment Weight kg	43 0.047	$67\\0.074$	151 0.167	299 0.329	
Volume m ³ Distribution Equipment	0.047	0.0F±			
Weight kg Volume m ³	36 0.045	56 0,069	126 0.157	249 0.311	
Total EPS Weight kg (lb)	79 (174)	123 (270)	277 (611)	549 (1208)	
Total EPS Volume m³ (ft³)	0.092 (3.3)	0.143 ((5.1)	0.324 (11.5)	0.640 (22.6)	

Table 5-18. Estimated TCS Requirements of the Life Sciences Laboratory Modules

	TOTAL HEAT LOAD (kwatts)							
	MINI-7		MINI-30		MAXI-NOM		MAXI-MAX	
LOADS:								
1. Life Sciences Payload Electrical Power	2.53		3.92		8.88		17.56	
2. Isotope Heat Dissipation	0		0		2.30		5.95	
3. Total Crew Metabolic Load, 171 watts/man (583 Btu/man-hr)	0.68 (4 men)			0.68 0.8 men) (5 m			. 1.54 (9 men)	
Total Heat Load	3.21*		4.60*		12.04		25.05	
EQUIPMENT:	kg	m ³	kg	m ³	kg	m ³	kg	m ³
1. Liquid Loop Components & Structure (including liquid)	146	0.34	156	0.42	340	0.91	5.75	1.80
2. Cold Plates	20	0.01	29	0.02	76	0.04	158	0.08
Total Non-Integral Equipment	166	0.35	185	0.44	416	0.95	733	1.88
3. Integral Radiator	81	0.36	116	0.52	435	1.94	906	4.03
4. Module Wall Insulation (integral)**	27	0.34	55	0.68	75	0.93	258	3.22
Totals of All Equipment for Life Sciences Payload Heat Rejection (lbs and ft ³ in parentheses)	274* (603)	1.05* (37)	356* (783)	1.64* (58)	926 (2037)	3.82 (135)	1897 (4173)	9.13 (322)

^{*}These values are for rejection of heat from the life sciences payload equipment only.

^{**1/3} of the module wall insulation weight and volume were used for Mini-7.

^{2/3} of the module wall insulation weight and volume were used for Mini-30.

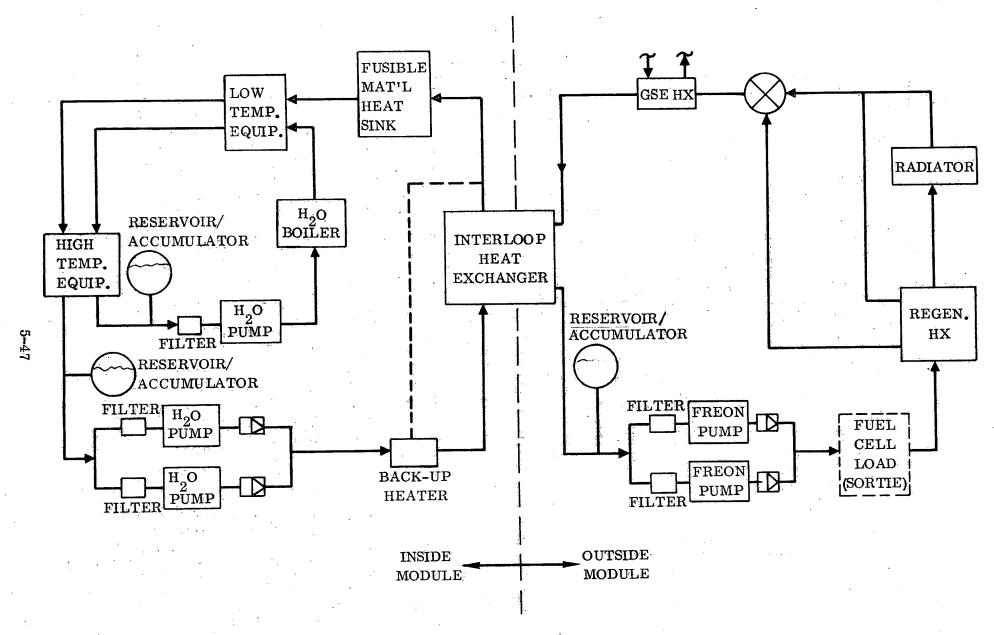


Figure 5-9. Thermal Control Subsystem Concept

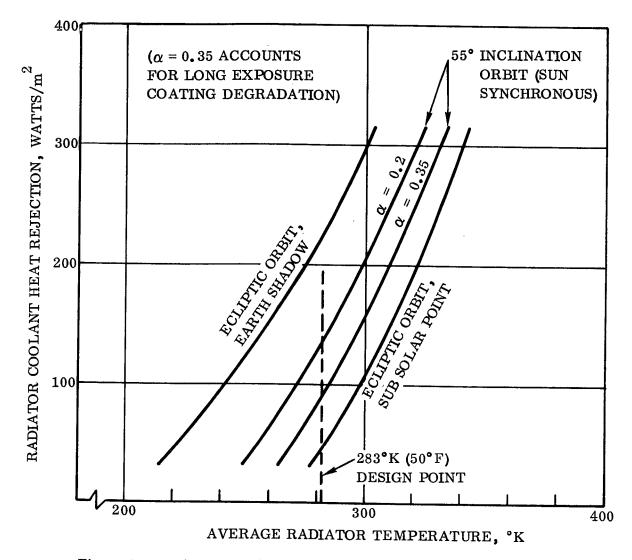


Figure 5-10. Average RAM Radiator Performance During Ecliptic and 55° Equitorial Inclination Orbits

The heat rejection radiator area depends upon such factors as the average sink temperature which is a function of panel orientation and orbital parameters, radiator surface temperature, radiator solar absortivity, and thermal emissivity. The radiator sizing was based on the performance shown in Figure 5-10, which is currently being used as a guideline on the GD/Convair RAM study. For an assumed average radiator temperature of 283° K (50° F), and the normal 55° inclination orbit, the design heat rejection is 135.6 watts/m² (43 BTU/hr-ft²) for the Sortie missions, and 94.6 watts/m² (30 BTU/hr-ft² for the Space Station. The lower value for the space station case results from the greater degradation which has to be taken into account over the longer duration missions. This results in a degraded (higher) solar absortivity (α) as indicated.

SECTION 6

RESOURCE REQUIREMENTS

This section summarizes the resource requirements portion of the Life Sciences Payload Definition Study. It includes discussions of the cost analysis approach and resulting cost estimates associated with the baseline payloads. It should be noted that the reported cost estimates are preliminary for the Life Sciences payloads, and do not include costs for other necessary elements of the total Manned Space Station Program, such as the Space Station, the development and investment costs for the Space Shuttle vehicle, or the Research Applications Module (RAM).

Candidate supporting Research and Technology (SRT) tasks developing out of the Life Sciences Payload Definition Study are discussed in Section 6.2. These tasks represent equipment items requiring varying degrees of state-of-the-art advancement necessary to provide a high degree of confidence in their development. The problem areas, technology, and development requirements for each of these items are discussed.

6. 1 COST ANALYSIS

6.1.1 APPROACH. The approach used to estimate the cost of experiment equipment and supporting hardware, and subsystems for the baseline payload concepts is shown in Figure 6-1. It indicates the basis used to estimate the cost of space-rated equipment from commercial or earth based equipment. Historical cost data points for space-rated equipment, space modified ground commercial equipment, aircraft equipment, and ground commercial equipment were accumulated from in-house data sources. These data sources included information on equipment and subsystems similar to those items expected to be used in the Life Sciences laboratories. To aid in the use of these data, the experiment equipment was categorized into a number of groups containing similar types of equipment. The objective was to seek analog historical data points which would increase confidence in resulting cost estimates. These groups are listed below:

- a. Electrochemical
- b. Electromechanical
- c. Electronic
- d. Optical
- e. Structural
- f. Data Processing
- g. Tools and Kits
- h. Cameras
- i. Pneumatic or Hydraulic
- j. Miscellaneous Equipment

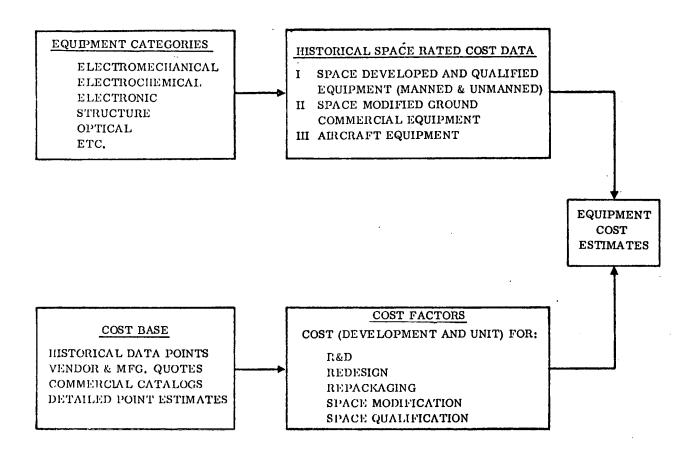


Figure 6-1. Experiment Equipment Cost Estimating Approach

In addition to historical data points on space type hardware, the cost base was augmented by data obtained from manufacturers, vendors, commercial catalogs, and detailed point estimates. Cost data received from manufacturers were associated with procuring off-the-shelf equipment items. Some estimates were obtained relative to the additional costs required to modify, or otherwise develop items for space operation. However, these estimates varied widely for similar equipment items manufactured by different companies, and were not generally used. Instead, cost factors were estimated which could be applied to the off-the-shelf costs to give estimates for space rated hardware. These factors were derived for each of the equipment items listed in the computer inventory. These were established for each equipment item depending on the development required to render it usable for a space laboratory. The development required was rated into five categories, and factors for both development (non-recurring) and unit (recurring) costs were defined for each category as determined from an analysis of the historical and manufacturer data. The categories used were:

a. R&D - SRT - item for which no definable ground hardware exists that requires new development programs.

- b. Redesign existing equipment item requiring major modification for space use.
- c. Remanufacture existing item having acceptable configuration but requires remanufacture with space rated components.
- d. Repackage item that is basically space rated but requires reconfiguration to fit laboratory modularization concept.
- e. Minimal Effort item that is basically space rated and off the shelf but may require minor modification.

The resulting development, and unit cost estimates are included in the equipment inventory listing. Cost estimates for design or payload sensitive items are based on their definition, when available, for each payload.

Development cost estimates include the costs of functional and environmental tests associated with equipment development. Depending on the item's complexity, these tests may account for up to 50% of the development cost. This cost will vary with the development required to space rate a piece of equipment. Unit cost estimates represent the procurement cost for each unit of a space rated item needed in each payload.

Experiment equipment integration costs, that include interface hardware, integrated software, and integrated testing, are additional to the basic equipment development cost. This cost varies with equipment complexity and the particular payload design concept used. Based on prior Convair experience, the experiment equipment integration cost is estimated at 50% of the total experiment equipment cost.

- 6.1.2 COST CATEGORIES AND ASSUMPTIONS. The baseline payload cost summary data shown in Section 6.1.3 involves ten cost elements. They are:
- a. RAMs (Research Applications Modules)
- b. Common subsystems
- c. Organism environmental control system
- d. Experiment equipment
- e. Research centrifuge
- f. Experiment equipment integration
- g. Laboratory maintenance and refurbishment
- h. Equipment spares
- i. Dedicated module launches
- j. Cargo launches

Assumptions made about these elements are as follows:

- a. RAM and common subsystem cost estimates do not include development costs.
- b. The organism environmental control system cost estimate includes development and unit costs.
- c. The data management subsystem cost estimate is included in the experiment equipment estimate, and includes development and unit costs.
- d. Experiment equipment integration is estimated at 50% of the total equipment cost.
- e. Laboratory maintenance and refurbishment costs are estimated at 50% of the total equipment cost over a nominal 10 year program.
- f. Equipment spares costs are estimated at 200% of the equipment unit costs for a nominal 10 year program. This is derived from 50% of unit cost for initial spares, and 15% of unit cost per year thereafter.
- g. Dedicated Shuttle launch operations costs are estimated at \$4.5 million per launch, based on data provided by NASA during the RAM studies. Shuttle payload capability is assumed to be 11,360 kg (25,000 lb).
- h. Cargo launch costs are calculated on the basis of a 7100 kg (15,625 lb) payload capability per Shuttle launch, and are pro-rated accordingly.
- i. Launch costs, dedicated and cargo, are those required for initial placement of the payload in orbit.
- j. Cost estimates associated with flight operations, ground support equipment, ground mission support facilities are not included in the baseline payload costs.
- k. Cost estimates do not include those for earth based control facilities required to parallel the experimentation of the space laboratory.
- 1. Cost estimates are in 1971 dollars and no inflation, discounting, or growth costs are considered.

These assumptions are consistent with Convair's experience on similar types of space program studies.

6.1.3 BASELINE PAYLOADS COST SUMMARY. The preliminary baseline payload cost estimates are summarized in Table 6-1, and consist of entries for various cost categories.

Module costs are for procurement of two RAMs for the Maxi Max payload, and one RAM for the Maxi Nom payload. Both the Mini-30 and Mini-7 payloads module costs are prorated, since the RAM is shared with experiments from other scientific disciplines. The common subsystems include the crew environmental control, thermal control, and electrical power subsystems. Their cost estimates are for procurement only. The research centrifuge cost estimate includes both development and unit costs, and is based on Convair entrifuge studies performed for NASA under Contract NAS-1-9904.

Table 6-1. Baseline Payload Cost Summary

	Costs in \$ Millions			
Cost Element	Maxi Max	Maxi Nom	Mini-30	Mini-7
Modules and Common Subsystems(1)	24.86	14.78	8. 29(2)	$3.81^{(2)}$
Research Centrifuge	155.36	-	-	-
Organism ECS	42.50	28. 10	12.90	4.28
Experiment Equipment R&D Cost	120.53	92.92	84.85	60.49
Experiment Equipment Unit Cost	43.23	20.38	13.16	11.12
Dedicated Launches	13,50	4.50	$3.40^{(2)}$	1. $40^{(2)}$
Cargo Launches	4. 18	4.09	-	-
Subtotal	404. 16	164. 77	122.60	81. 10
Equipment Integration	81.88	56.65	49.00	35.80
Lab Maintenance and Refurbishment	81.88	56.65	49.00	35.80
Equipment Spares	89.60	40.77	27. 11	22.25
Total	657.52	318.84	247.71	174.95

⁽¹⁾ Data management subsystem cost is included in experiment equipment costs.

Dedicated launches are those requiring the total Shuttle payload capability. When combined module and scientific payload weight exceeds 11,360 kg (25,000 lb), the excess is presumed to be delivered to orbit as cargo. Cargo launch costs are pro-rated at \$635/kg (\$288/lb) for a Shuttle cargo payload capability of 7100 kg (15,625 lb).

Preliminary cost estimates for each experiment equipment item are shown in the equipment inventory printout. Some of the items in the inventory are payload or design sensitive, and their cost estimates are determined separately. All estimates are for space rated items. Other data include on card 4 are estimates of the degree of development required to space rate each item, the development time required to space rate each item after research and development go-ahead, and the development risk or degree of uncertainty associated with the development of each item.

Total experiment equipment costs are listed for each baseline payload in the computer sorts printout. The cost for each equipment item that is design or layout sensitive is added to the computer generated costs to come up with a total cost estimate.

The payload cost summary gives cost estimates for the independent development of each payload. For a payload evolution say from Mini-7 to Mini-30 the additional development and unit costs of experiment equipment would approximate the difference of these costs between the payloads. This cost difference is due to the additional items required by the higher capability payload concept.

⁽²⁾ Pro-rated cost.

Table 6-2 itemizes the Life Sciences CORE cost estimates for each of the baseline payloads by equipment unit. These estimates account for multiple units of equipment items required in each payload sort.

Table 6-2. Life Sciences CORE Cost Summary

	Costs in \$ Millions				
Equipment Unit	Maxi Max	Mini 7			
1. Visual records and microscopy unit	9.39	6.93	Mini-30 6, 61	Mini-7 6.16	
2. Data management unit	41.81	27.74	25.38	24.68	
3. Life Sciences experiment support unit (1)	1.14	0.95	0.83	0.27	
4. Preparation, preservation and retrieval unit	15.81	15.05	13.26	9.19	
5. Biochemistry and biophysics analysis unit	16.49	12.23	10.30	6.66	
6. Maintenance, repair, and fabrication unit	14. 21	14.14	14.01	11.49	
7. Ancillary storage unit	0.11	0.08	0.04	0.04	
Total	98.96	77.12	70.43	58.49	

⁽¹⁾ Waste Management System costs are included in Organism EC/LS costs.

6.2 PRELIMINARY SUPPORTING RESEARCH AND TECHNOLOGY (SRT)

Twelve major SRT items were identified during the preliminary concept phase of the LSPD study. The SRT needs have been identified in terms of the research required to make the items applicable for the space laboratory. The finalized versions of the required SRT activities will be developed during the integrated program plan phase of the study (Task D). The SRT items identified here, plus those identified during Tasks C and D, will be a part of that study activity. Preliminary cost data is included in the present equipment inventory; however, these costs are considered only first-cut and have not had the benefit of an in-depth costing analysis, as would be performed in Task D.

6.2.1 HOLDING UNITS FOR ORGANISMS. A common organism holding system is required for at least each FPE. The ideal system would be one that could be used as an incubator for the cells and tissues, and for invertebrates, an artificial green house for plants, and a cage support system for vertebrates from mice to small primates.

The holding system must supply environmental control, support observations and measurements, and allow for isolated human operations. The system must work in ground laboratories and simulators, and through the launch and re-entry profiles, as well as in space.

The holding units should be modular with separate components, easily maintained and lightweight. A modular approach aids in low cost. The holding units should be adaptable to any FPE and easy to reconfigure. A conceptual design of a holding unit is shown in Figure 6-2.

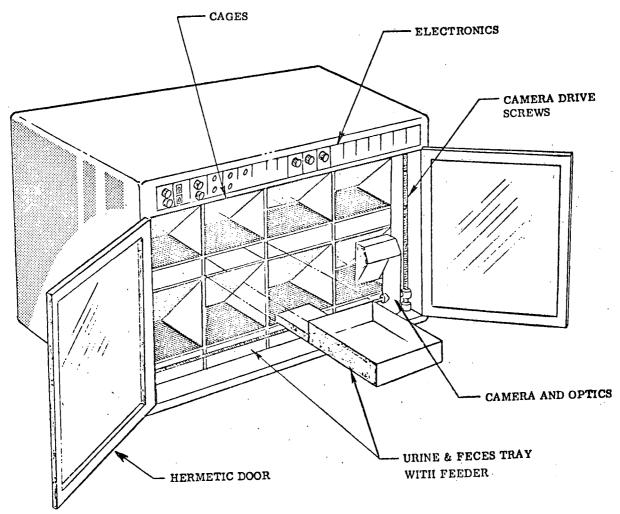


Figure 6-2. Organism Holding Unit

6.2.2 <u>VERTEBRATE CAGING</u>. A caging system is required to contain organisms in the holding units. These systems must provide organism restraint, support observations and measurements, and provide solid, paste and liquid food, and waste management. Food and waste management for vertebrates presents areas for precise development. Urine, feces, hair and other particulates present a hazard to the health and well-being of vertebrates. The proposed air flow and mechanical devices all perturbate the gravity

requirement established for the organism. A system is required that will remove the particulates, but will not disturb the gravity requirement for the organism.

The second caging system design is required for the metabolic analysis of organisms. The metabolic mass balance (MMB) cage must provide the same conditions as the general holding cage, plus be capable of: (1) collecting, separately, the feces, urine, hair and particulate debris; (2) measure food and water consumption; (3) measure oxygen consumed and carbon dioxide produced; (4) measure heat output; and (5) measure respiratory water loss.

The two types of cages are required for a range of vertebrate organism sizes. Candidate organisms may be mice, rats, marmots, rabbits, and small primates. The cages should be of a geometric configuration to be compatible with the holding unit system; (i. e., one rat cage can be replaced by four mouse cages, or one mouse colony cage or eight rat cages can be substituted for one primate cage).

6.2.3 LAMINAR FLOW BENCH (LFB). A modified portable glove box with a built-in laminar flow system is needed to provide an isolated operational interface between the experimenter and the biological organisms. Figure 6-3 shows one approach to an LFB for space application.

A related requirement for isolation exists between experimental groups of organisms. Without isolation, any disease affecting an experimental group would most likely spread throughout the lab colony destroying the experiments. The LFB provides this isolation.

The LFB also performs the following functions:

- a. The laminar flow system maintains clear vision to the subject while keeping debris; such as urine, feces, water, and hair away from the subject.
- b. Provides a portable workbench that can be appropriately outfitted for the desired task, and taken to the organism. Moving a biological organism to the work area might exceed the allowable gravity levels established for the organism.
- c. Provides an instrumentation complex (video display, CRT display) at the holding unit, allowing setup and checkout of the experiment instrumentation (camera adjustments, bioelectronic calibration and adjustment, feed and water dispenser checkout, etc).
- d. Provides a means of transporting samples from the holding units to the preservation and preparation unit while maintaining isolation.

Glove box operations are also required for other biological functions; such as toxic chemical management, and radiobiological research. Toxic chemical management can be accomplished in the LFB by interfacing with a cage module type equipment rack containing the chemicals.

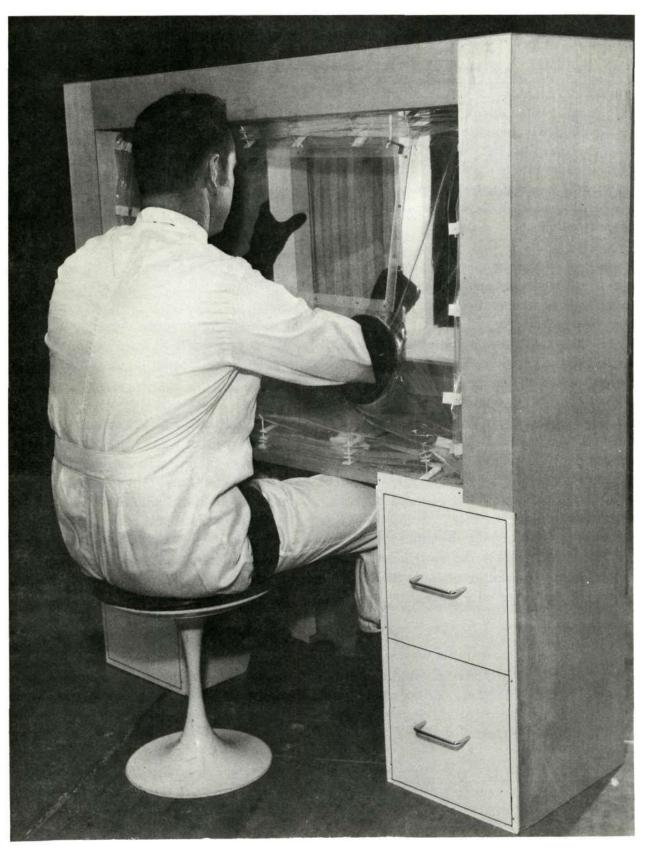


Figure 6-3. LFB For Space Application

Radiochemistries can be performed in the LFB by using a liner fabricated from shielding fabric and a shielding glass. In this case, the radiochemicals are contained in a portable device which can be moved throughout the laboratory as needed.

6. 2. 4 WASTE MANAGEMENT SYSTEM. Life Sciences research produces significant quantities of metabolic and experimental wastes. The waste material includes plant and animal parts, spent cells and tissue cultures, invertebrate culture substrates, radiobiologicals, chemicals, feces, disposable tools, and wipes. A study is required to determine: (1) what must be done to the material in preparation for safe storage; (2) how much of each type will be produced; (3) what wastes can be safely mixed; (4) can water be extracted economically prior to storage; (5) is compaction or incineration feasible; and (6) how can waste be transported throughout the lab without causing contamination.

Much of the waste production data required for study must be based on a defined payload laboratory concept and layout approach. Experiments must be considered for the worst pathogen, chemical and radiochemical expected, to determine the waste management design criteria. The final disposition of the waste must be considered. Is it to be left in space, does it return with the facility, or must a waste storage container be exchanged between the laboratory and the logistic vehicle, imposing mass and volume constraints on the containers?

6. 2. 5 ORGANISM ENVIRONMENTAL CONTROL SYSTEMS (ECS). A separate ECS is required to support organisms contained in the holding units. The basis for the organism ECS is isolation of man from organisms, and organism groups from other organism groups. Isolation is required to avoid both chemical and biological crosscontamination. Additionally, most laboratory organism colonies, whether they are vertebrates, invertebrates, or cells and tissues, produce significant odors. Terrestrial laboratories utilize the exterior atmosphere for some odor control, and laboratory personnel work a few hours and go home allowing decontamination. The space investigator could not go home if the entire facility was common with the organism holding. Significant odor could affect human performance and sense of well being in all areas.

The primary ECS question is whether the organism ECS must contain a separate air supply, or can facility air be used if properly conditioned. Specifications are required for the level of biological, chemical contaminants, and odor allowed in the man compartment, from the organism compartment, and vice versa. Absolute isolation imposes extremely stringent demands on a man operated laboratory.

6.2.6 <u>SAMPLE FIXATION AND STAINING APPARATUS.</u> Detailed analysis of tissue will most likely be done on the ground. Some of the tissue specimens can be preserved

as tissue blocks, while others need to be fixed on a glass slide and stained for ground analysis. A staining device to perform the Wright's stain for blood smears has been developed by NASA. This concept should be advanced to accommodate fixing, and staining processes for other plant and animal tissue and microbiological staining, especially the Gram's stain process.

6. 2. 7 AUTOMATIC CLINICAL ANALYSES. A number of automatic clinical analyzers are available today as off-the-shelf items. Two automatic clinical analyzers and an automatic urine analyzer have been developed for NASA biomedical measurements. The number of measurements that these machines can accomplish is small compared to the total biochemical measurements required. Caution must be taken in selecting the parameters to be measured in space, in contrast to preservation for ground analysis. Measurements in space should be done only if: (1) the information is required for the control or completion of the present experiment; (2) the sample cannot be preserved and stored for the time it takes to get to the ground lab; (3) identical space and ground analyses are required to prove the absence of sample modification by preservation, the space environment or the re-entry profile; and (4) analytical results are required to input ground controls.

A study is required to determine what biochemical measurement capabilities are required in space for all Life Sciences research. The present blood analyzers should be evaluated for adaptability to the new required measurements. The accepted analyzer should then become a target for research to include additional space analysis. The present urine analyzer, developed for primate research, should be considered for up-rating to accommodate all required space urine analyses.

6.2.8 ORGANISM VIDEO AND FILM RECORDS. A video/cinemagraphic system is required to monitor large numbers of organisms supported in cage modules. The system must be capable of a variety of visual records, including video, still photos, time lapse photography, and standard cinematography. It should be computer controlled. It must be flexible, allowing for routine coverage as well as by computer and manual control of "ad hoc" observations. The visual records should be taken with minimal or no organism perturbation.

A time, date, organism identification system is required imprinted on all visual records. The video records must be compatible with TV downlink support vehicle systems.

6.2.9 <u>DATA MANAGEMENT</u>. Physiological measurements from man and organisms are expected to be voluminous. However, greater than 90% of this data is normal, and the least informative beyond that point. Reliable software programs should be developed to process, record selected portions, update existing programs to the new parameters, and continue monitoring. Additionally, the programs should be capable of recording data leading into an out of tolerance condition. As an example, if 10 minutes of data

is required leading to the out of tolerance, then the system should record 11 minutes. If the data is normal, discard the oldest minute of data and if it is out of limits, maintain the past data plus all future data until the condition is corrected.

Discrete measurements from environmental parameters, maintenance tasks, and equipment outputs should be processed and/or compacted to minimize the volume of data to be dumped.

Analytical instrument output should be evaluated to determine what is required for experiment analysis, and how the resulting data might be processed.

6.2.10 INTERNAL BIORESEARCH CENTRIFUGE. A bioresearch centrifuge is required to provide a gravitational field to control organism in the space environment. A conceptual design of the bioresearch centrifuge used for the Maxi Nom laboratory is shown in Figure 6-4. The centrifuge should have the greatest radius feasible. It should support organisms in cages and cage modules identical to those in the lab environment. This includes all data management, environmental control, and experimenter access. Acceptability of stopping the centrifuge during experimentation must be determined.

Control organisms in a rotogravity field are subject to gravity plus additional conditions such as coriolis, high gravity gradient, and vibration. Biologists must have a data base on the effect of these conditions on candidate organisms. Therefore, a prototype centrifuge should be developed, with the operating parameters of the space centrifuge to begin the baseline data, and to aid in the development of the space system.

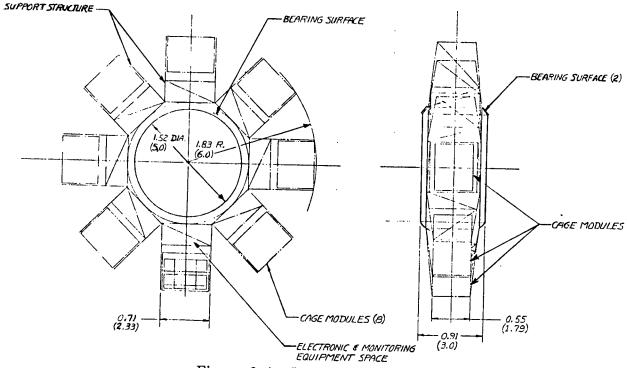


Figure 6-4. Internal Centrifuge

6.2.11 GROUND ORGANISM SIMULATOR. Control organisms are required to support most biological experiments. A study is required to determine the requirements of a ground control simulator. It could be a rather simple device in the Principal Investigator laboratories or a single, broad capability simulator at a NASA center where Principal Investigators take their control organisms. A common comprehensive simulator complex would bring together various scientific teams who have experiments in space, and will also provide collaboration on resulting data, a common data dump point, and a permanent facility. In addition to the scientific requirements, cost effectiveness of such a facility must be studied.

6.2.12 GROUND SUPPORT OF COMMON CAGE MODULES. The modular approach to equipment for organism holding and management implies a system where Principal Investigators would check out from NASA, the necessary common modular equipment months or even years prior to flight, to allow time to implement experiment specific hardware, setup and develop experiments, and develop the required data base. In order to accomplish this, a ground support system is required for the cage modules that will provide environmental control, data management, visual records, and organism access in a manner as identical to the flight phase of the experiment as possible. Figure 6-5 shows an engineering breadboard of a ground support concept.

The study should include a determination of whether the ground support system should also support organisms in cage modules during logistics missions.

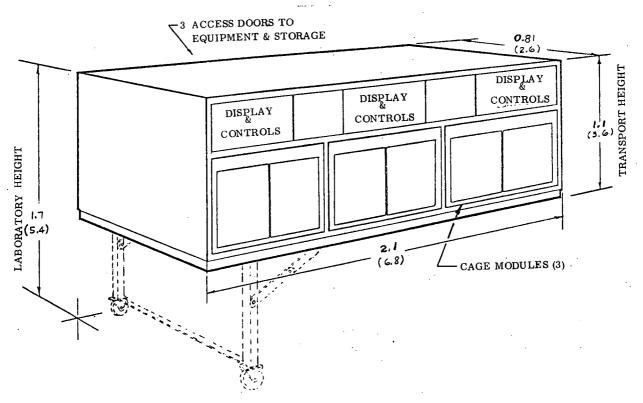


Figure 6-5. Ground Support and Transfer Module

SECTION 7

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